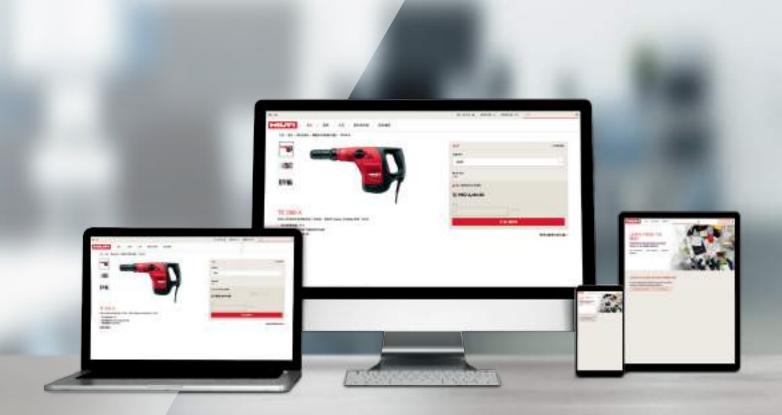




## HILTI WEBSITE

Buy all Hilti products online anytime & anywhere from your phone, computer or tablet

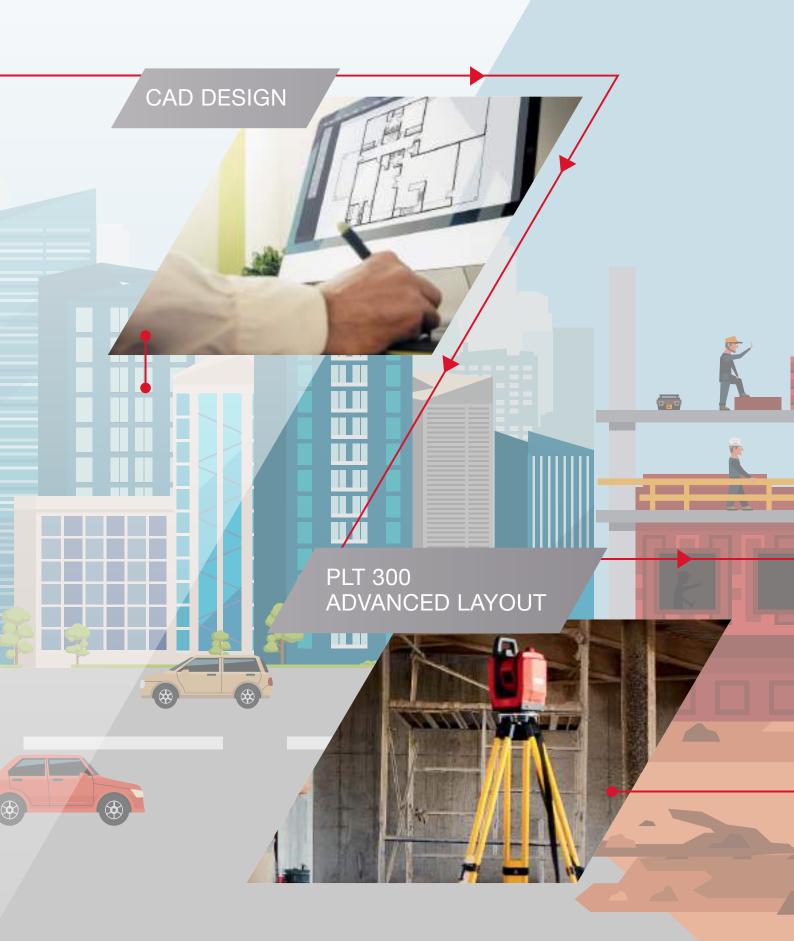


## **ASK HILTI**

An online community offering professional development and expert advice for consultant



# **BIM SOLUTION**







## **Application**

Product / Technical Enquiries

## Planning & Specifying

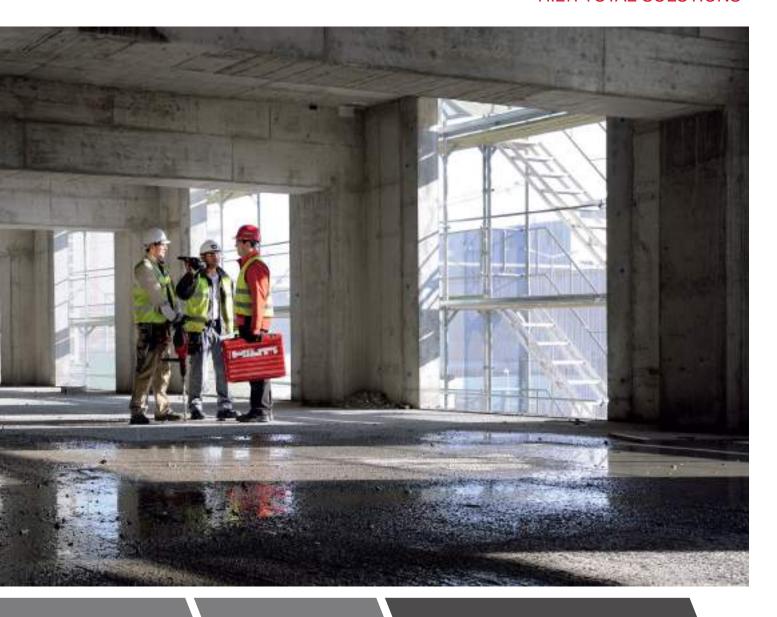
- Specification
- Consulting
- Engineering
- Software

## Measuring

Distance Measuring Levelling & Aligning Detecting

## Drilling & Demolition

 Drilling & Chiselling Cutting, Grinding & Sawing Diamond Coring



## Fastening & Installation

- Direct Fastening
- Screw Fastening

## **Insulation & Protection**

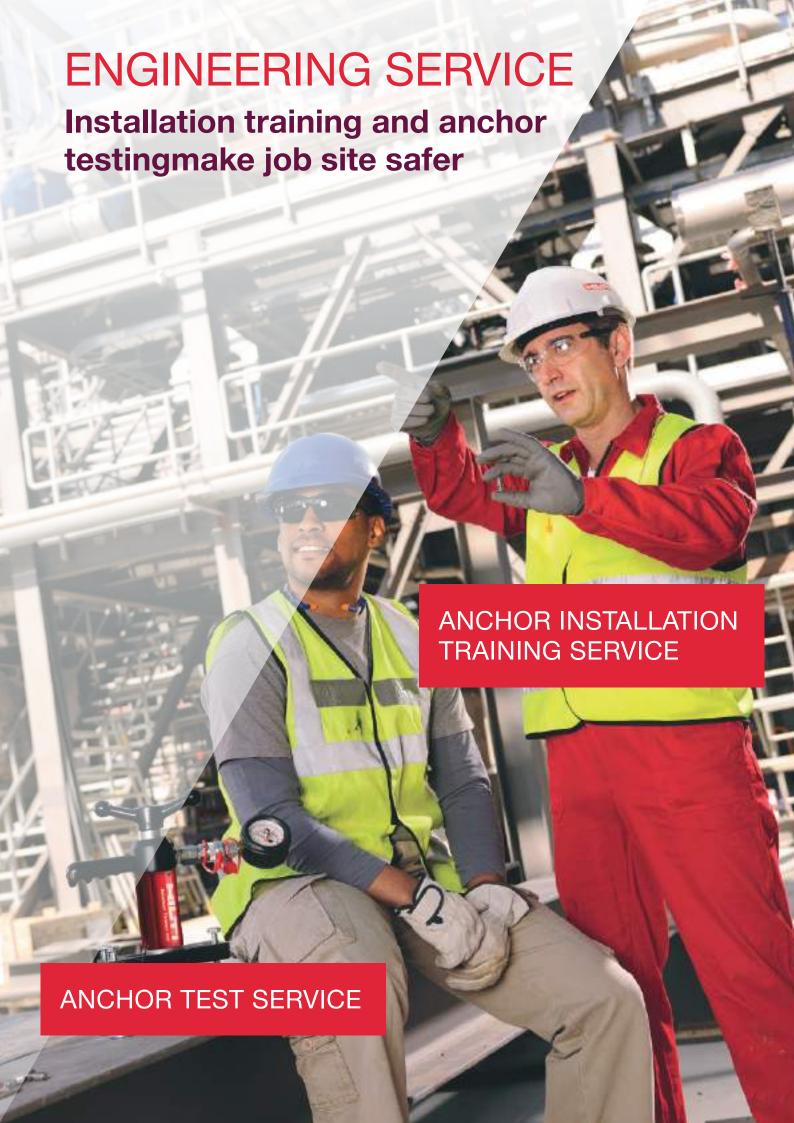
- Foam Systems
- Fire Stopping

## **Professional Services**

- ON!Track
- Fleet Management
- Tool Service
- Calibration Service
- Multiple Sales Channels
- Hilti Website
- Delivery Service
- Engineering Support
- Hilti PROFIS
- DX Tool Training
- Anchor and Ferroscan Service
- Health and Safety Training









## **Measuring Systems**

| SMIROR THE R. P. L.  | Laser Range Meters                   |         |
|--|--------------------------------------|---------|
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|  | Laser range meter PD-E               | Page 17 |
|  | Multidirectional Lasers              |         |
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|  | Multi-line laser PM 40-MG            | Page 21 |
|  | Rotating Lasers                      |         |
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|  | Outdoor rotating laser PR 30-HVS A12 | Page 24 |
|  | Tripod PRA 90                        | Page 25 |
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| and the second s | Profis detection                     | Page 32 |
| Calibration Service Profis Detection   |                                      |         |



## SAVING TIME IS EASY WITH HILTI MEASURING SYSTEMS

Find the right tool for the right task

## **Applications**

## **Systems**



## **Laser Range Meters**

- Distance
- Area
- Volume







#### **Multidirectional Lasers**

- Levelling
- Aligning
- Plumbing
- Squaring











## **Rotating Lasers**

- Levelling
- Squaring
- Aligning
- Slope













### **Detection Systems**

- Verifying reinforcement
- Checking coverage
- Detecting embedded objects in walls/floors









Levelling/ Height transfer



Vertical aligning Plumbing





Squaring



**Detection** 



## Unique measuring performance

#### Extremely fast. Extremely reliable.

Forget what you know about measuring technologies.

Hilti Pulse Power works with up to 1 million impulses per second allowing for highly reliable readings even under the most difficult conditions.

Pulse Power Is yet another demonstration of Hilti's Innovative ability and foresight. The challenge of achieving even greater reliability and efficiency in various measuring and alignment tasks has been met very convincingly. The advantages of Hilti Pulse Power are now available with a comprehensive product portfolio. Hilt, once more, impressively substantiates the power of innovation.



## **Rotating Lasers**



### Catch the Beam in one pass

On a bright, sunny day, the task of transferring reference heights over moderate distances can often become a tedious process due to difficulty in locating the rotating laser beam. Not with Hilti Pulse Power! Thanks to the high-frequency pulses of the laser beam, a single pass of the rotating laser beam over the receiver is all that is needed for immediate location of the line.

#### **Line and Combilasers**





## Visibility without compromise

The Hilti PM 2-L line laser and the PM 4-M and the PM 40-MG multi-line laser feature outstanding visibility of the lines they project whether working with or without receiver.

## **Range Meters**



### Top measuring performance

Thanks to Hilti Pulse Power, accurate, reliable readings can now be taken even under the most unfavorable conditions such as in bright sunlight. Hilti Pulse Power makes trouble-free measurements of distances up to 100 meters possible without need for a target plate-overachieved efficiently with only one person.

## **Detection Systems**







## **Trustworth detection**

For the objects distributed under the wall, it's not always as "neat" as expected. With Pulse Power, more than 1000 pulses are excited from the detector, so that more signals can be collected for calculation, which results in highest accuracy and reliable object detection.



## Laser range meter PD-S NEW





#### **APPLICATIONS**

- Measuring distances from 0.02m-60m quickly and accurately
- Measuring distances and heights where traditional measuring methods fail
- Measuring long distances and heights in a one-man operation
- Measuring areas to calculate paint, flooring or concrete quantities

### **ADVANTAGES**

- Simple and intuitive to use
- Compact design fits in every pocket
- Protected against dirt, dust and splashing water
- Rugged and durable made for construction sites
- LCD display with backlight



| Technical data                       |  |
|--------------------------------------|--|
| Measuring range                      | 0.02m-60m  |
| Accuracy                             | ±1.5 mm  |
| Automatic switch-off                 | Yes  |
| Measuring functions                  | Single and continuous measurement  |
| Data memory                          | Last 2 measurements  |
| Laser class                          | < 1 mW, 635 nm, Class 2 (IEC<br>60825-1:2008), Class II (FDA CFR<br>21 art.1040) |
| IP protection class                  | IP 054   |
| Battery type                         | 2 x 1.5 V (AAA)  |
| Operating time with alkaline battery | 10000 measurements   |
| Weight with batteries                | 95g  |
| Dimensions (LxWxH)                   | 115 x 37 x 22 mm   |



| Ordering designation |   | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| PD-S                 | 1 x Laser range meter PD-S, 1 x Battery AAA(2) alkaline | 1 pc                | 2190182     |

## Laser range meter PD-E





#### **APPLICATIONS**

- Measuring quickly and safely in places where access is difficult
- Measuring surface areas for quotations in renovation work
- Determining the length or height of objects that cannot be directly accessed (remote measurement)
- Measuring long distances using outdoor mode
- Measuring heights from floors to ceilings in a one-man operation

#### **ADVANTAGES**

- The outdoor display is readable even in very bright sunlight
- LEDs provide clear identification of the measuring reference and thus help avoid measuring mistakes
- Built-in 360° tilt sensor for various application possibilities
- Built-in optical viewfinder for outdoor measurements
- Measuring functions are aided by the graphic display
- Easier targeting and quick, reliable measurements









PULSE**IIPOWER** 









reddot award 2014 winner



#### Technical data

Measuring range

Accuracy

Automatic switch-off

Measuring functions

**Calculation functions** 

**Data memory** 

Laser class

IP protection class

Battery type

Low battery indication

Operating time with alkaline battery

Weight with batteries

0 m - 200 m

±1 mm

Yes

Single and continuous measurement, Outdoor mode, Digital level

Addition, Subtraction, Area, Volume, Painters area, Setting out, min/max, Timer, Offset, Memory (30x), Trapezoid (2x), Pythagoras (3x), Indirect measurement (4x)

Last 30 measurements / graphical calculation result

< 1 mW, 635 nm, Class 2 (IEC 60825-1:2007), Class II (FDA CFR 21 art.1040)

IP 65 (EN 60529)

2 x 1.5 V (AAA)

Yes

5000 measurements

165 g







| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| PD-E                 | 1x Laser range meter PD-E, 1x Battery AAA (2) alkaline, 1x Hand strap, 1x Toolbag PDA 65 | 1 pc                | 2061409     |



## **Accessories for Laser Range Meters**

|   |   | PD-S | PD-E |                     |             |
|---|---|------|------|---------------------|-------------|
| Ordering designation  |   |      |      | Sales pack quantity | Item number |
| Laser visibility glasses PP EY-GU R red Lens: PC material, thickness 2.1 mm, Supravision HC-AF coating, filter: 2C-1.2, impact energy: 45m/s, surface resistance to fine particles: K, antifog: N | F | •    | •    | 1 pc                | 2065448     |
| Target plate PDA 51 Standard target plate Dimensions: 130 x 120 mm, white   | • | •    | •    | 1 pc                | 2024141)    |
| Target plate PDA 52 Increases measuring range over long distances and in unfavourable lighting conditions Dimensions: 210 x 297 mm, black   |   | •    | •    | 1 pc                | 2268791)    |
| Measuring Extension PDA 72  |   |      | •    | 1 pc                | 2062052     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Line laser PM 2-L





### **APPLICATIONS**

- Transferring reference heights
- Leveling suspended ceilings
- Leveling electric sockets, cable trays, radiators and pipe installations
- Leveling and aligning doors and windows
- Aligning pipes vertically

#### **ADVANTAGES**

- Horizontal and vertical line with a large fan angle to cover a large working area
- Rubber-coated housing and pendulum lock for higher robustness
- Selectable independent or simultaneous laser lines for horizontal and vertical alignment applications







PULSE POWER







#### Technical data

| icominati data              |  |
|-----------------------------|--|
| Accuracy                    | ±3 mm at 10 m  |
| Automatic switch-off        | Yes  |
| Battery type                | 4 x 1.5 V (AA)   |
| Dimensions (LxWxH)          | 107 x 65 x 95 mm   |
| IP protection class         | IP 54 (IEC 529)  |
| Laser class                 | < 1 mW, 635 nm, Class 2 (IEC<br>60825-1:2008), Class II (FDA CFR<br>21 art.1040) |
| Laser functionality         | Level, Align   |
| Low battery indication      | Yes  |
| Max. operating distance     | 10 m (Lines),<br>30 m (Lines, with receiver)                                     |
| Operating temperature range | -10 - 50 °C  |





| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| PM 2-L               | 1x Line laser PM 2-L, 2x Battery AA (2) alkaline, 1x Bag | 1 pc                | 2047045     |



## Multi-line laser PM 30-MG NEW





#### **APPLICATIONS**

- · Setting out plasterboard studwork on floors, walls, ceiling
- Suspended ceiling alignment
- Transferring reference heights
- Vertical alignment of pipes and cables
- Levelling electric sockets, cable trays, radiators and pipe installations

## **ADVANTAGES**

- The compactest tool for precise and fast 360° aligning, levelling and squaring
- Compact eccentric design with fine adjustment for easy squaring and fast set up
- Rechargeable B12 Li-ion battery allows up to 1.5 days of continuous layout work
- Out-of-level and low battery alerts help to prevent mistakes and unexpected downtime
- Laser class 2 no special precautionary measures needed

#### **Technical data**

| Accuracy   | ±3 mm at 10 m                              |
|--|--|
| Max. operating distance (diameter) <sup>1)</sup> | 40 m (lines), 100 m (lines, with receiver) |
| Self-levelling range at room temperature         | -4.0 °/ +4.0°                              |
| Self-levelling time                              | 3 s  |
| Horizontal fan angle                             | 360 °                                      |
| Vertical fan angle                               | 360 °                                      |

<sup>1)</sup> Operating distance can be significantly affected by site conditions. See operating instructions.

These are abbreviated instructions which may vary according to the application. Always read and follow the full instructions accompanying the product or refer to the downloads section of your local Hilti Web site.

## Multi-line laser with 3 green 360° lines for plumbing, levelling, aligning and squaring









PULSE POWER















reddot award 2019



## Multi-line laser PM 40-MG NEW







Technical data

#### **APPLICATIONS**

- Setting out drywall tracks on floor, ceiling and wall for partitioning
- Transferring reference heights
- Vertical alignment of pipes
- Levelling electric sockets, cable trays, radiators and pipe installations
- Levelling and aligning doors and windows

#### **ADVANTAGES**

- Projects clear, 3D vertical lines with a cross on the ceiling
- Rotates around the center point for fast, easy alignment
- Fine adjustment knob for precise alignment









PULSE POWER







winner







## reddot award 2019

20 m (Lines), Max. operating distance 50 m (Lines, with receiver) Horizontal side fan angle 360° ±2 mm at 10 m Accuracy Automatic switch-off Yes, after 60 mins **Battery type** B 12/2.6 Li-ion Dimensions (LxWxH) 124 x 124 x 187 mm IP protection class IP 54 (IEC 529) Class 2, 520 nm, reference part -Laser class 630 nm Laser functionality Square, Level, Align, Plumb Low battery indication Yes **Laser Class** Class II Green (EN 60825)





| Ordering designation   | Package contents   | Sales pack quantity | Item number |
|------------------------|--|---------------------|-------------|
| PM 40-MG               | 1x Multi line laser PM 40-MG, 1x Case  | 1 pc                | 2152386     |
| PM 40-MG system (110V) | 1x Multi line laser PM 40-MG, 1x Battery B 12/2.6Ah, 1x Charger C 4/12-50 110V | 1 pc                | 3579733     |
| PM 40-MG system (230V) | 1x Multi line laser PM 40-MG, 1x Battery B 12/2.6Ah, 1x Charger C 4/12-50 230V | 1 pc                | 3579622     |



## **Accessories for Multi-Directional Lasers**

|  |           | J-:    | PM 30-MG | PM 40-MG |                     |                      |
|--|-----------|--------|----------|----------|---------------------|----------------------|
|  |           | PM 2-L | PM       | PM 4     |                     |                      |
| Ordering designation   |           |        |          |          | Sales pack quantity | Item number          |
| Laser visibility glasses PP EY-GU R red Lens: PC material, thickness 2.1 mm, Supravision HC-AF coating, filter: 2C-1.2, impact energy: 45m/s, surface resistance to fine particles: K, antifog: N                    | P         | •      |          |          | 1 pc                | 2065448              |
| Target plate PRA 50 (CM) Significantly improves the visibility of the red laser beam The magnetic target plate attaches perfectly to the metal frame, freeing both hands for easy levelling of the suspended ceiling |           | •      |          |          | 1 pc                | 285415 <sup>1)</sup> |
| Target plate PRA 54  |           |        | •        | •        | 1 pc                | 226976               |
| Wall mount with magnetic bracket PMA 85 For mounting the tool on perimeter trim or on magnetic surfaces for suspended ceiling applications   | 1         | •      |          | •        | 1 pc                | 2160374              |
| Floor track adapter For mouting the tool to dry wall frame   | 1         |        | •        | •        | 1 pc                | 2160375              |
| Magnetic bracket PMA 89  |           |        | •        | •        | 1 pc                | 2227008              |
| Wall mount with magnetic bracket PMA 90  | 1         |        | •        | •        | 1 pc                | 2227009              |
| <b>Tripod PMA 20</b> Adjustable in height from 0.42 m to 1.2 m   | $\Lambda$ | •      | •        | •        | 1 pc                | 411287               |
| Laser receiver PMA 31  |           | •      |          |          | 1 pc                | 411288               |
| Laser receiver PMA 31G   |           |        | •        | •        | 1 pc                | 2152388              |
| Battery pack B 12/2.6 Li-lon   |           |        | •        | •        | 1 pc                | 2077976              |
| Battery pack B 12/4.0 Li-lon   |           |        | •        | •        | 1 pc                | 2183144              |
| Battery 12V charger C 4/12-50 110V   |           |        | •        | •        | 1 pc                | 2076995              |
| Battery 12V charger C 4/12-50 230V   | •         |        | •        | •        | 1 pc                | 2076994              |

## Rotating laser PR 3-HVSG A12





#### **APPLICATIONS**

- Levelling (suspended ceilings, transferring heights)
- Squaring (walls, partitions)
- Aligning (pipe runs and cable trays)

#### **ADVANTAGES**

- Provides four times better visibility thanks to the latest Laser
   Class 2 green diode technology with no loss of performance
- Built to last equipped with newly designed shock-absorbing handles and rugged IP 64 protected housing for maximum reliability in the toughest jobsite environments (MIL-STD-810G)
- Single-button operation makes the tool extremely easy to use
- The lithium-ion battery, featuring CPC technology for unique power management, charges within 35 minutes









PULSE POWER









#### Technical data

Operating time

| Toomhour data  |   |
|--|---|
| Tripod thread diameter                                 | 5/8 in  |
| Accuracy   | ±1 mm at 10 m   |
| Battery type   | B 12/2.6 Li-ion   |
| Dimensions (LxWxH)                                     | 200 x 200 x 230 mm  |
| IP protection class                                    | IP 56 (IEC 529)   |
| Laser functionality                                    | Horizontal levelling, Vertical aligning,<br>One 90° laser beam (green), Manual<br>slope |
| Max. operating distance with laser receiver (diameter) | 150 m   |
| Operating range with laser receiver (diameter)         | 2 - 150 m   |
| Operating temperature range                            | -10 - 50 °C   |
|  |   |

16 h







| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| PR 3-HVSG A12        | 1x Rotating laser PR 3-HVSG A12, 1x Remote control, 1x Target plate PRA 54, 1x Battery AA (2) alkaline, 1x Case  | 1 pc                | 2149766     |
| PR 3-HVSG A12 (110V) | 1x Rotating laser PR 3-HVSG A12, 1x Remote control, 1x Target plate PRA 54, 1x Battery AA (2) alkaline, 1x Battery pack B 12/2.6 Li-lon, 1x Battery Charger C 4/12-50 110V, 1x Laser receiver PRA 20G, 1x Case | 1 pc                | 3579619     |
| PR 3-HVSG A12 (230V) | 1x Rotating laser PR 3-HVSG A12, 1x Remote control, 1x Target plate PRA 54, 1x Battery AA (2) alkaline, 1x Battery pack B 12/2.6 Li-lon, 1x Battery Charger C 4/12-50 230V, 1x Laser receiver PRA 20G, 1x Case | 1 pc                | 3552703     |



## Outdoor rotating laser PR 30-HVS A12 NEW





#### **APPLICATIONS**

- Horizontal levelling formwork, concrete pours, excavation, etc.
- Vertical aligning transferring building lines, aligning columns, façades
- Slope / inclination grading ramps, car parks, pipes
- Squaring formwork

#### **ADVANTAGES**

- When used with the PRA 30 remote control/laser receiver, the Hilti PR 30-HVS rotating laser is a complete, more reliable outdoor layout tool for virtually any levelling, aligning and squaring tasks
- Built to maintain laser accuracy in rough jobsite conditions

   engineered to US Military standards (MIL-STD-810G) with head-mounted bumpers, four shock-absorbing handles and IP66 protected housing
- Cordless battery platform uses the same Li-ion batteries, which charge with 35 minutes, as all your other 12V Hilti power tools
- Auto-alignment makes aligning your rotating lasers a fast, one-person task even from up to 150 m (490 ft.) away
- Digital slope entry and inclination alignment (e-targeting) simplify grading tasks

| Layout tasks         |
|----------------------|
| Horizontal levelling |
| Vertical alignment   |
| Grading              |
| Squaring             |

| Technical data                                 |   |
|--|---|
| Accuracy                                       | ±0.5 mm at 10 m   |
| Cordless Power Care                            | Yes   |
| Hilti Connect                                  | Yes   |
| Inclination setting X-axis - max.              | +8.6 %  |
| Inclination setting X-axis - min.              | -15 %   |
| Inclination setting X-axis - range             | -15 - 8.6 %   |
| Laser class                                    | <4.85 mW, 620-690 nm, Class 2<br>(EN 60825), Class II (FDA CFR 21<br>art. 1040)         |
| Laser class                                    | <4.85 mW, 620-690 nm, Class 2<br>(IEC 60825-1:2007), Class II (FDA<br>CFR 21 art. 1040) |
| Layout tasks                                   | Horizontal levelling, Vertical alignment, Grading, Squaring                             |
| Maximum operating time                         | 16 h  |
| Operating range with laser receiver (diameter) | 2 - 500 m   |
| Operating temperature range                    | -20 - 50 °C   |
| Proactive Service Alert Required               | Yes   |
| Pulse power                                    | Yes   |
| Rotation speed                                 | 600 rpm   |
| Self-levelling range at room temperature       | ±5°   |
| Voltage  | 12 V  |
| Work environment                               | Exterior  |











PULSE III POWER

















| Ordering designation         |  | Sales pack quantity | Item number |
|------------------------------|--|---------------------|-------------|
| Rotating laser PR 30-HVS A12 | Rotating laser PR 30-HVS (02) x1, Remote contr./laser rec. PRA 30 x1, Battery AA (2) alkaline x2, Laser receiver holder PRA 83 x1, Case PR 30-HVS A12 x1 | 1 pc                | 2134763     |

## Tripod PRA 90 NEW





| Technical data |                           |
|----------------|---------------------------|
| Max. Height    | 1900 mm                   |
| Min. Height    | 900 mm                    |
| Tool type      | Tripod for rotating laser |





| Ordering designation    | Package contents  | Sales pack quantity | Item number |
|-------------------------|---|---------------------|-------------|
| Kit PRA 90 Full Package | 1x Tripod PRA 90, 1x Battery pack PRA 84 ROW assy, 1x Mains adapter PUA 81 (02) | 1 pc                | 3760436     |
| Tripod PRA 90           | Tripod PRA 90 x1  | 1 pc                | 2017478     |



## **Accessories for Rotating Lasers**

| Accessories for notating Lasers   |     |               |             |                     |                      |
|---|-----|---------------|-------------|---------------------|----------------------|
|   |     | PR 3-HVSG A12 | PR 2-HS A12 |                     |                      |
| Ordering designation  |     |               |             | Sales pack quantity | Item number          |
| Laser Receiver PRA 20 Receiver with millimetre display for digital measurement allows easy, accurate detection of the rotating laser beam within a circular area up to 600 m in diameter  |     |               | •           | 1 pc                | 2071120              |
| Laser Receiver PRA 20G Receiver with millimetre display for digital measurement allows easy, accurate detection of the rotating laser beam within a circular area up to 150 m in diameter |     |               |             | 1 pc                | 2106071              |
| Laser receiver holder PRA 83  |     |               | •           | 1 pc                | 2071084              |
| Height transfer device PRA 81   |     | •             | •           | 1 pc                | 3686271)             |
| Measuring rod PUA 53 Metal foot plate, adjustable in height from 0.88 m to 5 m  |     |               | •           | 1 pc                | 2107220              |
| Tripod PUA 25 (Small tripod) Tripod with 5/8" tread, adjustable in height from 1.0 m to 1.68 m. 3.6 kg in weight  |     |               | •           | 1 pc                | 2107119              |
| Crank tripod PA 931 (Large tripod) Tripod with 5/8" tread, adjustable in height from 0.78 m to 2.88 m. 8 kg in weight   | *** | •             | •           | 1 pc                | 3159981)             |
| Slope adapter PRA 79 For setting inclinations up to 60%   |     |               | •           | 1 pc                | 2071083              |
| Facade adapter PRA 760  |     |               | •           | 1 pc                | 435439 <sup>1)</sup> |
| Battery pack B 12/2.6 Li-lon  |     | •             | •           | 1 pc                | 2077976              |
| Battery 12V charger C 4/12-50 110V  |     | •             | •           | 1 pc                | 2076995              |
| Battery 12V charger C 4/12-50 230V  |     | •             | •           | 1 pc                | 2076994              |
|   |     |               |             |                     |                      |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

## Wall scanner PS 85 NEW





#### **APPLICATIONS**

- Locating embedded objects for hit prevention when drilling, coring, cutting or slitting (up to 85 mm depth, depending on material) on the wall
- Estimating the material and size of hidden objects multiple sensors for rebar, live wires, wooden substructures, metal and plastic pipes
- Equipped to scan through concrete (wet and dry), brick, plasterboard and tiles
- Locating embedded objects for hit prevention when drilling, coring, cutting or slitting (up to 3-3/8" depth, depending on material) on the wall

#### **ADVANTAGES**

- Versatile and user-friendly wall scanner to help you avoid damage caused by drilling in the wrong place
- Easier to use large display, efficient menus and the option to export scan data via SD card
- Upgraded ergonomics light with large handle to keep the tool firmly in your grip
- Built to last shock- and dust- resistant to better withstand construction site conditions
- Hilti battery platform power this wall scanner using the same Li-ion batteries (2.6 and 4.0 Ah) as all your other Hilti 12V cordless tools









#### Technical data

| Ann | licat | tion |
|-----|-------|------|

Application temperature - max.

Application temperature - min.

Base material

Data memory (scanner)

Dimensions (LxWxH)

Height

Hilti Connect

IP protection class

Length

Localisation accuracy 1)

Max. detection depth for object localization

Maximum operating time

Minimum distance between two neighbouring objects

Weight with batteries

Width

Working temperature range

Locating objects, Avoiding hitting objects, Through drilling / coring

50 °C

-10 °C

Concrete, Brick, Drywall, Hollow brick

Approx. 200 scans (SD) approx. 10 scans (internal flash memory)

264 x 115 x 100 mm

100 mm

Yes

IP 5 (EN 60529)

264 mm

5 mmto 10 mm (+/-)

85 mm

8 h

40 mm

1 kg

115 mm

-10 - 50 °C

<sup>1)</sup> Performance and accuracy can be significantly affected by site conditions. See operating instructions.





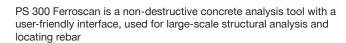


| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| PS 85                | 1x Scanner PS 85, 1x Marker pen PUA 70, 1x Hand strap, 1x Tool case PS 85 assv | 1 pc                | 2286694     |



## Ferroscan system PS 300 NEW





### **APPLICATIONS**

- Rebar verification and analysis including locating rebar, measuring depth of concrete cover and estimating rebar size
- Checking concrete cover over large areas for structural repair work
- Building acceptance inspections and quality control
- Generation of structural assessment reports including statistics and visual presentation in 2D/3D views of areas
- Helps avoid costly rebar hits and damage caused by cutting through structurally significant reinforcement when coring and drilling

#### **ADVANTAGES**

- Integrated 5 inch touchscreen provides rebar layout visuals in top view and sectional view for on-the-spot structural analysis, depth of cover assessment and rebar size estimation
- Smart algorithm helps accurate depth measurements for rebar
- Wide sensor area enables quick and easy scan over large areas
- Record scan data for documentation and structural analysis
- Data can be transferred to PROFIS Detection software for further analysis in both 2D and 3D or sharing in various formats











PULSE I POWER



| Technical | data |
|-----------|------|

May detection depth for rehar

| wax. detection depth for repar                        | Up to 200mm                                   |  |
|---|---|--|
| Accuracy of depth measurement for rebar <sup>1)</sup> | ± 1 mm at 50 mm                               |  |
| Localisation accuracy <sup>1)</sup>                   | ±3 mm +1% scanning distance                   |  |
| Minimum distance between two neighbouring objects     | 30 mm   |  |
| Type of scan  | Quickscan, Quickscan recording, and Imagescan |  |
| IP protection class                                   | IP 54 (IEC 529)                               |  |
| Dimensions (scanner)                                  | 284 x 163 x 154 mm                            |  |
| Data memory (scanner)                                 | 200 - 500 scans                               |  |
| Data Storage  | 4GB   |  |
| Software  | PROFIS Detection                              |  |

Lln to 200mm

 $<sup>^{\</sup>rm II}\textsc{Performance}$  and accuracy can be significantly affected by site conditions. See operating instructions.





| Ordering designation    |   | Sales pack quantity | Item number |
|-------------------------|---|---------------------|-------------|
| PS 300 Ferroscan System | 1 x PS 300 Ferroscan Kit, 1 x PROFIS Detection Software   | 1 pc                | 3626667     |
| PS 300 Ferroscan Kit    | 1 x PS 300 Scanner, 2 x Battery 12/2.6, 1 x Battery Charger 230V, 1 X PSA 63 Hand Strap, 1 x PSA 97 Data Module, 1x PSA 54 Data Cable, 5 x Reference grid PSA 12 (mm, 600x600), 1 x PSA 75 Brush in Tubular pack, 1 x PUA 90 Adhesive Tape, 1 x PUA 70 Marker Set, 1 x Cleaning Cloth, 1 x PS 300 Instruction Manual, 1 x Producer Certificates (1page), 1 x PS300 Tool case, 1 x NFC sticker | 1 pc                | 3626665     |

## X-Scan system PS 1000





#### **APPLICATIONS**

- Locating rebars, tendons, metal and plastic conduits, glass-fibre cables, voids and wood in dry concrete structures at depths of up to 300 mm
- Minimizes the risk of hitting concealed objects when drilling anchor holes or through holes, breaking out openings and in diamond coring and sawing work
- Rebar extension (post-installed rebar connections) in structural applications
- Inspection of floors, decks, slabs, balconies, etc. in structures such as tunnels, bridges and buildings
- Detection of voids and cavities
- Quality assessment and checking reinforcement and tensioning cables

#### **ADVANTAGES**

- Provides a real-time view of the inside of concrete structures and generates true images automatically for direct on-site evaluation of scan data by the user - no expert skills required
- Features three scan modes for specific applications: Quickscan detection, Quickscan recording and Imagescan (2-D and 3-D data visualization with top view and cross sectional views)
- Compact all-in-one hand-held design offers easy, user-friendly operation, quick start-up for speed of use plus unmatched data visualization
- Displays a top view of the scan for easy object mapping plus cross sections in both directions for easy identification of multiple layers in concrete structures
- Powerful monitor unit for in-depth, on-site scan analysis plus PC software for subsequent data evaluation and documentation
- Reduces risks by helping locate suitable places to cut or drill
   -hundreds of square metres of concrete can be inspected in a day

| _   |        |        |
|-----|--------|--------|
| 100 | hnical | Late   |
| 166 | ııııca | ı uato |

| Accuracy of depth indication <sup>1)</sup>        | <100 mm: ±10 mm;>100 mm:±15 %                       |
|---|---|
| Localisation accuracy <sup>1)</sup>               | ±10 mm  |
| Minimum distance between two neighbouring objects | 40 mm   |
| Type of scan                                      | Imagescan, Quickscan detection, Quickscan recording |
| IP protection class                               | IP 54 (IEC 529), Battery IP 56                      |
| Dimensions (monitor)                              | 292 x 208 x 65 mm                                   |
| Dimensions (scanner)                              | 318 x 190 x 143 mm                                  |
| Automatic power-off (monitor)                     | Configurable  |
| Automatic power-off (scanner)                     | Configurable  |
| Automatic switch-off                              | Configurable  |

 $<sup>^{\</sup>rm II}{\rm Performance}$  and accuracy can be significantly affected by site conditions. See operating instructions.













PULSE**IIIPOWER** 





| Ordering designation                       | Package contents  | Sales pack quantity | Item number |
|--|---|---------------------|-------------|
| PS 1000 X-Scan System                      | 1x PS 1000 X-Scan Kit, PROFIS Detection software  | 1 pc                | 3636152     |
| PS 1000 X-Scan Kit                         | 1x X-Scan PS 1000, 1x Hand strap PSA 63, 2x Battery pack PSA 81, 1x Mains adapter PUA 81, 5x Reference grid PSA 12, 2x Reference grid PSA 14, 1x Adhesive tape PUA 90, 2x Marker pen set PUA 70, 1x Memory card PSA 95, 1x Card reader PSA 96, 1x Torque wrench PSW 1000-3, 1x Case PS 1000 | 1 pc                | 2154110     |
| PS 1000 X-Scan Full<br>System with Display | 1x PS 1000 X-Scan Kit, PROFIS Detection software, 1 x PSA 200 tablet  | 1 pc                | 3639510     |



## Layout system PLT 300





#### **APPLICATIONS**

- Laying out 2D and 3D positions on the jobsite
- Laying out formwork, positions for excavation and fastening points on floors and ceilings
- Laying out single and dual slopes
- Laying out and transferring building control lines
- As-built measurement of existing features
- Real-time area and volume calculations

### **ADVANTAGES**

- Automatic tilt compensation no need for manual leveling
- One-person layout and measuring
- Green laser point for high visibility
- Battery compatible with the Hilti cordless tool platform: uses the standard Hilti 2.6 Ah battery
- Automatic stationing on the jobsite for quick setup
- Single-button startup

| Technical data              |                         |
|-----------------------------|-------------------------|
| Single measurement accuracy | 3mm @ 50m (ISO 17123-5) |
| Measurement range           | 1.5m – 100m             |
| Targeting distance          | 100m                    |
| Layout distance             | 50m                     |
| Magnification               | 5 x                     |
| IP protection class         | IP 55 (IEC 529)         |
| Shortest target distance    | 1.5 m                   |
| Operating temperature range | -20 - 50 °C             |
| Compensator type            | 2-axis                  |
| Weight                      | 5.31 kg                 |
| Dimensions (LxWxH)          | 215 x 175 x 330 mm      |
| Laser Class                 | Class II Green          |







| Ordering designation      | Package contents   | Sales pack quantity | Item number |
|---------------------------|--|---------------------|-------------|
| PLT 300 A22               | 1x Layout tool PLT 300, 1x Case  | 1 pc                | 2115930     |
| Kit PLT 300 Layout system | 1 x Layout tool PLT 300-A22, 1 x Controller PLC 400,<br>2 x Battery pack B 22/2.6 Li-ion, 1 x Battery charger C 4/36-90 230V box,<br>1 x Accessory kit POA 56, 1 x Bipod POA 75, 1 x Field calibration target POA 31,<br>1 x Frame clamp POA 79, 1 x Layout field PRO ROW, 1 x Prism POA 25,<br>1 x Reflector rod POA 52, 1 x Reflector rod POAW 50 adapter,<br>1 x Target plate POA 26 (5) square, 1 x Tripod PMA 20, 1 x Tripod PUA 36 | 1 pc                | 3594382     |

## Hilti calibration service (in testing laboratory)





#### **APPLICATIONS**

Consistently reliable measuring results for all Hilti measuring tools.

- Rotating Laser
- Multidirectional Laser
- Laser range meter
- Detection tools

## Hilti Calibration Service



Calibration Service

Retrieval, adjustment, certification and return transport of the measuring tool through the Hilti Calibration Service.

## As good as new - with the Hilti Calibration Service.

In spite of being built extremely durable, Hilti measuring tools, may, as with all precision tools, experience irregularities as result of the harsh atmosphere of everyday use on construction sites, differing storage conditions or other external influences and factors.

Construction professional can always trust their Hilti measuring tools with the Hilti Calibration Service. Regular checking ensures the reliability according to standards and legal requirements. Hilti recommends a regular calibration of every tool if subject to normal use. If irregularities are discovered, the tool is adjusted to ensure it functions as precisely and reliably as ever. Hilti guarantees it-with a calibration certificate that attests that the tool meets specifications, and with a corresponding sticker that shows the date of the most recent calibration.

- Regular calibrating of Hilti laser measuring tools
- Retrieval, checking, adjustment, certification and return transport of the tool around 2 weeks professional service from a single provider
- Reliability in audits
- Service certificate and inspection sticker (ISO 900X)
- Reliable measuring results at all times
- The highest precision

## Calibration Label

| 20 | 11  | 20     | 12       | 20 | 13 |
|----|-----|--------|----------|----|----|
| 1  | 1   | - 1    | <b>\</b> |    | 12 |
| 2  |     | CALIBI |          | N  | 11 |
| 3  | ا [ | SERVI  | DE       |    | 10 |
| 4  | 5   | 6      | 7        | 8  | 9  |

Service certificate and dated inspection plate (ISO 900X) confirm that the measuring tool again functions precisely and reliably.

## Service certificate

Can be issued for all products over the entire lifespan of the product concerned.

#### Service certificate without test results

| Ordering designation                      | Item number |
|---|-------------|
| Service certificate I – PL/PA/POL         | 00431148    |
| Service certificate I – PD                | 00431157    |
| Service certificate I – PM/PML/PMP/PMC    | 00431158    |
| Service certificate I – PS                | 00431159    |
| Service certificate I – PR/PRE/PRI        | 00431160    |
| Service certificate I – Ferroscan/PS 1000 | 00431161    |

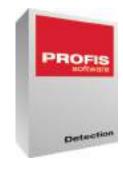
#### Service certificate with test results

| Ordering designation                       | Item number |
|--|-------------|
| Service certificate II - PL/PA/POL         | 00431163    |
| Service certificate II - PD                | 00431164    |
| Service certificate II - PM/PML/PMP/PMC    | 00431165    |
| Service certificate II - PS                | 00431166    |
| Service certificate II - PR/PRE/PRI        | 00431167    |
| Service certificate II - Ferroscan/PS 1000 | 00431168    |



## PC data processing software for Ferroscan and X-Scan detection systems PROFIS





#### **APPLICATIONS**

- Non-destructive inspection and analysis of concrete structures, creation of assessment reports and documentation for structural analysis and as-built checks
- Scan positions can be labeled with building coordinates and exported for accurate scan placement in design files or repositioned later on-site with layout tools
- Allows export of scan data for use with popular design applications such as AutoCad, Trimble SketchUp and many more
- Evaluation of structural layout to minimize potential for damage when drilling, coring or sawing – structural information also allows more accurate communication and tightens up bidding projects on jobs based on what operators find in the area
- Exporting X3D scan files for import into PROFIS Anchor, thus allowing conflict-free anchor and base plate design

#### **ADVANTAGES**

- Full data processing from raw data to 3D models, including 2D and 3D plan views or cross-sectional images
- Various calculation and visualization parameters enables comprehensive evaluation and analysis
- Easy creation of assessment reports and documentation in Microsoft Word, PDF or HTML format
- Data export in various formats 2D (BMP, JPG, ...) and 3D (DXF, COLLADA, PLY, X3D, ..)
- Three-sensor data overlay radar, EM and Ferroscan for easy target object classification and depth calibration

| Technical data              |   |
|-----------------------------|---|
| Supported operating system  | Windows 7, Windows 8, Windows 10        |
| Security and authorizations | Hilti-signed software                   |
| CPU requirements            | 2GHz or faster x86-compatible processor |
| Minimum disc space required | 250 MB                                  |
| Memory (RAM) requirements   | 2 GB                                    |
| Graphic card requirements   | OpenGL 3.2 support                      |

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| Detection office     | 1 pc                | 2173253     |



## **Cordless Systems**



### 12V Li-ion Platform

| ordless | compact drill driver SF 2-A12 (02) | Page 42 |
|---------|------------------------------------|---------|
| Cordle  | ess compact drill driver SF 2H-A12 | Page 43 |
|         | Cordless drill driver SFE 2-A12    | Page 44 |
| Cord    | less impact screwdriver SID 2-A12  | Page 45 |
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|         | Cordless task light SL 2-A12       | Page 47 |

### 22V Li-ion Platform



| Cordless compact drill driver SF 4-A22            | Page 49 |
|---|---------|
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| Cordless hammer drill driver SF 6H-A22            | Page 51 |
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| Cordless impact wernch SIW 6AT-A22                | Page 53 |
| Adaptive torque module SI-AT-A22                  | Page 54 |
| Cordless impact wrench SIW 22T-A 1/2"             | Page 55 |
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| Cordless rotary hammer TE 2-A22                   | Page 57 |
| Cordless rotary hammer TE 4-A22                   | Page 58 |
| Cordless rotary hammer TE 6-A22                   | Page 59 |
| Dust removal system TE DRS-4-A                    | Page 60 |
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| Cordless circular saw for cutting metal SCM 22-A  | Page 62 |
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| Cordless cut-out tool SCO 6-A22                   | Page 69 |
| Cordless hydraulic pipe press tool NPR 019 IE-A22 | Page 70 |
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| Cordless band saw SB 4-A22                        | Page 73 |
| Cordless Jig Saws SJD 6-A22                       | Page 74 |
| Cordless task light SL 2-A22                      | Page 75 |
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| Robust jobsite radio RC 4/36-DAB                  | Page 77 |
| Battery diagnostic device BD 14/36                | Page 78 |
|   |         |

### 36V Li-ion Platform



| Cordless rotary hammer TE 6-A36      | Page 81 |
|--------------------------------------|---------|
| Combihammer TE 30-A36                | Page 82 |
| Cordless reciprocating saw SR 30-A36 | Page 83 |
| Cordless 5" angle grinder AG 125-A36 | Page 84 |
| Cordless combihammer TE 60-A36       | Page 85 |



# **Cordless Systems**





| Page 87  | HSS twist drill bits                              |
|----------|---|
| Page 87  | HSS Cobalt twist drill bits                       |
| Page 88  | HSS twist drill bit sets                          |
| Page 89  | HSS Cobalt twist drill bit sets                   |
| Page 89  | WDB T twist bit set                               |
| Page 90  | Bimetal hole saw MetalCut HS-ME                   |
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| Page 91  | Bimetal hole saw MultiCut accessories HS-MU       |
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| Page 94  | Hammer drill bit metric TE-CX                     |
| Page 96  | Hammer drill bits in imperial sizes TE-CX         |
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| Page 100 | Reciprocating saw blade for wood WD               |
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| Page 101 | Cutting disc AC-D                                 |

ADVANCED
CORDLESS
TECHNOLOGY OF NEW 22V
BATTERIES

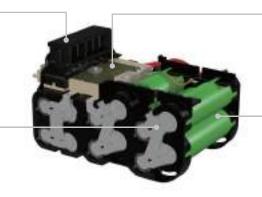


#### **SUB-ZERO ENVIRONMENTS**

The Low Temperature Module (LTM) allows for dynamic voltage regulation at sub-zero temperatures to deliver the same level of power and runtime as they would in warmer temperatures.

### HIGHER, RELIABLE OUTPUT

Placing a double tap on each cell allows our tools to handle larger loads and ensures that the power delivery in each trigger pull is always consistent, helping you do your job faster and right at the first time.



#### WATER AND DUST RESISTANT

Our electronics are fully sealed against moisture, water and dust, to ensure your tools keep working with you in the harshest conditions.

### **LONGER LASTING**

This is our longest lasting 22V battery ever. We've encorporated higher density cells and built smarter software that individually monitors and controls each cell for protection against overheat and to provide optimal performance & charging.

Old (3.3Ah)

New (5.2Ah)

up to 80% increase

#### **MULTIPLE TOOL CONNECTIONS**

We've built our new batteries to be compatible with all of our tools and chargers across the platform, reducing your inventory and optimizing your tool / battery fleet.

### **EASY TO MONITOR**

With 4 LED state-of-charge indicators, workers will never be surprised with an empty pack.

### **QUICK CHARGING**

A cooler battery charges faster and delivers power longer. We've built in the maximum number of cooling slots to protect against overheat and allow quicker charging with our intelligent charging solution.



### DROP AND IMPACT RESISTANT

Redesigned cage and cell positioning provide extreme protection against drops and impact, ensuring your tools are as tough as any jobsite and able to finish the job without interruption.





# APPLICATION AND TOOL SELECTOR FOR CORDLESS IMPACT DRILL / DRILL / DRIVER / IMPACT DRIVE / IMPACT WRENCH / HAMMER

|                                | Cordless Screw Driving & Drilling |      | Weight (kg) | Connection end                | Battery capacity | Charger<br>C4/36-DC | Charger<br>C4/12-50 | Charger<br>C4/36-90 | Charger C4/36-350 |
|--------------------------------|-----------------------------------|------|-------------|-------------------------------|------------------|---------------------|---------------------|---------------------|-------------------|
|                                | Driving & Drilling                | (V)  | (3)         |                               | (Ah)             |                     | Charging            | time (min)          |                   |
|                                | SF 2-A12                          | 10.8 | 0.73        | Smooth<br>Shank               | 2.6              | 35                  | 35                  | 35*                 | 35*               |
|                                | SF 2H-A12                         | 10.8 | 0.88        | Smooth<br>Shank               | 2.6              | 35                  | 35                  | 35*                 | 35*               |
|                                |                                   |      | 1.7         | Smooth<br>Share<br>I = 33 = I | 2.6              | 60                  |                     | 37                  | 35                |
| iver                           | SF4-A22                           | 21.6 |             |                               | 4.0              | 120                 |                     | 80                  | 35                |
| ۵                              | _                                 |      |             |                               | 5.2              | 120                 |                     | 80                  | 35                |
| Drill / Driver                 | SFE 2-A12                         | 10.8 | 1.1         | ⊕⊕<br>⊕®<br>●®                | 2.6              | 35                  | 35                  | 35*                 | 35*               |
|                                | SFE 2-A12                         |      |             |                               | 2.6              | 35                  | 35                  | 35*                 | 35*               |
|                                |                                   |      |             | Smooth                        | 2.6              | 60                  |                     | 37                  | 35                |
|                                | SF 6-A22                          | 21.6 | 2.5         | Smooth                        | 4.0              | 120                 |                     | 60                  | 41                |
|                                | _                                 |      |             | l <sub>+</sub> 13 →           | 5.2              | 120                 |                     | 80                  | 35                |
| er                             |                                   | 21.6 | 2.6         | Stravino<br>Shark<br>L_13_L   | 2.6              | 60                  |                     | 37                  | 35                |
| amm<br>/ Dri                   | SF 6H-A22                         |      |             |                               | 5.2              | 120                 |                     | 60                  | 41                |
| Hammer drill/ Driver SF 6H-A22 |                                   |      |             |                               | 5.2              | 120                 |                     | 80                  | 35                |

|                  | Cordless<br>Impact Driving |           | Voltage<br>(V) | Weight (kg) | Bits end            | Battery capacity | Charger<br>C4/36-DC | Charger C4/12-50 | Charger<br>C4/36-90 | Charger<br>C4/36-350 |
|------------------|----------------------------|-----------|----------------|-------------|---------------------|------------------|---------------------|------------------|---------------------|----------------------|
|                  | & Wrenching                |           | (-)            | (3)         |                     | (Ah)             |                     | Charging t       | ime (min)           |                      |
| Impact<br>Driver | SID 2-A12                  | 7         | 10.8           | 1.1         | $\bigcirc$ $\oplus$ | 2.6              | 60                  | 35               | 35*                 | 35*                  |
| <u>m</u>         | SID 4-A22                  | *         | 21.6           | 1.4/1.7     | **                  | 2.6              | 60                  |                  | 37                  | 35                   |
| _                | - SID 4-AZZ                | •         | 21.0           | 1.4/ 1.7    |                     | 5.2              | 120                 |                  | 80                  | 35                   |
|                  |                            | -400      | 21.6           | 1.5/1.8     |                     | 2.6              | 60                  |                  | 37                  | 35                   |
|                  | SIW 6AT-A22                | I         |                |             |                     | 4.0              | 120                 |                  | 60                  | 41                   |
| £                |                            |           |                |             |                     | 5.2              | 120                 |                  | 80                  | 35                   |
| enc              |                            | - Circles |                |             | •                   | 2.6              | 60                  |                  | 37                  | 35                   |
| Impact Wrench    | SIW 22T-A 1/2"             | I         | 21.6           | 3.0         |                     | 4.0              | 120                 |                  | 60                  | 41                   |
| act              |                            | _         |                |             | $\sim$              | 5.2              | 120                 |                  | 80                  | 35                   |
| <u> </u>         |                            |           |                | 3.6         |                     | 2.6              | 60                  |                  | 37                  | 35                   |
|                  | SIW 9-A22                  | I         | 21.6           |             |                     | 4.0              | 120                 |                  | 60                  | 41                   |
|                  |                            |           |                |             |                     | 5.2              | 120                 |                  | 80                  | 35                   |

<sup>\*</sup>To be used together with charging adaptor CA-B12

| to be used together with charging adaptor OA-B12 |                |                |                                  |                   |                                |                            |  |                          |                |  |
|--|----------------|----------------|----------------------------------|-------------------|--------------------------------|----------------------------|--|--------------------------|----------------|--|
|  |                |                |                                  |                   |                                | Material for drilling      |  |                          |                |  |
| Rotary and combihammer                           | Voltage<br>(V) | Weight<br>(kg) | Ratio<br>drilling /<br>chiseling | Working direction | Drill bit<br>connection<br>end | Highly reinforced concrete | Concrete/<br>Granite/<br>Stone/<br>Solid brick | Hollow<br>brick/<br>Tile | Wood/<br>Metal |  |
| TE 2-A22   | 21.6           | 2.7            |                                  | <b>+</b>          | SDS<br>Dbs                     |                            |  |                          |                |  |
| TE 4-A22   | 21.6           | 3.3            |                                  | <b>+</b>          | SDS<br>Nus<br>10               |                            |  |                          |                |  |
| TE 6-A22   | 21.6           | 3.7            | ~15%                             | <b>+</b>          | SDS<br>plus<br>L               |                            |  |                          |                |  |
| TE 6-A36   | 36             | 3.7            | ~20%                             | <b>+</b>          | SDS<br>SDS<br>Nos              |                            |  |                          |                |  |
| TE 30-A36  | 36             | 5.1            | ~20%                             | <b>+</b>          | SDS plus                       |                            |  |                          |                |  |
| TE 60-A36  | 36             |                |                                  |                   | SDS plus                       |                            |  |                          |                |  |

| Screw driving                       |                                    |   |                            | Drilling                        | Hammer Drilling     |                              |               |
|-------------------------------------|------------------------------------|---|----------------------------|---------------------------------|---------------------|------------------------------|---------------|
| Woodscrew<br>into chipboard<br>(mm) | Woodscrew into plastic anchor (mm) | Self-drilling<br>metal construction<br>screw (mm) | Wood/<br>chipboard<br>(mm) | Holesaw in<br>chipboard<br>(mm) | Metal sheet<br>(mm) | Brick and<br>masonry<br>(mm) | Concrete (mm) |
| Ø6                                  | Ø8                                 | Ø4.8x19   | Ø20                        | Ø40                             |                     | -                            | _             |
| Ø6                                  | Ø8                                 | Ø4.8x19   | Ø20                        | <b>Ø</b> 40                     |                     | Ø6                           | -             |
| Ø6                                  | Ø8                                 | Ø4.8x19   | Ø26                        | Ø82                             | Ø10                 | -                            | _             |
| Ø6                                  | Ø8                                 | Ø4.8x19   | Ø20                        | Ø40                             |                     | -                            | -             |
| Ø10                                 | Ø12                                | Ø6.3x50   | Ø32                        | Ø125                            | Ø13                 | -                            | -             |
| Ø10                                 | Ø12                                | Ø6.3x50   | Ø32                        | Ø125                            | Ø13                 | Ø12                          | Ø8            |

| Woodscrew<br>into chipboard<br>(mm) | Woodscrew into plastic anchor (mm) | Drywall screw<br>into drywall<br>(mm) | Self tapping<br>screw into<br>metal (mm) | Screw anchor into concrete (mm) | Bolt<br>tightening |  |
|-------------------------------------|------------------------------------|---------------------------------------|--|---------------------------------|--------------------|--|
| Ø6                                  | Ø8                                 | Ø4.8x19                               |  |                                 | M8                 |  |
| Ø12                                 | Ø12                                | Ø5.2                                  | Ø5.5                                     |                                 | <b>M</b> 10        |  |
| Ø12                                 | Ø12                                |                                       |  | Ø6                              | M6-M16             |  |
| Ø12                                 | Ø12                                |                                       |  | Ø8-Ø10                          | M12-M24            |  |
| Ø12                                 | Ø12                                |                                       |  | Ø10-Ø14                         | M16-M30            |  |
|                                     | <u>'</u>                           | <u> </u>                              | <u> </u>                                 |                                 |                    |  |

■= Very Suitable, ■= Suitable, ■= Possible Battery capacity (Ah) Charger C4/12-DC Charger C4/36-90 Charger C4/36-350 Anchor holes / through holes (diameters in mm) **Charging time** (min) 5 6 8 10 12 14 16 18 20 22 24 26 28 30 4 2.6 60 37 35 5.2 120 80 35 104/ 2.6/ 75/ 35/ 5.2 210 130 35 104/ 2.6/ 75/ 35/ 5.2 210 130 35 104/ 2.6/ 75/ 35/ 210 130 35

= appox. 50% drilling,50% chiselling ■ = appox. 90% drilling,10% chiselling ■ = optimal ■ = occasional

**VOLTAGES THAT MEET YOUR** REQUIREMENTS PERFECTLY. 12\*, 14, 22 AND 36 VOLTS - ALL WITH ONE CHARGER.

Hilti Lithium CPC batteries, tools and chargers incorporate one of the most advanced lithium-ion battery technologies available today. Designed down to the last detail for maximum performance and capacity, these cordless tool systems are also built to last.



### 12V Li-ion Platform 2.6Ah / 4.0Ah \*compatible for C4/36-90 and C4/36-350 chargers with charging adapter CA-B12















Drill / Driver

Cordless compact Drill / Driver

Impact screwdriver

Task light

reciprocating saw

#### 22V Li-ion Platform 2.6Ah / 5.2Ah





TE 2-A22





TE 6-A22







SF 6H-A22

Hammer drill



SIW 6AT-A22







SIW 9-A22

Rotary hammer

TE 4-A22



SCM 22-A

Circular saw

Rotary hammer



SFC 22-A

Compact drill



SF 6-A22

Drill driver











SIW 22-A 1/2"







**SCW 22-A** Circular saw

SC 70W-A22 SB 4-A22 Circular saw Band saw

























SR 6-A22 Cordless



NPR 019 IE-A22









SJD 6-A22 Cordless Jig



NPR 032 IE-A22 Cordless hydraulic pipe press tool

SCO 6-A22 Cut-out tool







Battery-actuated fastening tool



ST 1800-A22 Metal construction



SL 2-A22 Task light



SL 6-A22 Cordless task



RC 4/36-DAB Robust jobsite radio

### 36V Li-ion Platform 2.6 Ah / 5.2 Ah





Rotary hammer



Combinammer







SR 30-A36 reciprocating saw



AG 125-A36

5" Angle grinder



## HILTI DUST REMOVAL SYSTEMS

Four components - one winner

#### FOR CORDLESS

- Air turbulence and air flow are defined exactly by the special shape and design for the tool
  - Built in DRS air channels extract the dust right at its source
  - Entire tool is designed specifically for the best-possible dust removal



- Advanced ergonomic design captures dust the moment it is generated
  - Optimized air-flow inside tool's built-in dust removal hood
  - The dust removal efficiency extends left of cutting discs, improve cutting

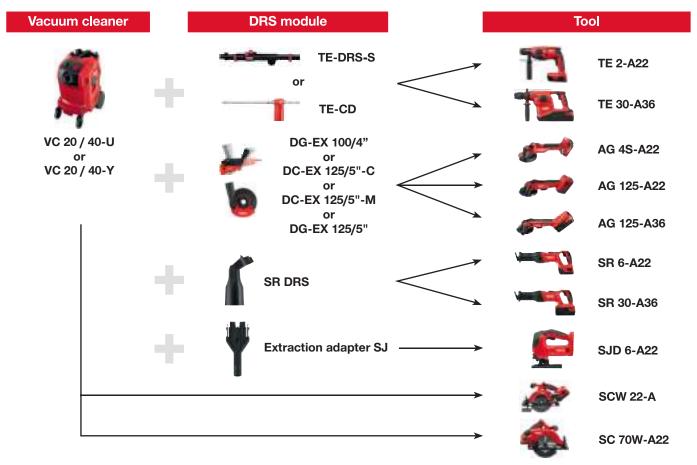


- Made from extremely robust and durable - unmatched in the market
  - Keyless quick -release mounting system
  - Dual-chamber dynamic air-flow system
  - Compact and very convenient



- Combination of a small, mobile and robust vacuum cleaner with continuous high suction performance
  - New filter technology briefly reverses the flow of air inside the system and thus blasts the filter clean every 15 seconds









### Tool Drop Prevention Tether (Heavy and Medium) with Retaining Strap





#### **APPLICATIONS**

- Fall protection for compatible power tools weighing up to 1 1.4 kg
- Fall protection for compatible power tools weighing up to 25 lbs
- Helps to avoid workplace injuries caused by dropped tools
- Helps to prevent damage to tools if dropped

#### **ADVANTAGES**

- ANSI compliant tested according to advanced standards on tool drop prevention, ANSI 121-2018
- Helps to protect tools shock-absorbing bungee tether tested to help prevent drop energy damaging Hilti tools
- Self-locking carabiner easier to operate with one hand, and designed to hinder accidental opening
- Clear labelling the weight limit and other key information is shown on every lanyard
- Two versions available choose from a double carabiner version for tools up to 6.8 kg, or carabiner-to-loop tethers for tools up to 1.4kg
- Two versions available choose from a double carabiner version for tools up to 15 lbs, or carabiner-to-loop tethers for tools up to 25 lbs





Order Now

Order Now

Tool Tether 6.8 kg Tool Tether 11.4 kg Retaining Strap (with tool tether 6.8 kg

| Ordering designation |   | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| Tether               | - | 1 pc                | 2149766     |

### Cordless compact drill driver SF 2-A12 (02)





#### **APPLICATIONS**

- Installation of electrical switches, sockets, pipe rings and other equipment
- Driving screws up to 6 mm diameter in wood
- Driving self-tapping screws up to 4.8 mm diameter in metal
- Drilling with HSS bits up to 8 mm diameter in metal
- Drilling with auger and spade bits up to 14 mm diameter in
  wood
- Hole sawing up to 35 mm diameter in metal

#### **ADVANTAGES**

- Precision clutch provides fine control for delicate screwdriving jobs
- High productivity thanks to a drilling speed of up to 1,500 /min
- Optional belt hook or holster for extra mobility and convenience
- Ultra-compact design for good access in tight corners
- Ergonomic grip and perfect balance for maximum working comfort
- Built-in double LED in the foot of the tool for ideal illumination of the work area







No costs for maximum 1 time replacement within the first year This tool cannot be repaired

#### Technical data

Rated voltage

**Rotation speed** 

Max. torque

Torque range

Weight according to EPTA Procedure 01/2003 Dimensions (LxWxH)

Tool chuck type

10.8 V

Gear 1: 400 rpm; Gear 2: 1500 rpm 12 Nm (soft joint), 24 Nm (hard joint)

0.5 - 3.5 Nm

1.0 kg

178 x 70 x 206 mm

3-jaw chuck, 0.8 - 10 mm







### Package contents

|                    | Inserts HSS Co / Bit Set | Item Number |
|--------------------|--------------------------|-------------|
| SF 2-A12 (02) Body | 6MM MP10                 | 3651985     |



### Cordless compact drill driver SF 2H-A12 NEW





#### **APPLICATIONS**

- Installation of electrical switches, sockets, pipe rings and other equipment
- Driving screws up to 6 mm diameter in wood
- Driving self-tapping screws up to 4.8 mm diameter in metal
- Drilling with HSS bits up to 8 mm diameter in metal
- Drilling with auger and spade bits up to 14 mm diameter in wood
- Hole sawing up to 35 mm diameter in metal

#### **ADVANTAGES**

- Precision clutch provides fine control for delicate screwdriving jobs
- High productivity thanks to a drilling speed of up to 1,500 /min
- Optional belt hook or holster for extra mobility and convenience
- Ultra-compact design for good access in tight corners
- Ergonomic grip and perfect balance for maximum working comfort
- Built-in double LED in the foot of the tool for ideal illumination of the work area







No costs for maximum 1 time replacement within the first year This tool cannot be repaired

#### Technical data

Tool chuck type

196 x 70 x 206 mm 3-jaw chuck, 0.8 - 10 mm







#### Package contents

|                | Inserts HSS Co / Bit Set | Item Number |
|----------------|--------------------------|-------------|
| SF 2H-A12 Body | 6MM MP10                 | 3651989     |

#### Cordless drill driver SFE 2-A12





#### **APPLICATIONS**

- Installation of electrical switches, sockets and other equipment
- Driving screws up to 6 mm diameter in wood
- Drilling with HSS bits up to 8 mm diameter in metal
- Driving screws up to 6 mm diameter in plastic anchors
- Drilling with auger and spade bits up to 14 mm diameter in wood

#### **ADVANTAGES**

- 144 mm length and ultra-compact design for maximum accessibility
- Quick-release chuck optimized for 25 mm bit length for maximum convenience and minimum overall tool length with the bit fitted
- Built-in double LED for almost shadowless illumination of the work area
- Ergonomic grip and perfect balance for maximum working comfort
- Precision clutch provides fine control for delicate screwdriving job
- Side rubber contact points for improved ruggedness and protection of the work surface







No costs for maximum 1 time replacement within the first year This tool cannot be repaired

#### Technical data

Rated voltage

**Rotation speed** 

Max. torque

Torque range

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

Tool chuck type

10.8 V

Gear 1: 400 rpm; Gear 2: 1500 rpm 12 Nm (soft joint), 24 Nm (hard joint)

0.5 - 3.5 Nm

1.1 kg

144 x 70 x 206 mm

1/4" in hexagonal







#### **Package contents**

|                | Inserts HSS Co / Bit Set | Item Number |
|----------------|--------------------------|-------------|
| OFF 0 440 P    | HSS 6mm                  | 3651995     |
| SFE 2-A12 Body | Bit Set (6)              | 3651997     |



### Cordless impact screwdriver SID 2-A12





#### **APPLICATIONS**

- Setting HUS 6 screw and frame anchors in masonry and concrete
- Driving screws in HRD frame anchors up to 8 mm in masonry and concrete
- Drilling in wood with WDB-S spade bits
- Driving lag bolts up to 6 mm diameter in wood

#### **ADVANTAGES**

- High productivity thanks to driving speeds of up to 2,500 /min
- Ultra-compact design for easy use wherever space is limited
- Ideal illumination thanks to double LEDs incorporated in the foot of the tool
- Optional belt hook or holster for extra mobility and convenience
- Perfect grip and balance for unmatched productivity
- Rapid switch reaction for full control of the drilling or driving operation







No costs for maximum 1 time replacement within the first year

#### **Technical data**

Rated voltage 10.8 V

Rotation speed 2500rpm

Max. torque 110 Nm

Full hammering frequency 3,410 impacts /minute

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH) 157 x 70 x 206 mm

Tool chuck type 1/4" in hexagonal







#### Package contents

|                | Inserts HSS Co / Bit Set | Item Number |
|----------------|--------------------------|-------------|
| SID 2-A12 Body | Driver set PH2 (5)       | 3651993     |

### Cordless reciprocating saw SR 2-A12 NEW





#### **APPLICATIONS**

- Cutting metal pipes and conduit
- Cutting plastic pipes and conduit
- Cutting isolation material
- Cutting sandwich material

#### **ADVANTAGES**

- Light and mobile sub-compact design for working overhead and or in difficult-to-access areas
- Brushless motor lasts up to three times longer while delivering cutting performance similar to that of a corded tool
- Built-in LED light for shadow-free illumination of the cutting area
- Compatible with all Hilti 12V Li-ion batteries
- Keyless blade clamp







#### Technical data

| Base material   | Wood, Metal, Plastic, Drywall, Sandwich panel |
|---|---|
| Stroke length   | 16 mm   |
| Stroke rate   | 2900 strokes/minute                           |
| A-weighted emission sound pressure level <sup>1)</sup>          | 75 dB (A)                                     |
| Triaxial vibration value for cutting board (ah,B) <sup>2)</sup> | 5.3 m/s <sup>2</sup>                          |

<sup>1)</sup> according to EN 60745

<sup>2)</sup> according to EN 60745-2-11







### Package contents

|               | Inserts HSS Co / Bit Set | Item Number |
|---------------|--------------------------|-------------|
|               | SAW BLADE WD 15 6 (5)    | 3621429     |
|               | SAW BLADE WD 10 14 (5)   | 3621430     |
| SR 2-A12 Body | SAW BLADE WD 15 6 (5)    | 3622100     |
| 3h 2-A12 Bouy | SAW BLADE WD 10 14 (5)   | 3622101     |
|               | SAW BLADE WD 15 6 (5)    | 3621431     |
|               | SAW BLADE WD 10 14 (5)   | 3621432     |



### Cordless task light SL 2-A12 NEW





### **APPLICATIONS**

- Illumination of unlit and poorly lit work areas
- Inspection of painted and other finished surfaces

### **ADVANTAGES**

- LED panel provides a light output of 500 lumens while staying cool to the touch
- Natural white light clearly illuminates dark work areas with high color accuracy
- Up to a full working day of light on a single battery charge

| Technical data |        |
|----------------|--------|
| Rated voltage  | 10.8 V |
| LED lamp power | 6.4 W  |
| Lumens         | 500 lm |





### Package contents

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| SL 2-A12 Body        | 1 pc                | 2163833     |

### Accessories for 12V Li-ion platform

| Accessories for 12V Li-ion platform  |             |          |           |           |          |          | _                   |                |
|--|-------------|----------|-----------|-----------|----------|----------|---------------------|----------------|
|  | C 7         | 214-2 10 | SFE 2-A12 | SID 2-A12 | SL 2-A12 | SR 2-A12 |                     |                |
| Ordering designation   |             |          |           |           |          |          | Sales pack quantity | Item<br>number |
| Battery 12V charger C 4/12-50 110V   | <b>*</b>    | •        | •         | •         | •        | •        | 1 pc                | 2076995        |
| Battery 12V charger C 4/12-50 230V   | <b>&gt;</b> | •        | •         | •         | •        | •        | 1 pc                | 2076994        |
| Battery quick charger C 4/36-350 110V  |             | *        | *         | *         | *        | •        | 1 pc                | 2028877        |
| Battery quick charger C 4/36-350 230V  |             | *        | *         | *         | *        | •        | 1 pc                | 2028876        |
| Battery standard charger C 4/36-90 230V  | <b>*</b>    | *        | *         | *         | *        | •        | 1 pc                | 2015762        |
| Battery car charger C 4/36-DC  | 9           | *        | *         | *         | *        | •        | 1 pc                | 2119234        |
| Battery pack B 12/2.6 Li-lon   |             | •        | •         | •         | •        | •        | 1 pc                | 2077976        |
| Battery pack B 12/4.0 Li-ion   | <b>&gt;</b> | •        | •         | •         | •        | •        | 1 pc                | 2183144        |
| Charging adapter CA-B12 Used with Battery standard charger C 4/36-90 or Battery quick charger C 4/36-350   | <b>&gt;</b> | •        | •         | •         | •        |          | 1 pc                | 2077005        |
| Torsion Bit-Set S-BSC UNI 50/2" T (6)<br>PH2; PH3; PZ2; TX25; TX30; TX40   | #           | •        | •         | •         |          |          | 1 pc                | 2057803        |
| Torsion Bit-Set S-BSC+ UNI 25/1" T (10) Bit holder; PH1; PH2; PH3; PZ1; PZ2; PZ3; TX25; TX30; TX40   |             | •        | •         |           |          |          | 1 pc                | 2039186        |
| <b>Diamond Bit-Set S-BSC+ UNI 25/1" T-D (10)</b> Bit holder; PH1; 3x PH2; PH3; PZ1; 2x PZ2; PZ3  |             | •        | •         |           |          |          | 1 pc                | 2039183        |
| Bit-Set S-BSP+ 25/1" (35) steel Bit holder; TX10; TX15; 3x TX20; 3x TX25; 2x TX30; 2x TX40; 2x PH1; 5x PH2; 2x PH3; 2x PZ1; 5x PZ2; 2x PZ3; NS8; NS10; NS12; NS3/8; NS13 |             |          |           | •         |          |          | 1 pc                | 2039199        |
| Torsion Driver Bit S-B PH2 50/2" T (5)   | -           | •        | •         | •         |          |          | 5 pc                | 2039079        |
| Diamond Driver Bit S-B PH2 25/1" T-D (10)  |             | •        | •         | •         |          |          | 10 pc               | 20390381)      |
| Torsion Double Bit S-DB PH2 65 T (5)   |             | •        | •         | •         |          |          | 5 pc                | 2039146        |
| Torsion Double Bit S-DB PH2 110 T (5)  | D-123-      | •        | •         | •         |          |          | 5 pc                | 2039149        |
| Long Bit S-SY PH2 166/6 1/2" (5)   |             | •        | •         | •         |          |          | 5 pc                | 20391531)      |
| Bit Holder S-BH RC 50/2"   | -           | •        | •         | •         |          |          | 1 pc                | 20392191)      |
| Nut setting socket S-NSD 7   | -           | •        | •         |           |          |          | 1 pc                | 20392431)      |
| Nut setting socket S-NSD 8   | -           | •        |           |           |          |          | 1 pc                | 2039244        |
| Nut setting socket S-NSD 10  | I           | <u>'</u> | _         |           |          |          | 1 pc                | 2039245        |
|  |             | _        |           |           |          |          | 1 pc                | 20392501)      |
| Holtser  |             | •        |           | •         |          |          | 1 pc                | 2090729        |
| Belt hook compact  | ا ما        | •        | •         | •         |          |          | 1 pc                | 2012703        |
|  |             |          |           |           |          |          |                     |                |

<sup>\*</sup> Compatible with charging adapter CA-B12.

¹) For detailed stock availability and lead time information please contact your Hilti representative.



### Cordless compact drill driver SF 4-A22





#### **APPLICATIONS**

- Driving wood screws up to 8 mm diameter
- Driving screws up to 4.8 mm diameter in steel
- Drilling in wood with auger bits up to 26 mm diameter
- Drilling in steel with bits up to 10 mm diameter
- Hole sawing in diameters up to 82 mm
- Hole saws up to 68 mm diameter

#### **ADVANTAGES**

- Very compact design for best-possible access in tight corners
- Ergonomically designed grip for maximum working comfort
- High, precisely controllable drilling and screwdriving speed up to













#### Technical data

| Rated voltage                              | 21.6 V                                 |
|--|--|
| Rotation speed                             | Gear 1: 600 rpm; Gear 2: 2100 rpm      |
| Max. torque                                | 28 Nm (soft joint), 55 Nm (hard joint) |
| Torque range (adjustable)                  | 2 - 10 Nm                              |
| Chuck clamping range                       | 2 - 13 mm                              |
| Weight according to EPTA Procedure 01/2003 | 1.7 kg                                 |
| Dimensions (LxWxH)                         | 202 x 92 x 234 mm                      |
| Tool chuck type                            | 3-jaw chuck, 1.5 - 13 mm               |





#### Package contents

|               | Inserts HSS Co | Item Number |
|---------------|----------------|-------------|
| SF 4-A22 Body | 3MM MP10       | 3702266     |

### Cordless drill driver SF 6-A22 (02) NEW





#### **APPLICATIONS**

- Driving heavy-gauge wood screws
- Drilling with auger and spade bits up to 32 mm diameter in
- Fast drilling with high torque in diameters up to 13 mm in metal
- Cutting recesses and through-holes with hole saws up to 125 mm diameter

#### **ADVANTAGES**

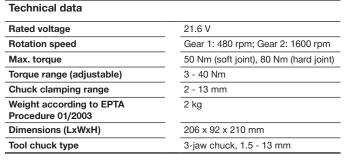
- Outstanding performance-to-size ratio
- Hilti's exclusive Active Torque Control provides additional protection from tool over-rotation when bits stick
- The "intelligent" electronic clutch provides different operating modes for various applications
- Top speed of 1600 rpm for fast drilling















#### **Package contents**

|               | Inserts HSS Co | Item Number |
|---------------|----------------|-------------|
| SF 6-A22 Body | 6MM MP10       | 3656132     |



### Cordless hammer drill driver SF 6H-A22







#### **APPLICATIONS**

- Driving screws for plastic anchors up to 14 mm diameter
- Fast drilling with high torque in diameters up to 13 mm in metal
- Cutting recesses and through-holes with holes saws up to 125 mm diameter
- Hammer drilling in diameters up to 14 mm in brick, masonry, sand-lime block and 8 mm in concrete

#### **ADVANTAGES**

- Outstanding performance-to-size ratio
- Hilti's exclusive Active Torque Control provides additional protection from tool over-rotation when bits stick
- The "intelligent" electronic clutch provides different operating modes for various applications
- Top speed of 1600 rpm for fast drilling plus high hammer drilling speed











#### Technical data Maximum torque (soft/hard joint) 60 Nm (soft joint), 80 Nm (hard joint) No load RPM gear 2: 2000 rpm Chuck clamping range 2 - 13 mm Number of gears 2

15

209 x 87 x 212 mm







### **Package contents**

| Ordering designation               | Package contents   | Sales pack quantity | Item Number |
|------------------------------------|--|---------------------|-------------|
| Kit SF 6H-A22 G2 (HSS Co 1-13 Kit) | 1x Cordl. ham. dr. driver SF 6H-A22 02, 1x Tool case SF 6H-A22 assy, 1x Twist drill bit HSS Co 1-13 (25)       | 1 pc                | 3656168     |
| Kit SF 6H-A22 G2 (HSS3 MP10)       | 1x Cordl. ham. dr. driver SF 6H-A22 02, 1x Tool case SF 6H-A22 assy, 10x Twist drill bit HSS Co 3,0x61mm MP10  | 1 pc                | 3656165     |
| Kit SF 6H-A22 G2 (HSS6 MP10)       | 1x Cordl. ham. dr. driver SF 6H-A22 02, 1x Tool case SF 6H-A22 assy, 10x Twist drill bit HSS Co 6,0x93mm MP10  | 1 pc                | 3656166     |
| Kit SF 6H-A22 G2 (HSS6.5 MP10)     | 1x Cordl. ham. dr. driver SF 6H-A22 02, 1x Tool case SF 6H-A22 assy, 10x Twist drill bit HSS Co 6,5x101mm MP10 | 1 pc                | 3656167     |
| SF 6H-A22 case                     | 1x Cordl. ham. dr. driver SF 6H-A22 02, 1x Tool case SF 6H-A22 assy  | 1 pc                | 2184337     |

Torque increments

Dimensions (LxWxH)

### Cordless impact screwdriver SID 4-A22 NEW





#### **APPLICATIONS**

- Driving self-drilling and self-tapping screws up to 4.8 mm diameter in steel
- Driving Spax screws up to 8 mm diameter in wood
- Driving 6 mm diameter HUS screw anchors in masonry and concrete

#### **ADVANTAGES**

- Brushless motor for long life and more work per charge
- 3 Gears and electronic speed control for easy switching between different driving speeds
- Compact design allows easy use in tight corners and wherever space is limited
- Perfect balance and low weight









#### Technical data

| Rated voltage                              | 21.6 V                                   |
|--|--|
| Rotation speed (setting)                   | 1000 rpm (1); 1500 rpm (2); 2700 rpm (3) |
| Max. torque (setting) <sup>1)</sup>        | 60 Nm (1); 110 Nm (2); 194 Nm (3)        |
| Full hammering frequency                   | 3500 impacts/minute                      |
| Weight according to EPTA Procedure 01/2003 | 1.4 kg                                   |
| Dimensions (LxWxH)                         | 147 x 93 x 224 mm                        |
| Tool chuck type                            | 1/4" in hexagonal                        |

 $<sup>^{1)}</sup>$  Do not use the tool for applications where an exact torque or maximum torque is specified - there is a risk of over-tightening and damaging the screw or workpiece.







### **Package contents**

|                | Inserts                       | Item Number |
|----------------|-------------------------------|-------------|
| SID 4-A22 Body | N/A                           | 2137090     |
|                | Bit Set S-BSC UNI 50/2" T (6) | 3579380     |
|                | N/A                           | 3558534     |
|                | Bit Set S-BSC UNI 50/2" T (6) | 3579382     |
|                | N/A                           | 3571043     |
|                | Bit Set S-BSC UNI 50/2" T (6) | 3579384     |



### Cordless impact wrench SIW 6AT-A22 NEW





#### **APPLICATIONS**

- Driving 6 mm and 8 mm HUS3 screw anchors in concrete
- Driving screws in HRD frame anchors 8 mm and 10 mm in diameter in masonry and concrete
- Driving lag bolts up to 8 mm in diameter in wood
- Driving lag bolts up to 1/2" in diameter
- Tightening and releasing nuts and bolts in sizes M8 to M16
- Tightening and releasing high-strength nuts and bolts from M6 to M12

#### **ADVANTAGES**

- High-efficiency brushless motor means the tool lasts longer and gets more work done per charge
- Compact design for use wherever space is limited
- Three gears and electronic speed control for easy switching between different driving speeds and torque
- Four bright LEDs around the chuck provide direct illumination of the work surface
- Compatible with the Hilti SI-AT-A22 Adaptive Torque module for controlled fastenings
- Very compact and rugged Hilti Lithium CPC battery for high performance and long life

#### Technical data

| Anvil type                   | 1/2" detent pin  |
|------------------------------|--|
| Maximum torque <sup>1)</sup> | 1) 90 Nm (1); 135 Nm (2); 213 Nm (3)                     |
| Nut-busting torque           | 338 Nm   |
| Bolt tension                 | 95 Nm  |
| Full hammering frequency     | 3500 impacts/minute                                      |
| Number of gears              | 3  |
| No load RPM                  | Gear 1: 1000 rpm; Gear 2: 1500 rpm;<br>Gear 3: 2300 rpm; |
| Dimensions (LxWxH)           | 154 x 94 x 228 mm  |
| A-weighted emission sound    | 94 dB (A)  |

<sup>&</sup>lt;sup>1)</sup> Do not use the tool for applications where an exact torque or maximum torque is specified - there is a risk of over-tightening and damaging the screw or workpiece.

pressure level<sup>2)</sup>

















#### **Package contents**

|                  | Inserts | Item Number |
|------------------|---------|-------------|
| SIW 6AT-A22 Body | N/A     | 2112536     |

Related products on page

**Consumable** 225-226, 229

<sup>2)</sup> according to EN 60745

### Adaptive torque module SI-AT-A22 NEW





#### **APPLICATIONS**

- Setting Hilti HST3 anchors from M8 to M12 in concrete
- Repeatable, controlled fastening of metal bolts up to M16
- Setting Hilti HST3-R anchors from M8 to M12 in concrete

#### **ADVANTAGES**

- First impact wrench-based Adaptive Torque system (SIW 6ATA22 and SI-AT-A22 module) on the market covering ETA and ICC-ESR approvals for stud anchor installations
- Mechatronic system to control fastening equips a compatible impact wrench to automatically torque and re-torque anchors in compliance with approvals
- Barcode scanner for easy, efficient setup while reducing opportunities for mistakes
- Documentation of executed fastenings together with the Adaptive Torque (AT) documentation software for better accountability and back-office efficiency
- Standard impact mode for setting concrete screw anchors

| Technical data                             |                        |
|--|------------------------|
| Accessory type                             | Adaptive torque module |
| Weight according to EPTA Procedure 01/2003 | 0.26 kg                |
| Dimensions (LxWxH)                         | 143 x 98 x 46 mm       |







### Package contents

| Ordering designation | Package contents                                  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| SI-AT-A22            | 1x Adaptive torque module SI-AT-A22, 1x USB cable | 1 pc                | 2138585     |



### Cordless impact wrench SIW 22T-A 1/2"





#### **APPLICATIONS**

- Machine screws, nuts and bolts from M12 to M24
- Driving HUS screw anchors 8 mm to 14 mm in diameter in concrete
- Assembling steel profiles, timber or pre-cast concrete components
- Installing HCA coil anchors and HRD frame anchors
- Driving screws in HRD frame anchors 10 mm to 14 mm in diameter in masonry and concrete
- Driving lag bolts and particle board screws up to 12 mm in diameter in wood

### **ADVANTAGES**

- Compact design with excellent balance for precise handling
- ½" square drive with heavy-duty ball-notch retention for security and quick socket changing
- Full range of bolt, anchor and screw fasteners available
- Rubber cap for comfortable handling and protection of the work surface













#### Technical data

| Rated voltage                                 | 21.6 V              |
|---|---------------------|
| Rotation speed (setting)                      | 2000 rpm (1);       |
| Max. torque (setting) <sup>1)</sup>           | 450 Nm (1);         |
| Full hammering frequency                      | 2500 impacts/minute |
| Weight according to EPTA<br>Procedure 01/2003 | 3 kg                |
| Dimensions (LxWxH)                            | 232 x 94 x 258 mm   |
| Tool chuck type                               | 1/2" in square      |

<sup>&</sup>lt;sup>1)</sup> Do not use the tool for applications where an exact torque or maximum torque is specified - there is a risk of over-tightening and damaging the screw or workpiece.







#### Package contents

|                 | Inserts | Item Number |
|-----------------|---------|-------------|
| 22T-A 1/2" Body | N/A     | 409459      |

### Tool guide for bolting by ISO thread

| ISO Metric thread | - | M6       | -        | M8 | -        | M10 | M12 | -        | M14 | M16      | M18      | M20      | M22 | -  | M24      |
|-------------------|---|----------|----------|----|----------|-----|-----|----------|-----|----------|----------|----------|-----|----|----------|
| Wrench size (mm)  | 8 | 10       | 12       | 13 | 16       | 17  | 19  | 20       | 22  | 24       | 27       | 30       | 32  | 33 | 36       |
| SIW 14-A          |   | <b>*</b> | <b>*</b> |    |          |     |     |          |     |          |          |          |     |    |          |
| SIW 6AT-A22       |   |          |          |    | <b>*</b> |     |     |          |     |          |          |          |     |    |          |
| SIW 22T-A         |   |          |          |    |          |     |     | <b>*</b> |     | <b>*</b> | <b>*</b> |          |     |    |          |
| SIW 9-A22         |   |          |          |    |          |     |     |          |     |          | <b>*</b> | <b>*</b> |     | *  | <b>*</b> |

<sup>\*</sup> Pre-tighten

### Tool quide by Anchor Ø

| HUS Ø            | 6 | 8  | 10         | 14 |
|------------------|---|----|------------|----|
| Wrench size (mm) | 1 | 13 | 15         | 21 |
| SIW 14-A         |   | ■* |            |    |
| SIW 6AT-A22      |   |    | <b>=</b> * |    |
| SIW 22T-A        |   |    |            | *  |
| SIW 9-A22        |   |    | #          |    |

<sup>\*</sup> Possible

<sup>\*</sup> Carbon Steel version

### Cordless impact wrench SIW 9-A22 NEW







#### **APPLICATIONS**

- Tightening and releasing nuts and bolts from M12 to M24
- Driving HUS screw anchors 8 mm to 14 mm in diameter in
- Assembling steel profiles, timber or pre-cast concrete components
- Installing HCA coil anchors and HRD frame anchors
- Driving screws in HRD frame anchors 10 mm to 14 mm in diameter in masonry and concrete
- Driving lag bolts and particle board screws up to 12 mm in diameter in wood

#### **ADVANTAGES**

- 3/4" square drive with through-hole for solidity and secure socket retention
- Rubber cap for comfortable handling and protection of the working surface
- No kick-back thanks to tangential impact: much less tiring to use











#### Technical data

| Anvil type                   | 3/4" through hole   |
|------------------------------|---------------------|
| Maximum torque <sup>1)</sup> | 800 Nm (1)          |
| Nut-busting torque           | 875 Nm              |
| Full hammering frequency     | 2200 impacts/minute |
| Number of gears              | 1                   |
| Dimensions (LxWxH)           | 250 x 92 x 267 mm   |

<sup>&</sup>lt;sup>1)</sup> Do not use the tool for applications where an exact torque or maximum torque is specified - there is a risk of over-tightening and damaging the screw or workpiece.



Order Now

### **Package contents**

| Ordering designation | Package contents  | Sales pack quantity | Item Number |
|----------------------|---|---------------------|-------------|
| SIW 9-A22 3/4" case  | 1x Cordl. impact wrench SIW 9-A22 assy, 1x Tool case SIW 9-A22 assy | 1 pc                | 2242016     |

#### Tool guide for bolting by ISO thread

| _                 | - |          |    |    |          |     |     |          |     |          |          |          |     |            |            |
|-------------------|---|----------|----|----|----------|-----|-----|----------|-----|----------|----------|----------|-----|------------|------------|
| ISO Metric thread | - | M6       | -  | M8 | -        | M10 | M12 | -        | M14 | M16      | M18      | M20      | M22 | -          | M24        |
| Wrench size (mm)  | 8 | 10       | 12 | 13 | 16       | 17  | 19  | 20       | 22  | 24       | 27       | 30       | 32  | 33         | 36         |
| SIW 14-A          |   | <b>*</b> | ■* |    |          |     |     |          |     |          |          |          |     |            |            |
| SIW 6AT-A22       |   |          |    |    | <b>*</b> |     |     |          |     |          |          |          |     |            |            |
| SIW 22T-A         |   |          |    |    |          |     |     | <b>*</b> |     | <b>*</b> | <b>*</b> |          |     |            |            |
| SIW 9-A22         |   |          |    |    |          |     |     |          |     |          | *        | <b>*</b> |     | <b>■</b> * | <b>■</b> * |

<sup>\*</sup> Pre-tighten

#### Tool guide by Anchor Ø

| loof galac by Allohof b |   |          |            |    |
|-------------------------|---|----------|------------|----|
| HUS Ø                   | 6 | 8        | 10         | 14 |
| Wrench size (mm)        | 1 | 13       | 15         | 21 |
| SIW 14-A                |   | <b>*</b> |            |    |
| SIW 6AT-A22             |   |          | <b>■</b> * |    |
| SIW 22T-A               |   |          | •          | *  |
| SIW 9-A22               |   |          | #          |    |

<sup>\*</sup> Possible

<sup>#</sup> Carbon Steel version



### **Cordless rotary hammer TE 2-A22**





#### **APPLICATIONS**

- Construction: light-duty drilling in concrete and masonry
- Interior finishing: installing partition walls and suspended
- Metal fabricators: fastening metal items such as handrails, staircases, sun blinds, barriers, etc.
- Electricians: electrical installation work
- Telecom contractors: installing telecom equipment, cables and

#### **ADVANTAGES**

- Cordless freedom with the performance of a corded tool
- Compact size and light weight for superior handling
- LED working light provides better visibility in dark areas
- Best-in-class system durability backed by Hilti Lifetime Service covering the tool and accessories

















Rated voltage Hammer drill bits (optimum diameter range)

Drilling diameter range for hammer drill bits

Rotation speed Gear 1 under no load

Full hammering frequency

Single impact energy

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

Weight according to EPTA

Procedure 01/2003

Dimensions (LxWxH)

Working mode 1) according to EN 60745-2-6 21.6 V

4 - 12 mm

4 - 16 mm

1090 rpm

5040 impacts/minute

1.5 J

15 m/s<sup>2</sup>

2.7 kg

322 x 94 x 238 mm

Hammer drilling, Drilling only



#### **Package contents**

|               | Inserts TE CX | Item Number |
|---------------|---------------|-------------|
| TE 2-A22 Body | M2 pack       | 3695554     |

### **Cordless rotary hammer TE 4-A22**





#### **APPLICATIONS**

- Drilling anchor holes and small openings in concrete, stone and masonry: maximum diameter range 5-16 mm; recommended diameter range 4-12 mm;
- Occasional drilling in wood, steel and plastics using a special chuck adapter
- Screwdriving using the TE-C (SDS Plus) special bit holder

#### **ADVANTAGES**

- Virtually dustless drilling with the DRS 4-A dust removal system
- Ideal for overhead use
- Electropneumatic hammering mechanism for longest lifetime
- Compatible with the 22 volt platform
- Low system weight thanks to Li-ion technology
- First-class performance-to-weight ratio















Rated voltage

Hammer drill bits (optimum diameter range)

Drilling diameter range for hammer drill bits

Rotation speed Gear 1 under no load

Full hammering frequency

Single impact energy

Triaxial vibration value for hammer drilling into concrete (ah,HD)<sup>1)</sup>

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

Working mode

1) according to EN 60745-2-6

21.6 V 4 - 12 mm

5 - 16 mm

1090 rpm

5200 impacts/minute

2 J

11 m/s<sup>2</sup>

3.3 kg

324 x 94 x 201 mm

Hammer drilling, Drilling only





#### Package contents







### Cordless rotary hammer TE 6-A22 NEW





#### **APPLICATIONS**

- Drilling and hammer drilling in concrete and masonry
- Occasional drilling in wood and steel with optional quick-release
- Light chiselling

#### **ADVANTAGES**

- Full compatibility with all Hilti 22 V Li-ion batteries
- Active Vibration Reduction (AVR) system designed to protect the user from hand-arm vibration
- Virtually dustless drilling when used with the DRS-6-A dust removal system
- Hi-Drive technology optimise internal transfer equalise fluctuations in the power supply and provide dust protection for each mechanical component through the highly efficient brushless drive

















Rated voltage

Optimum drilling diameter range for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Full hammering frequency

Single impact energy

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

Weight according to EPTA Procedure 01/2003

1) according to EN 60745-2-6 2) according to EN 60745

Dimensions (LxWxH)

Working mode

21.6 V

6 - 16 mm

4 - 20 mm

1050 rpm

5100 impacts/minute

2.5 J

13.4 m/s<sup>2</sup>

3.7 kg

360 x 93 x 200 mm

Hammer drilling, Chisel setting, Chiselling, Drilling only







| •             |               |             |
|---------------|---------------|-------------|
|               | Inserts TE CX | Item number |
| TE 6-A22 BODY | M9 pack       | 3695557     |

### **Dust removal system TE DRS-4-A**





#### **APPLICATIONS**

- Dust-free drilling with TE 4-A22
- For the health and safety of the user and for clean surroundings: virtually dustless drilling in critical environments, e.g. occupied rooms, hospitals, laboratories, production lines, etc.

### **ADVANTAGES**

- Own motor for maximum system energy efficiency
- Provides 100% suction power from the beginning
- Easy one-handed operation to attach/detach the TE DRS-4-A
- Can be fitted at any time without use of tools
- No vacuum cleaner, no additional hoses required
- All functions integrated in the module







| Technical data                             |                   |
|--|-------------------|
| Rated input power                          | 60 W              |
| Drill bit diameter                         | 5-16 mm           |
| Suction performance                        | 250L/min          |
| Weight according to EPTA Procedure 01/2003 | 1 kg              |
| Dimensions (LxWxH)                         | 319 x 84 x 230 mm |
| Depth gauge                                | Yes               |





### **Package contents**

| Ordering designation               | Package contents                  | Sales pack quantity | Item number |
|------------------------------------|-----------------------------------|---------------------|-------------|
| Dust removal system TE DRS-4-A box | 1x Dust removal system TE DRS-4-A | 1 pc                | 2098487     |



### Dust removal system TE DRS-6-A NEW





#### **APPLICATIONS**

- Dust-free drilling with TE 6-A22 or TE 6-A36
- For the health and safety of the user and for clean surroundings: virtually dustless drilling in critical environments, e.g. occupied rooms, hospitals, laboratories, production lines, etc

### **ADVANTAGES**

- Own motor for maximum system energy efficiency
- Provides 100% suction power from the beginning
- Easy one-handed operation to attach/detach the TE DRS-6-A
- Can be fitted at any time without use of tools
- No vacuum cleaner, no additional hoses required
- All functions integrated in the module



| Technical data                             |                   |  |
|--|-------------------|--|
| Rated input power                          | 60 W              |  |
| Drill bit diameter                         | 5-16 mm           |  |
| Suction performance 250L/min               |                   |  |
| Weight according to EPTA Procedure 01/2003 | 1 kg              |  |
| Dimensions (LxWxH)                         | 345 x 89 x 227 mm |  |
| Depth gauge                                | Yes               |  |





### Package contents

| Ordering designation               | Package contents                  | Sales pack quantity | Item number |
|------------------------------------|-----------------------------------|---------------------|-------------|
| Dust removal system TE DRS-6-A box | 1x Dust removal system TE DRS-6-A | 1 pc                | 2098238     |

### Cordless circular saw for cutting metal SCM 22-A





#### **APPLICATIONS**

- Cutting channels and pipes on the jobsite quickly, with the highest possible accuracy
- Cutting openings in sheet metal in heating and air conditioning installation work
- Cutting sandwich panels, mesh and corrugated sheet metal
- Corrective cutting and trimming of sheet metal on the jobsite
- Smooth, clean cuts in sandwich panels and corrugated sheets
- Cutting channels, pipes, conduits and profiles quickly and accurately

#### **ADVANTAGES**

- Weight of less than 4kg for best handling and ease of use
- Blade brake stops the blade in less than 0.5 sec for maximum safety and convenience
- Effective chip collector for a clean working environment
- LED lamp built into the front section of the blade guard for shadowless illumination of the cutting line
- Cold cutting









#### Technical data Rated voltage 21.6 V No-load speed 3500 rpm Blade diameter - range 160 - 165 mm Max. cutting depth 57 mm Arbour 20 mm Weight according to EPTA 4 kg Procedure 01/2003 370 x 206 x 242 mm Dimensions (LxWxH)





#### Package contents

|               | Inserts               | Item Number |
|---------------|-----------------------|-------------|
| SCM 22-A Body | 1 x 165MM STEEL BLADE | 2024449     |
|               |                       | 3570831     |
|               |                       | 3570832     |



### Cordless circular saw for cutting wood SCW 22-A





#### **APPLICATIONS**

- General construction: cutting formwork boards, OSB, plywood, chipboard, plastics, rafters and battens
- Interior finishing: cutting drywall board, cement board, MDF and HDF
- Up to 25 metres total length of cut per battery charge in 21 mm concrete forming board

#### **ADVANTAGES**

- Impressive cutting performance for a tool of this size and weight
- Light weight of only 3.9 kg compared to 5.6 kg of competitors' corded tools - easier and less tiring to use
- Suitable for use with the Hilti guide rail
- Dust extraction















#### Technical data Rated voltage 21.6 V No-load speed 4000 rpm Blade diameter - range 160 - 165 mm Max. cutting depth Arbour 20 mm Cutting depth at 45 degrees 42 mm Cutting depth at 50 degrees 38 mm Weight according to EPTA 3.9 kg



393 x 208 x 241 mm



#### **Package contents**

|               | Inserts                   | Item Number |
|---------------|---------------------------|-------------|
| SCW 22-A Body | 1 x 165MM UNIVERSAL BLADE | 423165      |
|               |                           | 3570834     |
|               |                           | 3570824     |

Procedure 01/2003

Dimensions (LxWxH)

### Cordless circular saw for cutting wood SC 70W-A22





#### **APPLICATIONS**

- Cutting formwork boards, planks, battens, OSB, chipboard, plywood and plastics, up to 70 mm depth
- Interior finishing: cutting drywall board, cement board, MDF and HDF

#### **ADVANTAGES**

- Fast blade brake, reliable and robust pivoting guard, LED light for better visibility of the cutting line, safe power-off battery position
- Optimised dust collection
- Preselection of cutting angle: 22.5, 45 and 50 degrees
- Full guide rail compatibility 45 and 90 degree angles



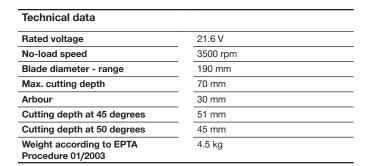








with VC 20/40-U / VC 40-U-Y









### Package contents

|                 | Inserts                   | Item Number |
|-----------------|---------------------------|-------------|
| SC 70W-A22 Body | 1 x 190MM UNIVERSAL BLADE | 2089210     |
|                 |                           | 3570827     |
|                 |                           | 3570828     |



### Cordless reciprocating saw SR 4-A22





#### **APPLICATIONS**

- Cutting metal pipes and conduits
- Cutting reinforcing bars, threaded rods and metal profiles
- Cutting window frames, woodwork and plastics

#### **ADVANTAGES**

- Makes about twice as many cuts in metal per battery charge as other reciprocating saws of the same class
- Unique Active Vibration Reduction (AVR): the low-vibration vertical Gearing system and spring-cushioned contact shoe greatly reduce vibration and thus enable smooth, easy cutting
- High-performance, lightweight tool with long service life and compact design for maximum freedom of movement





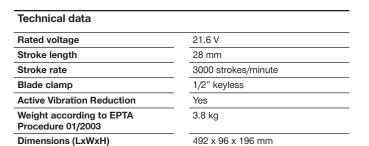
















#### Package contents

|               | Inserts              | Item Number |
|---------------|----------------------|-------------|
| SR 4-A22 Body | UD 15 1014 BLADE MP5 | 3602549     |

## Cordless reciprocating saw SR 6-A22 NEW





#### **APPLICATIONS**

- Cutting metal pipes and conduits
- Cutting reinforcing bars, threaded rods and metal profiles
- Cutting window frames, woodwork and plastics
- Cutting all types of metal including steel, stainless steel and aluminum
- Cutting various materials including plastics, gypsum, wood, trees and bricks/blocks

#### **ADVANTAGES**

- High-performance saw optimised for metal and wood demolition, lightweight tool with long service life
- Keyless clamp for fast and easy blade changes
- Tool ergonomics optimised for comfortable, two-handed operation
- Built-in LED light provides a shadow-free view of the cutting area
- Innovative dust removal accessory available













需配合 VC 20/40-U / VC 40-U-Y 使用

### Technical data

| Base material  | Metal, Wood           |
|--|-----------------------|
| Stroke length  | 32 mm                 |
| Stroke rate  | 2600 strokes/minute   |
| Dust removal system available                          | SR DRS                |
| Weight according to EPTA Procedure 01/2003             | 3.8 kg                |
| A-weighted emission sound pressure level <sup>1)</sup> | 86 dB (A)             |
| Triaxial vibration value for cutting                   | 17.5 m/s <sup>2</sup> |

<sup>1)</sup> according to EN 60745

board (ah,B)2)

<sup>2)</sup> according to EN 60745-2-11







### Package contents

|               | Inserts              | Item Number |
|---------------|----------------------|-------------|
| SR 6-A22 Body | UD 15 1014 BLADE MP5 | 3621643     |

### Related products on page

nsert 67



### Cordless 4" angle grinder AG 4S-A22 NEW





#### **APPLICATIONS**

- Cutting and grinding steel, stainless steel and other metals
- Finishing
- Deburring and polishing metal
- Cutting and grinding mineral materials
- Cutting tiles using continuous-rim diamond discs
- Demolition

#### **ADVANTAGES**

- Brushless motor lasts up to three times longer (no commutator to damage and no carbon brushes to change)
- Very slim design and lock-on switch for higher working comfort and less tiring handling in any working position
- Speed dial range from 3500-8000 rpm for perfect grinding and cutting results on stainless steel
- Active Torque Control (ATC) stops the tool body from spinning uncontrolledly if the disc jams - helping to reduce a common safety hazard
- Cordless tool platform the same battery for all 22V Hilti tools

| T   | l ! I  | -1-4- |
|-----|--------|-------|
| ıec | hnical | uata  |
|     |        |       |

| Rated voltage          | 21.6 V   |
|------------------------|--|
| Disc diameter 104.9 mr |  |
| Max. cutting depth     | 23 mm  |
| No load RPM            | gear 1: 3400 rpg<br>gear 3: 4400 rpg<br>gear 5: 6300 rpg |

A-weighted emission sound pressure level1)

om; gear 2: 3800 rpm; om; gear 4: 5200 rpm; om; gear 6: 7600 rpm Lockable on / off

81.5 dB (A)

Trigger type













Order Now

Fleet Management

#### **Package contents**



<sup>1)</sup> according to EN 60745

### Cordless 5" angle grinder AG 125-A22





#### **APPLICATIONS**

- Cutting and grinding steel and other metals
- Finishing
- Deburring and polishing metal
- Demolition
- Cutting and grinding mineral materials
- Cutting tiles using a continuous rim diamond disc

#### **ADVANTAGES**

- Best ergonomic design and safety features of all comparable tools on the market (disc brake, ATC, automatic off)
- 30-40 % higher performance and battery capacity than competitors' tools
- Perfect balance and low weight make the tool less tiring and more flexible to use
- Brushless motor for three times longer lifetime (no commutator damage and no carbon brushes to change)
- Abrasive cutting discs optimised for use with this tool



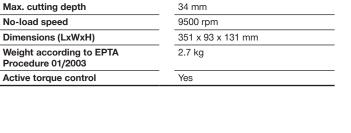












21.6 V

125 mm









with VC 20/40-U / VC 40-U-Y and and DC-EX 125/5"C / DG-EX 125/5" (Only for concrete slitting or grinding)

### **Package contents**

|                 | Inserts                       | Item Number |
|-----------------|-------------------------------|-------------|
| AG 125-A22 Body | CUTTING DISC AC-D 5" SPX MP25 | 3599358     |

Technical data

Rated voltage

Disc diameter





### Cordless cut-out tool SCO 6-A22





#### **APPLICATIONS**

- Cuts in dense materials such as abuse-resistant board, cementboard
- Cuts in double-layer 5/8" gypsum boards
- All basic drywall cut-outs
- Easy, controlled cuts around outlet boxes, can lights, etc.
- Fast cutting of long openings in drywall for doors and windows
- Plunge cutting in thin metal: HVAC, sure boards, steel studs, etc.

| Technical data                             |                   |
|--|-------------------|
| Rated voltage                              | 21.6 V            |
| No-load speed                              | 30000 rpm         |
| Weight according to EPTA Procedure 01/2003 | 1.9 kg            |
| Dimensions (LxWxH)                         | 324 x 90 x 118 mm |

#### **ADVANTAGES**

- Compatible with all Hilti 22 V Li-ion batteries
- Brushless motor provides superior lifetime and cutting performance similar to that of a corded tool
- Optimal airflow management guides dust away from the user's face and the motor
- Constant RPM (revolutions per minute) for smooth cutting
- One-handed paddle switch and fast-acting brake for additional safety and speed of operation
- Two bright LEDs at the front for good visibility of the cutting area, even in dark concerns













with VC 20/40-U / VC 40-U-Y



### **Package contents**

|                | Inserts         | Item number |
|----------------|-----------------|-------------|
| SCO 6-A22 BODY | SCOB D 1/8 MP10 | 3592707     |
|                |                 | 3584251     |
|                |                 | 3584249     |
|                |                 | 3584247     |
|                |                 | 3584245     |

#### Cordless hydraulic pipe press tool NPR 019 IE-A22 NEW





#### **APPLICATIONS**

- Pressing copper, steel, multi-layer composite and PEX pipe fittings
- Pressing range up to 35 mm for copper and steel
- Pressing range up to 40 mm for multi-layer composite and PEX
- Compatible with G, M, TH, U and V fitting profiles

#### **ADVANTAGES**

- Light and compact inline tool for easy access and maneuverability
- Tool head rotates 350 degrees
- Pressing range up to 40 mm fittings
- Piston auto-retraction once the pressing operation is completed
- Approved by many system suppliers, for more information, please check the Hilti pipe press selector

|          | - | 1  |
|----------|---|----|
|          |   |    |
| Carrie I |   | a. |



| Technical data                              |                         |
|---|-------------------------|
| Dimensions (LxWxH)                          | 355 x 75 x 120 mm       |
| Weight according to EPTA Procedure 01/2003  | 2.3kg                   |
| Press force                                 | 19 kN                   |
| For use with jaws                           | NPR PM                  |
| Pressing capacity plastic pipes (U profile) | 40 mm                   |
| Pressing capacity metal pipes (V profile)   | 35 mm                   |
| Press profile                               | G, M, TH, U, V          |
| Head rotation                               | 350 degrees             |
| Service interval                            | 15.000 cycles or 1 year |





#### **Package contents**

|                     | Inserts | Item Number |
|---------------------|---------|-------------|
| NPR 019 IE-A22 Body | N/A     | 2207152     |



#### Cordless hydraulic pipe press tool NPR 032 IE-A22 NEW





#### **APPLICATIONS**

- Pressing steel pipes up to 54 mm
- Pressing copper pipes up to 108 mm
- Pressing PEX pipes up to 110 mm
- Compatible with G, M, TH, U and V fitting profiles

#### **ADVANTAGES**

- Light and compact inline tool for easy access and maneuverability
- Pressing range up to 110 mm fittings
- Tool head rotates 350 degrees
- Piston auto-retraction once the pressing operation is completed
- Approved by many system suppliers, for more information, please check the Hilti pipe press selector

| Technical data                                |                         |
|---|-------------------------|
| Dimensions (LxWxH)                            | 410 x 75 x 120 mm       |
| Weight according to EPTA<br>Procedure 01/2003 | 3.0 kg                  |
| Press force                                   | 32 kN                   |
| For use with jaws                             | NPR PS ; NPR PA         |
| Pressing capacity plastic pipes (U profile)   | 75mm (110mm)            |
| Pressing capacity metal pipes (V profile)     | 54mm (108mm)            |
| Press profile                                 | G, M, TH, U, V          |
| Head rotation                                 | 350 degrees             |
| Service interval                              | 15.000 cycles or 1 year |













#### **Package contents**

|                     | Inserts | Item Number |
|---------------------|---------|-------------|
| NPR 032 IE-A22 Body | N/A     | 2207153     |

#### Accessories for cordless hydraulic pipe press tool

|                             |          |         | Tool           | body           | Actuator |                     |             |
|-----------------------------|----------|---------|----------------|----------------|----------|---------------------|-------------|
| Press jaws / Rings          | Diameter | Profile | NPR 019 IE-A22 | NPR 032 IE-A22 | NPR PA 2 | Sales pack quantity | Item number |
| Press jaws NPR PM M 12 mini | 12       | М       | -              |                |          | 1 pc                | 2168559     |
| Press jaws NPR PM M 15 mini | 15       | М       | •              |                |          | 1 pc                | 2163320     |
| Press jaws NPR PM M 18 mini | 18       | М       | •              |                |          | 1 pc                | 2163321     |
| Press jaws NPR PM M 22 mini | 22       | М       | •              |                |          | 1 pc                | 2163322     |
| Press jaws NPR PM M 28 mini | 28       | М       | •              |                |          | 1 pc                | 2163323     |
| Press jaws NPR PM M 35 mini | 35       | М       | •              |                |          | 1 pc                | 2163324     |
| Press jaws NPR PS M 12      | 12       | М       |                | •              |          | 1 pc                | 2168636     |
| Press jaws NPR PS M 15      | 15       | М       | İ              | •              |          | 1 pc                | 2163153     |
| Press jaws NPR PS M 18      | 18       | М       |                | •              |          | 1 pc                | 2163154     |
| Press jaws NPR PS M 22      | 22       | М       |                | •              |          | 1 pc                | 2163155     |
| Press jaws NPR PS M 28      | 28       | М       |                | •              |          | 1 pc                | 2163156     |
| Press jaws NPR PS M 35      | 35       | М       |                | •              |          | 1 pc                | 2163157     |
| Press ring NPR PR M 42      | 42       | М       |                | •              |          | 1 pc                | 2206299     |
| Press ring NPR PR M 54      | 54       | М       |                | •              |          | 1 pc                | 2206300     |
| Press ring NPR PR M 66.7    | 66.7     | М       |                | •              |          | 1 pc                | 2191790)    |
| Press jaws NPR PM V 12 mini | 12       | V       | •              |                |          | 1 pc                | 2168633     |
| Press jaws NPR PM V 14 mini | 14       | V       | •              |                |          | 1 pc                | 2168634     |
| Press jaws NPR PM V 15 mini | 15       | V       | •              | i i            |          | 1 pc                | 2168637     |
| Press jaws NPR PM V 16 mini | 16       | V       | •              |                |          | 1 pc                | 2168635     |
| Press jaws NPR PM V 18 mini | 18       | V       | •              |                |          | 1 pc                | 2168638     |
| Press jaws NPR PM V 22 mini | 22       | V       | •              |                |          | 1 pc                | 2168639     |
| Press jaws NPR PM V 28 mini | 28       | V       | •              | i i            |          | 1 pc                | 2168640     |
| Press jaws NPR PM V 35 mini | 35       | V       | •              | i i            |          | 1 pc                | 2168641     |
| Press jaws NPR PS V 12      | 12       | V       |                | •              |          | 1 pc                | 2168650     |
| Press jaws NPR PS V 14      | 14       | V       |                | •              |          | 1 pc                | 2168651     |
| Press jaws NPR PS V 15      | 15       | V       |                |                |          | 1 pc                | 2163309     |
| Press jaws NPR PS V 16      | 16       | V       |                | •              |          | 1 pc                | 2168652     |
| Press jaws NPR PS V 18      | 18       | V       |                | •              |          | 1 pc                | 2163310     |
| Press jaws NPR PS V 22      | 22       | V       |                | •              |          | 1 pc                | 2163311     |
| Press jaws NPR PS V 28      | 28       | V       |                | •              |          | 1 pc                | 2163312     |
| Press jaws NPR PS V 35      | 35       | V       |                | •              |          | 1 pc                | 2163313     |
| Press jaws NPR PS V 42      | 42       | V       |                |                |          | 1 pc                | 2168653     |
| Press jaws NPR PS V 54      | 54       | V       |                | •              |          | 1 pc                | 2163314     |
| Press ring NPR PR V 42      | 42       | V       | 1              | •              | •        | 1 pc                | 2163365     |
| Press ring NPR PR V 54      | 54       | V       | İ              | •              |          | 1 pc                | 2163366     |
| Press ring NPR PR V 64      | 64       | V       | 1              | •              |          | 1 pc                | 2191758     |
| Press ring NPR PR V 76      | 76       | V       | 1              | •              |          | 1 pc                | 2163369     |
| Press ring NPR PR V 89      | 89       | V       | 1              | •              |          | 1 pc                | 2163370     |
| Press ring NPR PR V 108     | 108      | V       | <u> </u>       | •              |          | 1 pc                | 2163371     |
| Actuator jaws NPR PA 2      |          |         |                |                |          | 1 pc                | 2206272     |



#### Cordless band saw SB 4-A22 NEW





#### **APPLICATIONS**

- Cutting metal installation channels and pipes with reduced sparking and low noise
- Cutting plastic pipes
- Cutting threaded rods

#### **ADVANTAGES**

- Cutting with low noise and low debris
- Cold cutting and precise cutting
- Impact-resistant, glass-fibre-reinforced tool and battery casings
- Built-in LED lamp for a shadow-free view of the cutting line
- Compatible with 733 x 12.7 x 0.5 mm band saw blades









# Technical data Rated voltage 21.6 V No-load speed 167 rpm Max. cutting depth 64 mm Weight according to EPTA Procedure 01/2003 Dimensions (LxWxH) 351 x 248 x 217 mm





#### **Package contents**

|               | Inserts                 | Item Number |
|---------------|-------------------------|-------------|
| SB 4-A22 Body | 3 x TPI 10/14 SAW BLADE | 3579385     |

#### Cordless Jig Saws SJD 6-A22 NEW





#### **APPLICATIONS**

- Ideal for cutting and trimming a wide variety of materials on the jobsite or in the fabrication shop
- Wood and wood composites up to 150 mm thick
- Wood with nails
- Metals and metal alloys
- **Plastics**
- Sandwich materials

#### **ADVANTAGES**

- Cutting performance similar to that of a corded tool, covering even the most demanding applications in hard and thick
- Compatible with all Hilti 22V Li-ion batteries
- Variable-speed trigger with lock for continuous running
- Keyless "push in, click" chuck for convenient blade changes
- LED light, dust blower and reliable blade guidance provide a clear line of sight for precise cuts
- Optimised counter-balance to greatly reduce vibration

| Technical data   |                             |
|--|-----------------------------|
| Base material  | Wood, Metal, Sandwich panel |
| Stroke length  | 28 mm                       |
| Stroke rate  | 3000 strokes/minute         |
| Max. bevel angle                                       | 45 °                        |
| Max. cutting depth for aluminium                       | 25 mm                       |
| Max. cutting depth in mild steel                       | 10 mm                       |
| Max. cutting depth for wood                            | 150 mm                      |
| A-weighted emission sound pressure level <sup>1)</sup> | 87 dB (A)                   |
| Triaxial vibration value for cutting                   | 5.8 m/s <sup>2</sup>        |

<sup>1)</sup> according to EN 60745

board (ah,B)2)

<sup>2)</sup> according to EN 60745-2-11















# Order Now

#### Package contents

| Ordering designation           | Package contents  | Sales pack quantity | Item number |
|--------------------------------|---|---------------------|-------------|
| Kit SJD6-A22 + BLADE UD105 (5) | 1x Cordless orbital jig saw SJD 6-A22 EU, 1x Jig saw blade SJB GP set, 1x Tool case, 5x Jig saw blade UD 105 P HM (5) | 1 pc                | 3619907     |



#### Cordless task light SL 2-A22 NEW





#### **APPLICATIONS**

- Illumination of unlit and poorly lit work areas
- Inspection of painted and other finished surfaces

#### **ADVANTAGES**

- LED panel provides a light output of 500 lumens while staying cool to the touch
- Natural white light clearly illuminates dark work areas with high color accuracy
- Up to 3 working days of light on a single battery charge

| Technical data |        |
|----------------|--------|
| Rated voltage  | 21.6 V |
| LED lamp power | 7.2 W  |
| Lumens         | 500 lm |





#### Package contents

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| SL 2-A22 box         | 1 pc                | 2163832     |

#### Cordless task light SL 6-A22 NEW





#### **APPLICATIONS**

- Illumination of unlit and poorly lit work areas
- Replaces traditional filament-based corded flood and stand lights
- Overhead lighting when hung by integrated hooks in light foot/
- Stand/downward lighting when attached to a tripod or stand using the 5/8" thread attachment point
- Suitable for use in confined spaces

#### **ADVANTAGES**

- LED panel outputs 3000 lumens of light while reducing heat emissions in close working conditions and staying cool to the
- Specially designed professional optic limits stray light to minimize glare for those not directly using the light
- Three brightness modes (100%, 66%, 33%) with memory function to return to previous setting when powering on
- Foot/base design allows for hanging or mounting from a variety of jobsite surfaces including pipes, scaffolding, boards, etc.
- Horizontal (180°) and vertical (360°) rotation of light head a variety of options to illuminate your work area
- Natural white light clearly illuminates dark work areas with high color accuracy

| Technical data |  |
|----------------|--|
| Brightness     | 3000 lm  |
| Lux            | 2100 lx at 1 m   |
| Operating time | B 22/3.0: 5.2hrs (33%), 2.8hrs (66%),<br>1.9hrs (100%), B 22/5.2: 8.8hrs (33%),<br>4.3hrs (66%), 3.2hrs (100%) |
| Weight         | 3.19 kg  |















#### Robust jobsite radio RC 4/36-DAB NEW





#### **APPLICATIONS**

- Charging all Hilti Li-ion battery sizes and voltages (12-36V)
- Connectivity to Bluetooth®, 3.5mm aux. input and 5.0V/2.1A USB charger
- Receiving AM, FM and DAB stations
- Bluetooth® pairing with NFC

#### **ADVANTAGES**

- Jobsite radio with multi-voltage charging function for all Hilti Liion batteries
- Bluetooth® pairing with NFC to easily play music from all compatible devices
- 2 x 20W powerful two-way speakers provide excellent sound
- Thermoplastic bumpers protect the entire unit
- Runs on any 14.4-36V Hilti Li-ion battery or can be plugged into a wall outlet
- Metal grid with embossed Hilti logo shields the speakers









#### Technical data

| Battery voltage compatibility  | 14 V, 22 V, 36 V                   |
|--------------------------------|------------------------------------|
| Connectivity options           | Bluetooth, NFC, Aux                |
| Radio broadcasting             | DAB/DAB+, FM, AM                   |
| Features                       | RDS, Audio equalizer, USB charging |
| Charging battery compatibility | 12 V, 14 V, 22 V, 36 V             |
| Speakers output power          | 2x 20 W                            |
| Weight                         | 6.95 kg                            |
| Dimensions (LxWxH)             | 289 x 296 x 350 mm                 |
| Working temperature range      | -10 - 40 °C                        |







#### **Package contents**

| Ordering designation | <u> </u>                           | Sales pack quantity | Item number |
|----------------------|------------------------------------|---------------------|-------------|
| RC 4/36-DAB 110V     | 1x Radio-charger RC 4/36-DAB 110 V | 1 pc                | 2144804     |
| RC 4/36-DAB 230V     | 1x Radio-charger RC 4/36-DAB 230 V | 1 pc                | 2144803     |

#### Battery diagnostic device BD 14/36 NEW



#### **APPLICATIONS**

- Suitable for checking all Hilti Li-ion batteries from 14 V to 36 V
- Fleet Management checks of Hilti Li-ion batteries
- Warehouse management checks of Hilti Li-ion batteries

#### **ADVANTAGES**

- Pocket-size device for rapid battery health diagnosis
- Takes only a few seconds to check the battery's electronics, cells and capacity
- Saves time no need to wait for working batteries to return from the repair center
- Diagnostic device for all Hilti Li-ion batteries from 14V to 36V
- Clear and simple indication provided by two LEDs (green/red)

| Technical data                |                  |
|-------------------------------|------------------|
| Battery voltage compatibility | 14 V, 22 V, 36 V |
|                               |                  |



#### Package contents

| Ordering designation               | Package contents                       | Sales pack quantity | Item number |
|------------------------------------|--|---------------------|-------------|
| Battery diagnostic device BD 14/36 | 1 x Battery diagnostic device BD 14/36 | 1 pc                | 2152272     |



#### Accessories for 22V Li-ion platform

|  | SF4 A-22 | SF 6-A22 | SF 6H-A22 | SID 4-A22 | SIW 6AT-A22 | SIW 22T-A | SIW 9-A22 | TE 2-A22 | TE 4-A22 | TE 6-A22 | SCM 22-A | SCW 22-A | SC 70W-A22 | SR 4-A22 | SR 6-A22 | SJD 6-A22 | AG 4S-A22 | AG 125-A22 | SB 4-A22 | SCO 6-A22 | NPR 019 IE-A22 | NPR 032 IE-A22 | SL 2-A22 | SL 6-A22 | RC 4/26-DAB |                       |                |
|--|----------|----------|-----------|-----------|-------------|-----------|-----------|----------|----------|----------|----------|----------|------------|----------|----------|-----------|-----------|------------|----------|-----------|----------------|----------------|----------|----------|-------------|-----------------------|----------------|
| Ordering designation   |          |          |           |           |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | Sales<br>pack<br>qty. | Item<br>number |
| Battery quick charger C 4/36-350   | •        | •        | •         | •         |             | •         |           | •        | •        |          | •        | •        | •          | •        | •        | П         |           | •          |          | •         | •              | •              |          | •        | •           | 1 pc                  | 2028877        |
| Battery quick charger C 4/36-350<br>230V   | •        | •        | •         | •         | •           | •         |           | •        | •        | •        | •        | •        | •          | •        | •        | •         |           | •          |          | •         |                | •              | •        | •        | •           | 1 pc                  | 2028876        |
| Battery standard charger C 4/36-90 230V  |          | •        |           | •         |             |           |           |          | •        |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          | •           | 1 pc                  | 2015762        |
| Battery car charger C 4/36-DC  | •        | •        | •         | •         | •           | •         |           | •        | •        |          | •        | •        | •          | •        | •        | •         |           | •          |          | •         |                | •              |          |          | •           | 1 pc                  | 2119234        |
| Battery pack B 22/2.6 Li-lon   |          | •        | •         | •         |             | •         |           | •        |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2110532        |
| Battery pack B 22/5.2 Li-lon   | •        | •        |           | •         |             | •         |           | •        | •        | •        | •        | •        |            | •        | •        | •         |           | •          |          |           |                | •              | •        | •        | •           | 1 pc                  | 2136396        |
| Torsion Bit-Set S-BSC UNI 50/2" T (6)<br>PH2; PH3; PZ2; TX25; TX30; TX40   |          | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2057803        |
| Torsion Bit-Set S-BSC+ UNI 25/1" T (10) Bit holder; PH1; PH2; PH3; PZ1; PZ2; PZ3; TX25; TX30; TX40   | •        | •        |           | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039186        |
| Diamond Bit-Set S-BSC+ UNI 25/1" T-D (10)<br>Bit holder; PH1; 3x PH2; PH3; PZ1;<br>2x PZ2; PZ3   | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039183        |
| Bit-Set S-BSP+ 25/1" (35) steel Bit holder; TX10; TX15; 3x TX20; 3x TX25; 2x TX30; 2x TX40; 2x PH1; 5x PH2; 2x PH3; 2x PZ1; 5x PZ2; 2x PZ3; NS8; NS10; NS12; NS3/8; NS13 | •        | •        |           | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039199        |
| Torsion Driver Bit S-B PH2 50/2" T (5)   | •        | •        | •         | •         |             |           |           |          |          |          |          |          | П          |          |          |           |           |            |          |           |                |                |          |          |             | 5 pc                  | 2039079        |
| Diamond Driver Bit S-B PH2 25/1" T-D (10)  | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 10<br>pc              | 20390381)      |
| Torsion Double Bit S-DB PH2 65 T (5)   | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 5 pc                  | 2039146        |
| Torsion Double Bit S-DB PH2 110 T (5)  | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 5 pc                  | 2039149        |
| Long Bit S-SY PH2 166/6 1/2" (5)   | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 5 pc                  | 20391531)      |
| Bit Holder S-BH RC 50/2"   | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 20392191       |
| Nut setting socket S-NSD 7   |          | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 20392431       |
| Nut setting socket S-NSD 8   | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039244        |
| Nut setting socket S-NSD 10  | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039245        |
| Nut setting socket S-NSD 3/8"  | •        | •        | •         | •         |             |           |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 20392501)      |
| Belt hook compact  | •        | •        |           | •         |             | •         |           |          |          |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2012703        |
| Quick-release chuck 13<br>(with TE-C BFH)  |          |          |           |           |             |           |           | •        | •        |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 60208          |
| Chuck spindle TE-C-BFH   |          |          |           |           |             |           |           | •        | •        |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 60459          |
| Bit holder S-BH QC 75 SDS  |          |          |           |           |             |           |           |          | •        |          |          |          |            |          |          |           |           |            |          |           |                |                |          |          |             | 1 pc                  | 2039218        |
| Replacement chuck  |          | Г        | Г         |           |             |           |           |          |          | •        |          | П        |            |          |          | П         |           |            |          |           |                |                |          |          |             | 1 pc                  | 2123167        |
| Quick release chuck  |          |          |           |           |             | П         | П         |          |          | •        |          | П        | П          |          | П        | П         |           |            |          |           |                |                |          |          |             | 1 pc                  | 2123166        |
| Angular chuck TE-AC 2  |          | Г        | Г         | Г         | П           |           | П         | П        |          |          | П        | П        | П          | П        | П        | П         |           |            |          | П         |                |                |          |          |             | 1 pc                  | 2126158        |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

#### Accessories for 22V Li-ion platform

| Accessories for 22V L                  | i-ion pian | ı        |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           |            |          |           |               |               |          |          |             | ı                     |                       |
|--|------------|----------|----------|-----------|-----------|-------------|-----------|----------|----------|----------|----------|----------|------------|----------|----------|-----------|-----------|------------|----------|-----------|---------------|---------------|----------|----------|-------------|-----------------------|-----------------------|
|  |            | SFC 22-A | SF 6-A22 | SF 6H-A22 | SID 4-A22 | SIW 6AT-A22 | SIW 22T-A | TE 2-A22 | TE 4-A22 | TE 6-A22 | SCM 22-A | SCW 22-A | SC 70W-A22 | SR 4-A22 | SR 6-A22 | SJD 6-A22 | AG 4S-A22 | AG 125-A22 | SB 4-A22 | SCO 6-A22 | NPR 019IE-A22 | NPR 032IE-A22 | SL 2-A22 | SL 6-A22 | RC 4/26-DAB |                       |                       |
| Ordering designation                   |            |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           |            |          |           |               |               |          |          |             | Sales<br>pack<br>qty. | Item<br>number        |
| Dust extr. hood (grinding) I<br>100/4" | OG-EX      |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           | •         |            |          |           |               |               |          |          |             | 1 pc                  | 2101313               |
| Dust extr. hood (grinding) I<br>125/5" | OG-EX      |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 рс                  | 267719                |
| Dust extr. hood (cutting) D<br>125/5"C | C-EX       |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 284978                |
| Side handle                            | -          |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 рс                  | 282140¹)              |
| Nut M14                                | <b>5</b>   |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 4357701)              |
| Kwik lock nut                          | 0          |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 21492741)             |
| Flange M14                             | 0          |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 20099901)             |
| Protective cover                       | 0          |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 341429 <sup>1)</sup>  |
| Clip-on front cover                    |            |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           | •          |          |           |               |               |          |          |             | 1 pc                  | 2103510 <sup>1)</sup> |
| Dust removal system TE DRS-4-A         | <u> </u>   |          |          |           |           |             |           |          | •        |          |          |          |            |          |          |           |           |            |          |           |               |               |          |          |             | 1 pc                  | 2098487               |
| Dust removal system TE DRS-6-A         | -          |          |          |           |           |             |           |          |          | •        |          |          |            |          |          |           |           |            |          |           |               |               |          |          |             | 1 pc                  | 2098238               |
| Dust removal system TE-DRS-S           |            |          |          |           |           |             |           | •        |          |          |          |          |            |          |          |           |           |            |          |           |               |               |          |          |             | 1 pc                  | 340602                |
| Blade guard                            | Carl Carl  |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           |            | •        |           |               |               |          |          |             | 1 pc                  | 2149569               |
| Rafter holder                          |            |          |          |           |           |             |           |          |          |          |          |          |            |          |          |           |           |            | •        |           |               |               |          |          |             | 1 pc                  | 2162085               |
| SR DRS                                 | -          |          |          |           |           |             |           |          |          |          |          |          |            |          | -        |           |           |            |          |           |               |               |          |          |             | 1 pc                  | 2183224               |
| SJD 6-A DRS                            |            |          |          |           |           |             |           |          |          |          |          |          |            |          | •        | •         |           |            |          |           |               |               |          |          |             | 1 pc                  | 2133684               |
| Extraction adaptor SJ                  | *          |          |          |           |           |             |           |          |          |          |          |          |            |          |          | •         |           |            |          |           |               |               |          |          |             | 1 pc                  | 2133056               |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



#### Cordless rotary hammer TE 6-A36 NEW





#### **APPLICATIONS**

- Drilling and hammer drilling in concrete and masonry
- Occasional drilling in wood and steel with optional quick-release chuck
- Light chiselling

#### **ADVANTAGES**

- Brushless motor for exceptionally high performance and superior system efficiency
- Extremely powerful rotary hammer, designed for serial anchor drilling
- Very convenient and lightweight for superior handling
- Active Vibration Reduction (AVR) system designed to protect the user from hand-arm vibration
- Virtually dustless drilling with the DRS-6-A dust removal system















Rated voltage
Optimum drilling diameter range

for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed Gear 1 under no load

Full hammering frequency

Single impact energy

Triaxial vibration value for hammer drilling into concrete (ah,HD)<sup>1)</sup>

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

Working mode

36 V

6 - 16 mm

5 - 20 mm

1050 rpm

5100 impacts/minute

2.5 J

13 m/s<sup>2</sup>

3.7 kg

367 x 92 x 201 mm

Chisel setting, Chiselling, Drilling only, Hammer drilling

<sup>&</sup>lt;sup>2)</sup> according to EN 60745







#### Package contents

|               | Inserts TE CX | Item Number |
|---------------|---------------|-------------|
| TE 6-A36 Body | M9 pack       | 3695558     |

<sup>1)</sup> according to EN 60745-2-6

#### Combihammer TE 30-A36 NEW





#### **APPLICATIONS**

- Drilling anchor holes and through-holes in concrete and masonry, diameter range 4-28 mm, recommended range 10-20 mm
- Drilling holes for rebar doweling, diameter range 4 28 mm, recommended range 10 - 20 mm
- Corrective chiselling

#### **ADVANTAGES**

- Brushless motor for exceptionally high performance and superior system efficiency
- High-capacity battery and powerful charger for short charging times, allowing for a full day's work with one battery
- The unique ATC (Active Torque Control) system stops the motor almost instantly if the bit binds and the tool begins to rotate too quickly, reducing the potential of sudden rotation of the combihammer about its own axis
- Very low vibration thanks to AVR (Active Vibration Reduction)















#### Technical data

Rated voltage

Optimum drilling diameter range for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed Gear 1 under no load

Full hammering frequency

Single impact energy

Triaxial vibration value for hammer drilling into concrete (ah,HD)<sup>1)</sup>

**Active Torque Control** 

Dimensions (LxWxH)

Weight according to EPTA Procedure 01/2003

A-weighted emission sound power level<sup>2)</sup>

Working Mode

36 V

10 - 20 mm

4 - 28 mm

850 rpm

4500 impacts/minute

3.6 J

10.6 m/s<sup>2</sup>

Yes

418 x 111 x 219 mm

5.1 kg

99 dB (A)

Chisel setting, chiselling, drilling only, hammer drilling

<sup>&</sup>lt;sup>2)</sup> according to EN 60745









#### **Package contents**

|                   | Inserts TE CX | Item Number |
|-------------------|---------------|-------------|
| TE 30-A36 G3 Body | 20/22 MP2     | 3571512     |

<sup>1)</sup> according to EN 60745-2-6



#### Cordless reciprocating saw SR 30-A36 NEW





#### **APPLICATIONS**

- Fast cutting in wood
- Cutting pipes overhead or in difficult-to-reach places
- Cutting wood and metal in demolition work
- Flush cutting of metal pipes and wood materials
- Cutting and trimming composite materials or plastics to size

#### **ADVANTAGES**

- Corded demolition saw performance, optimized for metal, wood, brick, and drywall demolition
- Keyless clamp for fast and easy blade changes
- Brake stops blade almost instantly when the trigger is released
- Electronic stroke rate preselection with 2 settings: fast for optimum cutting performance in wood and slow for metal
- Unmatched smoothness in cutting feel for professional operators

| Technical data                             |  |
|--|--|
| Base material                              | Metal, Wood, Brick, Lightweight concrete |
| Stroke length                              | 32 mm                                    |
| Stroke rate                                | 2800 strokes/minute                      |
| Dust removal system available              | SR DRS                                   |
| Weight according to EPTA Procedure 01/2003 | 5.2 kg                                   |

3300 g

85 dB (A)

22.5 m/s<sup>2</sup>

Tool body weight

A-weighted emiss

A-weighted emission sound pressure level<sup>1)</sup>

Triaxial vibration value for cutting board  $(ah,B)^{2)}$ 

<sup>2)</sup> according to EN 60745-2-11







#### **Package contents**

|                | Inserts              | Item Number |
|----------------|----------------------|-------------|
| SR 30-A36 Body | UD 15 1014 BLADE MP5 | 3627849     |

Related products on page

Inserts 67

AVR DRS

<sup>1)</sup> according to EN 60745

#### Cordless 5" angle grinder AG 125-A36 NEW





#### **APPLICATIONS**

- Cutting and grinding steel and other metals
- Deburring and polishing metal
- Finishing
- Cutting and grinding mineral materials

#### **ADVANTAGES**

- Outstanding ergonomic design and superior safety features (disc brake, ATC, automatic off)
- Class-leading performance and battery capacity
- Perfect balance and low weight make the tool less tiring and more flexible to use
- Powerful and robust 36V CPC battery for high performance and long life
- Active Torque Control (ATC) technology minimises undesirable kick-back













**DRS** 

with VC 20/40-U / VC 40-U-Y and and DC-EX 125/5"C / DG-EX 125/5" (Only for concrete slitting or grinding)

#### Technical data

| Rated voltage                              | 36 V              |  |  |  |  |  |  |
|--|-------------------|--|--|--|--|--|--|
| Disc diameter                              | 125 mm            |  |  |  |  |  |  |
| Max. cutting depth                         | 34 mm             |  |  |  |  |  |  |
| No-load speed                              | 9500 rpm          |  |  |  |  |  |  |
| Dimensions (LxWxH)                         | 415 x 93 x 165 mm |  |  |  |  |  |  |
| Weight according to EPTA Procedure 01/2003 | 3.45 kg           |  |  |  |  |  |  |



# Order Now

#### Package contents

|                 | Inserts                       | Item Number |
|-----------------|-------------------------------|-------------|
| AG 125-A36 Body | CUTTING DISC AC-D 5" SPX MP25 | 3599353     |



#### Cordless combihammer TE 60-A36 NEW





Technical data

dure 01/2003

Rated voltage

Rated voltageload

Hammer drilling RPM

Weight according to EPTA Proce-

Optimum hammer drilling range

Hammer drilling diameter range

#### **APPLICATIONS**

- Drilling anchor and through-holes in concrete and masonry (recommended diameter range 18-80 mm)
- Medium-duty demolition work
- Coring in masonry and concrete with TE-Y BK core bits up to 122 mm diameter
- Coring in masonry with optional DD-TE-Y-DR adapter and DD-Y PCM core bits up to 122 mm diameter
- Drilling anchor and through-holes in concrete and masonry (recommended diameter range 5/8" - 3-1/8")

|   | _  |    |   |    | _  |               | _ | _ | _ |
|---|----|----|---|----|----|---------------|---|---|---|
| Λ | יח | ١, | Λ | N  | ΙТ | ⁻Λ            | G | ᆮ | c |
| М | ப  | v. | ~ | ı١ |    | $\overline{}$ | u | ᆮ | C |

- Active Torque Control (ATC) stops the tool body from spinning uncontrolledly if the drill bit jams – helping to reduce a common safety hazard
- Active Vibration Reduction (AVR) makes the tool less tiring to use – helping to increase daily productivity
- Brushless motor for exceptionally high performance and superior system efficiency
- High versatility for a wide range of drilling and chiselling appli-
- Optional DRS-Y dust removal system collects up to 95% of dust
- OSHA 1926.1153 Table 1 compliant when used with the TE DRS-Y and TE DRS-D dust removal system and a Hilti vacuum cleaner

| ************************************** |  |
|--|--|
|  |  |

8.1 kg

36 V

8.1 J

340 rpm

18 - 40 mm

12 - 40 mm









#### Package contents

| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| . ,                  | 1x Cordless combihammer TE 60-A36, 1x Tool case TE 60-A36 assy, 1x Hammer drill bit TE-YX 32/57, 1x Pointed chisel TE-YP SM 36 | 1 pc                | 3631517     |

#### Accessories for 36V Li-ion platform

|          |           |          |            | 1                   |                     |
|----------|-----------|----------|------------|---------------------|---------------------|
| TE 6-A36 | TE 30-A36 | WSR 36-A | AG 125-A36 |                     |                     |
|          |           |          |            | Sales pack quantity | Item number         |
| •        | •         | •        | •          | 1 pc                | 2028877             |
| •        | •         | •        | •          | 1 pc                | 2028876             |
| •        | •         | •        | •          | 1 pc                | 2015762             |
| •        | •         | •        | •          | 1 pc                | 2119234             |
| •        | •         | •        | •          | 1 pc                | 2098208             |
| •        | •         | •        | •          | 1 pc                | 2098470             |
| •        |           |          |            | 1 pc                | 2123617             |
|          | •         |          |            | 1 pc                | 20527531)           |
| •        |           |          |            | 1 pc                | 2123166             |
|          | •         |          |            | 1 pc                | 224119              |
|          | •         |          |            | 1 pc                | 282341              |
| •        | •         |          |            | 1 pc                | 2823421)            |
| •        |           |          |            | 1 pc                | 2126158             |
| •        | •         |          |            | 1 pc                | 2039218             |
|          |           | •        |            | 1 pc                | 378888              |
| •        |           |          |            | 1 pc                | 2098238             |
|          | •         |          |            | 1 pc                | 340602              |
|          |           |          | •          | 1 pc                | 267719              |
|          |           |          | •          | 1 pc                | 284978              |
|          |           |          | •          | 1 pc                | 2821401)            |
|          |           |          | •          | 1 pc                | 4357701)            |
|          |           |          | •          | 1 pc                | 21492741)           |
|          |           |          | •          | 1 pc                | 20099901)           |
|          |           |          | •          | 1 pc                | 3414291)            |
|          |           |          | •          | 1 pc                | 21035101)           |
|          |           | •        |            | 1 pc                | 2183224             |
|          |           |          |            |                     | Sales pack quantity |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.



#### **HSS** twist drill bits



#### **APPLICATIONS**

• Drilling in unalloyed and medium-alloyed steel

#### **ADVANTAGES**

High-speed steel drill bit with split point, 135° tip angle

| Technical data                  |                                     |
|---------------------------------|-------------------------------------|
| Base material                   | Metal, Steel, Medium alloyed steel, |
|                                 | Unalloyed steel, Aluminium          |
| Material coating/plating/finish | HSS M2 steel                        |
| Tool type                       | SF 2-A, SF 14-A, SFC 14-A,          |
|                                 | SFH 14-A, SF 6-A22, SFC 22-A,       |
|                                 | SF 6H-A22                           |





| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|----------------------|----------|----------------|----------------|---------------------|-------------|
| HSS 1.0x34mm/MP10    | 1 mm     | 12 mm          | 34 mm          | 10 pc               | 304898      |
| HSS 1.5x40mm/MP10    | 1.5 mm   | 18 mm          | 40 mm          | 10 pc               | 304899      |
| HSS 2.0x49mm/MP10    | 2 mm     | 24 mm          | 49 mm          | 10 pc               | 304900      |
| HSS 2.5x57mm/MP10    | 2.5 mm   | 30 mm          | 57 mm          | 10 pc               | 304902      |
| HSS 3.0x61mm/MP10    | 3 mm     | 33 mm          | 61 mm          | 10 pc               | 304903      |
| HSS 3.5x70mm/MP10    | 3.5 mm   | 39 mm          | 70 mm          | 10 pc               | 304908      |
| HSS 4.0x75mm/MP10    | 4 mm     | 43 mm          | 75 mm          | 10 pc               | 304910      |
| HSS 5.5x93mm/MP10    | 5.5 mm   | 57 mm          | 93 mm          | 10 pc               | 304920      |
| HSS 6.0x93mm/MP10    | 6 mm     | 57 mm          | 93 mm          | 10 pc               | 304923      |
| HSS 6.5x101mm/MP10   | 6.5 mm   | 63 mm          | 101 mm         | 10 pc               | 304924      |
| HSS 7.0x109mm/MP10   | 7 mm     | 69 mm          | 109 mm         | 10 pc               | 304925      |
| HSS 7.5x109mm/MP10   | 7.5 mm   | 69 mm          | 109 mm         | 10 pc               | 304926      |
| HSS 8.0x117mm/MP10   | 8 mm     | 75 mm          | 117 mm         | 10 pc               | 304927      |
| HSS 8.5x117mm/MP10   | 8.5 mm   | 75 mm          | 117 mm         | 10 pc               | 304928      |
| HSS 9.0x125mm/MP10   | 9 mm     | 81 mm          | 125 mm         | 10 pc               | 304929      |
| HSS 9.5x125mm/MP10   | 9.5 mm   | 81 mm          | 125 mm         | 10 pc               | 304930      |
| HSS 10.0x133mm/MP10  | 10 mm    | 87 mm          | 133 mm         | 10 pc               | 304931      |
| HSS 11.0x142mm/MP5   | 11 mm    | 94 mm          | 142 mm         | 5 pc                | 304933      |
| HSS 12.0x151mm/MP5   | 12 mm    | 101 mm         | 151 mm         | 5 pc                | 304935      |
| HSS 12.5x151mm/MP5   | 12.5 mm  | 101 mm         | 151 mm         | 5 pc                | 304936      |
| HSS 13.0x151mm/MP5   | 13 mm    | 101 mm         | 151 mm         | 5 pc                | 304937      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **HSS Cobalt twist drill bits**



#### **APPLICATIONS**

 Drilling in stainless steel, high-tensile steel, high-temperature alloys, heat-treated materials

#### **ADVANTAGES**

- HSS drill made of cobalt-alloyed high-speed steel, for long life in high-strength materials
- With split point for precise drilling

| Technical data       |  |
|----------------------|--|
| Base material        | Alloyed steel, stainless steel, hardened grades of stainless steel       |
| Material composition | HSS M35 steel, with 5% cobalt content                                    |
| Tool type            | SF 2-A, SF 14-A, SFC 14-A,<br>SFH 14-A, SF 6-A22, SFC 22-A,<br>SF 6H-A22 |



| Ordering designation  | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|-----------------------|----------|----------------|----------------|---------------------|-------------|
| HSS Cobalt 1.0x34mm   | 1 mm     | 12 mm          | 34 mm          | 10 pc               | 2071111     |
| HSS Cobalt 1.5x40mm   | 1.5 mm   | 18 mm          | 40 mm          | 10 pc               | 2071112     |
| HSS Cobalt 2.0x49mm   | 2 mm     | 24 mm          | 49 mm          | 10 pc               | 2071113     |
| HSS Cobalt 2.5x57mm   | 2.5 mm   | 30 mm          | 57 mm          | 10 pc               | 2071116     |
| HSS Cobalt 3.0x61mm   | 3 mm     | 33 mm          | 61 mm          | 10 pc               | 2071117     |
| HSS Cobalt 4.0x75mm   | 4 mm     | 43 mm          | 75 mm          | 10 pc               | 2071134     |
| HSS Cobalt 4.5x80mm   | 4.5 mm   | 43 mm          | 80 mm          | 10 pc               | 2071138     |
| HSS Cobalt 5.0x86mm   | 5 mm     | 52 mm          | 86 mm          | 10 pc               | 2071142     |
| HSS Cobalt 5.5x93mm   | 5.5 mm   | 57 mm          | 93 mm          | 10 pc               | 2071148     |
| HSS Cobalt 6.0x93mm   | 6 mm     | 57 mm          | 93 mm          | 10 pc               | 2071154     |
| HSS Cobalt 6.5x101mm  | 6.5 mm   | 63 mm          | 101 mm         | 10 pc               | 2071155     |
| HSS Cobalt 7.5x109mm  | 7.5 mm   | 69 mm          | 109 mm         | 10 pc               | 2071161     |
| HSS Cobalt 8.5x117mm  | 8.5 mm   | 75 mm          | 117 mm         | 10 pc               | 2071163     |
| HSS Cobalt 9.0x125mm  | 9 mm     | 81 mm          | 125 mm         | 10 pc               | 2071164     |
| HSS Cobalt 9.5x125mm  | 9.5 mm   | 81 mm          | 125 mm         | 10 pc               | 2071165     |
| HSS Cobalt 10.0x133mm | 10 mm    | 87 mm          | 133 mm         | 10 pc               | 2071167     |
| HSS Cobalt 10.5x133mm | 10.5 mm  | 87 mm          | 133 mm         | 5 pc                | 2071169     |
| HSS Cobalt 11.0x142mm | 11 mm    | 94 mm          | 142 mm         | 5 pc                | 2071170     |
| HSS Cobalt 11.5x142mm | 11.5 mm  | 94 mm          | 142 mm         | 5 pc                | 2071171     |
| HSS Cobalt 12.0x151mm | 12 mm    | 101 mm         | 151 mm         | 5 pc                | 2071172     |
| HSS Cobalt 12.5x151mm | 12.5 mm  | 101 mm         | 151 mm         | 5 pc                | 2071173     |
| HSS Cobalt 13.0x151mm | 13 mm    | 101 mm         | 151 mm         | 1 pc                | 2071174     |
| HSS Cobalt 14x160mm   | 14 mm    | 108 mm         | 160 mm         | 1 pc                | 2071175     |
| HSS Cobalt 15x169mm   | 15 mm    | 114 mm         | 169 mm         | 1 pc                | 2071176     |
| HSS Cobalt 16x178mm   | 16 mm    | 120 mm         | 178 mm         | 1 pc                | 2071177     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **HSS** twist drill bit sets



#### **APPLICATIONS**

Drilling in unalloyed and medium-alloyed steel

#### **ADVANTAGES**

High-speed steel drill bit with split point, 135° tip angle

| Technical data       |  |  |  |  |  |  |  |
|----------------------|--|--|--|--|--|--|--|
| Base material        | Steel, Aluminium, Carbon steel,<br>Metal, Medium alloyed steel,<br>Unalloyed steel |  |  |  |  |  |  |
| Material composition | HSS M2 steel   |  |  |  |  |  |  |
| Tool type            | SF 2-A, SF 14-A, SFC 14-A,<br>SFH 14-A, SF 6-A22, SFC 22-A,<br>SF 6H-A22           |  |  |  |  |  |  |



| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| HSS 1-10 kit         | 1mm, 1.5mm, 2mm, 2.5mm, 3mm, 3.5mm, 4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 7.5mm, 8mm, 8.5mm, 9mm, 9.5mm, 10mm   | 1 pc                | 304938      |
| HSS 1-13 kit         | 1mm, 1.5mm, 2mm, 2.5mm, 3mm, 3.5mm, 4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 7.5mm, 8mm, 8.5mm, 9mm, 9.5mm, 10mm, 10.5mm, 11mm, 11.5mm, 12mm, 12.5mm, 13mm | 1 pc                | 304939      |



#### **HSS** Cobalt twist drill bit sets



#### **APPLICATIONS**

Quick exchange of hole saws and centering bits

#### **ADVANTAGES**

 High-speed steel and cobalt-alloyed high-speed steel drill bits with split point, 135° tip angle

| Technical data       |  |  |  |  |  |  |
|----------------------|--|--|--|--|--|--|
| Base material        | Alloyed steel, stainless steel, hardened grades of stainless steel       |  |  |  |  |  |
| Material composition | HSS M2 steel, HSS M35 steel  |  |  |  |  |  |
| Tool type            | SF 2-A, SF 14-A, SFC 14-A,<br>SFH 14-A, SF 6-A22, SFC 22-A,<br>SF 6H-A22 |  |  |  |  |  |



| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| HSS Cobalt 1-10 kit  | 1mm, 1.5mm, 2mm, 2.5mm, 3mm, 3.5mm, 4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 7.5mm, 8mm, 8.5mm, 9mm, 9.5mm, 10mm   | 1 pc                | 2072848     |
| HSS Cobalt 1-13 kit  | 1mm, 1.5mm, 2mm, 2.5mm, 3mm, 3.5mm, 4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 7.5mm, 8mm, 8.5mm, 9mm, 9.5mm, 10mm, 10.5mm, 11mm, 11.5mm, 12mm, 12.5mm, 13mm | 1 pc                | 2072849     |

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#### WDB T twist bit set



| Technical data |  |
|----------------|--|
| Base material  | Wood   |
| Tool type      | SF 2-A, SF 14-A, SFC 14-A,<br>SFH 14-A, SF 6-A22, SFC 22-A,<br>SF 6H-A22 |
| Working mode   | Drilling only  |



| Ordering designation | Package contents                             | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| Twist bit 4-10 set   | 1 x 4mm, 1 x 5mm, 1 x 6mm, 1 x 8mm, 1 x 10mm | 1 pc                | 305033      |

#### Bimetal hole saw MetalCut HS-ME



#### **APPLICATIONS**

• Cutting holes in stainless steel, steel and metal sheets

| Technical data |                             |  |
|----------------|-----------------------------|--|
| Working length | 28 mm                       |  |
| Base material  | Steel, Non-ferrous metal    |  |
| Tool type      | SF 2-A, SF 6-A22, SF 6H-A22 |  |



| Ordering designation | Diameter | Sales pack quantity | Item number |
|----------------------|----------|---------------------|-------------|
| 20mm-25/32" MetalCut | 20 mm    | 1 pc                | 417555      |
| 25mm-1" MetalCut     | 25 mm    | 1 pc                | 417560      |
| 32mm-1 1/4" MetalCut | 32 mm    | 1 pc                | 417567      |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Bimetal hole saw MetalCut accessories HS-ME



#### **APPLICATIONS**

• Quick-change system for hole saws and centring bit

| Technical data       |                                      |
|----------------------|--------------------------------------|
| Base material        | Steel and stainless steel, Aluminium |
| Connection end       | Hexagonal                            |
| Material composition | HSS M35 steel                        |



| Ordering designation                          | Diameter | Sales pack quantity | Item number |
|---|----------|---------------------|-------------|
| Quick change adaptor (Arbor+HSS Co Pilot Bit) | -        | 1 pc                | 216214      |
| HSS Co Pilot bit                              | 6 mm     | 5 pc                | 206040      |



#### Bimetal hole saw MultiCut HS-MU



#### **APPLICATIONS**

 Cutting holes in multiple materials, Metal, Stainless steel, Drywall, Wood, Plastic, Cast iron

| Technical data |   |  |  |
|----------------|---|--|--|
| Working length | 60 mm   |  |  |
| Base material  | Multiple materials, Metal, Stainless<br>steel, Drywall, Wood, Plastic, Cast<br>iron |  |  |
| Tool type      | SF 2-A, SF 6-A22, SF 6H-A22   |  |  |



| Ordering designation              | Diameter | Sales pack quantity | Item number |
|-----------------------------------|----------|---------------------|-------------|
| Hole saw 20mm-25/32" carbide tipp | 20 mm    | 1                   | 2261253     |
| Hole saw 25mm-1" carbide tipp     | 25 mm    | 1                   | 2261254     |
| Hole saw 32mm-1 1/4" carbide tipp | 32 mm    | 1                   | 2260958     |
| Hole saw 35mm-1 3/8" carbide tipp | 35 mm    | 1                   | 2260959     |
| Hole saw 60mm-2 3/8" carbide tipp | 60 mm    | 1                   | 2261202     |
| Hole saw 64mm-2 1/2" carbide tipp | 64 mm    | 1                   | 2261203     |
| Hole saw 70mm-2 3/4" carbide tipp | 70 mm    | 1                   | 2261206     |
| Hole saw 73mm-2 7/8" carbide tipp | 73 mm    | 1                   | 2261207     |
| Hole saw 76mm-3" carbide tipp     | 76 mm    | 1                   | 2261208     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Bimetal hole saw MultiCut accessories HS-MU



#### **APPLICATIONS**

• Quick-change system for hole saws and centring bit

| Technical data       |                               |
|----------------------|-------------------------------|
| Base material        | Drywall, Wood, Plastic, Metal |
| Connection end       | Hexagonal                     |
| Material composition | HSS M2 steel                  |



| Ordering designation                       | Diameter | Sales pack quantity | Item number |
|--|----------|---------------------|-------------|
| Quick change adaptor (Arbor+HSS Pilot Bit) | -        | 1 pc                | 2838711)    |
| HSS Pilot bit                              | 6 mm     | 5 pc                | 283870      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

#### 1/2" impact socket, short



#### **APPLICATIONS**

Tightening nuts and bolts

#### **ADVANTAGES**

 Two detent holes for increased connection accuracy between socket and ½" anvil

| Technical data                  |                                       |
|---------------------------------|---------------------------------------|
| Connection end size             | 12.7 mm                               |
| Drive connection                | 1/2 in square, female                 |
| Drive head                      | 6-point, hex, female                  |
| Material coating/plating/finish | Black phosphate                       |
| Tool type                       | SIW 14-A, SIW 6AT-A22, SIW 22T-A 1/2" |



| Ordering designation | Wrench size | Length | Sales pack quantity | Item number |
|----------------------|-------------|--------|---------------------|-------------|
| SI-S 1/2"-8 S        | 8 mm        | 40 mm  | 1 pc                | 2070367     |
| SI-S 1/2"-10 S       | 10 mm       | 40 mm  | 1 pc                | 2070369     |
| SI-S 1/2"-12 S       | 12 mm       | 40 mm  | 1 pc                | 2070370     |
| SI-S 1/2"-13 S       | 13 mm       | 40 mm  | 1 pc                | 2070371     |
| SI-S 1/2"-15 S       | 15 mm       | 40 mm  | 1 pc                | 2070372     |
| SI-S 1/2"-17 S       | 17 mm       | 40 mm  | 1 pc                | 2070374     |
| SI-S 1/2"-18 S       | 18 mm       | 40 mm  | 1 pc                | 2070375     |
| SI-S 1/2"-19 S       | 19 mm       | 40 mm  | 1 pc                | 2070376     |
| SI-S 1/2"-21 S       | 21 mm       | 40 mm  | 1 pc                | 2070377     |
| SI-S 1/2"-22 S       | 22 mm       | 40 mm  | 1 pc                | 2070378     |
| SI-S 1/2"-24 S       | 24 mm       | 40 mm  | 1 pc                | 2070379     |
| SI-S 1/2"-27 S       | 27 mm       | 40 mm  | 1 pc                | 2070380     |
| SI-S 1/2"-30 S       | 30 mm       | 40 mm  | 1 pc                | 2070381     |
| SI-S 1/2"-32 S       | 32 mm       | 40 mm  | 1 pc                | 2070382     |
| SI-S 1/2"-36 S       | 36 mm       | 40 mm  | 1 pc                | 2070383     |

Please visit Hilti website for the latest item numbers and related products

#### 1/2" impact socket, long



#### **APPLICATIONS**

Tightening nuts and bolts

#### **ADVANTAGES**

 Two detent holes for increased connection accuracy between socket and ½" anvil

| Technical data                  |                                       |
|---------------------------------|---------------------------------------|
| Connection end size             | 12.7 mm                               |
| Drive connection                | 1/2 in square, female                 |
| Drive head                      | 6-point, hex, female                  |
| Material coating/plating/finish | Black phosphate                       |
| Tool type                       | SIW 14-A, SIW 6AT-A22, SIW 22T-A 1/2" |





| Ordering designation | Wrench size | Length | Sales pack quantity | Item number |
|----------------------|-------------|--------|---------------------|-------------|
| SI-S 1/2"-8 L        | 8 mm        | 80 mm  | 1 pc                | 2070385     |
| SI-S 1/2"-10 L       | 10 mm       | 80 mm  | 1 pc                | 2070387     |
| SI-S 1/2"-12 L       | 12 mm       | 80 mm  | 1 pc                | 2070388     |
| SI-S 1/2"-13 L       | 13 mm       | 80 mm  | 1 pc                | 2070389     |
| SI-S 1/2"-15 L       | 15 mm       | 80 mm  | 1 pc                | 2070390     |
| SI-S 1/2"-17 L       | 17 mm       | 80 mm  | 1 pc                | 2070392     |
| SI-S 1/2"-18 L       | 18 mm       | 80 mm  | 1 pc                | 2070393     |
| SI-S 1/2"-19 L       | 19 mm       | 80 mm  | 1 pc                | 2070394     |
| SI-S 1/2"-21 L       | 21 mm       | 80 mm  | 1 pc                | 2070395     |
| SI-S 1/2"-22 L       | 22 mm       | 80 mm  | 1 pc                | 2070396     |
| SI-S 1/2"-24 L       | 24 mm       | 80 mm  | 1 pc                | 2070397     |
| SI-S 1/2"-27 L       | 27 mm       | 80 mm  | 1 pc                | 2070398     |
| SI-S 1/2"-30 L       | 30 mm       | 80 mm  | 1 pc                | 2070399     |
| SI-S 1/2"-36 L       | 36 mm       | 80 mm  | 1 pc                | 2070401     |

Please visit Hilti website for the latest item numbers and related products

#### SI-S 3/4" SHORT



#### **APPLICATIONS**

Tightening nuts and bolts

#### **ADVANTAGES**

 Two detent holes to increase connection accuracy between the socket and the 3/4" anvil

| Technical data                  |                      |
|---------------------------------|----------------------|
| Drive connection                | 3/4" square          |
| Drive head                      | 6-point, hex, female |
| Material coating/plating/finish | Black phosphate      |
| Tool type                       | SIW 9-A22            |

| Ordering designation                | Sales pack quantity | Item number |
|-------------------------------------|---------------------|-------------|
| Impact socket SI-S 3/4"-15L         | 1 pc                | 2235289     |
| Impact socket SI-S 3/4"-17L         | 1 pc                | 2136470     |
| Impact socket SI-S 3/4"-19L         | 1 pc                | 2136471     |
| Impact socket SI-S 3/4"-21L         | 1 pc                | 2136472     |
| Impact socket SI-S 3/4"-24L         | 1 pc                | 2136473     |
| Impact socket SI-S 3/4"-27L         | 1 pc                | 2136474     |
| Impact socket SI-S 3/4"-30L         | 1 pc                | 2136475     |
| Impact socket SI-S 3/4"-32L         | 1 pc                | 2136476     |
| Impact socket SI-S 3/4"-36L         | 1 pc                | 2136477     |
| Impact socket SI-S 3/4"-41L         | 1 pc                | 2136478     |
| Impact socket SI-S 3/4"-46L         | 1 pc                | 2136479     |
| E-Spring 3/4" =< 27mm / 1 1/16" MP5 | 1 pc                | 2136354     |
| E-Spring 3/4" = 30mm / 1 1/8" MP5   | 1 pc                | 2148350     |

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#### **Torque bar S-TB**

## - FILTE

#### **APPLICATIONS**

For setting HSA stud anchors with maximum accuracy and productivity

#### **ADVANTAGES**

No more over or undertorquing of HSA stud anchors

| lechnical data      |                       |
|---------------------|-----------------------|
| Base material       | Concrete (uncracked)  |
| Connection end size | 12.7 mm               |
| Drive connection    | 1/2 in square, female |
| Drive head          | 1/2 in, square, male  |

Order Now Wat

SIW 14-A, SIW 6AT-A22, SIW 22T-A 1/2"



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| S-TB HSA M8          | 1 pc                | 423774      |
| S-TB HSA M10         | 1 pc                | 423775      |
| S-TB HSA M12         | 1 pc                | 423776      |
| S-TB HSA M16         | 1 pc                | 423777      |

Tool type

#### Hammer drill bit metric TE-CX







#### **APPLICATIONS**

- Drilling holes for metal anchors in reinforced and unreinforced concrete
- Drilling holes for post-installed rebar connections
- Drilling drainage holes for drying out buildings
- Drilling through-holes for pipes and cables

#### **ADVANTAGES**

- New solid carbide head for less wear and more holes with the accuracy required for setting anchors
- Innovative solid carbide head featuring gradient technology for easy drilling through steel rebars
- Quadruple helix and optimum head geometry for consistently fast drilling progress over the entire life of the drill bit
- The indicator mark at the head verifies suitability for setting anchors as long as the mark is visible
- Solid carbide head with four carbide cutting edges in innovative X-geometry for optimum material removal

| Technical data |  |
|----------------|--|
| Connection end | TE-C (SDS-plus)                                  |
| Base material  | Reinforced concrete, Concrete,<br>Brick, Masonry |
| Head shape     | Multi cutter                                     |
|                |  |

 Head material composition
 Tungsten carbide

 Number of cutting edges
 4

Product class Ultimate





| Ordering designation | Diameter | Working length | Overall length | Item number (1 pc) | Item number (8 pc) | Item number (16 pc) |
|----------------------|----------|----------------|----------------|--------------------|--------------------|---------------------|
| TE-CX 5/12           | 5 mm     | 50 mm          | 120 mm         | 433782             | 2021990            | 2022022             |
| TE-CX 5/17           | 5 mm     | 100 mm         | 170 mm         | 433786             | -                  | -                   |
| TE-CX 6/12           | 6 mm     | 50 mm          | 120 mm         | 433788             | 2021997            |                     |
| TE-CX 6/17           | 6 mm     | 100 mm         | 170 mm         | 433789             | 2021998            | 2022027             |
| TE-CX 6/22           | 6 mm     | 150 mm         | 220 mm         | 433790             | 2021999            | 2022028             |
| TE-CX 6/27           | 6 mm     | 200 mm         | 270 mm         | 433791             | 2022000            | -                   |
| TE-CX 6/32           | 6 mm     | 250 mm         | 320 mm         | 409172             | -                  | -                   |
| TE-CX 6/51           | 6 mm     | 440 mm         | 510 mm         | 409173             | -                  | -                   |
| TE-CX 7/17           | 7 mm     | 100 mm         | 170 mm         | 409174             | -                  | -                   |
| TE-CX 8/12           | 8 mm     | 50 mm          | 120 mm         | 409175             | -                  | -                   |
| TE-CX 8/17           | 8 mm     | 100 mm         | 170 mm         | 409176             | 2022003            | 2022032             |
| TE-CX 8/22           | 8 mm     | 150 mm         | 220 mm         | 409177             | 2022004            | 2022033             |
| TE-CX 8/27           | 8 mm     | 200 mm         | 270 mm         | 409178             | -                  | -                   |
| TE-CX 8/32           | 8 mm     | 250 mm         | 320 mm         | 409179             | -                  | -                   |
| TE-CX 8/37           | 8 mm     | 300 mm         | 370 mm         | 409180             | -                  | -                   |
| TE-CX 8/47           | 8 mm     | 400 mm         | 470 mm         | 409181             | -                  | -                   |
| TE-CX 8/61           | 8 mm     | 540 mm         | 610 mm         | 409182             | -                  | -                   |
| TE-CX 8,5/17         | 8.5 mm   | 100 mm         | 170 mm         | 409183             | -                  | -                   |
| TE-CX 8/90           | 8 mm     | 830 mm         | 900 mm         | 21310261)          |                    |                     |
| TE-CX 8/123          | 8 mm     | 1160 mm        | 1230 mm        | 21310271)          |                    |                     |
| TE-CX 8.5/22         | 8 mm     | 150 mm         | 220 mm         | 409184             |                    |                     |
| TE-CX 9/17           | 9 mm     | 100 mm         | 170 mm         | 409185             | -                  | -                   |
| TE-CX 9/22           | 9 mm     | 150 mm         | 220 mm         | 409186             | -                  | -                   |
| TE-CX 10/12          | 10 mm    | 50 mm          | 120 mm         | 409187             | -                  | -                   |
| TE-CX 10/17          | 10 mm    | 100 mm         | 170 mm         | 409188             | 2022008            | 2022035             |
| TE-CX 10/22          | 10 mm    | 150 mm         | 220 mm         | 409189             | 2022009            | 2022036             |
| TE-CX 10/27          | 10 mm    | 200 mm         | 270 mm         | 409190             | 2022010            | 2022037             |
| TE-CX 10/37          | 10 mm    | 300 mm         | 370 mm         | 409191             | -                  | -                   |
| TE-CX 10/47          | 10 mm    | 400 mm         | 470 mm         | 409192             | -                  | -                   |
| TE-CX 10/61          | 10 mm    | 540 mm         | 610 mm         | 409193             | -                  | -                   |
| TE-CX 10/90          | 10 mm    | 830 mm         | 900 mm         | 21310281)          |                    |                     |
| TE-CX 10/125         | 10 mm    | 1180 mm        | 1250 mm        | 21310291)          |                    |                     |
| TE-CX 10.5/17        | 10.5 mm  | 100 mm         | 170 mm         | 409194             | -                  | -                   |



| TE-CX 119,447  | Ordering designation   | Diameter | Working length | Overall length | Item number (1 pc) | Item number (8 pc) | Item number (16 pc) |
|--|--|----------|----------------|----------------|--------------------|--------------------|---------------------|
| TE-CX 12/12  | TE-CX 10.5/47  | 10.5 mm  | 400 mm         | 470 mm         | 20315331)          |                    |                     |
| TE-CX 12/27  | TE-CX 11/22  | 11 mm    | 150 mm         | 220 mm         | 409195             | -                  | -                   |
| TE-CX 12/22  | TE-CX 12/12  | 12 mm    | 50 mm          | 120 mm         | 409196             | -                  | -                   |
| TE-CX 12/27  | TE-CX 12/17  | 12 mm    | 100 mm         | 170 mm         | 409197             | 2022012            | 2022038             |
| TE-CX 12/37  | TE-CX 12/22  | 12 mm    | 150 mm         | 220 mm         | 409198             | 2022013            | 2022039             |
| TE-CX 12/47  | TE-CX 12/27  | 12 mm    | 200 mm         | 270 mm         | 409199             | 2022014            | 2022040             |
| TE-CX 12/61  | TE-CX 12/37  | 12 mm    | 300 mm         | 370 mm         | 409200             | -                  | -                   |
| TE-CX 12/90 12 mm  | TE-CX 12/47  | 12 mm    | 400 mm         | 470 mm         | 409201             | -                  | -                   |
| TE-CX 12/100   | TE-CX 12/61  | 12 mm    | 540 mm         | 610 mm         | 409202             | -                  | -                   |
| TE-CX 12/125  TE-CX 12/277  12.5 mm  100 mm  170 mm  409203  2022016  TE-CX 12/372  14 mm  100 mm  170 mm  409205  2022016  TE-CX 14/17  14 mm  100 mm  170 mm  409205  2022016  TE-CX 14/17  TE-CX 14/27  14 mm  150 mm  200 mm  270 mm  409207  2022018  TE-CX 14/37  14 mm  300 mm  370 mm  409209  TE-CX 14/47  14 mm  400 mm  470 mm  409209  TE-CX 14/47  TE-CX 14/47  14 mm  400 mm  470 mm  409209  TE-CX 14/47  TE-CX 14/46  TE-CX 14/96  14 mm  540 mm  540 mm  470 mm  409209  TE-CX 14/16  TE-CX 16/17  TE-CX 16/18  TE-CX 16/17  | TE-CX 12/90  | 12 mm    | 830 mm         | 900 mm         | 21311301)          |                    |                     |
| TE-CX 12-5/17 12-5 mm 100 mm 170 mm 409203 202016 - TE-CX 14/17 14 mm 100 mm 170 mm 409205 202016 - TE-CX 14/17 14 mm 150 mm 220 mm 409205 2022017 - TE-CX 14/22 14 mm 150 mm 220 mm 409206 2022017 - TE-CX 14/27 14 mm 200 mm 270 mm 409207 2022018 - TE-CX 14/37 14 mm 300 mm 370 mm 409208 - TE-CX 14/37 14 mm 300 mm 370 mm 409208 - TE-CX 14/37 14 mm 400 mm 470 mm 409200 - TE-CX 14/37 14 mm 540 mm 610 mm 409210 - TE-CX 14/96 14 mm 830 mm 900 mm 2131132° - TE-CX 15/17 15 mm 100 mm 170 mm 409211 - TE-CX 15/17 15 mm 100 mm 170 mm 409212 - TE-CX 15/17 15 mm 400 mm 470 mm 409211 - TE-CX 15/17 15 mm 100 mm 170 mm 409212 - TE-CX 15/17 15 mm 400 mm 470 mm 409211 - TE-CX 15/17 15 mm 400 mm 470 mm 409212 - TE-CX 15/17 15 mm 400 mm 470 mm 409213 - TE-CX 15/17 16 mm 100 mm 170 mm 409213 - TE-CX 15/17 16 mm 100 mm 170 mm 409213 - TE-CX 15/17 16 mm 100 mm 170 mm 409213 - TE-CX 15/17 16 mm 100 mm 170 mm 409213 - TE-CX 15/17 16 mm 100 mm 170 mm 409213 - TE-CX 15/18 16 mm 120 mm 2131134° - TE-CX 15/18 16 mm 120 mm 220 mm 2311134° - TE-CX 15/18 16 mm 120 mm 220 mm 409215 - TE-CX 15/18 16 mm 120 mm 120 mm 2131134° - TE-CX 15/18 16 mm 150 mm 220 mm 409215 - TE-CX 15/18 16 mm 150 mm 220 mm 409216 2022020 - TE-CX 15/18 16 mm 150 mm 220 mm 409216 2022020 - TE-CX 15/18 16 mm 150 mm 220 mm 409216 2022020 - TE-CX 15/18 16 mm 150 mm 220 mm 409216 2022021 - TE-CX 15/18 16 mm 150 mm 220 mm 409216 202207 - TE-CX 15/18 18 mm 150 mm 220 mm 2206766 - TE-CX 15/18 18 mm 150 mm 220 mm 220677 - TE-CX 15/18 18 mm 150 mm 220 mm 2206769 - TE-CX 15/18 18 mm 150 mm 220 mm 2206769 - TE-CX 15/18 18 mm 150 mm 220 mm 2206769 - TE-CX 15/18 18 mm 150 mm 220 mm 2206769 - TE-CX 15/18 18 mm 150 mm 220 mm 2206769 - TE-CX 15/18 18 mm 150 mm 2206769 - TE-CX 15/18 18 mm 10 mm | TE-CX 12/100   | 12 mm    | 930 mm         | 1000 mm        | 2065551)           |                    |                     |
| TE-CX 14/17  | TE-CX 12/125   | 12 mm    | 1180 mm        | 1250 mm        | 21311311)          |                    |                     |
| TE-CX 14/17  | TE-CX 12.5/17  | 12.5 mm  | 100 mm         | 170 mm         | 409203             | 2022015            | -                   |
| TE-CX 14/22  | TE-CX 12.5/22  | 12.5 mm  | 150 mm         | 220 mm         | 409204             | -                  | -                   |
| TE-CX 14/37  | TE-CX 14/17  | 14 mm    | 100 mm         | 170 mm         | 409205             | 2022016            | -                   |
| TE-CX 14/37  | TE-CX 14/22  | 14 mm    | 150 mm         | 220 mm         | 409206             | 2022017            | -                   |
| TE-CX 14/47  | TE-CX 14/27  | 14 mm    | 200 mm         | 270 mm         | 409207             | 2022018            | -                   |
| TE-CX 14/61  | TE-CX 14/37  | 14 mm    | 300 mm         | 370 mm         | 409208             | -                  | -                   |
| TE-CX 14/90  | TE-CX 14/47  | 14 mm    | 400 mm         | 470 mm         | 409209             | -                  | -                   |
| TE-CX 14/126   | TE-CX 14/61  | 14 mm    | 540 mm         | 610 mm         | 409210             | -                  | -                   |
| TE-CX 15/17  | TE-CX 14/90  | 14 mm    | 830 mm         | 900 mm         | 21311321)          | -                  | -                   |
| TE-CX 15/27  | TE-CX 14/126   | 14 mm    | 1190 mm        | 1260 mm        | 21311331)          | -                  | -                   |
| TE-CX 15/27  | TE-CX 15/17  | 15 mm    | 100 mm         | 170 mm         | 409211             | -                  |                     |
| TE-CX 15/47  | ,  |          |                |                |                    | -                  |                     |
| TE-CX 16/17 16 mm  | , and a second s |          |                |                |                    |                    | _                   |
| TE-CX 16/90  | •  |          |                |                |                    | 2022019            | -                   |
| TE-CX 16/128   | •  |          |                |                |                    |                    | _                   |
| TE-CX 16/22  | ·  |          |                |                |                    |                    | _                   |
| TE-CX 16/27  | •  |          |                |                |                    | 2022020            | -                   |
| TE-CX 16/47  | •  |          |                |                |                    |                    | -                   |
| TE-CX 16/61  |  |          |                |                |                    | 2022021            | -                   |
| TE-CX 17/22  | ·  |          |                |                |                    | -                  | -                   |
| TE-CX 18/22  | ,  |          |                |                |                    | -                  | -                   |
| TE-CX 18/32  | ·  |          |                |                |                    | -                  | -                   |
| TE-CX 18/48  | •  |          |                |                |                    | -                  | -                   |
| TE-CX 18/61  | •  |          |                |                |                    | -                  | -                   |
| TE-CX 18/90  | •  |          |                |                |                    | -                  | -                   |
| TE-CX 18/130   | TE-CX 18/61  | 18 mm    | 540 mm         | 610 mm         | 2206748            | -                  | -                   |
| TE-CX 20/22         20 mm         150 mm         220 mm         220 mm         - <td< td=""><td>TE-CX 18/90</td><td>18 mm</td><td></td><td>900 mm</td><td>2206749</td><td>-</td><td>-</td></td<>   | TE-CX 18/90  | 18 mm    |                | 900 mm         | 2206749            | -                  | -                   |
| TE-CX 20/32       20 mm       250 mm       320 mm       2206617       -       -       -         TE-CX 20/48       20 mm       410 mm       480 mm       2206618       -       -         TE-CX 20/61       20 mm       540 mm       610 mm       2206752       -       -         TE-CX 22/27       22 mm       200 mm       270 mm       2206619       -       -         TE-CX 22/48       22 mm       410 mm       480 mm       2206730       -       -         TE-CX 24/27       24 mm       200 mm       270 mm       421971       -       -         TE-CX 24/62       24 mm       550 mm       620 mm       427817       -       -         TE-CX 25/27       25 mm       200 mm       270 mm       421977       -       -         TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/47, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 28/48       28 mm       400 mm       480 mm       2206736 <sup>10</sup> -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -  | TE-CX 18/130   | 18 mm    | 1230 mm        | 1300 mm        | 2206750¹)          | -                  | -                   |
| TE-CX 20/48       20 mm       410 mm       480 mm       2206618       -       -         TE-CX 20/61       20 mm       540 mm       610 mm       2206752       -       -         TE-CX 22/27       22 mm       200 mm       270 mm       2206619       -       -         TE-CX 22/48       22 mm       410 mm       480 mm       2206730       -       -         TE-CX 24/27       24 mm       200 mm       270 mm       421971       -       -         TE-CX 24/62       24 mm       550 mm       620 mm       427817       -       -         TE-CX 25/27       25 mm       200 mm       270 mm       421977       -       -         TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/27, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 28/48       28 mm       200 mm       270 mm       421981       -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -   | TE-CX 20/22  | 20 mm    | 150 mm         | 220 mm         | 2206751            | -                  | -                   |
| TE-CX 20/61         20 mm         540 mm         610 mm         2206752         -         -           TE-CX 22/27         22 mm         200 mm         270 mm         2206619         -         -           TE-CX 22/48         22 mm         410 mm         480 mm         2206730         -         -           TE-CX 24/27         24 mm         200 mm         270 mm         421971         -         -           TE-CX 24/62         24 mm         550 mm         620 mm         427817         -         -           TE-CX 25/27         25 mm         200 mm         270 mm         421977         -         -           TE-CX 25/48         25 mm         410 mm         480 mm         422660         -         -           TE-CX 26/27, 1"-10"         26 mm         200 mm         270 mm         2206735         -         -           TE-CX 26/48, 1"-18"         26 mm         400 mm         480 mm         2206736 <sup>1)</sup> -         -           TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -   | TE-CX 20/32  | 20 mm    | 250 mm         | 320 mm         | 2206617            | -                  | -                   |
| TE-CX 22/27         22 mm         200 mm         270 mm         2206619         -         -           TE-CX 22/48         22 mm         410 mm         480 mm         2206730         -         -           TE-CX 24/27         24 mm         200 mm         270 mm         421971         -         -           TE-CX 24/62         24 mm         550 mm         620 mm         427817         -         -           TE-CX 25/27         25 mm         200 mm         270 mm         421977         -         -           TE-CX 25/48         25 mm         410 mm         480 mm         422660         -         -           TE-CX 26/27, 1"-10"         26 mm         200 mm         270 mm         2206735         -         -           TE-CX 26/48, 1"-18"         26 mm         400 mm         480 mm         2206736¹)         -         -           TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -   | TE-CX 20/48  | 20 mm    | 410 mm         | 480 mm         | 2206618            | -                  | -                   |
| TE-CX 22/48       22 mm       410 mm       480 mm       2206730       -       -         TE-CX 24/27       24 mm       200 mm       270 mm       421971       -       -         TE-CX 24/62       24 mm       550 mm       620 mm       427817       -       -         TE-CX 25/27       25 mm       200 mm       270 mm       421977       -       -         TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/27, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 26/48, 1"-18"       26 mm       400 mm       480 mm       2206736¹¹       -       -         TE-CX 28/27       28 mm       200 mm       270 mm       421981       -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -   | TE-CX 20/61  | 20 mm    | 540 mm         | 610 mm         | 2206752            | -                  | -                   |
| TE-CX 22/48       22 mm       410 mm       480 mm       2206730       -       -         TE-CX 24/27       24 mm       200 mm       270 mm       421971       -       -         TE-CX 24/62       24 mm       550 mm       620 mm       427817       -       -         TE-CX 25/27       25 mm       200 mm       270 mm       421977       -       -         TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/27, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 26/48, 1"-18"       26 mm       400 mm       480 mm       2206736¹¹       -       -         TE-CX 28/27       28 mm       200 mm       270 mm       421981       -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -   | TE-CX 22/27  | 22 mm    | 200 mm         | 270 mm         | 2206619            | -                  | -                   |
| TE-CX 24/27         24 mm         200 mm         270 mm         421971         -         -           TE-CX 24/62         24 mm         550 mm         620 mm         427817         -         -           TE-CX 25/27         25 mm         200 mm         270 mm         421977         -         -           TE-CX 25/48         25 mm         410 mm         480 mm         422660         -         -           TE-CX 26/27, 1"-10"         26 mm         200 mm         270 mm         2206735         -         -           TE-CX 26/48, 1"-18"         26 mm         400 mm         480 mm         2206736¹¹         -         -           TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -   | •  |          |                |                |                    | -                  | -                   |
| TE-CX 24/62       24 mm       550 mm       620 mm       427817       -       -         TE-CX 25/27       25 mm       200 mm       270 mm       421977       -       -         TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/27, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 26/48, 1"-18"       26 mm       400 mm       480 mm       2206736")       -       -         TE-CX 28/27       28 mm       200 mm       270 mm       421981       -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -  | ·  |          |                |                | 421971             | -                  |                     |
| TE-CX 25/27         25 mm         200 mm         270 mm         421977         -         -           TE-CX 25/48         25 mm         410 mm         480 mm         422660         -         -           TE-CX 26/27, 1"-10"         26 mm         200 mm         270 mm         2206735         -         -           TE-CX 26/48, 1"-18"         26 mm         400 mm         480 mm         2206736")         -         -           TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -   | •  |          |                |                |                    | _                  | -                   |
| TE-CX 25/48       25 mm       410 mm       480 mm       422660       -       -         TE-CX 26/27, 1"-10"       26 mm       200 mm       270 mm       2206735       -       -         TE-CX 26/48, 1"-18"       26 mm       400 mm       480 mm       2206736")       -       -         TE-CX 28/27       28 mm       200 mm       270 mm       421981       -       -         TE-CX 28/48       28 mm       410 mm       480 mm       2206738       -       -  | ·  |          |                |                |                    | _                  | _                   |
| TE-CX 26/27, 1"-10"         26 mm         200 mm         270 mm         2206735         -         -           TE-CX 26/48, 1"-18"         26 mm         400 mm         480 mm         2206736"         -         -           TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -  | •  |          |                |                |                    |                    | -                   |
| TE-CX 26/48, 1"-18"     26 mm     400 mm     480 mm     2206736¹¹     -     -       TE-CX 28/27     28 mm     200 mm     270 mm     421981     -     -       TE-CX 28/48     28 mm     410 mm     480 mm     2206738     -     -   |  |          |                |                |                    | -                  | -                   |
| TE-CX 28/27         28 mm         200 mm         270 mm         421981         -         -           TE-CX 28/48         28 mm         410 mm         480 mm         2206738         -         -   |  |          |                |                |                    | -                  | -                   |
| <b>TE-CX 28/48</b> 28 mm 410 mm 480 mm <b>2206738</b>  |  |          |                |                |                    | -                  | -                   |
|  | •  |          |                |                |                    | -                  | -                   |
|  | •  | 1        | 1              | I              | 2206738            | ı -l               | -                   |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.

#### Hammer drill bit in imperial size TE-CX





#### **APPLICATIONS**

- Drilling anchor holes in reinforced and unreinforced concrete
- Drilling holes for post-installed rebar connections

#### **ADVANTAGES**

- The anchor suitability indicator on the head helps ensure trouble-free anchor installation - the holes are accurate as long as the wear mark is visible
- In the unlikely event of breakage, the drill bit will be considered for replacement as long as the wear mark on the helix is still visible
- Solid carbide head with four carbide cutting edges and innovative X-geometry for optimum material removal



| Ordering designation | Diameter | Working length | Overall length | Item number (1 pc) | Item number (8 pc) |
|----------------------|----------|----------------|----------------|--------------------|--------------------|
| TE-CX 1/4"-6"        | 6.35 mm  | 102 mm         | 152 mm         | 435000             | 2025906            |
| TE-CX 3/8"-6"        | 9.525 mm | 102 mm         | 152 mm         | 435006             | 2025909            |
| TE-CX 1/2"-6"        | 12.7 mm  | 102 mm         | 152 mm         | 435012             | 2025920            |
| TE-CX 1/2"-12"       | 12.7 mm  | 241 mm         | 305 mm         | 435013             | -                  |
| TE-CX 26/27, 1"-10"  | 25.4 mm  | 200 mm         | 254 mm         | 2206735            | -                  |
| TE-CX 26/48 1"-18"   | 25.4 mm  | 400 mm         | 457 mm         | 2206736            | -                  |

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#### Auto setting tool HKD-TE-CX (Long)







#### **APPLICATIONS**

- Installation of the Hilti HKD short drop-in anchor for fastening pipes, air ducts and suspended ceilings
- Drilling holes for post-installed rebar connections

#### **ADVANTAGES**

Drilling and setting with one tool



| Ordering designation     | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|--------------------------|----------|----------------|----------------|---------------------|-------------|
| HKD-TE-CX M8 5/16x30     | 10 mm    | 33 mm          | 169 mm         | 1 pc                | 2112619     |
| HKD-TE-CX M10 3/8x40     | 12 mm    | 44 mm          | 191 mm         | 1 pc                | 2112752     |
| HKD-TE-CX M12x50 ø15     | 15 mm    | 55 mm          | 238 mm         | 1 pc                | 2112753     |
| HKD-TE-CX M12 1/2x50 ø16 | 16 mm    | 55 mm          | 238 mm         | 1 pc                | 2112754     |

Please visit Hilti website for the latest item numbers and related products

#### Stop drill bit HKD-TE-CX-B







| Ordering designation       | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|----------------------------|----------|----------------|----------------|---------------------|-------------|
| HKD-TE-CX-B M8 5/16x30     | 10 mm    | 33 mm          | 112 mm         | 1 pc                | 2112755     |
| HKD-TE-CX-B M10 3/8x40     | 12 mm    | 44 mm          | 123 mm         | 1 pc                | 2112758     |
| HKD-TE-CX-B M12x50 ø15     | 15 mm    | 55 mm          | 144 mm         | 1 pc                | 2112759     |
| HKD-TE-CX-B M12 1/2x50 ø16 | 16 mm    | 55 mm          | 144 mm         | 1 pc                | 2112760     |



#### Hammer drill bit metric TE-C



#### **APPLICATIONS**

Drilling holes for metal and plastic anchors

#### **ADVANTAGES**

- 2 cutting edges with direct helix transition for faster and more constant drilling progress
- Optimized tip geometry and rugged helix transition for longer lifetime
- Ideal for use with a wide range of light-duty power tools



WESTERSTEIN TO THE COMMENT

WEIGHT STEPS TO THE

| Ordering designation | Diameter | Working length | Overall length | Item number (1 pc) | Item number (8 pc) | Item number (16 pc) |
|----------------------|----------|----------------|----------------|--------------------|--------------------|---------------------|
| TE-C 5.5/17          | 5.5 mm   | 100 mm         | 170 mm         | 2037006            | 2037055            | -                   |
| TE-C 6/11            | 6 mm     | 50 mm          | 110 mm         | 2037007            | 2037056            | 2037085             |
| TE-C 6/16            | 6 mm     | 100 mm         | 160 mm         | 2037008            | 2037057            | 2037086             |
| TE-C 6/21            | 6 mm     | 150 mm         | 210 mm         | 2037009            | 2037058            | -                   |
| TE-C 6,5/11          | 6.5 mm   | 50 mm          | 110 mm         | 2037011            | -                  | -                   |
| TE-C 8/16            | 8 mm     | 100 mm         | 160 mm         | 2037017            | 2037064            | 2037091             |
| TE-C 8/21            | 8 mm     | 150 mm         | 210 mm         | 2037018            | 2037065            | -                   |
| TE-C 10/16           | 10 mm    | 100 mm         | 160 mm         | 2037022            | 2037068            | 2037094             |
| TE-C 10/21           | 10 mm    | 150 mm         | 210 mm         | 2037023            | 2037069            | -                   |
| TE-C 12/16           | 12 mm    | 100 mm         | 160 mm         | 2037029            | 2037072            | 2037097             |
| TE-C 12/21           | 12 mm    | 150 mm         | 210 mm         | 2037030            | 2037073            | -                   |
| TE-C 14/21           | 14 mm    | 150 mm         | 210 mm         | 20370371)          | -                  | -                   |
| TE-C 15/16           | 15 mm    | 100 mm         | 160 mm         | 2037041            | 2037079            | -                   |
| TE-C 16/16           | 16 mm    | 100 mm         | 160 mm         | 2037042            | 2037080            | 2037103             |
| TE-C 16/21           | 16 mm    | 150 mm         | 210 mm         | 2037043            | 2037081            | -                   |
| TE-C 17/21           | 17 mm    | 150 mm         | 210 mm         | 20370461)          | -                  | -                   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Hammer drill bit in imperial size TE-C



#### **APPLICATIONS**

Drilling holes for metal and plastic anchors

#### **ADVANTAGES**

- 2 cutting edges with direct helix transition for faster and more constant drilling progress
- Optimized tip geometry and rugged helix transition for longer lifetime
- Wide helix spine for good dust transportation and extended lifetime



| Ordering designation | Diameter | Working length | Overall length | Item number (1 pc) | Item number (8 pc) |
|----------------------|----------|----------------|----------------|--------------------|--------------------|
| TE-C 1/4"-6"         | 6.35 mm  | 102 mm         | 152 mm         | 2038073            | 2038093            |
| TE-C 3/8"-6"         | 9.525 mm | 101 mm         | 152 mm         | 20380761)          | 2038094            |
| TE-C 1/2"-6"         | 12.7 mm  | 101 mm         | 152 mm         | 2038080            | 2038095            |

 $<sup>^{\</sup>scriptsize 1)}$  For detailed stock availability and lead time information please contact your Hilti representative.

#### **Hollow drill bit TE-CD**









#### **APPLICATIONS**

Drilling holes for structural connections with post-installed rebars

#### **ADVANTAGES**

- Drilling and hole cleaning in one step
- Optimum borehole cleaning and for consistent anchor setting
- Same robustness, lifetime and speed as TE-YX and TE-CX drill bits
- Minimized catching or sticking when drilling into rebars





| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|----------------------|----------|----------------|----------------|---------------------|-------------|
| TE-CD 12/33          | 12 mm    | 200 mm         | 330 mm         | 1 pc                | 2018940     |
| TE-CD 14/37          | 14 mm    | 240 mm         | 370 mm         | 1 pc                | 2018942     |
| TE-CD 16/37          | 16 mm    | 240 mm         | 370 mm         | 1 pc                | 2018945     |
| TE-CD 18/37          | 18 mm    | 240 mm         | 370 mm         | 1 pc                | 2018946     |

Please visit Hilti website for the latest item numbers and related products

#### Circular saw blade for wood SCB W



#### **APPLICATIONS**

 Universal blades for ripping and cross cutting in boards (plywood, formwork, OSB, particle / chipboard, MDF, wood composites and solid wood (hard and soft)) and construction timber

#### **ADVANTAGES**

Cut longer, more smoothly and more precisely

| Technical data    |   |
|-------------------|---|
| Blade type        | Specially for cordless, long life, universal  |
| Base material     | Wood  |
| Application range | Rip and cross cuts in wooden boards (plywood, formwork, OSB, particle/ chip board, MDF, wood composites and solid wood (hard and soft)) and |

construction timber



| Ordering designation | Base material | Blade diameter | Arbour | Number of teeth | Blade type | Blade thickness | Sales pack quantity | Item number |
|----------------------|---------------|----------------|--------|-----------------|------------|-----------------|---------------------|-------------|
| SCB WU 165x20 z24 A  | Wood          | 165 mm         | 20 mm  | 24              | Universal  | 1 mm            | 1 pc                | 2037951     |
| SCB WU 190x30 z18 A  | Wood          | 190 mm         | 30 mm  | 18              | Universal  | 1.1 mm          | 1 pc                | 2107707     |
| SCB WU 190x30 z24 A  | Wood          | 190 mm         | 30 mm  | 24              | Universal  | 1 mm            | 1 pc                | 2145815     |



#### Circular saw blade for metal SC-C M



#### **APPLICATIONS**

 Cut better: in ferrous metal and structural panels (steel channels, pipes, angle profiles, steel plates, threaded rods, rebars, sandwich panels, Trespa panels)

#### **ADVANTAGES**

Cut faster: Hilti SC-C M blades cut much faster than conventional blades

| Technical data    |   |
|-------------------|---|
| Base material     | Metal   |
| Application range | Rip and cross cuts in wooden boards(plywood, formwork, OSB, particle/chip board, MDF) |
| Blade features    | Specially for cordless, long life, universal  |



| Ordering designation    | Blade type | Base material                     | Blade diameter | Arbour | Number of teeth | Blade thickness | Sales pack quantity | Item number |
|-------------------------|------------|-----------------------------------|----------------|--------|-----------------|-----------------|---------------------|-------------|
| SCB M X-Cut 165         | X-cut      | Ferrous metal,<br>Stainless Steel | 165 mm         | 20 mm  | 48              | 1.2 mm          | 1 pc                | 2023994     |
| SC-C MU 165x20<br>z40 A | Steel      | Ferrous metal                     | 165 mm         | 20 mm  | 40              | 1.2 mm          | 1 pc                | 2014797     |
| SC-C MS 165 AL          | Alumunium  | Non-ferrous<br>metal              | 165 mm         | 20 mm  | 48              | 1.2 mm          | 1 pc                | 2023990     |

Please visit Hilti website for the latest item numbers and related products

#### **Band saw blades SBB**



| Technical data |       |
|----------------|-------|
| Base material  | Metal |



| Ordering designation  | Blade length | Blade Width | Teeth per inch | Sales pack quantity | Item number |
|-----------------------|--------------|-------------|----------------|---------------------|-------------|
| SB 4 BM 10/14 TPI (3) | 733 mm       | 13 mm       | 10-14          | 3 pc                | 2194430     |
| SB 4 BM 14/18 TPI (3) | 733 mm       | 13 mm       | 14-18          | 3 pc                | 2194431     |

#### Reciprocating saw blades for wood WD



#### **APPLICATIONS**

Specially designed for wood and plastics

#### **ADVANTAGES**

Highly flexible bi-metal construction

| Technical data |                           |
|----------------|---------------------------|
| Base material  | Wood (WB)                 |
|                | Heavy wood with metal(WD) |
| Blade type     | Fast and rough            |
| Blade features | Fast cut. plunge cut      |

Order Now

| <b>~</b>         |                   |
|------------------|-------------------|
| $\boldsymbol{E}$ | $oldsymbol{arPi}$ |
| 동                | ₹                 |

| Ordering designation          | Blade type            | Blade length | Blade thickness | Tooth pitch | Teeth per inch | Sales pack quantity | Item number |
|-------------------------------|-----------------------|--------------|-----------------|-------------|----------------|---------------------|-------------|
| RECIP. SAW BLADE WD 15_6 MP5  | Heavy wood with metal | 152 mm       | 1.3 mm          | 4.2 mm      | 6              | 5 pc                | 2222128     |
| RECIP. SAW BLADE WD 23_6 MP5  | Heavy wood with metal | 229 mm       | 1.3 mm          | 4.2 mm      | 6              | 5 pc                | 2222126     |
| RECIP. SAW BLADE WD 23_6 MP35 | Heavy wood with metal | 229 mm       | 1.3 mm          | 4.2 mm      | 6              | 35 pc               | 2222129     |
|                               |                       |              |                 |             |                |                     |             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Reciprocating saw blade for metal MD



#### **APPLICATIONS**

• Specially designed for metal and heavy metal demolition

#### **ADVANTAGES**

 All Hilti reciprocating saw blades for metal and other materials are of the bi-metal type featuring a highly flexible combination of HCS and HSS with unbreakable bonding

| Technical data |                         |
|----------------|-------------------------|
| Base material  | Metal                   |
| Blade type     | Demolition              |
| Blade features | Heavy-duty, exact angle |



| Ordering designation             | Blade type  | Blade length | Blade thickness | Tooth pitch | Teeth per inch | Sales pack quantity | Item number |
|----------------------------------|-------------|--------------|-----------------|-------------|----------------|---------------------|-------------|
| RECIP. SAW BLADE MD 15 10 MP 5   | Heavy metal | 152 mm       | 1.1 mm          | 2.5 mm      | 10             | 5 pc                | 2179711     |
| RECIP. SAW BLADE MD 15 10 MP 50  | Heavy metal | 152 mm       | 1.1 mm          | 2.5 mm      | 10             | 50 pc               | 2179710     |
| RECIP. SAW BLADE MD 15 10 MP 250 | Heavy metal | 152 mm       | 1.1 mm          | 2.5 mm      | 10             | 250 pc              | 2179449     |
| RECIP. SAW BLADE MD 23 10        | Heavy metal | 229 mm       | 1.1 mm          | 2.5 mm      | 10             | 1 pc                | 2179720     |
| RECIP. SAW BLADE MD 23 10 MP 50  | Heavy metal | 229 mm       | 1.1 mm          | 2.5 mm      | 10             | 50 pc               | 2179719     |
| RECIP. SAW BLADE MD 23 10 MP 200 | Heavy metal | 229 mm       | 1.1 mm          | 2.5 mm      | 10             | 200 pc              | 2179718     |
| RECIP. SAW BLADE MD 30 10        | Heavy metal | 305 mm       | 1.1 mm          | 2.5 mm      | 10             | 1 pc                | 2179726     |
| RECIP. SAW BLADE MD 30 10 MP 50  | Heavy metal | 305 mm       | 1.1 mm          | 2.5 mm      | 10             | 50 pc               | 2179725     |
| RECIP. SAW BLADE MD 15 14 MP 5   | Heavy metal | 152 mm       | 1.1 mm          | 2.5 mm      | 14             | 5 pc                | 2179713     |
| RECIP. SAW BLADE MD 15 14 MP 50  | Heavy metal | 152 mm       | 1.1 mm          | 2.5 mm      | 14             | 50 pc               | 2179712     |
| RECIP. SAW BLADE MD 23 14 MP 5   | Heavy metal | 229 mm       | 1.1 mm          | 2.5 mm      | 14             | 5 pc                | 2179722     |
| RECIP. SAW BLADE MD 23 14 MP 50  | Heavy metal | 229 mm       | 1.1 mm          | 2.5 mm      | 14             | 50 pc               | 2179721     |
| RECIP. SAW BLADE MD 30 14        | Heavy metal | 305 mm       | 1.1 mm          | 2.5 mm      | 14             | 1 pc                | 2179728     |
| RECIP. SAW BLADE MD 30 14 MP 50  | Heavy metal | 305 mm       | 1.1 mm          | 2.5 mm      | 14             | 50 pc               | 2179727     |
| RECIP. SAW BLADE MD 15 18 MP 5   | Heavy metal | 152 mm       | 1.1 mm          | 1.4 mm      | 18             | 5 pc                | 2179715     |
| RECIP. SAW BLADE MD 15 18 MP 50  | Heavy metal | 152 mm       | 1.1 mm          | 1.4 mm      | 18             | 50 pc               | 2179714     |
| RECIP. SAW BLADE MD 20 18 MP 5   | Heavy metal | 203 mm       | 1.1 mm          | 1.4 mm      | 18             | 5 pc                | 2179717     |
| RECIP. SAW BLADE MD 20 18 MP 50  | Heavy metal | 203 mm       | 1.1 mm          | 1.4 mm      | 18             | 50 pc               | 2179716     |
| RECIP. SAW BLADE MD 23 18 MP 5   | Heavy metal | 229 mm       | 1.1 mm          | 1.4 mm      | 18             | 5 pc                | 2179724     |
| RECIP. SAW BLADE MD 23 18 MP 50  | Heavy metal | 229 mm       | 1.1 mm          | 1.4 mm      | 18             | 50 pc               | 2179723     |
| RECIP. SAW BLADE SPX 15 8 MP3    | Heavy metal | 150 mm       | 1.65 mm         | 2.5 mm      | 8              | 3 pc                | 2262138     |
| RECIP. SAW BLADE SPX 15 8 MP10   | Heavy metal | 150 mm       | 1.65 mm         | 2.5 mm      | 8              | 10 pc               | 2262139     |
| RECIP. SAW BLADE SPX 23 8 MP3    | Heavy metal | 230 mm       | 1.65 mm         | 2.5 mm      | 8              | 3 pc                | 2262670     |
| RECIP. SAW BLADE SPX 23 8 MP10   | Heavy metal | 230 mm       | 1.65 mm         | 2.5 mm      | 8              | 10 pc               | 2262675     |
| RECIP. SAW BLADE SPX 30 8 MP3    | Heavy metal | 300 mm       | 1.65 mm         | 2.5 mm      | 8              | 3 pc                | 2262676     |
| RECIP. SAW BLADE SPX 30 8 MP10   | Heavy metal | 300 mm       | 1.65 mm         | 2.5 mm      | 8              | 10 pc               | 2262677     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



#### Reciprocating saw blade for multiple materials UD

#### **APPLICATIONS**

• Specially designed for demolition of various materials

# Universal s

#### **ADVANTAGES**

 All Hilti reciprocating saw blades for metal and other materials are of the bi-metal type featuring a highly flexible combination of HCS and HSS with unbreakable bonding



| Ordering designation                   | Blade type      | Blade length | Blade thickness | Tooth pitch | Teeth per inch | Sales pack quantity | Item number |
|--|-----------------|--------------|-----------------|-------------|----------------|---------------------|-------------|
| Recip. saw blade SP 15 1014 (5) univ   | Heavy universal | 152 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 5 pc                | 2267008     |
| Recip. saw blade SP 15 1014 (35) univ  | Heavy universal | 152 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 35 pc               | 2267009     |
| Recip. saw blade SP 20 1014 (5) univ   | Heavy universal | 203 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 5 pc                | 2267010     |
| Recip. saw blade SP 20 1014 (35) univ  | Heavy universal | 203 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 35 pc               | 2267011     |
| Recip. saw blade SP 20 1014 (175) univ | Heavy universal | 203 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 175 pc              | 2267012     |
| Recip. saw blade SP 30 1014 (5) univ   | Heavy universal | 305 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 5 pc                | 2267013     |
| Recip. saw blade SP 30 1014 (35) univ  | Heavy universal | 305 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 35 pc               | 2267014     |
| Recip. saw blade SP 30 1014 (175) univ | Heavy universal | 305 mm       | 1.3 mm          | 1.80-2.5 mm | 10-14          | 175 pc              | 2267015     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **Cutting disc AC-D**



#### **APPLICATIONS**

 Cutting metals in the form of rebar, channels, angle profiles, pipes and sheet

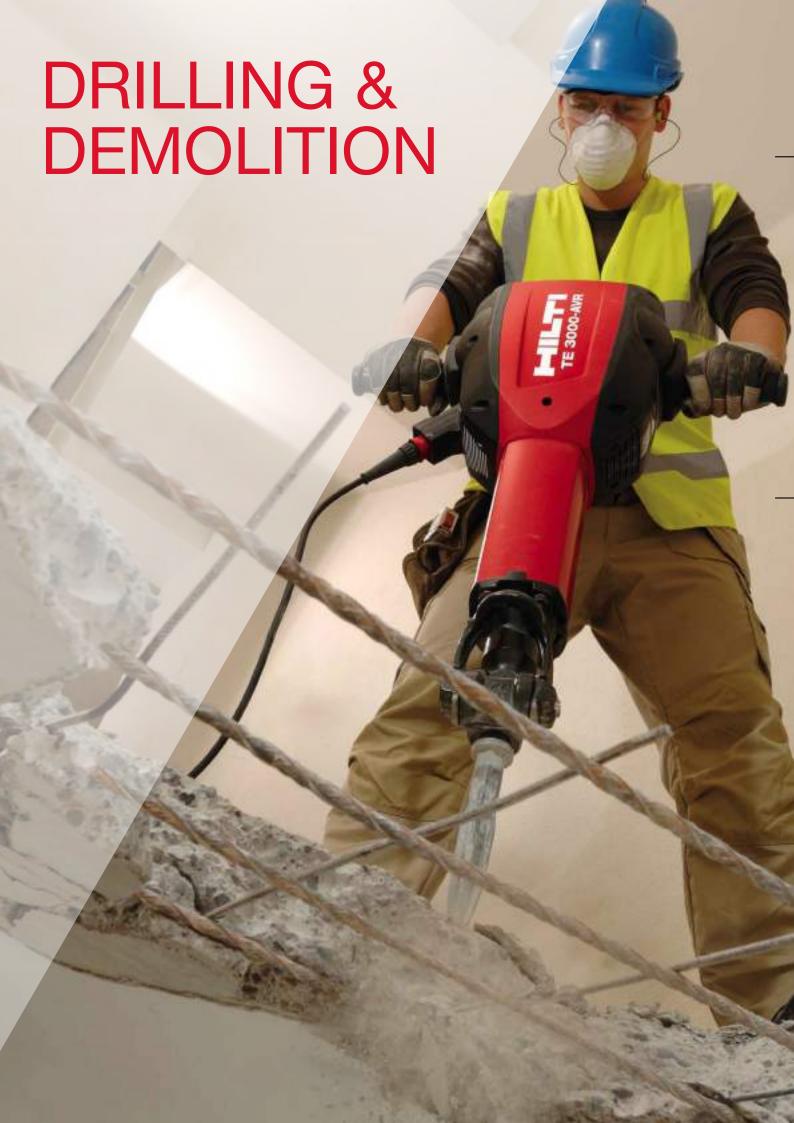
#### **ADVANTAGES**

Enhanced lifetime and cutting speed thanks to new zirconia grit technology

| Technical data     |                                     |
|--------------------|-------------------------------------|
| Disclaimer         | Use angle grinder with double-sided |
| Arbor size         | 22.23 mm                            |
| Blade / disc shape | Flat, Shape 41                      |



| Ordering designation    | Blade diameter | Disc diameter | Blade/disc thickness | Max. grain size | Max. permitted speed | Sales pack quantity | Item number |
|-------------------------|----------------|---------------|----------------------|-----------------|----------------------|---------------------|-------------|
| AC-D SP 125x1.0         | 125 mm         | 125 mm        | 1 mm                 | 60              | 12300 rpm            | 25 pc               | 2150704     |
| AC-D SPX 125x1.0        | 125 mm         | 125 mm        | 1 mm                 | 60              | 12300 rpm            | 25 pc               | 2150705     |
| AC-D SPX 150x1.2        | 150 mm         | 150 mm        | 1.2 mm               | 46              | 10200 rpm            | 25 pc               | 2150730     |
| AC-D SPX 180x1.5        | 180 mm         | 180 mm        | 1.5 mm               | 46              | 8500 rpm             | 25 pc               | 2150733     |
| AC-D SPX 105x1.0 (MP50) | 105 mm         | 105 mm        | 1 mm                 | 46              | 15300 rpm            | 50 pc               | 2253920     |
| AC-D SPX 105x1.0 (MP25) | 105 mm         | 105 mm        | 1 mm                 | 46              | 15300 rpm            | 25 pc               | 2251539     |



### **Drilling & Demolition**



#### **Rotary Hammer**

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#### Combihammer

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#### **Hammer Drill Bits**

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## **Drilling & Demolition**

#### **Breakers**

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#### Chisels

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| Pointed wave chisel TE-SPX SM       | Page 139 |
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| Narrow-flat chisel TE-H28P FM       | Page 141 |
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Hilti combihammer systems benefit from almost fifty years of experience in tool research, development and production in our own facilities. We pride ourselves in knowing the needs of our products' end users while incorporating technological know-how and providing a level of quality second to none. With Hilti, you can choose from a range of service packages designed to give peace of mind while saving considerable costs over the tool's lifecycle.

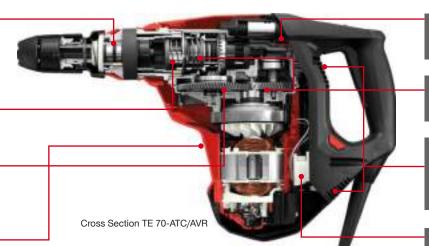


Efficient lubrication and sealing increase reliability

Low pressure and damped hammering mechanism for more working comfort

Safety clutch: Safe and strong enough torque for drilling bigger holes

Glass-fibre reinforced polyamid housing



Magnetic plugs and robust gears increase reliability

Two chamber lubrication systems in gearing box

Lower working temperature inside of the tool - cooling of the tool increases reliability

Advanced electronics

### SIMPLY BETTER BUILT

Hilti combihammers are designed in the way they are because we have known all about users and their applications for decades. Our clear focus on the best performance-to-weight ratio can be seen in the well thought-out design and top quality of all the components.

### IT PAYS TO PLAY SAFE

Hilti combihammers' impressive state-of-the-art safety features, coupled with Hilti's "built to last" promise means low failure rates and long service intervals. For the demanding professional onsite as well as their offsite counterpart, these benefits add -up to higher productivity and significant cost savings over the life of the product.



### **ACTIVE TORQUE CONTROL**

Greater safety thanks to automatic cut-out.

Sensors detect sudden, uncontrolled rotation of the combihammer, such as when the drill bit sticks. The gearing and motor are decoupled automatically in a fraction of a second. The power tool switches itself off.



### ACTIVE VIBRATION REDUCTION ACTIVE TORQUE CONTROL

Up to 2/3 lower vibration.

AVR provides effective protection from the consequences of long-term exposure to vibration. As the tool is less tiring to work with it also increases daily productivity and allows longer permissible switched-on working times.



Putting an end to dust.

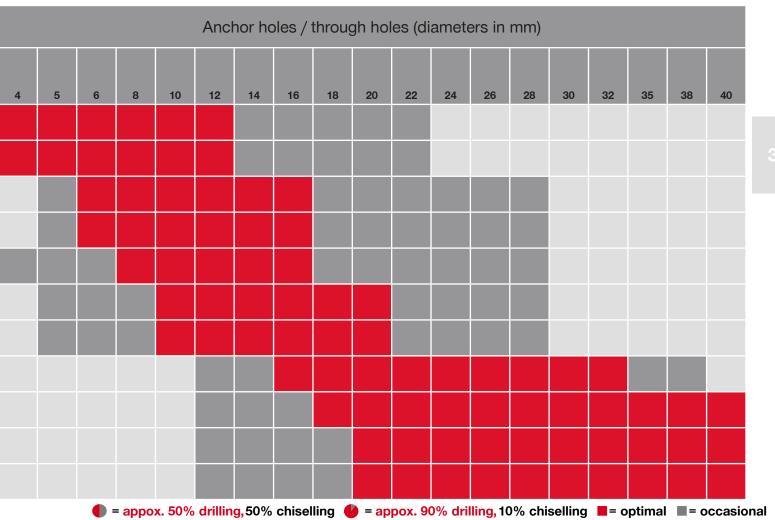
Dust not only shortens the life of power tools and accessories such as drill bits and chisels, it also has a negative effect on power tool performance and on the productivity achieved by the operator. Hilti DRS Dust Removal Systems are capable of reducing dust emissions by up to 99 percent.



# APPLICATION AND TOOL SELECTOR FOR ROTARY AND COMBIHAMMERS

|                        | <b>(</b>    |             | / ɓu                          |                      | pueu                       |                            | Material f                                     | or drilling              |                |
|------------------------|-------------|-------------|-------------------------------|----------------------|----------------------------|----------------------------|--|--------------------------|----------------|
| Rotary and combihammer | Wattage (W) | Weight (kg) | Ratio drilling /<br>chiseling | Working<br>direction | Drill bit<br>connectionend | Highly reinforced concrete | Concrete/<br>Granite/<br>Stone/<br>Solid brick | Hollow<br>brick/<br>Tile | Wood/<br>Metal |
| TE 2-S                 | 650         | 2.7         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 2-M                 | 650         | 2.9         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 3-CL                | 850         | 3           |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 3-ML                | 850         | 3.1         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 7-C                 | 720         | 3.4         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 30                  | 1010        | 4.1         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 30-AVR              | 1010        | 4.2         |                               | <b>+</b>             |                            |                            |  |                          |                |
| TE 50-AVR              | 1100        | 6.1         |                               | <b>F</b>             |                            |                            |  |                          |                |
| TE 60-AVR              | 1350        | 6.4         |                               | <b>₽</b>             |                            |                            |  |                          |                |
| TE 70-AVR              | 1800        | 8.3         |                               | <b>↓</b>             |                            |                            |  |                          |                |
| TE 70-ATC/AVR          | 1800        | 9.5         |                               | <b>F</b>             |                            |                            |  |                          |                |

|             | (W)        |             | / Bu                        |                      | puət                       | Material for               |  | selling                  |
|-------------|------------|-------------|-----------------------------|----------------------|----------------------------|----------------------------|--|--------------------------|
| Breaker     | Wattage (V | Weight (kg) | Ratio drilling<br>chiseling | Working<br>direction | Drill bit<br>connectionend | Highly reinforced concrete | Concrete/<br>Granite/<br>Stone/<br>Solid brick | Hollow<br>brick/<br>Tile |
| TE 500-X G3 | 1250       | 4.8         |                             | <b>+</b>             | Hex 17                     |                            |  |                          |
| TE 800-AVR  | 1850       | 10.6        |                             | 4                    |                            |                            |  |                          |
| TE 1000-AVR | 1750       | 12.5        |                             | 4                    |                            |                            |  |                          |
| TE 2000-AVR | 2100       | 14.5        |                             | 4                    |                            |                            |  |                          |
| TE 3000-AVR | 2070       | 29.9        |                             | 4                    | 28                         |                            |  |                          |





### Tool Drop Prevention Tether (Heavy and Medium) with Retaining Strap





### **APPLICATIONS**

- Fall protection for compatible power tools weighing up to 1 1.4 kg
- Fall protection for compatible power tools weighing up to 25 lbs
- Helps to avoid workplace injuries caused by dropped tools
- Helps to prevent damage to tools if dropped

### **ADVANTAGES**

- ANSI compliant tested according to advanced standards on tool drop prevention, ANSI 121-2018
- Helps to protect tools shock-absorbing bungee tether tested to help prevent drop energy damaging Hilti tools
- Self-locking carabiner easier to operate with one hand, and designed to hinder accidental opening
- Clear labelling the weight limit and other key information is shown on every lanyard
- Two versions available choose from a double carabiner version for tools up to 6.8 kg, or carabiner-to-loop tethers for tools up to 1.4kg
- Two versions available choose from a double carabiner version for tools up to 15 lbs, or carabiner-to-loop tethers for tools up to 25 lbs







Order Now

Tool Tether 6.8 kg

Tool Tether 11.4 kg

Retaining Strap (with tool tether 6.8 kg

| Ordering designation | Package contents | Sales pack quantity | Item number |
|----------------------|------------------|---------------------|-------------|
| Tether               | -                | 1 pc                | 2149766     |
|                      |                  |                     |             |
|                      |                  |                     |             |

### **Rotary hammer TE 2-S**





### **APPLICATIONS**

- Drilling anchor holes in concrete, stone and masonry, recommended diameter range 4 - 12 mm
- Drilling in wood, drywall panels and metal
- Diameter range: wood 4 20 mm; metal 0 13 mm; hole saws 25 - 68 mm
- Using the fine hammering action to drill anchor holes in the 4 - 22 mm diameter range or socket cutters in the 25 - 68 mm range in perforated brick, tiles and marble
- Drilling anchor holes in the 4 20 mm diameter range in brittle materials (e.g. tiles)
- Drilling in wood with bits up to 20 mm in diameter / with hole saws up to 68 mm

### **ADVANTAGES**

- Rugged motor and efficient cooling ensure extra-long life expectancy
- Sturdy motor with high load rating for maximum reliability
- High reliability thanks to excellent load capacity of the motor
- Electronic switch for precise hole-starting
- Rotary-only drilling mode for drilling in wood, drywall panels and
- Pivotable side handle with depth gauge, lockbutton for sustained operation and forwards / reverse switch















Rated inuput power

Working mode

Optimum drilling diameter in concrete

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

Weight according to EPTA Procedure 01/2003

1) according to EN 60745-2-6

Dimensions (LxWxH)

650 W

Hammer drilling, Drilling only, Fine hammer drilling

4 - 12 mm

4 - 22 mm

1200 rpm

4600 impacts/minute

13.5 m/s2

2.7 kg

352 x 89 x 203 mm







### **Package contents**

|             | Inserts TE CX | Item Number |
|-------------|---------------|-------------|
| TE 2-S 230V | M2 pack       | 3695560     |
| TE 2-S 110V | M2 pack       | 3701695     |



### **Rotary hammer TE 2-M**





### **APPLICATIONS**

- Drilling and hammer drilling in concrete, masonry and natural stone; diameter range 4-22 mm
- Drilling in wood, drywall panels, tiles and metal
- "Diameter range in first gear: wood 10-20 mm; metal 8-13 mm; hole saws 25-68 mm
- Diameter range in second gear: wood 4-10 mm; metal 3-8 mm
- Drilling in wood with bits up to 20 mm in diameter / with hole saws up to 68 mm
- Drilling in the 3-13 mm diameter range in solid metal / up to 20 mm in sheet metal

### **ADVANTAGES**

- Rugged motor and efficient cooling ensure extra-long life expectancy
- Superior performance: perfectly matched to Hilti TE-C hammer drill bits
- Electronic switch for precise hole-starting
- 2 speeds in rotary-only mode for drilling using smooth-shank drill bits in large and small diameters
- Pivotable side handle with depth gauge, lockbutton for sustained operation and forwards / reverse switch
- Interchangeable quick-release chuck for insert tools















### **Technical data**

Rated inuput power

Working mode

Optimum drilling diameter in concrete

Drilling diameter range for

hammer drill bits Rotation speed gear 1 under no

load Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into

concrete(ah,HD)1) Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

1) according to EN 60745-2-6

650 W

Hammer drilling, Drilling only

4 - 12 mm

4 - 22 mm

1200 rpm

1.8 J

4600 impacts/minute

13.5 m/s<sup>2</sup>

2.9 kg

360 x 89 x 203 mm





### Package contents

|             | Inserts TE CX | Item Number |
|-------------|---------------|-------------|
| TE 2-M 230V | M2 pack       | 3695562     |
| TE 2-M 110V | M2 pack       | 3695561     |

### Rotary Hammer TE 3-CL NEW





### **APPLICATIONS**

- Drilling and hammer drilling in concrete and masonry
- Corrective chiselling and light channel chasing in concrete and masonry
- Cutting socket recesses in masonry
- Driving screws using optional bit holders

### **ADVANTAGES**

- Triple-mode SDS rotary hammer (hammer drilling, rotary-only drilling and chiselling) for multiple applications
- Sturdy motor provides high performance and overload protection
- Includes Hilti Cooltec with active cooling to extend tool lifetime
- Optional, easily-attachable dust collection device (DCD) helps protect the operator from falling dust and fragments when drilling overhead
- Lock button for continuous chiseling











### Technical data

Working mode

Optimum drilling diameter in concrete

Hammer drilling diameter range

Rotation speed gear 1 under no load

Single impact energy

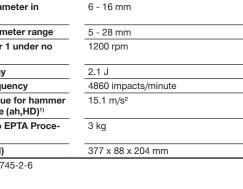
Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)¹¹)

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

1) according to EN 60745-2-6



Chiselling

Hammer drilling, Drilling only,



### Order Now



### Package contents

|              | Insert TE-CX | Item number |
|--------------|--------------|-------------|
| TE 3-CL 110V | M9 pack      | 3695563     |
| TE 3-CL 230V | M9 pack      | 3695564     |



### Rotary Hammer TE 3-ML







### **APPLICATIONS**

- Drilling and hammer drilling in concrete and masonry
- Corrective chiselling and light channel chasing in concrete and masonry
- Drilling in wood and steel with the optional quick-release chuck
- Cutting socket recesses in masonry
- Driving screws using optional bit holders

### **ADVANTAGES**

- Triple-mode SDS rotary hammer (hammer drilling, rotary-only drilling and chiselling) for multiple applications
- Sturdy motor provides high performance and overload protection
- Includes Hilti Cooltec with active cooling to extend tool lifetime
- Optional, easily attachable dust collection device (DCD) helps protect the operator from falling dust and fragments when drilling overhead
- Lock button for continuous chiseling











### Technical data

Working mode

Optimum drilling diameter in concrete

Hammer drilling diameter range

Rotation speed gear 1 under no load

Single impact energy

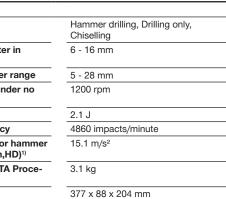
Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)¹¹)

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

1) according to EN 60745-2-6









### Package contents

|              | Insert TE-CX | Item number |
|--------------|--------------|-------------|
| TE 3-ML 110V | M9 pack      | 3695565     |
| TE 3-ML 230V | M9 pack      | 3695566     |

### **Rotary hammer TE 7-C**





### **APPLICATIONS**

- Drilling and hammer drilling in concrete and masonry
- Corrective chiselling and small channel openings in concrete
- Occasional drilling in wood and steel with optional quick-release
- Drilling in concrete in clean areas using the integrated dust removal system (DRS-M)
- Cutting socket recesses in masonry

### **ADVANTAGES**

- Ergonomically designed D-grip for comfortable use over long periods
- Robustly built and superbly engineered for maximum reliability and long life
- Virtually dustless drilling with the DRS-M dust removal system Interchangeable "TE-C Click" chuck for versatility and ease of
- High drilling performance
- Electronic switch for precise hole-starting













Rated inuput power

Working mode

Optimum drilling diameter in concrete

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

3.4 kg

720 W

6 - 16 mm

4 - 28 mm

740 rpm

2.6 J

17 m/s<sup>2</sup>

Hammer drilling, Drilling only,

Chiselling, Chisel setting

343 x 86 x 215 mm

4020 impacts/minute

1) according to EN 60745-2-6



Order Now



### **Package contents**

|             | Inserts TE CX | Item Number |
|-------------|---------------|-------------|
| TE 7-C 230V | M9 pack       | 3695567     |
| TE 7-C 110V | M9 pack       | 3695568     |



### **Accessories for Rotary Hammers**

| Accessories for notary naminers   |        |        |         |         |        |                     |             |
|---|--------|--------|---------|---------|--------|---------------------|-------------|
|   | TE 2-S | TE 2-M | TE 3-CL | TE 3-ML | TE 7-C |                     |             |
| Ordering designation  |        |        |         |         |        | Sales pack quantity | Item number |
| Quick-release chuck 13 Drilling in wood or metal  | •      |        |         |         |        | 1 pc                | 60208       |
| Chuck spindle TE-C-BFH Adapting a chuck to a tool with TE-C (SDS Plus) connection   | •      |        |         |         |        | 1 pc                | 60459       |
| Replacement chuck Chuck for TE-C / TE-CX drill bits with SDS Plus connection end  |        | •      |         |         | •      | 1 pc                | 273118      |
| Quick-release chuck For insert tools with smooth shanks up to 13mm dia. (no hammering)  |        | •      |         |         | •      | 1 pc                | 224119      |
| Key-type chuck Drilling in wood or metal  |        | •      |         |         |        | 1 pc                | 228434      |
| Angular chuck TE-AC 1 Drilling in concrete and masonry  |        |        |         |         | •      | 1 pc                | 272701      |
| Angular chuck TE-AC 2 Drilling in concrete and masonry  |        |        |         | •       |        | 1 pc                | 2126158     |
| Dust removal system TE DRS-M Dust module with extraction fan, duct container with filter, depth gauge, end stop, push-fit coupling, packed in a cardboard box     |        |        |         |         | •      | 1 pc                | 2267769     |
| Replacement chuck Chuck for TE-C / TE-CX drill bits with SDS Plus connection end  |        |        |         | •       |        | 1 pc                | 2123167     |
| Quick release chuck Keyless quick-release chuck for Hilti rotary hammers with chuck interface   |        |        |         | •       |        | 1 pc                | 2123166     |
| Dust collection device Optional, easily attachable dust collection device (DCD) helps protect the operator from falling dust and fragments when drilling overhead |        |        | •       | •       |        | 1 pc                | 2090706     |

<sup>&</sup>lt;sup>1)</sup>For detailed stock availability and lead time information please contact your Hilti representative.

### Combihammer TE 30







### **APPLICATIONS**

- Drilling holes for anchors and rebar connections as well as through-holes in concrete and masonry: possible diameter range 4-28 mm, recommended diameter range 10-20 mm
- Driving anchor screws and concrete screw anchors

### **ADVANTAGES**

- Highly versatile: suitable for drilling in concrete, wood and metal
- Exceptionally high power-to-weight ratio
- Extra-long lifetime thanks to highly robust chuck and motor components as well as rugged casing materials
- Perfect balance, low weight and compact design for superior working comfort











with VC 20/40-U / VC 40-U-Y and TE-CD or TE-DRS-S  $\,$ 

### Technical data

| 20+04 | input |
|-------|-------|
|       |       |

Optimum drilling diameter range for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)<sup>1)</sup>

Dimensions (LxWxH)

Weight according to EPTA Procedure 01/2003

1010 W 10 - 20 mm

4 - 28 mm

1100 rpm

3.6 J

4500 impacts/minute

16.8 m/s<sup>2</sup>

361 x 113 x 225 mm

4.1 kg

<sup>1)</sup> according to EN 60745-2-6



Order Now





### Package contents

|               | Inserts TE CX | Item Number |
|---------------|---------------|-------------|
| TE 30 G2 230V | 20/22 MP2     | 3571508     |
| TE 30 G2 110V | 20/22 MP2     | 3571504     |



### Combihammer TE 30-AVR NEW







### **APPLICATIONS**

- Drilling anchor and through-holes in concrete and masonry, diameter range 5 - 28 mm, recommended range 8 - 20 mm
- Drilling anchor holes, openings in concrete, stone and masonry, diameter range 5-28 mm; recommended diameter range 12 - 20 mm
- Light chiseling on brick and block, corrective chiseling and finishing on concrete
- Drilling in wood and metal using the keyless chuck and drill bits with smooth shank up to 13 mm diameter
- Driving anchor screws and concrete screw anchors

### **ADVANTAGES**

- Combihammer with chiseling function for a wide range of applications
- AVR Active Vibration Reduction makes the tool less tiring to use and increases daily productivity
- Most impressive power-to-weight ratio in the TE-C class (SDS plus)
- Superior working comfort: perfect balance, low weight, compact design and low vibration
- Ruggedly built from high-grade materials and components for unbeaten, extra-long lifetime
- Quick-change chucks for easy interchanging without need for













with VC 20 / 40-U / VC 40-U-Y and TE-CD or TE-DRS-S

### Technical data

Rated input power

Working mode

Hammer drill bits (optimum diameter range)

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

Chiseling

Dimensions (LxWxH)

Weight according to EPTA Procedure 01/2003

1) according to EN 60745-2-6

1010 W

Hammer drilling, Drilling only, Chiselling, Chisel setting

10 - 20 mm

5 - 28 mm

1100 rpm

3.6 J

4500 impacts/minute

9.3 m/s<sup>2</sup>

Yes

371 x 113 x 225 mm

4.2 kg







### Package contents

|                   | Inserts TE CX | Item Number |
|-------------------|---------------|-------------|
| TE 30-AVR G2 230V | 20/22 MP2     | 3631204     |
| TE 30-AVR G2 110V | 20/22 MP2     | 3630818     |

### Combihammer TE 50-AVR







### **APPLICATIONS**

- Hammer drilling in concrete, masonry and natural stone (possible diameter range 12-55 mm, recommended diameter range 16-32 mm)
- Light to medium-duty chiselling in masonry and concrete
- Drilling penetrations mainly in masonry using percussion core bits (possible diameter range 45-150 mm, recommended diameter range up to 82 mm)

### **ADVANTAGES**

- Exceptionally light and versatile TE-Y (SDS-max) combihammer
- An extremely compact high-performance tool
- AVR (Active Vibration Reduction) for maximum comfort and productivity
- Robust and durable
- Detachable supply cord allows quick replacement













with VC 20 / 40-U / VC 40-U-Y and TE-YD or TE-DRS-Y

### **Technical data**

Rated input power

Working mode

Optimum drilling diameter range for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)1)

**Chiselling function** 

Dimensions (LxWxH)

Weight according to EPTA Procedure 01/2003

1) according to EN 60745-2-6

1100W

Hammer drilling, Chiselling, Drilling only

16 - 32 mm

12 - 40 mm

360 rpm

6 J

3510 impacts/minute

9 m/s<sup>2</sup>

Yes

449 x 115 x 272 mm







### **Package contents**

|                | Inserts                   | Item Number |
|----------------|---------------------------|-------------|
| TE 50-AVR 230V | TE-YX 25/52 + TE-YP SM 36 | 3572909     |
| TE 50-AVR 110V | TE-YX 25/52 + TE-YP SM 36 | 3572912     |



### Combihammer TE 60-AVR







### **APPLICATIONS**

- Drilling anchor and through-holes in concrete and masonry (recommended diameter range 18-40 mm)
- Coring in mansory and concrete with TE-Y-BK core bits up to 122mm diameter
- Medium-duty demolition work

### **ADVANTAGES**

- Exceptionally high performance-to-weight-ratio
- AVR (Active Vibration Reduction) for maximum comfort and higher productivity
- Ruggedly built for long lifetime
- Improved performance in large-diameter coring applications













with VC 20 / 40-U / VC 40-U-Y and TE-YD or TE-DRS-Y

| Tack | nica | l data |
|------|------|--------|
|      |      |        |

Rated input power

Working mode

Optimum drilling diameter range for hammer drill bits

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)¹)

Chiselling function

Dimensions (LxWxH)

Weight according to EPTA 1) according to EN 60745-2-6 1350W

Chisel setting, Chiselling, Hammer drilling

18 - 40 mm

12 - 40 mm

340 rpm

7.8 J

3300 impacts/minute

9.6 m/s<sup>2</sup>

Yes

486 x 115 x 273 mm

6.4 kg









|                | Inserts                   | Item Number |
|----------------|---------------------------|-------------|
| TE 60-AVR 230V | TE-YX 20/32 + TE-YP SM 36 | 3592794     |
| TE 60-AVR 110V | TE-YX 20/32 + TE-YP SM 36 | 3592788     |

### Combihammer TE 70-AVR





### **APPLICATIONS**

- Hammer drilling in concrete, masonry and natural stone from 12 - 150 mm in diameter
- Drilling holes for heavy-duty anchors from 20 40 mm in diameter
- Breaching and demolition with pointed and flat chisels
- Drilling with high torque in wood and steel
- Hammer drilling in concrete, masonry and natural stone with drill bits from 1/2" - 6" in diameter
- Drilling holes for heavy-duty anchors from 3/4" 1 3/4" in diameter

### **ADVANTAGES**

- High speed of rotation (360 rpm) for extra drilling performance
- Optimised mechanical clutch for maximum torque transfer
- Maximum user comfort thanks to low contact pressure and Active Vibration Reduction (AVR) system for low vibration
- Centre of gravity close to the grip for optimum balance
- Glass-fibre reinforced casing parts for ruggedness and long life













### Technical data

| Rated | inuput | powe |
|-------|--------|------|
|-------|--------|------|

Working mode

Hammer drill bits (optimum diameter Drilling diameter range)

Drilling diameter range for hammer drill bits

Rotation speed gear 1 under no load

Single impact energy

Full hammering frequency

Triaxial vibration value for hammer drilling into concrete (ah,HD)<sup>1)</sup>

**Chiselling function** 

Dimensions (LxWxH)

Weight according to EPTA

1) according to EN 60745-2-6

1800 W

Hammer drilling, Drilling only, Chiseling, Chisel setting

20 - 40 mm

12 - 40 mm

360 rpm

11.5 J

2760 impacts/minute

10 m/s<sup>2</sup>

Yes

540 x 125 x 305 mm

8.3 kg













with VC 20 / 40-U / VC 40-U-Y and TE-YD or TE-DRS-Y





# watch video

### Package contents

|                | Inserts                   | Item Number |
|----------------|---------------------------|-------------|
| TE 70-AVR 230V | TE-YX 40/57 + TE-YP SM 36 | 3573066     |
| TE 70-AVR 110V | TE-YX 40/57 + TE-YP SM 36 | 3573061     |



### Rotary Hammer TE 70 ATC/AVR 04 NEW





### **APPLICATIONS**

- Hammer drilling in concrete, masonry and natural stone with drill bits 12-150 mm in diameter
- Drilling holes for heavy-duty anchors from 20-40 mm in diameter
- Breaching and demolition with pointed and flat chisels
- Drilling with high torque in wood and steel
- Hammer drilling in concrete, masonry and natural stone with drill bits 1/2" - 6" in diameter
- Drilling holes for heavy-duty anchors from 3/4" 1-3/4" in diameter

### **ADVANTAGES**

- Active Torque Control (ATC) stops the tool body from spinning uncontrolledly if the drill bit jams – helping to reduce a common safety hazard
- Active ibration Reduction (AVR) makes the tool less tiring to use
   helping to increase daily productivity
- Virtually maintenance-free brushless SR motor and double-chamber lubrication systems for longer service intervals and tool lifetime
- Optional DRS-Y dust removal system collects up to 95% of dust
- Detachable supply cord for quicker and easier replacement of damaged/broken cords on the jobsite
- OSHA 1926.1153 Table 1 compliant when used with the TE DRS-Y and TE DRS-D dust removal system and a Hilti vacuum cleaner
- Highest productivity for a wide range of drilling and chiselling applications

| Active Torque Control                | 163  |
|--------------------------------------|--|
| Active Vibration Reduction           | Yes  |
| Dust removal system available        | TE DRS-Y, TE DRS-D   |
| Full hammering frequency             | 2830 impacts/minute  |
| Functionality                        | Active Torque Control (ATC),<br>Chiselling, Power reduction, Active<br>Vibration Reduction (AVR) |
| Hammer drill bits (optimum dia. max) | 55 mm  |
| Hammer drill bits (optimum dia. min) | 20 mm  |
| Hammer drilling diameter range       | 12 - 55 mm   |
| Hammer drilling RPM                  | 245 rpm  |
| Hilti Connect                        | Yes  |

20 - 55 mm

Corded

Premium

TE-Y (SDS-max)

14.5 J

8.3 m/s<sup>2</sup>

10 kg

7 kg

ATC, AVR

Yes

Power source
Product class
Single impact energy
Tool chuck type
Triaxial vibration value for hammer drilling into concrete (ah,HD)
Weight according to EPT A Procedure 01/2003
Weight class

Working comfort

1) according to EN 60745-2-6

Technical data



| Ordering designation                       | Package contents   | Sales pack quantity | Item number |
|--|--|---------------------|-------------|
| TE 70 ATC/AVR 230V<br>04(TE-YX40+YPX-SM36) | 1x Combihammer TE 70-ATC/AVR 220V-240V, 1x Supply cord 230V 4m univ, 1x Hilti Grease, 1x Tool case TE 70-ATC/AVR assy, 1x Pointed chisel TE-YX SM 36, 1x Hammer drill bit TE-YX 40/57 1 9/16-23" | 1 pc                | 3735128     |
| TE 70 ATC/AVR 110V<br>04(TE-YX40+YPX-SM36) | 1x Combihammer TE 70-ATC/AVR 110V, 1x Supply cord 110V 4m univ, 1x Hilti Grease, 1x Tool case TE 70-ATC/AVR assy, 1x Pointed chisel TE-YX SM 36, 1x Hammer drill bit TEYX 40/57 1 9/16-23"       | 1 pc                | 3735129     |

### **Accessories for Combihammers**

|                                   |  | TE 30 | TE 30-AVR | TE 50-AVR | TE 60 | TE 60-ATC/AVR | TE 70-AVR | TE 70-ATC/AVR |                     |             |
|-----------------------------------|--|-------|-----------|-----------|-------|---------------|-----------|---------------|---------------------|-------------|
| Ordering designation              |  |       |           |           |       |               |           |               | Sales pack quantity | Item number |
| Dust removal system TE-DRS-Y      | ************************************** |       |           | •         | •     | •             | •         | •             | 1 pc                | 2055718     |
| Dust removal system TE-DRS-S      |  | •     | •         |           |       |               |           |               | 1 pc                | 340602      |
| Supply cord TE 50-AVR 110V 4m     | 0                                      |       |           | •         |       |               |           |               | 1 pc                | 2127160     |
| Supply cord TE 50-AVR 230V 4m     | 0                                      |       |           | •         |       |               |           |               | 1 pc                | 2127089     |
| Key-type chuck                    | < P(i)                                 | •     | •         |           |       |               |           |               | 1 pc                | 282342      |
| Quick-release chuck 13            |  |       |           | •         | •     | •             | •         | •             | 1 pc                | 60208       |
| Quick-release chuck TE 16/TE 30   |  | •     | •         |           |       |               |           |               | 1 pc                | 282341      |
| Chuck TE-C Click                  |  | •     | •         |           |       |               |           |               | 1 pc                | 284095      |
| Chuck Spindle TE-Y-BFH            | -                                      |       |           | •         | •     | •             | •         | •             | 1 pc                | 263359      |
| Adapter TE-FY-BA-C assy           |  |       |           | •         | •     | •             |           |               | 1 pc                | 74068       |
| Adapter TE-Y-AD                   |  |       |           |           |       |               |           | •             | 1 pc                | 382390      |
| Drill bit extension TE-FY-E35     | -                                      |       |           |           |       |               |           | •             | 1 pc                | 1952        |
| Drill bit extension TE-FY-E60     |  |       |           |           |       |               | •         | •             | 1 pc                | 19531)      |
| Drill bit extension TE-FY-E85     | -                                      |       |           |           |       |               |           | •             | 1 pc                | 19541)      |
| Depth gauge TE 70 /TE 80          |  |       |           |           | •     |               |           |               | 1 pc                | 410332      |
| Depth gauge TE TA 70 / 80.3       |  |       |           |           |       |               | •         | •             | 1 pc                | 2082410     |
| Univ. vacuum cleaner VC 40-U 230V |  | •     | •         | •         | •     | •             | •         | •             | 1 pc                | 212300      |
| Univ. vacuum cleaner VC 40-U 110V |  | •     | •         | •         | •     | •             | •         | •             | 1 pc                | 2183451)    |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.





### Count on Hilti.

### HAMMER DRILL BITS TE-YX / TE-Y

Drilling holes Ø 12–40 mm for chemical anchors, post-installed rebar connections, medium and heavyduty anchors and through holes:

 Solid carbide and 4 cutting edges (TE-YX 12-32mm)

 Solid carbide and 6 cutting edges (TE-YX 35-40mm)

# Carbide plate tip and 2 cutting edges (TE-Y) 4-way helix (TE-YX) / 2-way helix (TE-Y) Carbide plate tip and 2 cutting edges (TE-Y) 4-way helix (TE-YX) / 2-way helix (TE-Y)

### PERCUSSION CORE BITS TE-Y BK

Dry coring Ø 45–150 mm and socket cutting into non-reinforced concrete and masonry provided by:

- New design enabling up to 30% more lifetime to competition.
- Ideal corbide position for easy core disposal
- Dust free drilling with DRS system.

### BELL-SHAPED BREACH BITS TE-Y GB

Effective through hole drilling Ø 40–80 mm into non-reinforced concrete and masonry:

- Carbide-tipped ring cutting head with centering pin.
- Helix over the full working length.
- Two part design for easy servicing.

# POLYGON CHISELS TE-Y

HOLLOW DRILL BITS TE-YD

Drilling holes Ø 16-32 mm/up to 1 mtr working

connections. TE-YD hollow drill bits make

Hollow tube for dust transportation.

thanks to automatic cleaning solution:

cleaner.

length for chemical anchors and post-installed rebar

subsequent hole cleaning completely unnecessary

Full carbide head embedded into the tube.

Red adapter for connection to the vacuum

Demolition, corrective chiseling, openings, smoothing concrete surfaces after pouring concrete and many other applications with Polygon chisel portfolio:

- Self sharpening effect.
- Reduced sticking and better breaking effect.
- Rubber cup protects tool chuck from dust.

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### Hammer drill bit TE-CX



### **APPLICATIONS**

- Drilling holes for metal anchors in reinforced and unreinforced concrete
- Drilling holes for post-installed rebar connections
- Drilling through-holes for pipes and cables

### **ADVANTAGES**

- New solid carbide head for less wear and more holes with the accuracy required for setting anchors
- The indicator mark at the head verifies suitability for setting anchors as long as the mark is visible
- Solid carbide head with four carbide cutting edges in innovative X-geometry for optimum material removal





### Solid carbide head

The solid carbide head with 4 cutting edges in innovative X-design ensures optimum hole-starting characteristics and prevents catching and jamming on rebars.



### Wear mark

The anchor suitability indicator on the head helps ensure trouble-free anchor installation – the holes are accurate so long as the wear mark is visible. In the unlikely event of breakage, the drill bit will be replaced so long as the wearmark on the helix is still visible.



### New helix design

Each of the four carbide cutting edges leads into its own helical flute for more efficient removal of dust and fragments and thus faster drilling progress.



### Order Now Watch Video

| Ordering designation | Diameter | Working length | Overall length | Item number (1pc) | Item number (8pc) | Item number (16pc) |
|----------------------|----------|----------------|----------------|-------------------|-------------------|--------------------|
| TE-CX 5/12           | 5 mm     | 50 mm          | 120 mm         | 433782            | 2021990           | 2022022            |
| TE-CX 5/17           | 5 mm     | 100 mm         | 170 mm         | 433786            | -                 | -                  |
| TE-CX 6/12           | 6 mm     | 50 mm          | 120 mm         | 433788            | 2021997           | -                  |
| TE-CX 6/17           | 6 mm     | 100 mm         | 170 mm         | 433789            | 2021998           | 2022027            |
| TE-CX 6/22           | 6 mm     | 150 mm         | 220 mm         | 433790            | 2021999           | 2022028            |
| TE-CX 6/27           | 6 mm     | 200 mm         | 270 mm         | 433791            | 2022000           | -                  |
| TE-CX 6/32           | 6 mm     | 250 mm         | 320 mm         | 409172            | -                 | -                  |
| TE-CX 6/51           | 6 mm     | 440 mm         | 510 mm         | 409173            | -                 | -                  |
| TE-CX 7/17           | 7 mm     | 100 mm         | 170 mm         | 409174            | -                 | -                  |
| TE-CX 8/12           | 8 mm     | 50 mm          | 120 mm         | 409175            | -                 | -                  |
| TE-CX 8/17           | 8 mm     | 100 mm         | 170 mm         | 409176            | 2022003           | 2022032            |
| TE-CX 8/22           | 8 mm     | 150 mm         | 220 mm         | 409177            | 2022004           | 2022033            |
| TE-CX 8/27           | 8 mm     | 200 mm         | 270 mm         | 409178            | -                 | -                  |
| TE-CX 8/32           | 8 mm     | 250 mm         | 320 mm         | 409179            | -                 | -                  |
| TE-CX 8/37           | 8 mm     | 300 mm         | 370 mm         | 409180            | -                 | -                  |
| TE-CX 8/47           | 8 mm     | 400 mm         | 470 mm         | 409181            | -                 |                    |
| TE-CX 8/61           | 8 mm     | 540 mm         | 610 mm         | 409182            | -                 |                    |
| TE-CX 8/90           | 8 mm     | 830 mm         | 900 mm         | 21310261)         | -                 |                    |
| TE-CX 8/123          | 8 mm     | 1160 mm        | 1230 mm        | 21310271)         | -                 |                    |
| TE-CX 8.5/17         | 8.5 mm   | 100 mm         | 170 mm         | 409183            | -                 |                    |
| TE-CX 8.5/22         | 8.5 mm   | 150 mm         | 220 mm         | 409184            | -                 |                    |
| TE-CX 9/17           | 9 mm     | 100 mm         | 170 mm         | 409185            | -                 |                    |
| TE-CX 9/22           | 9 mm     | 150 mm         | 220 mm         | 409186            | -                 |                    |
| TE-CX 10/12          | 10 mm    | 50 mm          | 120 mm         | 409187            | -                 |                    |
| TE-CX 10/17          | 10 mm    | 100 mm         | 170 mm         | 409188            | 2022008           | 2022035            |
| TE-CX 10/22          | 10 mm    | 150 mm         | 220 mm         | 409189            | 2022009           | 2022036            |
| TE-CX 10/27          | 10 mm    | 200 mm         | 270 mm         | 409190            | 2022010           | 2022037            |
| TE-CX 10/37          | 10 mm    | 300 mm         | 370 mm         | 409191            | -                 | -                  |
| TE-CX 10/47          | 10 mm    | 400 mm         | 470 mm         | 409192            | -                 |                    |
| TE-CX 10/61          | 10 mm    | 540 mm         | 610 mm         | 409193            | -                 | -                  |
| TE-CX 10/90          | 10 mm    | 830 mm         | 900 mm         | 21310281)         | -                 |                    |
| TE-CX 10/125         | 10 mm    | 1180 mm        | 1250 mm        | 21310291)         | -                 | -                  |
| TE-CX 10.5/17        | 10.5 mm  | 100 mm         | 170 mm         | 409194            | -                 |                    |
| TE-CX 10.5/47        | 10.5 mm  | 400 mm         | 470 mm         | 20315331)         | -                 | -                  |
| TE-CX 11/22          | 11 mm    | 150 mm         | 220 mm         | 409195            | -                 | -                  |
| TE-CX 12/12          | 12 mm    | 50 mm          | 120 mm         | 409196            | -                 |                    |
| TE-CX 12/17          | 12 mm    | 100 mm         | 170 mm         | 409197            | 2022012           | 2022038            |
| TE-CX 12/22          | 12 mm    | 150 mm         | 220 mm         | 409198            | 2022013           | 2022039            |
| TE-CX 12/27          | 12 mm    | 200 mm         | 270 mm         | 409199            | 2022014           | 2022040            |
| TE-CX 12/37          | 12 mm    | 300 mm         | 370 mm         | 409200            |                   |                    |
| TE-CX 12/47          | 12 mm    | 400 mm         | 470 mm         | 409201            | -                 |                    |
| TE-CX 12/61          | 12 mm    | 540 mm         | 610 mm         | 409202            |                   |                    |



| Ordering designation                                     | Diameter | Working length | Overall length | Item number (1pc) | Item number (8pc) | Item number (16pc) |
|--|----------|----------------|----------------|-------------------|-------------------|--------------------|
| TE-CX 12/90  | 12 mm    | 830 mm         | 900 mm         | 2131130¹)         | 2022015           | -                  |
| TE-CX 12/100   | 12 mm    | 930 mm         | 1000 mm        | 2065551)          |                   |                    |
| TE-CX 12/125   | 12 mm    | 1180 mm        | 1250 mm        | 21311311)         |                   |                    |
| TE-CX 12.5/17  | 12.5 mm  | 100 mm         | 170 mm         | 409203            | 2022015           | -                  |
| TE-CX 14/90  | 14 mm    | 830 mm         | 900 mm         | 21311321)         | -                 | -                  |
| TE-CX 14/126   | 14 mm    | 1190 mm        | 1260 mm        | 21311331)         | -                 | -                  |
| TE-CX 15/17  | 15 mm    | 100 mm         | 170 mm         | 409211            | -                 | -                  |
| TE-CX 15/27  | 15 mm    | 200 mm         | 270 mm         | 409212            | -                 | -                  |
| TE-CX 15/47  | 15 mm    | 400 mm         | 470 mm         | 409213            | -                 | -                  |
| TE-CX 16/17  | 16 mm    | 100 mm         | 170 mm         | 409214            | 2022019           | -                  |
| TE-CX 16/90  | 16 mm    | 830 mm         | 900 mm         | 21311341)         | -                 | -                  |
| TE-CX 16/128   | 16 mm    | 1210 mm        | 1280 mm        | 21311351)         | -                 | -                  |
| TE-CX 17/22  | 17 mm    | 150 mm         | 220 mm         | 409219            | -                 | -                  |
| TE-CX 18/22  | 18 mm    | 150 mm         | 220 mm         | 2206745           | -                 | -                  |
| TE-CX 18/32  | 18 mm    | 250 mm         | 320 mm         | 2206746           | -                 | -                  |
| TE-CX 18/48  | 18 mm    | 410 mm         | 480 mm         | 2206747           | -                 | -                  |
| TE-CX 18/61  | 18 mm    | -              | 610 mm         | 2206748           | -                 | -                  |
| TE-CX 18/90  | 18 mm    | 830 mm         | 900 mm         | 2206749           | -                 | -                  |
| TE-CX 18/130   | 18 mm    | 1230 mm        | 1300 mm        | 2206750¹)         | -                 | -                  |
| TE-CX 20/22  | 20 mm    | 150 mm         | 220 mm         | 2206751           | -                 | -                  |
| TE-CX 20/32  | 20 mm    | 250 mm         | 320 mm         | 2206617           | -                 | -                  |
| TE-CX 20/48  | 20 mm    | 410 mm         | 480 mm         | 2206618           | -                 | -                  |
| TE-CX 20/90  | 20 mm    | 540 mm         | 900 mm         | 427816            | -                 | -                  |
| TE-CX 22/27  | 22 mm    | 200 mm         | 270 mm         | 2206619           | -                 | -                  |
| TE-CX 22/48  | 22 mm    | 410 mm         | 480 mm         | 2206730           | -                 | -                  |
| TE-CX 24/27  | 24 mm    | 200 mm         | 270 mm         | 421971            | -                 | -                  |
| TE-CX 24/62  | 24 mm    | 550 mm         | 620 mm         | 427817            | -                 | -                  |
| TE-CX 25/27  | 25 mm    | 200 mm         | 270 mm         | 421977            | -                 | -                  |
| TE-CX 25/48  | 25 mm    | 410 mm         | 480 mm         | 422660            | -                 | -                  |
| TE-CX 26/48, 1"-18"                                      | 26 mm    | -              | 480 mm         | 22067361)         | -                 | -                  |
| TE-CX 28/27  | 28 mm    | 200 mm         | 270 mm         | 421981            | -                 | -                  |
| TE-CX 28/48  | 28 mm    | 410 mm         | 480 mm         | 2206738           | -                 | -                  |
| A manufactural security as a first time and the district |          |                |                |                   |                   |                    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Hammer drill bit set TE-CX



### **APPLICATIONS**

Drilling holes for metal anchors in reinforced and unreinforced concrete

### **ADVANTAGES**

New solid carbide head for less wear and more holes with the accuracy required for setting anchors







| Ordering designation | Package contents  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| TE-CX (6) M1 set     | 1x TE-CX 5/12, 2x TE-CX 6/17, 1x TE-CX 8/17, 1x TE-CX 10/17, 1x TE-CX 12/17 | 1 pc                | 411214      |
| TE-CX (6) M2 set     | 2x TE-CX 6/17, 2x TE-CX 8/17, 2x TE-CX 10/17                                | 1 pc                | 436095      |
| TE-CX (6) M9 set     | 2x TE-CX 10/17, 2x TE-CX 12/17, 2x TE-CX 16/17                              | 1 pc                | 436094      |

### Hammer drill bit in imperial sizes TE-CX



# - ALLEGERS

### **APPLICATIONS**

- Drilling anchor holes in reinforced and unreinforced concrete
- Drilling holes for post-installed rebar connections

### **ADVANTAGES**

- The anchor suitability indicator on the head helps ensure trouble-free anchor installation - the holes are accurate as long as as the wear mark is visible
- In the unlikely event of breakage, the drill bit will be considered for replacement as long as the wear mark on the helix is still visible
- Solid carbide head with four carbide cutting edges and innovative X-geometry for optimum material removal



| Ordering designation | Diameter | Working length | Overall length | Item number (1pc) | Item number (8pc) |
|----------------------|----------|----------------|----------------|-------------------|-------------------|
| TE-CX 1/4"-6"        | 6.35 mm  | 102 mm         | 152 mm         | 435000            | 2025906           |
| TE-CX 3/8"-6"        | 9.525 mm | 102 mm         | 152 mm         | 435006            | 2025909           |
| TE-CX 1/2"-6"        | 12.7 mm  | 102 mm         | 152 mm         | 435012            | 2025920           |
| TE-CX 1/2"-12"       | 12.7 mm  | 241 mm         | 305 mm         | 435013            | -                 |
| TE-CX 26/27, 1"-10"  | 25.4 mm  | 200 mm         | 254 mm         | 421979            | -                 |
| TE-CX 26/48, 1"-18"  | 25.4 mm  | 400 mm         | 457 mm         | 421980            | -                 |

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### Auto setting tool HKD-TE-CX (Long)





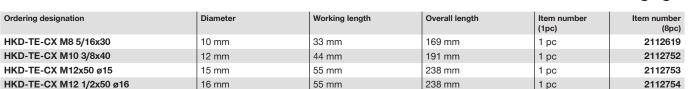


### **APPLICATIONS**

 Installation of the Hilti HKD short drop-in anchor for fastening pipes, air ducts and suspended ceilings

### **ADVANTAGES**

Drilling and setting with one tool



Please visit Hilti website for the latest item numbers and related products

### Stop drill bit HKD-TE-CX-B







Order Now

| Ordering designation       | Diameter | Working length | Overall length | Item number (1pc) | Item number<br>(8pc) |
|----------------------------|----------|----------------|----------------|-------------------|----------------------|
| HKD-TE-CX-B M8 5/16x30     | 10 mm    | 33 mm          | 112 mm         | 1 pc              | 2112755              |
| HKD-TE-CX-B M10 3/8x40     | 12 mm    | 44 mm          | 123 mm         | 1 pc              | 2112758              |
| HKD-TE-CX-B M12x50 ø15     | 15 mm    | 55 mm          | 144 mm         | 1 pc              | 2112759              |
| HKD-TE-CX-B M12 1/2x50 ø16 | 16 mm    | 55 mm          | 144 mm         | 1 pc              | 2112760              |



### Hammer drill bit TE-C



# SDS plus APPLICATIONS

Drilling holes for metal and plastic anchors

### **ADVANTAGES**

- 2 cutting edges with direct helix transition for faster and more constant drilling progress
- Optimized tip geometry and rugged helix transition for longer lifetime
- Ideal for use with a wide range of light-duty power tools



Separatory +

| Ordering designation | Diameter | Working length | Overall length | Item number (1pc) | Item number (8pc) | Item number (16pc) |
|----------------------|----------|----------------|----------------|-------------------|-------------------|--------------------|
| TE-C 5.5/16          | 5.5 mm   | 100 mm         | 160 mm         | 2037006           | 2037055           | -                  |
| TE-C 6/11            | 6 mm     | 50 mm          | 110 mm         | 2037007           | 2037056           | 2037085            |
| TE-C 6/16            | 6 mm     | 100 mm         | 160 mm         | 2037008           | 2037057           | 2037086            |
| TE-C 6/21            | 6 mm     | 150 mm         | 210 mm         | 2037009           | 2037058           | -                  |
| TE-C 6.5/11          | 6.5 mm   | 50 mm          | 110 mm         | 2037011           | -                 | -                  |
| TE-C 8/16            | 8 mm     | 100 mm         | 160 mm         | 2037017           | 2037064           | 2037091            |
| TE-C 8/21            | 8 mm     | 150 mm         | 210 mm         | 2037018           | 2037065           | -                  |
| TE-C 10/16           | 10 mm    | 100 mm         | 160 mm         | 2037022           | 2037068           | 2037094            |
| TE-C 10/21           | 10 mm    | 150 mm         | 210 mm         | 2037023           | 2037069           | -                  |
| TE-C 12/16           | 12 mm    | 100 mm         | 160 mm         | 2037029           | 2037072           | 2037097            |
| TE-C 12/21           | 12 mm    | 150 mm         | 210 mm         | 2037030           | 2037073           | -                  |
| TE-C 14/21           | 14 mm    | 150 mm         | 210 mm         | 20370371)         | -                 | -                  |
| TE-C 15/16           | 15 mm    | 100 mm         | 160 mm         | 2037041           | 2037079           | -                  |
| TE-C 16/16           | 16 mm    | 100 mm         | 160 mm         | 2037042           | 2037080           | 2037103            |
| TE-C 16/21           | 16 mm    | 150 mm         | 210 mm         | 2037043           | 2037081           | -                  |
| TE-C 17/21           | 17 mm    | 150 mm         | 210 mm         | 20370461)         | -                 | -                  |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Related products on page

**Tools** 98-102

### Hollow hammer drill bit



### **APPLICATIONS**

- Drilling holes for anchoring structural steel connections (e.g. steel columns, beams)
- Drilling holes for structural connections with post-installed rebar
- Drilling holes for anchoring of secondary steel structures (e.g. staircases, steel ledgers)
- Drilling holes for structure renovation/upgrades with postinstalled rebar
- Drilling holes for substitution of misplaced/missing rebar
- Drilling holes for anchoring of railings/safety barriers

### **Hollow drill bit TE-CD**









### **ADVANTAGES**

- Drilling and borehole cleaning in one step
- Optimum borehole cleaning and for consistent anchor setting
- Same robustness, lifetime and speed as TE-YX and TE-CX drill
- Minimized catching or sticking when drilling into rebars







| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number<br>(8pc) |
|----------------------|----------|----------------|----------------|---------------------|----------------------|
| TE-CD 12/33          | 12 mm    | 200 mm         | 330 mm         | 1 pc                | 2018940              |
| TE-CD 14/37          | 14 mm    | 240 mm         | 370 mm         | 1 pc                | 2018942              |
| TE-CD 16/37          | 16 mm    | 240 mm         | 370 mm         | 1 pc                | 2018945              |
| TE-CD 18/37          | 18 mm    | 240 mm         | 370 mm         | 1 pc                | 2018946              |



### **Hollow drill bit TE-YD**

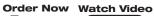


















| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|----------------------|----------|----------------|----------------|---------------------|-------------|
| TE-YD 16/59          | 16 mm    | 400 mm         | 590 mm         | 1 pc                | 2018956     |
| TE-YD 18/59          | 18 mm    | 400 mm         | 590 mm         | 1 pc                | 2018957     |
| TE-YD 20/59          | 20 mm    | 400 mm         | 590 mm         | 1 pc                | 2018959     |
| TE-YD 22/59          | 22 mm    | 400 mm         | 590 mm         | 1 pc                | 2018960     |
| TE-YD 25/59          | 25 mm    | 400 mm         | 590 mm         | 1 pc                | 2018962     |
| TE-YD 25/89          | 25 mm    | 700 mm         | 890 mm         | 1 pc                | 2078876     |
| TE-YD 25/119         | 25 mm    | 1000 mm        | 1190 mm        | 1 pc                | 20788771)   |
| TE-YD 28/59          | 28 mm    | 400 mm         | 590 mm         | 1 pc                | 2018964     |
| TE-YD 28/89          | 28 mm    | 700 mm         | 890 mm         | 1 pc                | 20788801)   |
| TE-YD 28/119         | 28 mm    | 1000 mm        | 1190 mm        | 1 pc                | 20788811)   |
| TE-YD 32/59          | 32 mm    | 400 mm         | 590 mm         | 1 pc                | 2018966     |
| TE-YD 32/89          | 32 mm    | 700 mm         | 890 mm         | 1 pc                | 2078884     |
| TE-YD 32/119         | 32 mm    | 1000 mm        | 1190 mm        | 1 pc                | 2078885     |
| TE-YD 35/59          | 35 mm    | 400 mm         | 590 mm         | 1pc                 | 21047221)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Hammer drill bit TE-YX



### **APPLICATIONS**

- Easy drilling in hard-to-access locations for mechanical and electrical installation
- Reinforcing foundations of older buildings during renovation
- Installing rebar in bridges and tunnels

### **ADVANTAGES**

- Solid carbide head for top performance, maximum reliability and less jamming when hitting rebar
- Heat-treated flute for less wear, ductile core for robustness
- Drill bit head embedded on four sides for maximum durability and longer life





### Solid carbide head

The solid carbide head with 4 cutting edges in innovative X-design ensures optimum hole-starting characteristics and prevents catching and jamming on rebars.



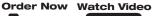
### Wear mark

The anchor suitability indicator on the head helps ensure trouble-free anchor installation – the holes are accurate so long as the wear mark is visible. In the unlikely event of breakage, the drill bit will be replaced so long as the wearmark on the helix is still visible.



### New helix design

Each of the four carbide cutting edges leads into its own helical flute for more efficient removal of dust and fragments and thus faster drilling p rogress.







| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number          |
|----------------------|----------|----------------|----------------|---------------------|----------------------|
| TE-YX 12/32          | 12 mm    | 170 mm         | 320 mm         | 1 pc                | 2179043              |
| TE-YX 12/52          | 12 mm    | 370 mm         | 520 mm         | 1 pc                | 2179045              |
| TE-YX 12/67          | 12 mm    | 520 mm         | 670 mm         | 1 pc                | 206501               |
| TE-YX 14/32          | 14 mm    | 170 mm         | 320 mm         | 1 pc                | 2179047              |
| TE-YX 14/52          | 14 mm    | 370 mm         | 520 mm         | 1 pc                | 2179049              |
| TE-YX 15/32          | 15 mm    | 170 mm         | 320 mm         | 1 pc                | 2179071              |
| TE-YX 15/52          | 16 mm    | 370 mm         | 520 mm         | 1 pc                | 2179072              |
| TE-YX 16/32          | 16 mm    | 170 mm         | 320 mm         | 1 pc                | 2179073              |
| TE-YX 16/52          | 16 mm    | 370 mm         | 520 mm         | 1 pc                | 2179075              |
| TE-YX 16/92          | 16 mm    | 770 mm         | 920 mm         | 1 pc                | 206508               |
| TE-YX 18/32          | 18 mm    | 200 mm         | 320 mm         | 1 pc                | 2122290              |
| TE-YX 18/52          | 18 mm    | 400 mm         | 520 mm         | 1 pc                | 2122292              |
| TE-YX 18/72          | 18 mm    | 600 mm         | 720 mm         | 1 pc                | 427845               |
| TE-YX 18/92          | 18 mm    | 800 mm         | 920 mm         | 1 pc                | 293054               |
| TE-YX 18/130         | 18 mm    | 1170 mm        | 1300 mm        | 1 pc                | 293140 <sup>1)</sup> |
| TE-YX 20/32          | 20 mm    | 200 mm         | 320 mm         | 1 pc                | 2122295              |
| TE-YX 20/52          | 20 mm    | 400 mm         | 520 mm         | 1 pc                | 2122297              |
| TE-YX 20/72          | 20 mm    | 600 mm         | 720 mm         | 1 pc                | 427846               |
| TE-YX 20/92          | 20 mm    | 800 mm         | 920 mm         | 1 pc                | 293143               |
| TE-YX 20/130         | 20 mm    | 1150 mm        | 1300 mm        | 1 pc                | 2931481              |
| TE-YX 22/32          | 22 mm    | 200 mm         | 320 mm         | 1 pc                | 2122300              |
| TE-YX 22/52          | 22 mm    | 400 mm         | 520 mm         | 1 pc                | 2122302              |
| TE-YX 22/72          | 22 mm    | 600 mm         | 720 mm         | 1 pc                | 427847               |
| TE-YX 22/92          | 22 mm    | 800 mm         | 920 mm         | 1 pc                | 293177               |
| TE-YX 22/130         | 22 mm    | 1170 mm        | 1300 mm        | 1 pc                | 2931801              |
| TE-YX 24/32          | 24 mm    | 200 mm         | 320 mm         | 1 pc                | 2122216              |
| TE-YX 24/52          | 24 mm    | 400 mm         | 520 mm         | 1 pc                | 2122218              |
| TE-YX 24/92          | 24 mm    | 800 mm         | 920 mm         | 1 pc                | 293205               |
| TE-YX 25/32          | 25 mm    | 200 mm         | 320 mm         | 1 pc                | 2122274              |
| TE-YX 25/52          | 25 mm    | 400 mm         | 520 mm         | 1 pc                | 2122276              |
| TE-YX 25/72          | 25 mm    | 600 mm         | 720 mm         | 1 pc                | 427848               |
| TE-YX 25/92          | 25 mm    | 800 mm         | 920 mm         | 1 pc                | 293229               |
| TE-YX 25/130         | 25 mm    | 1150 mm        | 1300 mm        | 1 pc                | 2932301)             |
| TE-YX 26/32          | 26 mm    | 200 mm         | 320 mm         | 1 pc                | 2122287              |
| TE-YX 28/32          | 28 mm    | 200 mm         | 320 mm         | 1 pc                | 2122279              |
| TE-YX 28/52          | 28 mm    | 400 mm         | 520 mm         | 1 pc                | 2122280              |
| TE-YX 28/92          | 28 mm    | 800 mm         | 920 mm         | 1 pc                | 293236               |
| TE-YX 28/130         | 28 mm    | 1150 mm        | 1300 mm        | 1 pc                | 293238               |
| TE-YX 30/37          | 30 mm    | 250 mm         | 370 mm         | 1 pc                | 2122282              |
| TE-YX 30/57          | 30 mm    | 450 mm         | 570 mm         | 1 pc                | 2122283              |
| TE-YX 30/92          | 30 mm    | 800 mm         | 920 mm         | 1 pc                | 293259               |
| TE-YX 30/130         | 30 mm    | 1150 mm        | 1300 mm        | 1 pc                | 293286               |
| TE-YX 32/37          | 32 mm    | 250 mm         | 370 mm         | 1 pc                | 2122284              |



| Ordering designation    | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|-------------------------|----------|----------------|----------------|---------------------|-------------|
| TE-YX 32/57             | 32 mm    | 450 mm         | 570 mm         | 1 pc                | 2122285     |
| TE-YX 32/92             | 32 mm    | 800 mm         | 920 mm         | 1 pc                | 293410      |
| TE-YX 32/130            | 32 mm    | 1150 mm        | 1300 mm        | 1 pc                | 293411      |
| TE-YX 35/57             | 35 mm    | 450 mm         | 570 mm         | 1 pc                | 2120339     |
| TE-YX 37/37             | 37 mm    | 250 mm         | 370 mm         | 1 pc                | 2120420     |
| TE-YX 37/57             | 37 mm    | 450 mm         | 570 mm         | 1 pc                | 2120421     |
| TE-YX 37/92             | 37 mm    | 800 mm         | 920 mm         | 1 pc                | 2120422     |
| TE-YX 37/130            | 37 mm    | 1150 mm        | 1300 mm        | 1 pc                | 2120423     |
| TE-YX 40/37             | 40 mm    | 250 mm         | 370 mm         | 1 pc                | 2120425     |
| TE-YX 40/57,1 9/16"-23" | 40 mm    | 450 mm         | 570 mm         | 1 pc                | 2120427     |
| TE-YX 40/92             | 40 mm    | 800 mm         | 920 mm         | 1 pc                | 2120426     |
| TE-YX 45/57 1 3/4-23"   | 45 mm    | 450 mm         | 570 mm         | 1 pc                | 2120430     |
| TE-YX 45/92 1 3/4-36"   | 45 mm    | 800 mm         | 920 mm         | 1 pc                | 2120429     |
| TE-YX 55/57 2 3/16-23"  | 55 mm    | 450 mm         | 570 mm         | 1 pc                | 2120431     |
| TE-YX 55/92 2 3/16-36"  | 55 mm    | 800 mm         | 920 mm         | 1 pc                | 2120432     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Hammer drill bit TE-Y NEW





### **APPLICATIONS**

Through-holes and penetrations in concrete and masonry in the plumbing, heating and air-conditioning systems installation trades

### **ADVANTAGES**

Fast drilling thanks to a short transition between the carbide tip and helix



644444444

| Ordering designation | Diameter | Working length | Overall length | Sales pack quantity | Item number |
|----------------------|----------|----------------|----------------|---------------------|-------------|
| TE-Y 12/35           | 12 mm    | 200 mm         | 350 mm         | 1 pc                | 418301      |
| TE-Y 12/55           | 12 mm    | 400 mm         | 550 mm         | 1 pc                | 418302      |
| TE-Y 14/35           | 14 mm    | 200 mm         | 350 mm         | 1 pc                | 4183031)    |
| TE-Y 14/55           | 14 mm    | 400 mm         | 550 mm         | 1 pc                | 4183041)    |
| TE-Y 15/35           | 15 mm    | 200 mm         | 350 mm         | 1 pc                | 4183051)    |
| TE-Y 15/55           | 15 mm    | 400 mm         | 550 mm         | 1 pc                | 418306      |
| TE-Y 16/35           | 16 mm    | 200 mm         | 350 mm         | 1 pc                | 418307      |
| TE-Y 16/55           | 16 mm    | 400 mm         | 550 mm         | 1 pc                | 418308      |
| TE-Y 18/32           | 18 mm    | 200 mm         | 320 mm         | 1 pc                | 4183091)    |
| TE-Y 18/52           | 18 mm    | 400 mm         | 520 mm         | 1 pc                | 4183101)    |
| TE-Y 20/32           | 20 mm    | 200 mm         | 320 mm         | 1 pc                | 4183111)    |
| TE-Y 20/52           | 20 mm    | 400 mm         | 520 mm         | 1 pc                | 418312      |
| TE-Y 22/32           | 22 mm    | 200 mm         | 320 mm         | 1 pc                | 4183131)    |
| TE-Y 22/52           | 22 mm    | 400 mm         | 520 mm         | 1 pc                | 4183141)    |
| TE-Y 24/32           | 24 mm    | 200 mm         | 320 mm         | 1 pc                | 418315      |
| TE-Y 24/52           | 24 mm    | 400 mm         | 520 mm         | 1 pc                | 418316      |
| TE-Y 25/32           | 25 mm    | 200 mm         | 320 mm         | 1 pc                | 418317      |
| TE-Y 25/52           | 25 mm    | 400 mm         | 520 mm         | 1 pc                | 418318      |
| TE-Y 26/28           | 26 mm    | 150 mm         | 280 mm         | 1 pc                | 4183191)    |
| TE-Y 28/37           | 28 mm    | 250 mm         | 370 mm         | 1 pc                | 4183201)    |
| TE-Y 28/57           | 28 mm    | 450 mm         | 570 mm         | 1 pc                | 418321      |
| TE-Y 30/37           | 30 mm    | 250 mm         | 370 mm         | 1 pc                | 4183221)    |
| TE-Y 30/57           | 30 mm    | 450 mm         | 570 mm         | 1 pc                | 418323      |
| TE-Y 32/37           | 32 mm    | 250 mm         | 370 mm         | 1 pc                | 418324      |
| TE-Y 32/57           | 32 mm    | 450 mm         | 570 mm         | 1 pc                | 418325      |
| TE-Y 35/57           | 35 mm    | 450 mm         | 570 mm         | 1 pc                | 4183261)    |
| TE-Y 37/37           | 37 mm    | 250 mm         | 370 mm         | 1 pc                | 4183271)    |
| TE-Y 37/57           | 37 mm    | 450 mm         | 570 mm         | 1 pc                | 4183281)    |
| TE-Y 40/57           | 40 mm    | 450 mm         | 570 mm         | 1 pc                | 418329      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Breaker TE 500-X G3 NEW





### **APPLICATIONS**

- Making or enlarging breaches on concrete / masonry walls
- Removing tiles
- Surfacing work on concrete walls
- Corrective chiseling on concrete / masonry walls
- Creating channels in concrete or masonry

### **ADVANTAGES**

- Tool optimised for the Asian construction industry including a short and compact design for use in tight spaces
- Strong performance (7.5 J) combined with low weight (only 4.8 kg)
- Robust tool with good protection against heat and dust prolonging lifetime and lowering repair costs
- The new air cooling and insulation concept minimises the temperature of the front grip - improving user comfort and enabling higher productivity
- Robust trigger switch with variable speed control
- Easily-exchangeable carbon brushes, power supply cord and switch to minimise tool downtime











| Technical data  |                       |
|---|-----------------------|
| Rated input power   | 1250 W                |
| Single impact energy  | 7.5 J                 |
| Full hammering frequency                                    | 3228 impacts/minute   |
| Max. chiselling performance                                 | 1000 cm³/min          |
| Triaxial vibration for chiselling in concrete <sup>1)</sup> | 15.3 m/s <sup>2</sup> |
| Weight according to EPTA Procedure 01/2003                  | 4.8 kg                |
| Dimensions (LxWxH)  | 419 x 105 x 240 mm    |

<sup>1)</sup> according to EN 60745-2-6





| Ordering designation | Inserts                         | Sales pack quantity | Item number |
|----------------------|---------------------------------|---------------------|-------------|
| TE 500-X 230V        | 3x Pointed chisel TE-H17P SM 28 | 1 pc                | 3603838     |
| TE 500-X 110V        | 3x Pointed chisel TE-H17P SM 28 | 1 pc                | 3603837     |



### **Breaker TE 800-AVR**





### **APPLICATIONS**

- Demolition work on walls
- Corrective work on floors
- Breaking out openings for doors and windows
- Making penetrations for ducts and pipes

### **ADVANTAGES**

- Powerful breaking performance thanks to exceptional impact energy and innovative Hilti chisels
- D-handle" design for perfect balance in wall applications and good handling in universal use
- Lowest vibration values in its class thanks to Hilti's innovative Active Vibration Reduction (AVR) sub-chassis system
- Hilti wall chisels developed exclusively for wall applications boost productivity and improve handling thanks to light weight, perfect length and air-hardened steel for outstanding tip sharpness
- Optional TE DRS-B dust removal system eliminates up to 95% of the fine dust produced
- One-touch power reduction button for use on lighter materials and for greater precision in controlled breaking jobs

|     | ATT.      |
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Rated input power

Single impact energy

Full hammering frequency

A-weighted emission sound pressure level 1)

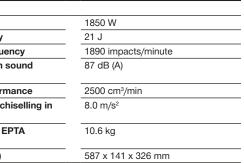
Max chiselling performance

Triaxial vibration for chiselling in concrete 2)

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

1) according to EN 60745 2) according to EN 60745-2-6







with VC 20 / 40-U / VC 40-U-Y and TE DRS-B

### Package contents

| •               |                                      |             |
|-----------------|--------------------------------------|-------------|
|                 | Inserts                              | Item Number |
| TE 800-AVR 230V | 4 v Paintad Ways Chical TE CDV CM 20 | 3604417     |
| TE 800-AVR 110V | 4 x Pointed Wave Chisel TE-SPX SM 36 | 3604416     |



### **Breaker TE 1000-AVR**





1750 W

85 dB (A)

5.0 m/s<sup>2</sup>

12.5 kg

7800 cm<sup>3</sup>/min

1950 impacts/minute

710 x 141 x 305 mm

26 J

### **APPLICATIONS**

- Demolishing concrete and masonry at floor level or below waist level
- Renovation of floors of all kinds
- Corrective chiselling such as adjustments to door and window openings

### **ADVANTAGES**

- Powerful breaking performance thanks to exceptional impact energy and innovative Hilti Polygon chisel design
- Maintenance-free, brushless SR motor and triple-chamber lubrication systems for longer service intervals and tool lifetime
- Optional TE DRS-B dust removal system collects up to 95% of dust
- Lowest vibration values in its class thanks to Hilti's innovative sub-chassis Active Vibration Reduction (AVR) system
- Inline design for easier handling in demanding breaking applications















Single impact energy

Full hammering frequency

A-weighted emission sound pressure level 1)

Max. chiselling performance

Triaxial vibration for chiselling in concrete 2)

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

1) according to EN 60745

<sup>2)</sup> according to EN 60745-2-6









### Package contents

|                  | Inserts                                 | Item Number |
|------------------|---|-------------|
| TE 1000-AVR 230V | 4 x Pointed Wave Chisel TE-SPX SM 36    | 3604419     |
| TE 1000-AVR 110V | 4 x Politied Wave Chiser 1E-SFX Sivi 30 | 3604418     |





### **Breaker TE 2000-AVR**





35 J

### **APPLICATIONS**

- Medium-duty demolition of concrete slabs and foundations
- Removing concrete for rebar connections and utility connections
- Breaking work on concrete or other materials in basements and on patios in residential applications
- Breaking out channels for laying pipe in plumbing applications

### **ADVANTAGES**

- Minimal vibration of 4.8 m/s<sup>2</sup> according to EN 60745-2-6
- Longer service intervals and prolonged lifespan thanks to the brushless, maintenance-free SR motor
- OSHA 1926.1153 Table 1 compliant when used with the TE DRS-B dust removal system and a Hilti vacuum cleaner
- Optional TE DRS-B dust removal system collects up to 95% of dust
- Very low weight makes the tool easy to handle and manoeuvre in medium-duty concrete demolition jobs
- T-handle design for efficient performance and maximum working comfort on floor demolition jobs

| -         |  |
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Single impact energy

Full hammering frequency

A-weighted emission sound pressure level<sup>1)</sup>

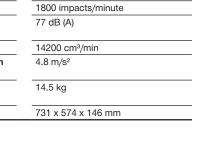
Max. chiselling performance

Triaxial vibration for chiselling in concrete<sup>2)</sup>

Weight according to EPTA Procedure 01/2003

Dimensions (LxWxH)

<sup>2)</sup> according to EN 60745-2-6









with VC 20 / 40-U / VC 40-U-Y and TE DRS-B



| Ordering designation | Package contents  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| TE 2000-AVR 230V     | 1x Supply cord 230V 4m, 4x Pointed Wave Chisel TE-SPX SM 36 | 1 pc                | 3606359     |
| TE 2000-AVR 110V     | 1x Supply cord 110V 4m, 4x Pointed Wave Chisel TE-SPX SM 36 | 1 pc                | 3606358     |

<sup>1)</sup> according to EN 60745

### **Breaker TE 3000-AVR**





### **APPLICATIONS**

- Medium to heavy-duty demolition of concrete slabs and foundations
- Breaking up asphalt for road building, repair work and pipe laying
- Removing concrete for rebar connections and utility connections
- Digging and tamping in earthwork

### **ADVANTAGES**

- Provides impressive hammering impact energy of 68 joules for demanding concrete demolition work
- Impressive breaking performance up to 6 tons of concrete per hour, which puts the TE 3000 on a par with compressed air tools
- Minimal vibration
- Longer service intervals and long life thanks to the brushless maintenance-free SR motor
- Versatile, easy to operate, easy to transport and ready for use in minutes
- Needs no compressor and is therefore easier to transport than air tools, highly versatile and ready for use in minutes















Rated input power

Single impact energy

Full hammering frequency

A-weighted emission sound pressure level 1)

Max. chiselling performance

Triaxial vibration for chiselling in concrete 2)

Weight according to EPTA

Procedure 01/2003
Dimensions (LxWxH)

1) according to EN 60745 2) according to EN 60745-2-6

2070 W
68 J
860 impacts/minute
94 dB (A)

mance 40000 cm³/min
7 m/s²

PTA 29.9 kg

808 x 610 x 209 mm







| market Addison re- and | 9        |            |
|------------------------|----------|------------|
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### **Accessories for Demolition Hammers and Breakers**

|                                 |  | TE 500-X | TE 800-AVR | TE 1000-AVR | TE 1500-AVR | TE 3000-AVR |                     |             |
|---------------------------------|--|----------|------------|-------------|-------------|-------------|---------------------|-------------|
| Ordering designation            |  |          |            |             |             |             | Sales pack quantity | Item number |
| Dust removal system TE-DRS-B    | GHILL STATE OF THE |          | •          | •           | •           |             | 1 pc                | 365945      |
| Dust removal system TE-DRS-Y    | -  | •        |            |             |             |             | 1 pc                | 2055718     |
| Supply cord TE 3000-AVR GB 110V | O  |          |            |             |             | •           | 1 pc                | 414102      |
| Supply cord TE 3000-AVR GB 230V | O  |          |            |             |             | •           | 1 pc                | 414105      |
| Trolley TE 3000-AVR             |  |          |            |             |             | •           | 1 pc                | 401293      |

Please visit Hilti website for the latest item numbers and related products

### **POLYGON CHISELS**

Peak performance without resharpening

# INNOVATIVE NEW SELF-SHARPENING POLYGON DESIGN:

- More productive: Constant, high performance over the entire life of the chisel, better breaking effect
- Lower costs: No resharpening, reforging or rehardening necessary
- Fewer interruptions: Less sticking in the concrete or masonry
- More comfortable to work with, better handling, more precise









### TOP QUALITY, BROAD RANGE OF APPLICATIONS

- Extra robust thanks to high-quality material and state-of-the-art production techniques
- In pointed, flat and wide-flat versions for a wide range of applications. Available in practical, economical chisel sets

Excellent chiseling performance, long system life and superior working comfort in conjunction with Hilti electric tools. Thanks to the self-sharpening effect, the polygon chisels cut costs even when used with electric tools from other manufacturers.

### **WAVE CHISELS**



- Innovative wave design reduces sticking and increases productivity
- Consistently high performance over the entire service life of the chisel, improved breaking efficiency
- Self-sharpening for constantly high chiseling performance, no reforging / resharpening costs
- Induction hardening for highest reliability and lowest risk of breakage



Hilti online: www.hilti.com.hk

# Chisels for TE-H (Hex 17) connection end

### Narrow-flat chisel TE-H17P FM





### **APPLICATIONS**

Chipping

| Technical data |          |  |
|----------------|----------|--|
| Tool type      | TE 500-X |  |

### **ADVANTAGES**

Innovative polygon design and self-sharpening tip -designed to deliver consistently high breaking and chiseling performance over its entire lifetime



| Ordering designation | Length | Width | Sales pack quantity | Item number |
|----------------------|--------|-------|---------------------|-------------|
| TE-H17P FM 28        | 280 mm | 26 mm | 1 pc                | 383453      |
| TE-H17P FM 45        | 450 mm | 26 mm | 1 pc                | 383454      |

Please visit Hilti website for the latest item numbers and related products

### Wide-flat chisel TE-H17P SPM





### **APPLICATIONS**

Chipping

| Technical data |          |  |
|----------------|----------|--|
| Tool type      | TE 500-X |  |

### **ADVANTAGES**

Innovative polygon design and self-sharpening tip -designed to deliver consistently high breaking and chiseling performance



| Ordering designation | Length | Width | Sales pack quantity | Item number |
|----------------------|--------|-------|---------------------|-------------|
| TE-H17P SPM 5/28     | 280 mm | 50 mm | 1 pc                | 383455      |
| TE-H17P SPM 8/36     | 360 mm | 80 mm | 1 pc                | 383456      |

Please visit Hilti website for the latest item numbers and related products

### Pointed chisel TE-H17P SM





| AF | PPLICATIONS | Technical data |
|----|-------------|----------------|
| •  | Breaking    | Tool type      |

| Technical data |          |
|----------------|----------|
| Tool type      | TE 500-X |

### **ADVANTAGES**

Innovative polygon design and self-sharpening tip -designed to deliver consistently high breaking and chiseling performance over its entire lifetime



| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-H17P SM 28        | 280 mm | 1 pc                | 383451      |
| TE-H17P SM 45        | 450 mm | 1 pc                | 383452      |

Please visit Hilti website for the latest item numbers and related products

# Universal shank TE-H17 SS



### **APPLICATIONS**

For use with tamping and bushing tools

| Technical data |          |  |
|----------------|----------|--|
| Tool type      | TE 500-X |  |

### **ADVANTAGES**

Interchangeable with bushing or tamping tool



| C | ordering designation | Sales pack quantity | Item number |
|---|----------------------|---------------------|-------------|
| 7 | E-H17 SS 28          | 1 pc                | 383460      |



### Narrow-flat chisel TE-H17 FM NEW









| Ordering designation | Length | Width | Sales pack quantity | Item number |
|----------------------|--------|-------|---------------------|-------------|
| TE-H17 FM 28         | 280 mm | 17 mm | 1 pc                | 2191445     |

Please visit Hilti website for the latest item numbers and related products

### Pointed chisel TE-H17 SM NEW









| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-H17 SM 28 MP4     | 280 mm | 4 pc                | 2191443     |
| TE-H17 SM 28 MP10    | 280 mm | 10 pc               | 2191444     |

Please visit Hilti website for the latest item numbers and related products

### **Bushing tool head TP-SKHM**



### **APPLICATIONS**

Roughening smooth surfaces

| Technical data |                       |
|----------------|-----------------------|
| Tool type      | TE 500-X, TE 800-AVR, |
|                | TE 1000-AVR           |

### **ADVANTAGES**

• Bushing tool head with high-quality carbide pins for optimum performance in surfacing work



| Ordering designation | Length | Width | Sales pack quantity | Item number |
|----------------------|--------|-------|---------------------|-------------|
| TP-SKHM 40           | 50 mm  | 40 mm | 1 pc                | 1829        |
| SKHM 3               | 50 mm  | 60 mm | 1 pc                | 88594       |

Please visit Hilti website for the latest item numbers and related products

### **Tamping plate TP-STP**



### **APPLICATIONS**

Compacting ground and tamping asphalt

| TE 500-X, TE 800-AVR, |
|-----------------------|
|                       |

### **ADVANTAGES**

• Tamping plate for easy handling in tamping work



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| TP-STP 150/150       | 1 pc                | 1908¹)      |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.







| Ordering designation | Length | Width | Sales pack quantity | Item number |
|----------------------|--------|-------|---------------------|-------------|
| TP-SKHM              | -      | -     | 1 pc                | 2207028     |

# Chisels for TE-S (Spline) connection end

### Pointed wave chisel TE-SPX SM





### **APPLICATIONS**

Heavy-duty breaking and demolition

| Technical data |   |
|----------------|---|
| Tool type      | TE 800-AVR, TE 1000-AVR,<br>TE 2000-AVR |

### **ADVANTAGES**

Constant high performance over the entire life of the selfsharpening polygon chisel - no resharpening, reforging or rehardening necessary

| <b>Order Now</b> | <b>Watch Video</b> |
|------------------|--------------------|
|                  |                    |

| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-SPX SM 36         | 360 mm | 1 pc                | 2168870     |
| TE-SPX SM 36 MP4     | 360 mm | 4 pc                | 2168887     |
| TE-SPX SM 50         | 500 mm | 1 pc                | 2168872     |
| TE-SPX SM 70         | 700 mm | 1 pc                | 2168873     |

Please visit Hilti website for the latest item numbers and related products

### Narrow-flat wave chisel TE-SPX FM





### **APPLICATIONS**

Controlled heavy demolition and breaking to create channels or openings

| Technical data |                          |
|----------------|--------------------------|
| Tool type      | TE 800-AVR, TE 1000-AVR, |
|                | TE 2000-AVR              |

### **ADVANTAGES**

IConstant high performance over the entire life of the selfsharpening polygon blade - no resharpening, reforging or rehardening necessary



| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-SPX FM 36         | 360 mm | 1 pc                | 2168874     |
| TE-SPX FM 50         | 500 mm | 1 pc                | 2168876     |
| TE-SPX FM 70         | 700 mm | 1 pc                | 2168877     |

Please visit Hilti website for the latest item numbers and related products

### Wide-flat chisel TE-SPX SPM





### **APPLICATIONS**

Surface work such as chipping, finishing, smoothing or removing tiles

### Technical data Tool type TE 800-AVR, TE 1000-AVR,

### **ADVANTAGES**

Constantly high performance over the entire life of the selfsharpening polygon blade - no resharpening, reforging or rehardening necessary



TE 2000-AVR



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-SPX SPM 5/36      | 360 mm | 50 mm  | 1 pc                | 2168878     |
| TE-SPX SPM 8/36      | 360 mm | 80 mm  | 1 pc                | 2168879     |
| TE-SPX SPM 12/36     | 360 mm | 120 mm | 1 pc                | 2168880     |
| TE-SPX SPM 5/50      | 500 mm | 50 mm  | 1 pc                | 2168884     |
| TE-SPX SPM 8/50      | 500 mm | 80 mm  | 1 pc                | 2168885     |
| TE-SPX SPM 12/50     | 500 mm | 120 mm | 1 pc                | 2168886     |



### **Universal tool shank TE-SS**





### **APPLICATIONS**

For use with tamping and bushing tools

### **ADVANTAGES**

• Interchangeable with bushing or tamping tool

| Technical data |                         |
|----------------|-------------------------|
| Tool type      | TE 800-AVR, TE 1000-AVR |



| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-S SS 220          | 220mm  | 1 pc                | 263023      |
| TE-SP SM 50          | 450mm  | 1 pc                | 406786      |

Please visit Hilti website for the latest item numbers and related products

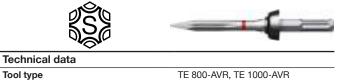
### Pointed wall chisel TE-SW SM

### **APPLICATIONS**

Wall breaking

### **ADVANTAGES**

 Air-hardening steel for longer lifetime, less mushrooming and easy re-sharpening using an angle grinder





| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-SW AM30           | 300mm  | 1 pc                | 2104282     |

Please visit Hilti website for the latest item numbers and related products

### Narrow-flat wall chisel TE-SW FM





| Technical data |                         |
|----------------|-------------------------|
| Tool type      | TE 800-AVR, TE 1000-AVR |

### **APPLICATIONS**

Openings in walls

### ADVANTAGES

 Air-hardening steel for longer lifetime, less mushrooming and easy re-sharpening using an angle grinder



<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Chisels for TE-H (Hex 28) connection end

# Pointed wave chisel TE-H28P SM





#### **APPLICATIONS**

Heavy demolition in concrete

| Technical data |             |
|----------------|-------------|
| Tool type      | TE 3000-AVR |

#### **ADVANTAGES**

- Fast and powerful penetration
- Design with polygon-wave for highest productivity in heavy



| Ordering designation   | Length | Sales pack quantity | Item number |
|------------------------|--------|---------------------|-------------|
| TE-H28P SM 40 Wave     | 400mm  | 1 pc                | 2126919     |
| TE-H28P SM 50 Wave     | 500mm  | 1 pc                | 2126920     |
| TE-H28P SM 40 Wave MP4 | 400mm  | 4 pc                | 2126921     |
| TE-H28P SM 50 Wave MP4 | 500mm  | 4 pc                | 2126922     |

Please visit Hilti website for the latest item numbers and related products

#### Narrow-flat chisel TE-H28P FM





TE 3000-AVR

#### **APPLICATIONS**

Controlled concrete demolition

#### **ADVANTAGES**

Unmatched working length



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-H28P FM 40        | 400mm  | 38mm   | 1 pc                | 417826      |

Technical data

Tool type

 $^{1)}$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Wide-flat chisel TE-H28P SPM





### **APPLICATIONS**

Controlled concrete breaking

| Technical data |             |
|----------------|-------------|
| Tool type      | TE 3000-AVR |

#### **ADVANTAGES**

Unmatched working length



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-H28P SPM 8/40     | 400mm  | 80mm   | 1 pc                | 4178281)    |
| TE-H28P SPM 8/40     | 500mm  | 80mm   | 1 pc                | 417829¹)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# **Tamping plate TE-H28 STP**





#### **APPLICATIONS**

Compacting loose ground and tamping asphalt

| Technical data |             |
|----------------|-------------|
| Tool type      | TE 3000-AVR |

#### **ADVANTAGES**

• Easy to handle in various kinds of tamping work



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| TE-H28P STP 150x150  | 1 pc                | 477811)     |
| TE-H28P STP 200x200  | 1 pc                | 477821)     |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Universal shank TE-H28 SS





# **APPLICATIONS**

• For use with Hilti TE-H28 STP tamping plates

| Technical data |             |
|----------------|-------------|
| Tool type      | TE 3000-AVR |

# **ADVANTAGES**

 Universal shank fits electric and air-powered demolition hammers and stand-up breakers with a 28 mm Hex connection



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| TE-H28P SS 40        | 1 pc                | 477791)     |

 $^{\scriptsize 1)}$  For detailed stock availability and lead time information please contact your Hilti representative.

# Chisels for TE-C (SDS plus) connection end

# Pointed chisel TE-CP SM





# **APPLICATIONS**

Light chiselling work

| Technical data |                                 |
|----------------|---------------------------------|
| Tool type      | All rotary hammer with SDS Plus |
|                | connection end                  |

#### **ADVANTAGES**

• Innovative Hilti Polygon design with self-sharpening tip profile



| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-CP SM 18          | 180mm  | 1 pc                | 282298      |
| TE-CP SM 25          | 280mm  | 1 pc                | 282299      |

Please visit Hilti website for the latest item numbers and related products

#### Narrow-flat chisel TE-CP F M





#### **APPLICATIONS**

Chipping

#### **ADVANTAGES**

Innovative design with self-sharpening tip profile





| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-CP FM 18          | 180mm  | 15mm   | 1 pc                | 282300      |
| TE-CP FM 25          | 250mm  | 15mm   | 1 pc                | 282301      |

Please visit Hilti website for the latest item numbers and related products

#### Wide-flat chisel TE-CP SPM





### **APPLICATIONS**

Chipping

# Technical data Tool type

All rotary hammer with SDS Plus connection end

#### **ADVANTAGES**

Innovative Hilti Polygon design with self-sharpening tip profile



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-CP SPM 6/18       | 180mm  | 60mm   | 1 pc                | 282302      |
| TE-CP SPM 6/25       | 250mm  | 60mm   | 1 pc                | 282303      |



# Wide-flat chisel TE-CP SPME





# **APPLICATIONS**

Smoothing

#### **ADVANTAGES**

Ground on one side

| Technical data |                                 |
|----------------|---------------------------------|
| Tool type      | All rotary hammer with SDS Plus |
|                | connection end                  |



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-CP SPME 4/18      | 180mm  | 40mm   | 1 pc                | 2823041)    |
| TE-CP SPME 6/18      | 180mm  | 60mm   | 1 pc                | 2823051)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Wide-flat chisel/scraper TE-CP SPMK





# **APPLICATIONS**

Chipping

#### **ADVANTAGES**

• Innovative Hilti Polygon design with self-sharpening tip profile





| Ordering designation | Length | Widith | Sales pack quantity | Item number          |
|----------------------|--------|--------|---------------------|----------------------|
| TE-CP SPMK 6/18      | 180mm  | 60mm   | 1 pc                | 282308 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Chisels for TE-Y (SDS Max) connection end

# Pointed chisel TE-YP SM NEW





#### **APPLICATIONS**

Breaking

| Technical data |                              |
|----------------|------------------------------|
| Tool type      | All combihammer with SDS Max |
|                | connection end               |

# **ADVANTAGES**

Innovative Hilti Polygon design with self-sharpening tip profile







| Ordering designation | Length | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| TE-YP SM 28          | 880mm  | 1 pc                | 2241982     |
| TE-YP SM 36          | 360mm  | 1 pc                | 2241983     |
| TE-YP SM 36 MP4      | 360mm  | 4 pc                | 2241986     |
| TE-YP SM 50          | 500mm  | 1 pc                | 2241984     |
| TE-YP SM 70          | 700mm  | 1 pc                | 2241985     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Narrow-flat chisel TE-YP-FM NEW







#### **APPLICATIONS**

Breaking

#### **ADVANTAGES**

• Innovative design with self-sharpening tip profile

| Technical data |   |
|----------------|---|
| Tool type      | All combihammer with SDS Max connection end |



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-YP FM 28          | 280mm  | 26mm   | 1 pc                | 2822671)    |
| TE-YP FM 36          | 360mm  | 26mm   | 1 pc                | 282268      |
| TE-YP FM 50          | 500mm  | 26mm   | 1 pc                | 282269      |
| TE-YP FM 70          | 700mm  | 26mm   | 1 pc                | 2822701)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Wide-flat chisel TE-YP SPM NEW







#### **APPLICATIONS**

Chipping

| Technical data |                              |
|----------------|------------------------------|
| Tool type      | All combihammer with SDS Max |
|                | connection end               |

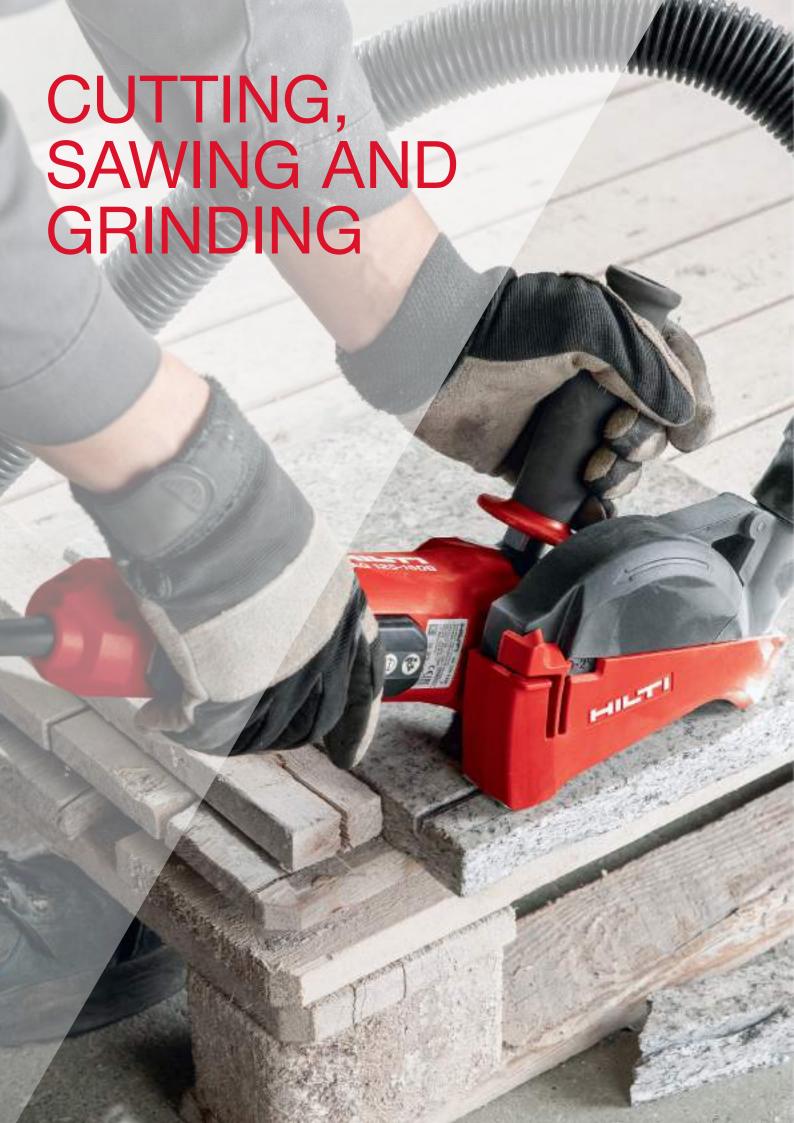
# **ADVANTAGES**

Innovative Hilti Polygon design with self-sharpening blade



| Ordering designation | Length | Widith | Sales pack quantity | Item number |
|----------------------|--------|--------|---------------------|-------------|
| TE-YX SC 28/5        | 280mm  | 50mm   | 1 pc                | 2207029     |
| TE-YX SC 36/5        | 360mm  | 50mm   | 1 pc                | 2207190     |
| TE-YX SC 28/8        | 280mm  | 80mm   | 1 pc                | 2207191     |
| TE-YX SC 36/12       | 360mm  | 120mm  | 1 pc                | 2207192     |
| TE-YX SC 50/12       | 500mm  | 120mm  | 1 pc                | 2207193     |

 $<sup>^{\</sup>scriptsize 1)}$  For detailed stock availability and lead time information please contact your Hilti representative.





# **Angle Grinders**

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# **Vacuum Cleaners**

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# HILTI CUTTING, GRINDING AND SAWING TOOLS Outperforming makes every task easier

| Applications | Systems   |  |
|--------------|---|--|
|              |   |  |
|              | AG 100-D/AG 100-S angle grinder<br>850 / 700W (AG) motor on a 4" grinder to make all<br>the cutting and grinding tasks easier than before       |  |
|              | AG 125-13S angle grinder Powerful 1300W motor for easy cutting and grinding with robust design for longer tool lifetime.                        |  |
|              | AG 125-15DB angle grinder 1500W motor on a 5"grinder for cutting and grinding concrete, hard stone, steel and metal with dust free capability.  |  |
|              | AG 180-20D angle grinder High power 2000W motor on a 7" grinder for cutting and grinder more efficiently.                                       |  |
|              | WSR 900-PE orbital reciprocating saw 900W motor with constant speed electronics to assure consistent cutting performance even under heavy load. |  |
|              | WSJ 750-ET orbital jig saw The robust work horse with 750W motor for fast cutting even under tough conditions.                                  |  |
|              | WSJ 850-ET orbital jig saw 850W motor for more power and working comfort for cleanand accurate cutting.   |  |

# 4" Angle grinder AG 100-S



#### **APPLICATIONS**

- Cutting and grinding metals
- Occasional use for cutting and grinding mineral materials
- Mainly finishing applications

#### **ADVANTAGES**

- Powerful 850 W(AG 100-8S) / 700 W(AG 100-7S) motor
- Low-profile design for easy access to tight spaces
- Convenient and easy to use
- Good working comfort less tiring to use over long periods
- Comes complete with a spare set of carbon brushes



| Technical data                             |                   |
|--|-------------------|
| Disc diameter                              | 100 mm            |
| Max. cutting depth                         | 16 mm             |
| No-load speed                              | 11500 rpm         |
| Dimensions (LxWxH)                         | 284 x 79 x 103 mm |
| Weight according to EPTA Procedure 01/2003 | 1.9 kg            |



# Order Now Watch Video

# Package contents

| Tools          | Inserts                       | Item Number |
|----------------|-------------------------------|-------------|
| AG 100-8S 230V | CUTTING DISC AC-D 4" SPX MP25 | 3553415     |
| AG 100-7S 110V | COTTING DISC AC-D 4 SPX MP25  | 3553416     |



# 4" Angle grinder AG 100-D



# **APPLICATIONS**

- Cutting and grinding metals
- Occasional use for cutting and grinding mineral materials
- Mainly finishing applications

#### **ADVANTAGES**

- Powerful 850W(AG 100-8D) / 700W(AG 100-7D) motor
- Comes complete with a spare set of carbon brushes
- Safety dead-man's switch
- Low-profile design for easy access to tight spaces
- Convenient and easy to use



| Technical data                                |                   |
|---|-------------------|
| Disc diameter                                 | 100 mm            |
| Max. cutting depth                            | 16 mm             |
| No-load speed                                 | 11500 rpm         |
| Dimensions (LxWxH)                            | 279 x 79 x 103 mm |
| Weight according to EPTA<br>Procedure 01/2003 | 1.9 kg            |





#### Package contents

| Tools              | Inserts                       | Item Number |
|--------------------|-------------------------------|-------------|
| AG 100-8D 230V X 1 | CUTTING DISC AC-D 4" SPX MP25 | 3566951     |
| AG 100-7D 110V X 1 | CUTTING DISC AC-D 4" SPX MP25 | 3566952     |

# 5" Angle grinder AG 125-13S NEW





#### **APPLICATIONS**

- Cutting and grinding steel and mineral materials
- Cutting, rough and fine grinding of metals and mineral materials
- Removing coatings on cement and screed
- Renovating joints

# **ADVANTAGES**

- Hilti Smart Power<sup>™</sup> technology for consistently high cutting performance
- Hilti Active Torque Control technology minimizes undesirable kickback
- Minimised dust during cutting, slitting and grinding when dust protection hoods are used
- Very powerful and robust motor
- Time-saving cutting and slitting (chasing) in widths up to 25mm, using two discs (with DC-EX 125/5"M)

| Technical data                                |                   |
|---|-------------------|
| Disc diameter                                 | 125 mm            |
| No-load speed                                 | 11500 rpm         |
| Dimensions (LxWxH)                            | 314 x 81 x 104 mm |
| Weight according to EPTA<br>Procedure 01/2003 | 2.5 kg            |

















with VC 20 / 40-U / VC 40-U-Y and DG-EX 125/5"C / DG-EX 125/5"M / DG-EX 125/5"C (Only for concrete slitting and grinding)



# **Package contents**

|                 | Inserts                           | Item number |
|-----------------|-----------------------------------|-------------|
| AG 125-13S 230V | Cutting Dies AC D E" CDV 1 0 MD0E | 3600965     |
| AG 125-13S 110V | Cutting Disc AG-D 5" SPX 1.0 MP25 | 3600964     |



# 5" Angle grinder AG 125-15DB NEW





#### **APPLICATIONS**

- Cutting and grinding steel and mineral materials
- Cutting, rough and fine grinding of metals and mineral materials
- Removing coatings on cement and screed
- Renovating joints
- Working on a wide variety of surfaces and materials

#### **ADVANTAGES**

- Powerful 1500W motor capable of driving both metal cutting and grinding
- Ergonomically designed tool for universal use in cutting and grinding applications
- Hilti Smart Power Technology<sup>™</sup> for constantly high cutting performance
- Active Torque Control (ATC) technology minimises undesirablekick-back
- Virtually dustless cutting and grinding in conjunction with specific dust protection hoods
- Quick-acting brake stops the disc within seconds ideal for working in cramped conditions
- Maximum safety thanks to the convenient, ergonomically designed dead man's switch

| Technical data                             |                   |
|--|-------------------|
| Disc diameter                              | 125 mm            |
| No-load speed                              | 11500 rpm         |
| Dimensions (LxWxH)                         | 319 x 102 x 89 mm |
| Weight according to EPTA Procedure 01/2003 | 2.7 kg            |















# **∌**RS

with VC 20 / 40-U / VC 40-U-Y and DG-EX 125/5" (Only for concrete slitting and grinding)



**Order Now** 

| Ordering designation | Package contents                  | Item number |
|----------------------|-----------------------------------|-------------|
| AG 125-15DB 230V     | Cutting Disc AC-D 5" SPX 1.0 MP25 | 3599062     |
| AG 125-15DB 110V     | Cutting Disc AC-D 5 SPX 1.0 MP25  | 3599061     |

# 7" Angle grinder AG 180-D



#### **APPLICATIONS**

• Weld grinding and metal preparation

#### **ADVANTAGES**

- Three-position side handle
- Safety multi-finger dead-man's switch
- Spindle lock for fast, easy disc changing







No costs for maximum twice replacement within the first year

| Technical data           |                    |
|--------------------------|--------------------|
| Disc diameter            | 180 mm             |
| Max. cutting depth       | 42 mm              |
| No-load speed            | 8500 rpm           |
| Dimensions (LxWxH)       | 470 x 106 x 132 mm |
| Weight according to EPTA | 5.2 kg             |



# Order Now

# Package contents

| Tools           | Inserts                           | Item Number |
|-----------------|-----------------------------------|-------------|
| AG 180-20D 230V | Cutting Disc AC-D 7" SPX 1.0 MP25 | 3553417     |



### **Accessories for Angle Grinder**

| Accessories for Angle Grinder  |          |          | ı        | ı          | ı           | ı          |                      |
|--|----------|----------|----------|------------|-------------|------------|----------------------|
|  |          | AG 100-S | AG 100-D | AG 125-13S | AG 125-15DB |            |                      |
| Ordering designation   |          | AG       | AG       | AG         | AG          | Sales pack | Item number          |
|  |          |          |          |            |             | quantity   |                      |
| <b>Dust extr. hood (grinding) DG-EX 100/4"</b> Dust collection hood for concrete and mineral grinding applications                                     | 6        | •        | •        |            |             | 1 pc       | 2101313              |
| Dust extr. hood (grinding) DG-EX 125/5" Dust collection hood for concrete and mineral grinding applications  | 6        |          |          | •          | •           | 1 pc       | 2126539              |
| Dust extr. hood (cutting) DC-EX 125/5"C Dust collection hood for concrete and mineral cutting or slitting applications                                 | 1        |          |          | •          | •           | 1 pc       | 284978               |
| Dust extr. hood (slitting) DC-EX 125/5"M  Dust collection hood for concrete and mineral cutting or slitting applications and double disc compatibility |          |          |          | •          |             | 1 pc       | 267720               |
| Adapter DC-EX SL kit Use together with Dust extr. hood (slitting) DC-EX 125/5"M to separate two cutting discs for concrete and mineral slitting        | 4o       |          |          | •          |             | 1 pc       | 352945 <sup>1)</sup> |
| Quick-locking nut flat Fits the M14 spindle (125, 150, 180, and 230 mm diameters)  |          |          |          | •          |             | 1 pc       | 2149274              |
| Side handle  |          |          |          | •          | •           | 1 pc       | 282140               |
| Side handle  | -        | •        | •        |            |             | 1 pc       | 20798491)            |
| Fine pitch thread Nut M14  | <b>(</b> |          |          | •          |             | 1 pc       | 435770               |
| Fine pitch thread Nut M14  | 0        |          |          |            | •           | 1 pc       | 2138623              |
| Fine pitch thread Nut M10  | 3        | •        | •        |            |             | 1 pc       | 20798521)            |
| Nut M14  | 0        |          |          | •          |             | 1 pc       | 20099901)            |
| Nut M10  | 0        | •        | •        |            |             | 1 pc       | 20798511)            |
| Protective cover   | •        |          |          | •          | •           | 1 pc       | 341429               |
| Protective cover   | •        | •        | •        |            |             | 1 pc       | 20798451)            |
| Clip-on front cover  | ^        |          |          | •          |             | 1 pc       | 2103510              |
| Clip-on front cover  | ^        | •        | •        |            |             | 1 pc       | 20798461)            |
|  |          |          |          |            |             |            |                      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Thin cutting disc, AC-D special performance

#### **APPLICATIONS**

 Cutting steel and stainless steel pipes, rods, profiles and metal sheets

# 25 O 251

#### **ADVANTAGES**

 Special Performance (SP) disc with a harder bond for maximum performance and longest life



| Ordering designation | Disc diameter | Blade thickness | Arbour   | •        | Max. permitted speed | Sales pack quantity | Item number |
|----------------------|---------------|-----------------|----------|----------|----------------------|---------------------|-------------|
| AC-D SP 125x1.0      | 125 mm        | 1 mm            | 22.23 mm | Shape 41 | 12300 rpm            | 25 pc               | 2150704     |
| AC-D SPX 105x1.0     | 105 mm        | 1 mm            | 22.23 mm | Shape 41 | 12300 rpm            | 50 pc               | 2253920     |
| AC-D SPX 105x1.0     | 105 mm        | 1 mm            | 22.23 mm | Shape 41 | 12300 rpm            | 25 pc               | 2251539     |
| AC-D SPX 125x1.0     | 125 mm        | 1 mm            | 22.23 mm | Shape 41 | 12300 rpm            | 25 pc               | 2150705     |
| AC-D SPX 150x1.2     | 150 mm        | 1.2 mm          | 22.23 mm | Shape 41 | 10200 rpm            | 25 pc               | 2150730     |
| AC-D SPX 180x1.5     | 180 mm        | 1.5 mm          | 22.23 mm | Shape 41 | 8500 rpm             | 25 pc               | 2150733     |

Please visit Hilti website for the latest item numbers and related products

# Cutting disc, AC-D universal performance

#### **APPLICATIONS**

 Cutting steel and stainless steel pipes, rods, profiles and metal sheets



#### **ADVANTAGES**

 Universal Performance (UP) disc with a more flexible bond for lasting high performance and value

| Ordering designation   | Disc diameter | Blade thickness | Arbour | Blade / disc shape | Max. permitted speed | Sales pack quantity | Item number |
|------------------------|---------------|-----------------|--------|--------------------|----------------------|---------------------|-------------|
| AC-D 100 UP 1mm (50)   | 100 mm        | 1 mm            | 16 mm  | Shape 41           | 15300 rpm            | 50 pc               | 412414      |
| AC-D 100 UP 2.5mm (25) | 100 mm        | 2.5 mm          | 16 mm  | Shape 41           | 15300 rpm            | 25 pc               | 412415      |



# Grinding disc, AG-D special performance

#### **APPLICATIONS**

• Edge and surface grinding on steel and stainless steel

#### **ADVANTAGES**

 Special Performance (SP) disc with a harder bond for maximum performance and longest life





| Ordering designation | Disc diameter | Blade thickness | Arbour   | Blade / disc shape | Max. permitted speed | Sales pack quantity | Item number |
|----------------------|---------------|-----------------|----------|--------------------|----------------------|---------------------|-------------|
| AG-D SP 125x6.4      | 125 mm        | 6.4 mm          | 22.23 mm | Shape 27           | 12250 rpm            | 10 pc               | 2150740     |
| AG-D SP 150x6.4      | 150 mm        | 6.4 mm          | 22.23 mm | Shape 27           | 10200 rpm            | 10 pc               | 2150742     |

Please visit Hilti website for the latest item numbers and related products

# Grinding disc, AG-D universal performance

#### **APPLICATIONS**

• Edge and surface grinding on steel and stainless steel

#### **ADVANTAGES**

 Universal Performance (UP) disc with a more flexible bond for lasting high performance and value





| Ordering designation   | Disc diameter | Blade thickness | Arbour | Blade / disc shape |           | Sales pack quantity | Item number |
|------------------------|---------------|-----------------|--------|--------------------|-----------|---------------------|-------------|
| AG-D 100 UP 6.4mm (10) | 100 mm        | 6.4 mm          | 16 mm  | Shape 27           | 15300 rpm | 10 pc               | 412413      |

Please visit Hilti website for the latest item numbers and related products

# Drywall stud cutting disc for chop saws AC-D DS

# **APPLICATIONS**

Cutting drywall studs with chop saws





| Ordering designation    | Blade thickness | Arbour  | Blade / disc shape | Base<br>Material | Sales pack quantity | Item number |
|-------------------------|-----------------|---------|--------------------|------------------|---------------------|-------------|
| AC-D 14"x3/32"x1" DS SP | 2.381 mm        | 25.4 mm | Shape 1            | Drywall studs    | 10 pc               | 436732      |
| AC-D 14"x3/32"x1" ST UP | 2.381 mm        | 25.4 mm | Shape 1            | General steel    | 10 pc               | 436735      |

# \_

# Diamond cutting / grinding disc - Performance Line









| Ordering designation            | Disc diameter (mm) | Segment height (mm) | No. of segments | Features | Sales pack quantity | Item number |
|---------------------------------|--------------------|---------------------|-----------------|----------|---------------------|-------------|
| P-S 100/20/16 UNIV CUTTING DISC | 100 mm             | 12 mm               | 5               | Concrete | 1 pc                | 2118554     |
| P-S 125/22.2 UNIV CUTTING DISC  | 125 mm             | 12 mm               | 7               | Concrete | 1 pc                | 2118670     |
| Diamond Cup 100/4" P(2) univ.   | 100 mm             | 12 mm               | 5               | Concrete | 2 pc                | 2164630     |
| Diamond Cup 125/5" P(2) univ.   | 125 mm             | 12 mm               | 9               | Concrete | 2 pc                | 2163739     |

Please visit Hilti website for the latest item numbers and related products

# Diamond cutting / grinding disc - Super Performance Line







| Ordering designation             | Disc diameter (mm) | Segment height (mm) | No. of segments |          | Sales pack quantity | Item number |
|----------------------------------|--------------------|---------------------|-----------------|----------|---------------------|-------------|
| EQD SPX 100/22 UNIV CUTTING DISC | 100 mm             | 12 mm               | 7               | Concrete | 1                   | 2117954     |
| EQD SPX 125/22 UNIV CUTTING DISC | 125 mm             | 12 mm               | 9               | Concrete | 1                   | 2117958     |
| Diamond Cup 125/5" SPX univ.     | 125 mm             | 12 mm               | 7               | Concrete | 1                   | 2163565     |



# Jig saw blade for wood



#### **APPLICATIONS**

 For fast, accurate, straight or curved cuts Hilti has the right blade for every job

#### **ADVANTAGES**

 Hilti jig saw blades offer a variety of blade shapes and tooth configurations offering the right blade for every job, for straight or curved cuts

| Technical data |                                   |
|----------------|-----------------------------------|
| Base material  | Wood                              |
| Blade material | HCS                               |
| Blade features | Long life, clean cut, exact angle |
| Shank          | Single lug shank (T-shank)        |



| Ordering designation            | Blade type | Toothed section length | Tooth pitch | Teeth per inch | Application ranged | Sales pack quantity | Item number |
|---------------------------------|------------|------------------------|-------------|----------------|--------------------|---------------------|-------------|
| Jig saw blade WD 93 2.5 HCS (5) | -          | 93 mm                  | 2.5 mm      | -              | -                  | 5 pc                | 2154916     |
| Jig saw blade WD 77 P HCS (5)   | -          | 77 mm                  | Progressive | -              | -                  | 5 pc                | 2114715     |

Please visit Hilti website for the latest item numbers and related products

#### Jig saw blade for metal



#### **APPLICATIONS**

Cutting sheet metal, metal tubes and pipes

#### **ADVANTAGES**

 Hilti jig saw blades offer a variety of blade shapes and tooth configurations offering the right blade for every job, for straight or curved cuts

| Technical data |                            |
|----------------|----------------------------|
| Base material  | Metal                      |
| Blade material | BIM bi-metal               |
| Shank          | Single lug shank (T-shank) |



| Ordering designation                   | Blade type | Toothed section length | Tooth pitch | Teeth per inch | Application ranged | Sales pack quantity | Item number |
|--|------------|------------------------|-------------|----------------|--------------------|---------------------|-------------|
| Jig saw blade SP 77 (5) Wood Curve     | -          | 77 mm                  | -           | -              | -                  | 5                   | 2332308     |
| Jig saw blade SP 93 (5) Wood Precision | -          | 93 mm                  | -           | -              | -                  | 5                   | 2332287     |
| Jig saw blade SPX 105 (5) Universal    | -          | 105 mm                 | -           | -              | -                  | 5                   | 2332310     |

Please visit Hilti website for the latest item numbers and related products

### Jig saw blade for multiple materials



#### **APPLICATIONS**

Cutting wood, metal and plastics using the same blade.

#### **ADVANTAGES**

 Hilti jig saw blades are available in a variety of shapes and tooth configurations providing the right blade for virtually any job, no matter whether making straight or contoured cuts

| Technical data |                      |
|----------------|----------------------|
| Base material  | Multiple materials   |
| Blade features | Long life, curve cut |
| Blade type     | CurveCut             |



| Ordering designation          | Blade type | Toothed section<br>length | Tooth pitch | Teeth per inch | Application ranged | Sales pack quantity | Item number |
|-------------------------------|------------|---------------------------|-------------|----------------|--------------------|---------------------|-------------|
| Jig saw blade UD 105 P HM (5) | -          | 105 mm                    | Progressive | -              | -                  | 5 pc                | 2185149     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Universal vacuum cleaner VC 20-U(M)



#### **APPLICATIONS**

- Removing dust from drilling, slitting, grinding, cutting and coring
- Removing slurry from wet coring and cleaning

#### **ADVANTAGES**

- Hilti AirBoost filter technology for consistently high suction performance
- Very good handling thanks to extremely compact design
- Full exploitation of tank capacity due to placement of filter and hose connection in the upper part of the machine
- Robust housing to withstand the harshest jobsite conditions
- New tank concept for easy and virtually dust-free dust emptying
- Maximum total dust load: up to 25 kg











| Technical data   |                    |
|--|--------------------|
| Container capacity                                     | 21 L               |
| Dust capacity  | 23 kg              |
| Water capacity   | 13.5 L             |
| A-weighted emission sound pressure level <sup>1)</sup> | 71 dB (A)          |
| Hose diameter  | 36 mm              |
| Hose length  | 5000 mm            |
| Weight according to EPTA Procedure 01/2003             | 13 kg              |
| Dimensions (LxWxH)                                     | 505 x 380 x 500 mm |

<sup>1)</sup> according to EN 60745





| Ordering designation | Package contents                       | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| VC 20-UL 230V        | 1x Univ. vacuum cleaner VC 20-UL 230V  | 1 pc                | 2114592     |
| VC 20-UM 110V        | 1x Univ. vacuum cleaner VC 20-UM 110 V | 1 pc                | 2114599     |



# Universal vacuum cleaner VC 40-U



#### **APPLICATIONS**

- Removing dust from drilling, slitting, grinding, cutting and coring
- Removing slurry from wet coring and cleaning

#### **ADVANTAGES**

- Hilti AirBoost filter technology for consistently high suction performance
- Very good handling thanks to extremely compact design
- Full exploitation of tank capacity due to placement of filter and hose connection in the upper part of the appliance
- Robust housing to withstand the harshest jobsite conditions
- New tank concept for easy and virtually dust-free dust emptying
- Maximum total dust load: up to 40 kg









| Technical data   |                    |
|--|--------------------|
| Container capacity                                     | 36 L               |
| Dust capacity  | 40 kg              |
| Water capacity   | 25 L               |
| A-weighted emission sound pressure level <sup>1)</sup> | 71 dB (A)          |
| Hose diameter  | 36 mm              |
| Hose length  | 5000 mm            |
| Weight according to EPTA<br>Procedure 01/2003          | 14.7 kg            |
| Dimensions (LxWxH)                                     | 505 x 380 x 610 mm |

<sup>1)</sup> according to EN 60745





| Ordering designation | Package contents                      | Sales pack quantity | Item number |
|----------------------|---------------------------------------|---------------------|-------------|
| VC 40-UL 230V        | 1x Univ. vacuum cleaner VC 40-UL 230V | 1 pc                | 2114605     |
| VC 40-UM             | 1x Univ. vacuum cleaner VC 40-UM      | 1 pc                | 2114611     |

# Universal hybrid vacuum cleaner VC 40-U-Y



#### **APPLICATIONS**

- Removing dust from drilling, slitting, grinding, cutting and coring
- Removing wet coring slurry
- General cleaning and removal of wet and dry materials
- Charging all Hilti Li-ion batteries (14V, 22V, 36V)
- Transporting all Hilti toolboxes (up to max. 25 kg)

#### **ADVANTAGES**

- Corded and cordless wet and dry vacuum cleaner
- Integrated universal battery charger for all Hilti Li-ion batteries (14V 22V 36V)
- Hilti AirBoost filter technology for consistently high suction performance
- Hilti AirBoost filter technology on/off switch for quieter operation
- Easy to operate with new HMI interface, incorporating LEDs for indication of battery charging and charging progress
- Built-in power socket enabling synchronized operation with electric tools for improved working convenience
- Robust casing designed to withstand the harshest jobsite conditions











| Technical data   |                    |
|--|--------------------|
| Container capacity                                     | 36 L               |
| Dust capacity  | 40 kg              |
| Water capacity   | 25 L               |
| A-weighted emission sound pressure level <sup>1)</sup> | 70 dB (A)          |
| Hose diameter  | 36 mm              |
| Hose length  | 4650 mm            |
| Weight according to EPTA<br>Procedure 01/2003          | 16.9 kg            |
| Dimensions (LxWxH)                                     | 530 x 380 x 670 mm |

1) according to EN 60745





| Ordering designation | Package contents                       | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| VC 40-U-Y 230V       | 1x Univ. vacuum cleaner VC 40-U-Y 230V | 1 pc                | 2044382     |



# **Universal Vacuum Cleaner VC 40L-X**





#### **APPLICATIONS**

- Dust extraction from grinding, cutting, slitting, drilling and dry coring tools
- Wet and dry cleaning
- Removing slurry during wet coring applications

#### **ADVANTAGES**

- Sturdy universal vacuum cleaner built for construction work

   integrated push-bar for mobility over longer distances and
   extra-durable components to withstand the harshest jobsite
   conditions
- Extremely durable Solight-ecco® tires help to withstand water, heat and punctures when in use on construction sites
- Hilti AirBoost automatic, adaptive filter cleaner cleans the air filter as soon as necessary, keeping dust extraction performance consistently high
- Performance display live feedback on the vacuum cleaner's filter status and suction strength
- Optional auto-start available enables on/off via Bluetooth® remote control

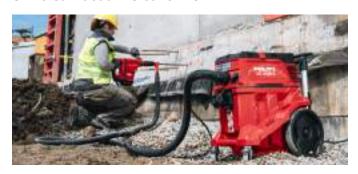
| Technical data                  |                    |
|---------------------------------|--------------------|
| Air Flow Motor Alone            | 74 l/s             |
| Air Flow at Hose End            | 39 l/s             |
| Max. Vacuum                     | 24.5 kPa           |
| Water capacity                  | 22.8               |
| Container capacity              | 30                 |
| Dust capacity                   | 34 kg              |
| Dust class                      | L                  |
| Integrated power socket         | Yes                |
| Max socket output power         | 2400 W             |
| Power source                    | Corded             |
| Noise                           | 69 dB (A)          |
| Rated input power               | 1200 W             |
| Rated input voltage             | 230 V              |
| Supply cord length              | 7000 mm            |
| Dimensions (LxWxH)              | 560 x 365 x 590 mm |
| Weight according to EPTA Proce- | 14.4 ka            |



| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| VC 40L-X 230V        | 1x Filter VC 20-/40-X univ, 1x Dust bag VC 40-X (10) plastic, 1x Dust bag VC 40-X (10) fleece, 1x Filter VC 20-/40-X dry | 1 pc                | 2220075     |

dure 01/2003

#### **Universal Vacuum Cleaner VC 40M-X**





#### **APPLICATIONS**

- Dust extraction from grinding, cutting, slitting, drilling and dry coring tools
- Wet and dry cleaning
- Removing slurry during wet coring applications

#### **ADVANTAGES**

- Sturdy universal vacuum cleaner built for construction work

   integrated push-bar for mobility over longer distances and extra-durable components to withstand the harshest jobsite conditions
- Extremely durable Solight-ecco® tires help to withstand water, heat and punctures when in use on construction sites
- Hilti AirBoost automatic, adaptive filter cleaner cleans the air filter as soon as necessary, keeping dust extraction performance consistently high
- Performance display live feedback on the vacuum cleaner's filter status and suction strength
- Optional auto-start available enables on/off via Bluetooth® remote control

| Technical data                             |                    |
|--|--------------------|
| Air Flow Motor Alone                       | 71 l/s             |
| Air Flow at Hose End                       | 38 l/s             |
| Max. Vacuum                                | 22.3 kPa           |
| Water capacity                             | 22.8               |
| Container capacity                         | 30 I               |
| Dust capacity                              | 34 kg              |
| Dust class                                 | M                  |
| Integrated power socket                    | Yes                |
| Max socket output power                    | 650 W              |
| Power source                               | Corded             |
| Noise                                      | 69 dB (A)          |
| Rated input power                          | 1100 W             |
| Rated input voltage                        | 110 V              |
| Supply cord length                         | 7000 mm            |
| Dimensions (LxWxH)                         | 560 x 365 x 590 mm |
| Weight according to EPTA Procedure 01/2003 | 14.4 kg            |



| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| VC 40M-X 110V (16A)  | 1x Filter VC 20-/40-X univ, 1x Dust bag VC 40-X (10) plastic, 1x Dust bag VC 40-X (10) fleece, 1x Filter VC 20-/40-X dry | 1 pc                | 2220075     |



# Cordless Vacuum Cleaner VC 5-A22 NEW





# **APPLICATIONS**

- Cleaning
- Dust extraction during drilling

#### **ADVANTAGES**

- Compact size and light weight for easy carrying. Shoulder strap to carry tool close to the body while keeping both hands free
- Two power modes eco and full
- A floor tool and a crevice nozzle are stored on-board
- Hose expands up to 2.5 m to reach into tight corners
- Manual filter cleaning to keep the filter clear and suction high

| Technical data     |                      |
|--------------------|----------------------|
| Container capacity | 3.5 L                |
| Dust class         | L                    |
| Suction capacity   | 35 L/S               |
| Rated input power  | 330 W                |
| Dust capacity      | 3 kg                 |
| Dimensions (LxWxH) | 380 x 222.5 x 284 mm |





| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| VC 5-A22             | 1x Vacuum cleaner VC 5-A22 Assy  | 1 pc                | 2187660     |
| VC 5-A22 Kit 110V    | 1x Vacuum cleaner VC 5-A22 Assy, 2xBattery pack B 22/5.2 Li-ion, 1x Quick charger 110V | 1 pc                | 3630507     |
| VC 5-A22 Kit 230V    | 1x Vacuum cleaner VC 5-A22 Assy, 2xBattery pack B 22/5.2 Li-ion, 1x Quick charger 230V | 1 pc                | 3630506     |
|                      |  | . 60                |             |

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| Dry filter VC 5      | 1 pc                | 2192229     |
| Dust bag VC 5        | 5 pc                | 2192260     |
| Floor nozzle VC 5    | 1 pc                | 2206016     |
| Blower VC 5          | 1 pc                | 2214622     |

#### **Accessories for Vacuum Cleaners**

|   |    |            |            | <b> </b>     |                     |             |
|---|----|------------|------------|--------------|---------------------|-------------|
|   |    | VC 20-U(M) | VC 40-U(M) | VC 40-U(M)-Y |                     |             |
| Ordering designation  |    |            |            |              | Sales pack quantity | Item number |
| Accessory kit VC 20/40                                      |    | •          | •          | •            | 1 pc                | 20442131)   |
| Adapter plate VC 20/40                                      | -  | •          | •          | •            | 1 pc                | 20442111)   |
| Battery pack B 36/6.0 Li-Ion                                |    |            |            | •            | 1 pc                | 2018896     |
| Dust bag VC 20 (10) plastic For collecting wet & dry dust   |    | •          |            |              | 10 pc               | 203854      |
| Dust bag VC 20 (5) assy For collecting wood dust            |    | •          |            |              | 5 pc                | 203858      |
| Dust bag VC 40 (10) plastic For collecting wet and dry dust | M. |            | •          | •            | 10 pc               | 2038521)    |
| Dust bag VC 40 (5) assy For collecting wood dust            |    |            | •          | •            | 5 pc                | 2038561)    |
| Dust bag VC 40 (5) PES For dry and wet dust collection      | •  |            | •          | •            | 5 pc                | 2038571)    |
| Filter VC 20/40 dry For filtering dry dust                  |    | •          | •          | •            | 1 pc                | 2121386     |
| Filter VC 20/40 Universal For filtering dry & wet dust      |    | •          | •          | •            | 1 pc                | 2121387     |
| Push bar VC 20  |    | •          |            |              | 1 pc                | 20442141)   |
| Push bar VC 40 Foldable push bar handle                     | 7  |            | •          | •            | 1 pc                | 2047174     |
| Tool box VC 20/40   |    | •          | •          | •            | 1 pc                | 20442121)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.





# **Diamond Coring Systems**

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| Diamond coring tool DD 120    | Page 174 |
| Diamond coring tool DD 160    | Page 176 |
| Diamond coring tool DD 200    | Page 178 |
| Diamond coring tool DD 350-CA | Page 180 |
| Diamond caring tool DD 500-CA | Page 182 |



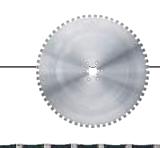
# **Diamond Core Bits and Accessories**

| Diamond core bit DD-BI SPX-L Abrasive        | Page 184 |
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| Abrasive X-change Module SPX-L               | Page 185 |
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| SPX-L Combo (3X-change module plus 1 barrel) | Page 187 |
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| WMS 100 accessories                          | Page 191 |
| Vacuum pump DD VP-U                          | Page 192 |
| Water supply unit and components DD          | Page 192 |



# **Diamond Sawing Systems**

| Wall saw DST 10-CA  | Page 193 |
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| Wire saw DS WS 15   | Page 196 |
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# **Diamond Sawing Inserts**

| MCL blade - Premium    | Page 198 |
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| S1 SPX wire - Standard | Page 199 |
| VB-SPX wire - Premium  | Page 199 |



# **CORING SYSTEMS**







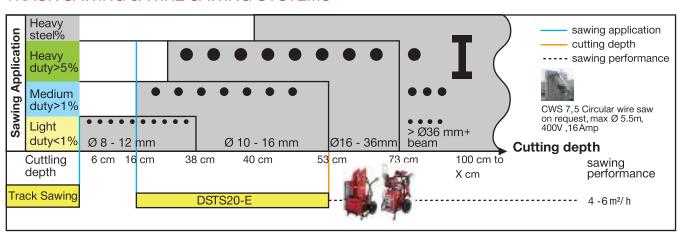
| Model                           |   | DD 30-W  | DD 120  | DD 160   |
|---------------------------------|---|--|---|--|
| Technical data ■ Diameter Range | (max)   | 8 - 35 mm<br>—   | 16 - 162 mm   | 25 - 202 mm<br>—   |
|                                 | (optimum)                                     | 8 - 20 mm  | 22 - 82 mm  | 25 - 162 mm  |
| ■ Input Voltage                 |   | 110V / 230V  | 110V / 230V   | 110V / 230V  |
| ■ Nominal Power                 |   | 1350W / 1450W  | 1600W   | 2200W  |
| ■ Speed (no load)               | 1st Gear<br>2nd Gear<br>3rd Gear<br>10th Gear | 9200 r.p.m.<br>—<br>—<br>—   | 650 r.p.m.<br>1380 r.p.m.<br>—  | 420 r.p.m.<br>700 r.p.m.<br>1570 r.p.m.  |
| ■ Torque (with load)            | 1st Gear<br>2nd Gear<br>3rd Gear<br>10th Gear | 13 Nm<br>—<br>—<br>—   | 18.7 Nm / 19.9 Nm<br>8.8 Nm / 9.4 Nm<br>—   | _<br>_<br>_  |
| ■ Dimensions (LxWxH)            |   | 423x108x195 mm   | 830x147x330 mm  | 450x195x315 mm   |
| ■ Weight (machine only)         |   | 6.8 kg   | 10 kg (with drillstand)   | 10.3 kg  |
| ■ Noise and vibration info      | ormation                                      | 84 db  | 89 db   | 93 db  |
| ■ Dry Coring                    |   | NO   | NO  | NO   |
| Core bits                       |   | SPX-T  | SPX-L   | SPX-L  |
| Features                        |   | ■ Low noise ■ Little vibration ■ Independent from external water supplies ■ Top Spin for speed and effciency | <ul> <li>■ Very user-friendly</li> <li>■ Compact &amp; lightweight unit</li> <li>■ Easy to transport and set up</li> <li>■ Rugged 2-speed Gearing</li> <li>■ Service indicator</li> </ul> | <ul> <li>Three speeds</li> <li>Overload indicator</li> <li>Light weight</li> <li>Anchor or Vacuum fastening baseplate</li> </ul> |
| Remarks                         |   | <b>6 0</b>   | <b>(ii)</b> (0)   | <b>(i) (b)</b>   |

Mode of operation: Rig-based drilling system



Node of operation: Hand-held or rig-mounted drilling system

# TRACK SAWING & WIRE SAWING SYSTEMS



Remark: The data above are for reference only, not a promise. The actual result can be different depending on different situation in different jobsites.







| DD 200  | DD 350-CA   | DD 500-CA   |
|---|---|---|
| 35 - 500 mm<br>—<br>52 - 250 mm   | 52 - 500 mm<br>—<br>82 - 350 mm   | 82 - 600 mm<br>—<br>102 - 500 mm  |
| 110V / 230V   | 110V / 230V   | 3x 400V   |
| 2530W / 3200W   | 3000W / 3600W   | 5500W   |
| 265 r.p.m. / 240 r.p.m.<br>550 r.p.m. / 580 r.p.m.<br>1120 r.p.m. / 1160 r.p.m.   | 286 r.p.m.<br>667 r.p.m.  | 265 r.p.m. 571 r.p.m.   |
| 140 Nm<br>45 Nm<br>21 Nm  | 100 Nm  | 174 Nm  |
| 630x150x173 mm  | 608x192x216 mm  | 608x192x216 mm  |
| 12.5 kg   | 14.4 kg   | 16.6 kg   |
| 93 db   | 95 db   | 97 db   |
| YES   | YES   | YES   |
| SPX-L   | SPX-L   | SPX-L   |
| <ul> <li>■ Three speeds</li> <li>■ Simple Control panel</li> <li>■ Overload and thermal protector</li> <li>■ Vacuum and anchor-secured baseplate</li> </ul> | <ul> <li>Power high frequency motor</li> <li>10 electronic speeds</li> <li>User-friendly power controls</li> <li>IP55 design provides protection from water splashes</li> </ul> | <ul> <li>Power high frequency motor</li> <li>10 electronic speeds</li> <li>User-friendly power controls</li> <li>IP55 design provides protection from water splashes</li> </ul> |
| <b>(ii)</b> (0)   | 6   | <b>(</b>  |

# Wet or dry operation: Wet

# KEY DATA OF WALL SAW

| Sawing System | Power supply,<br>400 Volt (Ampeer) | Motor power<br>(kW) | Max. cut<br>depth (cm) | Sawingperfrm.<br>(m2/h*) | *On medium<br>concrete,<br>rebar< 1%, CLASS |
|---------------|------------------------------------|---------------------|------------------------|--------------------------|---|
| DST 10-CA     | 16                                 | 9                   | 38                     | 2 to 4                   | light / med.                                |
| DST 20-CA     | 32                                 | 18                  | 73                     | 4 to 6                   | med / high                                  |



# Diamond coring tool DD 30-W NEW





#### **APPLICATIONS**

• Drilling accurate anchor and through holes, 8 to 35 mm diameter

# **ADVANTAGES**

- Efficient: Drills through reinforcing bars
- Versatile: Drills through various types of steel reinforced concrete, marble, etc.











# Technical data

pressure level

| Drilling range            | Hand-held wet: 8-35 mm |
|---------------------------|------------------------|
|                           | Rig-based wet: 8-35 mm |
| Nominal power             | 1450W                  |
| Rotation speed            | Gear 1: 8700 rpm       |
| Dimensions (LxWxH)        | 441 x 191 x 120 mm     |
| Weight of complete system | 7.6 kg                 |
| Vall accessibility        | 40 mm                  |
| Chuck type                | DD-C+                  |
| Protection class          | Class I                |
| A-weight emission sound   | 87 dB (A) <sup>1</sup> |



| Ordering designation | Package contents                             | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DD 30-W 110V         | 1x Diamond coring tool DD 30-W 110V, 1x Case | 1 pc                | 2043844     |
| DD 30-W 230V         | 1x Diamond coring tool DD 30-W 230V, 1x Case | 1 pc                | 2043863     |

# Accessories for Diamond Drilling Tools DD 30-W

| Ordering designation            |            | Sales pack quantity | Item number  |
|---------------------------------|------------|---------------------|--------------|
| Drilling stand DD-ST 30         | 1.         | 1 pc                | 2051335      |
| Seal DD-CR1                     | 0          | 1 pc                | 3762831)     |
| Depth gauge DD-ST30-ES          | ్          | 1 pc                | 20462341)    |
| Handwheel DD-ST 30-HW-2A        | <u> </u>   | 1 pc                | 2792781)     |
| Water collector system DD-WC-30 |            | 1 pc                | 2046233      |
| Cover cap DD-30-W-CV            | <b>9</b> - | 1 pc                | 2046235      |
| Side handle DD-SH-30            | +          | 1 pc                | 20462321)    |
| Rubber seal DD-WCS-30           | 9          | 1 pc                | 20462371)    |
| Case DD 30-W                    | - marin    | 1 pc                | 20355051)    |
| Connecting piece DD 30-W        |            | 1 pc                | 2131149      |
| Jig brush                       | •          | 1 pc                | 277489-5091) |
| Core breaker DD-CB              |            | 1 pc                | 338346-681)  |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Ultimate diamond core bit DD C SPX-T



#### **APPLICATIONS**

 Wet coring of small diameter anchor or through holes in all types of concrete

#### **ADVANTAGES**

 High drilling performance in combination with the Hilti DD EC-1 or Hilti DD 30-W

| Technical data |   |  |
|----------------|---|--|
| Туре           | Core bit  |  |
| Base materials | Concrete (very abrasive)                              |  |
| Drilling mode  | Hand-held, Rig-mounted, Hand-<br>held and rig-mounted |  |



| Ordering designation   | Diameter | Working length | Sales pack quantity | Item number |
|------------------------|----------|----------------|---------------------|-------------|
| C+ 8/150 SPX-T abras.  | 8 mm     | 150 mm         | 1 pc                | 21390041)   |
| C+ 10/150 SPX-T abras. | 10 mm    | 150 mm         | 1 pc                | 2139005     |
| C+ 12/150 SPX-T abras. | 12 mm    | 150 mm         | 1 pc                | 2139006     |
| C+ 14/150 SPX-T abras. | 14 mm    | 150 mm         | 1 pc                | 2076461     |
| C+ 15/150 SPX-T abras. | 15 mm    | 150 mm         | 1 pc                | 2076463     |
| C+ 16/300 SPX-T abras. | 16 mm    | 300 mm         | 1 pc                | 2076467     |
| C+ 18/300 SPX-T abras. | 18 mm    | 300 mm         | 1 pc                | 2076469     |
| C+ 20/300 SPX-T abras. | 20 mm    | 300 mm         | 1 pc                | 2076471     |
| C+ 22/300 SPX-T abras. | 22 mm    | 300 mm         | 1 pc                | 2076472     |
| C+ 24/300 SPX-T abras. | 24 mm    | 300 mm         | 1 pc                | 2076473     |
| C+ 25/300 SPX-T abras. | 25 mm    | 300 mm         | 1 pc                | 2076474     |
| C+ 28/300 SPX-T abras. | 28 mm    | 300 mm         | 1 pc                | 2076476     |
| C+ 30/300 SPX-T abras. | 30 mm    | 300 mm         | 1 pc                | 2076478     |
| C+ 32/300 SPX-T abras. | 32 mm    | 300 mm         | 1 pc                | 2076479     |
| C+ 35/300 SPX-T abras. | 35 mm    | 300 mm         | 1 pc                | 2076482     |
| C+ 20/600 SPX-T abras. | 20 mm    | 600 mm         | 1 pc                | 20764831)   |
| C+ 22/600 SPX-T abras. | 22 mm    | 600 mm         | 1 pc                | 20764841)   |
| C+ 24/600 SPX-T abras. | 24 mm    | 600 mm         | 1 pc                | 20764851)   |
| C+ 25/600 SPX-T abras. | 25 mm    | 600 mm         | 1 pc                | 20764861)   |
| C+ 28/600 SPX-T abras. | 28 mm    | 600 mm         | 1 pc                | 20764871)   |
| C+ 30/600 SPX-T abras. | 30 mm    | 600 mm         | 1 pc                | 20764881)   |
| C+ 32/600 SPX-T abras. | 32 mm    | 600 mm         | 1 pc                | 20764891)   |
| C+ 35/600 SPX-T abras. | 35 mm    | 600 mm         | 1 pc                | 20764901)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Diamond coring tool DD 120





#### **APPLICATIONS**

- Installing pipes for sanitary, heating and air conditioning
- Installing water supply and waste water pipes
- Making openings for cable trays
- Setting large-diameter anchors and reinforcing bars
- Installing railings and barriers

#### **ADVANTAGES**

- Exceptionally user-friendly thanks to self-explanatory features and controls
- Compact, lightweight unit for extremely easy handling
- Easy to transport and set up
- Two-speed Gearing for optimum speed and torque
- More reliable and lower repair costs











#### Technical data

| Drilling range                                | Rig-based wet: 16-162 mm          |
|---|-----------------------------------|
| Nominal power                                 | 1600W                             |
| Rotation speed                                | Gear 1: 650 rpm; Gear 2: 1380 rpm |
| Dimensions (LxWxH)                            | 830 x 147 x 330 mm                |
| Weight of complete system                     | 11 kg                             |
| Wall accessibility                            | 41 mm                             |
| Protection class                              | Class I                           |
| Radio and television interference suppression | Yes                               |
| Connection end                                | BI+                               |
| Possible corebits                             | SPX-L                             |







| Ordering designation | Package contents  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DD 120 110V          | 1x Diamond coring tool DD 120 110V, 1x Chuck BI+  | 1 pc                | 2216319     |
| DD 120 230V          | 1x Diamond coring tool DD 120 230V, 1x Chuck BI+  | 1 pc                | 2216315     |
| DD 120 110V System   | 1x Diamond coring tool DD 120 110v, 1x Chuck BI+ assy, 1x DD-LR-CLN Clamping nut, 1x DD-LR-CLN Clamping spindle, 1x HSD-G M12 Setting tool, 1x TE-C 15/16, 50x HKD M12x50 | 1 pc                | 3611502     |
| DD 120 230V System   | 1x Diamond coring tool DD 120 230v, 1x Chuck BI+ assy, 1x DD-LR-CLN Clamping nut, 1x DD-LR-CLN Clamping spindle, 1x HSD-G M12 Setting tool, 1x TE-C 15/16, 50x HKD M12x50 | 1 pc                | 3611500     |



# Accessories

| Ordering designation   | Sales pack quantity | Item number |
|--|---------------------|-------------|
| BI+ connection end DD-B SPX-L core bit with BI+ connection end | 1 pc                | 236120      |
| Drilling stand DD-ST 120 STL                                   | 1 pc                | 22031541)   |
| Drilling stand DD-ST 120 STM                                   | 1 pc                | 22031581)   |
| Drilling stand DD-ST 120 SFL                                   | 1 pc                | 2203159     |
| Spacer DD M12s   | 1 pc                | 4092691)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Diamond coring tool DD 160





#### **APPLICATIONS**

- Rig-based wet drilling in concrete for pipe penetrations in plumbing, heating and air conditioning installations
- Stitch drilling for cable trays and ventillation ducts
- Drilling blind holes for large-diameter anchors, reinforcing bars

#### **ADVANTAGES**

- Exceptionally user-friendly thanks to self-explanatory features and controls
- Sturdy 3-speed Gearing for outstanding coring performance across the entire diameter range
- The power control LED helps inexperienced users achieve the optimum rate of drilling progress and maximum core bit life under all conditions
- Choice of a high-grade drill stand with many useful features or a simple, very compact drill stand with basic functionality
- Clear and concise range of accessories for added versatility















#### **Technical data**

| Drilling range            | Rig-based wet: 25-202 mm                              |
|---------------------------|---|
| Nominal power             | 2200W   |
| Rotation speed            | Gear 1: 420 rpm; Gear 2: 700 rpm;<br>Gear 3: 1570 rpm |
| Dimensions (LxWxH)        | 450 x 195 x 315 mm                                    |
| Weight of complete system | 16 kg   |
| Wall accessibility        | 41 mm   |
| Protection class          | Class I   |
| Chuck type                | BI+   |
| Possible corebits         | SPX-L   |







| Ordering designation | Package contents  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DD 160 110V          | 1x Diamond coring tool DD 160 110V, 1x Chuck BI+ assy   | 1 pc                | 2005221     |
| DD 160 230V          | 1x Diamond coring tool DD 160 230V, 1x Chuck BI+ assy   | 1 pc                | 2005223     |
| DD 160 110V System   | 1x Diamond coring tool DD 160 110V, 1x Chuck BI+ assy, 1x DD-ST 160 SFL Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M12S-SM Jack Screw, 1x HSD-G M12 Setting tool, 1x TE-C 15/16, 50x HKD M12x50 | 1 pc                | 3611584     |
| DD 160 230V System   | 1x Diamond coring tool DD 160 230V, 1x Chuck BI+ assy, 1x DD-ST 160 SFL Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M12S-SM Jack Screw, 1x HSD-G M12 Setting tool, 1x TE-C 15/16 Sty HKD M12x50  | 1 pc                | 3611583     |



### Accessories

| Ordering designation   | Sales pack quantity | Item number |
|--|---------------------|-------------|
| BI+ connection end DD-B SPX-L core bit with BI+ connection end | 1 pc                | 236120      |
| Drilling stand DD-ST 160 CTL (with vacuum fixing)              | 1 pc                | 2203156     |
| Drilling stand DD-ST 160 SFL                                   | 1 pc                | 2203157     |
| Headwheel DD-HW-3A   | 1 pc                | 20076871)   |
| Accessory kit DD M16   | 1 pc                | 4093031)    |
| Vacuum pump DD VP-U 230V                                       | 1 pc                | 408458      |
| Vacuum pump DD VP-U 110V                                       | 1 pc                | 408996      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Diamond coring tool DD 200





#### **APPLICATIONS**

- Making penetrations for ducts, pipes and cables
- Openings for ventilation
- Stitch drilling for breaches
- Coring holes for service entries
- Coring holes in ceilings, walls and floors without hammering and vibration
- Corner holes for sawing

#### **ADVANTAGES**

- Air-cooled heavy-duty drive unit with three-speed Gearing and convenient controls
- BL quick lock chuck system allows keyless exchange of core bits (optional)
- Easy to handle, understand and operate
- Unmatched, extremely wide application range
- Extremely sturdy, robust design
- The power control LED allows even inexperienced users to achieve the optimum rate of drilling speed and maximum core
- The service indicator warns when servicing is due, reducing downtime and helping to avoid costly repairs
- Compact, sturdy and simple drill stand
- Compatible with many typical, market standard drill stands











#### Technical data

| Drilling range            | Rig-based wet: 35-500 mm |
|---------------------------|--------------------------|
| Nominal power             | 3200W                    |
| Dimensions (LxWxH)        | 550 x 195 x 415 mm       |
| Weight of complete system | 32.7 kg                  |
| Protection class          | Class I                  |
| Wall accessibility        | 46 mm                    |
| Chuck type                | BL                       |
| Possible corebits         | SPX-L/H                  |







| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DD 200 BL 110V       | 1x Diamond coring tool DD 200 110V, 1x Chuck DD-C-BL   | 1 pc                | 2124831     |
| DD 200 BL 230V       | 1x Diamond coring tool DD 200 230V, 1x Chuck DD-C-BL   | 1 pc                | 2124824     |
| DD 200 110V System   | 1x Diamond coring tool DD 200 110v, 1x Chuck BL assy, 1x DD-ST 200 Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M12S-SM Jack Screw, 1x HSD-G M12 Setting tool, 1x TE-C 15/16, 50x HKD M12x50 | 1 pc                | 3553430     |
| DD 200 230V System   | 1x Diamond coring tool DD 200 230v, 1x Chuck BL assy, 1x DD-ST 200 Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M12S-SM Jack Screw, 1x HSD-G M12 Setting tool,                               | 1 pc                | 3553431     |

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1x TE-C 15/16, 50x HKD M12x50

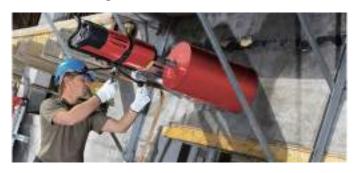


### Accessories

| Ordering designation                                       | Sales pack quantity | Item number |
|--|---------------------|-------------|
| BL connection end<br>SPX-L core bit with BL connection end | 1 pc                | 305542      |
| Drilling stand DD-ST 200                                   | 1 pc                | 2105437     |
| Vacuum pump DD VP-U 230V                                   | 1 pc                | 408458      |
| Vacuum pump DD VP-U 110V                                   | 1 pc                | 408996      |
| Spacer DD-ST 200 SP  | 1 pc                | 21211001)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Diamond coring tool DD 350-CA





#### **APPLICATIONS**

- Drilling through-holes and penetrations
- Blind holes for setting anchors or post-installed rebar
- Corner holes for sawing
- Manhole openings
- Stitch coring for installing cable trays
- Large openings for water drainage pipes, etc.

#### **ADVANTAGES**

- Powerful high-frequency motor with electronic speed control for optimum power delivery over the entire diameter range
- Compatible with the DD AF-CA automatic feed unit that makes drilling a highly efficient and fully automated process
- Iron Boost: for a quick performance boost with increased torque when drilling through rebar
- IP 55 water spray protection ensures drilling performance in adverse conditions
- Operation within the optimum power band, for peak performance and longer core bit life, is easy with the aid of the LED power indicators
- High performance, low weight
- BL quick-lock keyless chuck system for easy core bit changing The service indicator warns when servicing is due, reducing downtime and helping to avoid costly repairs
- The brushless motor minimizes servicing and repair costs
- 10 electronically switched "Gears"











#### Technical data

| recrimical data                   |                                  |
|-----------------------------------|----------------------------------|
| Drilling range                    | Rig-based wet: 52-500 mm         |
| Nominal power                     | 3600W                            |
| Rotation speed                    | Gear 1: 667 rpm; Gear 2: 298 rpm |
| Dimensions (LxWxH)                | 608 x 192 x 216 mm               |
| Weight of complete system         | 34.9 kg                          |
| Chuck type                        | BL                               |
| Protection class                  | Class I                          |
| Radio and television interference | Yes                              |
| suppression                       |                                  |
| Possible corebits                 | SPX-L/H                          |







| Ordering designation  | Package contents   | Sales pack quantity | Item number |
|-----------------------|--|---------------------|-------------|
| DD 350-CA BL 230V     | 1x Diamond coring tool DD 350-CA 230V, 1x Chuck DD-C-BL  | 1 pc                | 20873811)   |
| DD 350-CA BL 110V     | 1x Diamond coring tool DD 350-CA 110V, 1x Chuck DD-C-BL  | 1 pc                | 20952341)   |
| DD 350-CA 110V System | 1x Diamond coring tool DD 350-CA 110v, 1x Chuck BL assy, 1x DD-HD30 Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M16 Jack Screw, 1x HSD-G M16 Setting tool, 1x TE-CX 20/22, 50x HKD M16x50 | 1 pc                | 3611585     |
| DD 350-CA 230V System | 1x Diamond coring tool DD 350-CA 230v, 1x Chuck BL assy, 1x DD-HD30 Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M16 Jack Screw, 1x HSD-G M16 Setting tool, 1x TE-CX 20/22, 50x HKD M16x50 | 1 pc                | 3600644     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Accessories

| Ordering designation                                       |      | es pack<br>intity | Item number          |
|--|------|-------------------|----------------------|
| BL connection end<br>SPX-L core bit with BL connection end | 1 pc | oc                | 305542               |
| Drilling stand DD-HD 30                                    | 1 p. | ос                | 2148548              |
| Vacuum base plate DD HD 30-VBP                             | 1 pc | ос                | 365538 <sup>1)</sup> |
| Vacuum pump DD VP-U 230V                                   | 1 pc | С                 | 408458               |
|  |      |                   |                      |
| Vacuum pump DD VP-U 110V                                   | 1 pc | oc                | 408996               |
| Accessory DD M16   | 1 p. | ос                | 4093031)             |
| Guide Rail Extension DD-HD30-XT                            | 1 pc | ос                | 3055371)             |
| Spacer DD-HD 30-SP   | 1 pc | ос                | 305539               |
| Autofeed unit DD AF-CA 110V                                | 1 pc | oc                | 2095126              |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Diamond coring tool DD 500-CA





#### **APPLICATIONS**

- Coring through-holes and penetrations
- Drilling blind holes for setting anchors or post-installed rebar
- Corner holes for sawing
- Manhole openings
- Stitch coring for installing cable trays
- Large openings for drain pipes etc.

### **ADVANTAGES**

- Operation within the optimum power range is easy with the aid of the LED power controls for peak performance and longer core
- Powerful high-frequency motor with electronic speed control for optimum power delivery over the entire diameter range
- High performance, low weight
- The brushless motor minimizes servicing and repair costs
- The service indicator warns when servicing is due, reducing down time and helping to avoid costly repairs
- With IP 55 water spray protection, drilling can be carried out under adverse conditions











| Technical data                                |                                  |
|---|----------------------------------|
| Drilling range                                | Rig-based wet: 82-600 mm         |
| Nominal power                                 | 5500W                            |
| Rotation speed                                | Gear 1: 531 rpm; Gear 2: 265 rpm |
| Dimensions (LxWxH)                            | 608 x 192 x 216 mm               |
| Weight of complete system                     | 37.1 kg                          |
| Protection class                              | Class I                          |
| Radio and television interference suppression | Yes                              |
| Rated voltage                                 | 400V                             |
| Chuck type                                    | Quick-release BL                 |

Possible corebits

SPX-L/H

Order Now





| Ordering designation  | Package contents   | Sales pack quantity | Item number |
|-----------------------|--|---------------------|-------------|
| DD 500-CA BL 400V     | 1x Diamond coring tool DD 500-CA 400V assy, 1x Chuck DD-C-BL assy  | 1 pc                | 2087267     |
| DD 500-CA 400V System | 1x Diamond coring tool DD 500-CA 400v, 1x Chuck BL assy, 1x DD-HD30 Drill stand, 1x DD-CN-SML Clamping nut, 1x DD-CS M16 Jack Screw, 1x HSD-G M16 Setting tool, 1x TE-CX 20/22, 50x HKD M16x50 | 1 pc                | 3611586     |



### Accessories

| Ordering designation                                    | Sales pack quantity | Item number          |
|---|---------------------|----------------------|
| BL connection end SPX-L core bit with BL connection end | 1 pc                | 305542               |
| Drilling stand DD-HD 30                                 | 1 pc                | 2148548              |
| Vacuum base plate DD HD 30-VBP                          | 1 pc                | 365538 <sup>1)</sup> |
| Vacuum pump DD VP-U 230V                                | 1 pc                | 408458               |
| Vacuum pump DD VP-U 110V                                | 1 pc                | 408996               |
| Accessory KIT DD M16                                    | 1 pc                | 4093031)             |
| Guide Rail Extension DD-HD30-XT                         | 1 pc                | 3055371)             |
| Spacer DD-HD 30-SP                                      | 1 pc                | 305539               |
| Autofeed unit DD AF-CA 110V                             | 1 pc                | 2095126              |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Diamond core bit DD-BI SPX-L Abrasive





#### **APPLICATIONS**

• Rig-based wet coring in very abrasive concrete

### **ADVANTAGES**

• Hilti Equidist technology (35 mm diameter and above) - precisely positioned diamonds for unmatched drilling performance and constant drilling speeds over the entire life of the core bit

| Technical data       |                          |
|----------------------|--------------------------|
| Base materials       | Concrete (very abrasive) |
| Drilling mode        | Rig-mounted              |
| Wet or dry operation | Wet                      |

|   |             |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
|---|-------------|----------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
| Ordering designation                                      | Diameter    | Working length |        |        |        |           |           | Sales pack quantity | Item number |
| BI 12/320 SPX-L abras.                                    | 12 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2171859     |
| BI 14/320 SPX-L abras.                                    | 14 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172040     |
| BI 16/320 SPX-L abras.                                    | 16 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172041     |
| BI 18/320 SPX-L abras.                                    | 18 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172042     |
| BI 20/320 SPX-L abras.                                    | 20 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172043     |
| BI 22/320 SPX-L abras.                                    | 22 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172044     |
| BI 24/320 SPX-L abras.                                    | 24 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2172045     |
| BI 25/320 SPX-L abras.                                    | 25 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2159409     |
| BI 28/320 SPX-L abras.                                    | 28 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2159412     |
| BI 30/320 SPX-L abras.                                    | 30 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2159417     |
| BI 32/320 SPX-L abras.                                    | 32 mm       | 320 mm         |        |        |        |           |           | 1 pc                | 2159421     |
| BI 35/430 SPX-L abras.*                                   | 35 mm       | 430 mm         |        |        |        |           |           | 1 pc                | 2159423     |
| BI 37/430 SPX-L abras.*                                   | 37 mm       | 430 mm         |        |        |        |           |           | 1 pc                | 2159426     |
| BI 40/430 SPX-L abras.*                                   | 40 mm       | 430 mm         |        |        |        |           |           | 1 pc                | 2159429     |
| BI 42/430 SPX-L abras.*                                   | 42 mm       | 430 mm         |        |        |        |           |           | 1 pc                | 2159562     |
| BI 47/430 SPX-L abras.*                                   | 47 mm       | 430 mm         |        |        |        |           |           | 1 pc                | 3611603     |
| *This is no because he was a long to the DI on DIV common | At a second |                |        |        |        |           |           |                     |             |

<sup>\*</sup>This item has to be used with BI or BK connection end.



### Abrasive X-change Module SPX-L Abras.



### **APPLICATIONS**

Wet or dry diamond coring

### **ADVANTAGES**

 The unique Hilti X-Change module system (52 mm to 202 mm) enables fast and easy onsite retipping using just a flat-tip

| Technical data       |                   |
|----------------------|-------------------|
| Туре                 | X-Change Module   |
| Wet or dry operation | Wet and dry       |
| Connection end       | No connection end |

|                                  |          |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
|----------------------------------|----------|----------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
| Ordering designation             | Diameter | Working length |        |        |        |           |           | Sales pack quantity | Item number |
| 52 X-change module SPX-L abras.  | 52 mm    | N/A            |        |        |        |           |           | 1 pc                | 2159083     |
| 57 X-change module SPX-L abras.  | 57 mm    | N/A            | •      |        |        |           |           | 1 pc                | 2159084     |
| 62 X-change module SPX-L abras.  | 62 mm    | N/A            |        |        |        |           |           | 1 pc                | 21590851)   |
| 67 X-change module SPX-L abras.  | 67 mm    | N/A            | •      |        |        |           |           | 1 pc                | 2159086     |
| 72 X-change module SPX-L abras.  | 72 mm    | N/A            |        |        |        |           |           | 1 pc                | 2159087     |
| 77 X-change module SPX-L abras.  | 77 mm    | N/A            | •      |        |        |           |           | 1 pc                | 2159088     |
| 82 X-change module SPX-L abras.  | 82 mm    | N/A            | •      |        |        |           |           | 1 pc                | 2159089     |
| 87 X-change module SPX-L abras.  | 87 mm    | N/A            |        |        |        |           |           | 1 pc                | 21592001)   |
| 92 X-change module SPX-L abras.  | 92 mm    | N/A            |        |        |        |           |           | 1 pc                | 2159201     |
| 102 X-change module SPX-L abras. | 102 mm   | N/A            | •      |        |        |           |           | 1 pc                | 2159202     |
| 107 X-change module SPX-L abras. | 107 mm   | N/A            |        |        |        |           |           | 1 pc                | 2159203     |
| 112 X-change module SPX-L abras. | 112 mm   | N/A            | •      |        |        |           |           | 1 pc                | 21592041)   |
| 122 X-change module SPX-L abras. | 122 mm   | N/A            |        |        |        |           |           | 1 pc                | 2159205     |
| 132 X-change module SPX-L abras. | 132 mm   | N/A            | •      |        |        |           |           | 1 pc                | 21592061)   |
| 142 X-change module SPX-L abras. | 142 mm   | N/A            | •      |        |        |           |           | 1 pc                | 21592071)   |
| 152 X-change module SPX-L abras. | 152 mm   | N/A            | •      |        |        |           |           | 1 pc                | 2159208     |
| 162 X-change module SPX-L abras. | 162 mm   | N/A            |        |        |        |           |           | 1 pc                | 21592091)   |
| 182 X-change module SPX-L abras. | 182 mm   | N/A            |        |        |        |           |           | 1 pc                | 21592101)   |
| 202 X-change module SPX-L abras. | 202 mm   | N/A            |        |        |        |           |           | 1 pc                | 2159211     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Abrasive X-change Module SPX-H Abras.



### **APPLICATIONS**

Wet or dry diamond coring

#### **ADVANTAGES**

 The unique Hilti X-Change module system (52 mm to 202 mm) enables fast and easy onsite retipping using just a flat-tip

| Technical data       |                   |
|----------------------|-------------------|
| Туре                 | X-Change Module   |
| Wet or dry operation | Wet and dry       |
| Connection end       | No connection end |

|                                  |          |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
|----------------------------------|----------|----------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
| Ordering designation             | Diameter | Working length |        |        |        |           |           | Sales pack quantity | Item number |
| 52 X-change module SPX-H Abras.  | 52 mm    | N/A            |        |        |        |           |           | 1 pc                | 2113027     |
| 57 X-change module SPX-H Abras.  | 57 mm    | N/A            |        |        |        |           |           | 1 pc                | 21130281)   |
| 62 X-change module SPX-H Abras.  | 62 mm    | N/A            |        |        |        |           |           | 1 pc                | 21130291)   |
| 67 X-change module SPX-H Abras.  | 67 mm    | N/A            |        |        |        |           |           | 1 pc                | 21132801)   |
| 72 X-change module SPX-H Abras.  | 72 mm    | N/A            |        |        |        |           |           | 1 pc                | 21132811)   |
| 77 X-change module SPX-H Abras.  | 77 mm    | N/A            |        |        |        |           |           | 1 pc                | 2113282     |
| 82 X-change module SPX-H Abras.  | 82 mm    | N/A            |        |        |        |           |           | 1 pc                | 21132831)   |
| 87 X-change module SPX-H Abras.  | 87 mm    | N/A            |        |        |        |           |           | 1 pc                | 21132841)   |
| 92 X-change module SPX-H Abras.  | 92 mm    | N/A            |        |        |        |           |           | 1 pc                | 21132851)   |
| 102 X-change module SPX-H Abras. | 102 mm   | N/A            |        |        |        |           |           | 1 pc                | 2113286     |
| 107 X-change module SPX-H Abras. | 107 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132871)   |
| 112 X-change module SPX-H Abras. | 112 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132881)   |
| 122 X-change module SPX-H Abras. | 122 mm   | N/A            |        |        |        |           |           | 1 pc                | 2113289¹)   |
| 132 X-change module SPX-H Abras. | 132 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132901)   |
| 142 X-change module SPX-H Abras. | 142 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132911)   |
| 152 X-change module SPX-H Abras. | 152 mm   | N/A            |        |        |        |           |           | 1 pc                | 2113292     |
| 162 X-change module SPX-H Abras. | 162 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132931)   |
| 182 X-change module SPX-H Abras. | 182 mm   | N/A            |        |        |        |           |           | 1 pc                | 21132941)   |
| 202 X-change module SPX-H Abras. | 202 mm   | N/A            |        |        | •      | •         |           | 1 pc                | 2113295     |

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### X-Change barrel DD B



|                      |          |                |        |        |        |           |           | G.                  |             |
|----------------------|----------|----------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
|                      |          |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
| Ordering designation | Diameter | Working length |        |        |        |           |           | Sales pack quantity | Item number |
| B 52/430-X           | 52 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139594     |
| B 57/430-X           | 57 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139595     |
| B 62/430-X           | 62 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139596¹)   |
| B 67/430-X           | 67 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139597     |
| B 72/430-X           | 72 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139598     |
| B 77/430-X           | 77 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139599     |
| B 82/430-X           | 82 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139630     |
| B 87/430-X           | 87 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 21396311)   |
| B 92/430-X           | 92 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 2139632     |
| B 102/430-X          | 102 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139633     |
| B 107/430-X          | 107 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 21396341)   |
| B 112/430-X          | 112 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 21396351)   |
| B 122/430-X          | 122 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139636     |
| B 132/430-X          | 132 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 21396371)   |
| B 142/430-X          | 142 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139638¹)   |
| B 152/430-X          | 152 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139639     |
| B 162/430-X          | 162 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139640¹)   |
| B 172/430-X          | 172 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 21396411)   |
| B 182/430-X          | 182 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 21396421)   |
| B 202/430-X          | 202 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 2139643     |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.



### SPX-L Combo (3X-change module plus 1 barrel)





|                                      | Les .    | l              | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |                       |
|--------------------------------------|----------|----------------|--------|--------|--------|-----------|-----------|---------------------|-----------------------|
| Ordering designation                 | Diameter | Working length |        |        |        |           |           | Sales pack quantity | Item number           |
| 52MM CORE BIT SET (3X-CM + 1BARREL)  | 52 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611587               |
| 57MM CORE BIT SET (3X-CM + 1BARREL)  | 57 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611588               |
| 62MM CORE BIT SET (3X-CM + 1BARREL)  | 62 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611589¹)             |
| 67MM CORE BIT SET (3X-CM + 1BARREL)  | 67 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611590               |
| 72MM CORE BIT SET (3X-CM + 1BARREL)  | 72 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611591               |
| 77MM CORE BIT SET (3X-CM + 1BARREL)  | 77 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611592               |
| 82MM CORE BIT SET (3X-CM + 1BARREL)  | 82 mm    | 430 mm         |        | •      |        |           |           | 1 pc                | 3611593               |
| 87MM CORE BIT SET (3X-CM + 1BARREL)  | 87 mm    | 430 mm         |        |        |        |           |           | 1 pc                | 3611594 <sup>1)</sup> |
| 92MM CORE BIT SET (3X-CM + 1BARREL)  | 92 mm    | 430 mm         |        | •      |        |           |           | 1 pc                | 3611595               |
| 102MM CORE BIT SET (3X-CM + 1BARREL) | 102 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611596               |
| 107MM CORE BIT SET (3X-CM + 1BARREL) | 107 mm   | 430 mm         | •      | •      |        |           |           | 1 pc                | 36115971)             |
| 112MM CORE BIT SET (3X-CM + 1BARREL) | 112 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611598¹)             |
| 122MM CORE BIT SET (3X-CM + 1BARREL) | 122 mm   | 430 mm         | •      | •      |        |           |           | 1 pc                | 3611599               |
| 132MM CORE BIT SET (3X-CM + 1BARREL) | 132 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611601 <sup>1)</sup> |
| 142MM CORE BIT SET (3X-CM + 1BARREL) | 142 mm   | 430 mm         | •      | •      |        |           |           | 1 pc                | 3611602¹)             |
| 152MM CORE BIT SET (3X-CM + 1BARREL) | 152 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611603               |
| 162MM CORE BIT SET (3X-CM + 1BARREL) | 162 mm   | 430 mm         |        | •      |        |           |           | 1 pc                | 3611604¹)             |
| 182MM CORE BIT SET (3X-CM + 1BARREL) | 182 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611605 <sup>1)</sup> |
| 202MM CORE BIT SET (3X-CM + 1BARREL) | 202 mm   | 430 mm         |        |        |        |           |           | 1 pc                | 3611606¹)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Diamond core bit DD-B SPX-H Abrasive



### **APPLICATIONS**

Rig-based wet coring in very abrasive concrete

#### **ADVANTAGES**

 Hilti Equidist segment technology (35 mm diameter and above), featuring precisely positioned diamonds for unmatched drilling performance

| Technical data |                          |
|----------------|--------------------------|
| Туре           | Core bit                 |
| Base materials | Concrete (very abrasive) |
| Drilling mode  | Rig-mounted              |

|                        |          |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
|------------------------|----------|----------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
| Ordering designation   | Diameter | Working length |        |        |        |           |           | Sales pack quantity | Item number |
| B 205/450 SPX-H abras. | 205 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158248¹)   |
| B 225/450 SPX-H abras. | 225 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158249     |
| B 250/450 SPX-H abras. | 250 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158250     |
| B 300/450 SPX-H abras. | 300 mm   | 450 mm         |        |        | •      |           |           | 1 pc                | 2158251     |
| B 350/450 SPX-H abras. | 350 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158252     |
| B 400/450 SPX-H abras. | 400 mm   | 450 mm         |        |        | •      |           |           | 1 pc                | 2158253     |
| B 450/450 SPX-H abras. | 450 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158254     |
| B 500/450 SPX-H abras. | 500 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158255     |
| B 600/450 SPX-H abras. | 600 mm   | 450 mm         |        |        |        |           |           | 1 pc                | 2158256     |
|                        |          |                |        |        |        |           |           |                     |             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### **Accessories for Diamond Drilling Tools**

|   |                | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |                      |
|---|----------------|--------|--------|--------|-----------|-----------|---------------------|----------------------|
| Ordering designation  |                |        |        |        |           |           | Sales pack quantity | Item number          |
| Column swivel DD-ST-150/160-RR  | -              |        | •      |        |           |           | 1 pc                | 20063731)            |
| Flow indicator DD-WFI Water flow indicator  | 100 mg         | •      |        |        |           |           | 1 pc                | 3059391)             |
| Handwheel DD-HW-3A  | $\overline{d}$ |        | •      |        |           |           | 1 pc                | 20076871)            |
| Jack Screw DD-LR-CLS Spindle set for fixing drill stand , recommended max. core bit size 102 mm     | C2000000       | •      |        |        |           |           | 1 pc                | 333629               |
| Set of wheels DD-HD30-W   | 99"            |        |        | •      | •         | •         | 1 pc                | 3055411)             |
| Spacer DD-HD30-SP   |                |        |        | •      | •         | •         | 1 pc                | 305539               |
| Vacuum baseplate DD-HD30-VBP  |                |        |        |        | •         | •         | 1 pc                | 3055381)             |
| Vacuum baseplate DD-ST-VBP 120/160  |                | •      | •      | •      |           |           | 1 pc                | 20278591)            |
| Water collector holder DD-HD30-WCH  | M              |        |        |        | •         | •         | 1 pc                | 3055361)             |
| Water collector holder DD-ST-150/160-WCH  | 1-0            |        |        |        |           |           | 1 pc                | 20166331)            |
| Water collector holder DD-LR-A-WCH  | -/ \           | •      |        |        |           |           | 1 pc                | 331622 <sup>1)</sup> |
| Water collector system DD-WMK-BI  |                | •      | •      |        |           |           | 1 pc                | 20409151)            |
| Quick-locking nut DD-CN-SML (Use with Jack screw DD-CS M12-SM/M1 Spindle set for fixing drill stand | 6)             |        |        |        |           | •         | 1 pc                | 251834               |
| Jack Screw DD-CS M12-SM Spindle set for fixing drill stand, recommeded max. core bit size 202 mm    | C00000         |        | •      |        |           |           | 1 pc                | 251830               |
| Jack Screw DD-CS M16 Spindle set for fixing drill stand, recommeded max. core bit size 600 mm       | comme —        |        |        | •      | •         |           | 1 pc                | 337378               |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

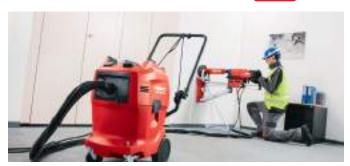


### **Accessories for Diamond Drilling Tools**

|                        | DD 120 | DD 160 | DD 200 | DD 350-CA | DD 500-CA |                     |             |
|------------------------|--------|--------|--------|-----------|-----------|---------------------|-------------|
| Ordering designation   |        |        |        |           |           | Sales pack quantity | Item number |
| Connection end BI-1    |        |        |        |           |           | 1 pc                | 236120      |
| Connection end BL      |        |        | •      | •         | •         | 1 pc                | 305542      |
| Extension DD-BI-ET 300 | <br>•  | •      |        |           |           | 1 pc                | 220929      |
| Extension DD-BL-ET 300 |        |        |        |           |           | 1 pc                | 305903      |
| Accessory M12 set      |        | •      |        |           |           | 1 pc                | 4092691)    |
| Accessory kit DD M16   |        | •      | •      | •         | •         | 1 pc                | 4093031)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Water management system WMS 100 NEW





### **APPLICATIONS**

- Suitable for all wet diamond coring applications
- Works with all Hilti diamond coring tools
- Operates in 3 modes recycling, vacuum cleaning and water supply

#### **ADVANTAGES**

- Provides up to one full day of water autonomy for wet diamond coring applications
- Keeps the jobsite clean all slurry is collected by the Hilti water collection system
- Easy disposal process all the slurry is collected in the filter bag
- One filter bag recycles waste water up to 7 times which equals up to 100 litres of water output







| Technical data                             |           |
|--|-----------|
| Weight according to EPTA Procedure 01/2003 | 19.7 kg   |
| Supply cord length                         | 5 m       |
| A-weighted emission sound pres-            | 76 dB (A) |

7 bar

Class I

Max. water pressure

**Protection class** 









| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DD-WMS 100 110V      | 1x Water management system DD-WMS 100 110V   | 1 pc                | 2145578     |
| DD-WMS 100 230V      | 1x Water management system DD-WMS 100 230V   | 1 pc                | 2145821     |
| Kit DD-WMS 100 110V  | 1x Water collector system DD-WCS-122, 1x Water collector system DD-WCS-172, 1x Water management system DD-WMS 100 110V, 1x Push bar DD-WMS 100 assy, 5x Filtration bag | 1 pc                | 3579734     |
| Kit DD-WMS 100 230V  | 1x Water collector system DD-WCS-122, 1x Water collector system DD-WCS-172, 1x Water management system DD-WMS 100 230V, 1x Push bar DD-WMS 100 assy, 5x Filtration bag | 1 pc                | 3579735     |

<sup>1)</sup> according to EN 60745



### Accessories for WMS 100

| Accessories for WMS 100 Ordering designation  |             | Sales pack | Item number           |
|---|-------------|------------|-----------------------|
| Filtration Bag DD-WMS 100 MP5 large<br>Multi pack of 5 filter bags  |             | 1 pc       | 2145833               |
| Filtration Bag DD-WMS 100 MP25 large Multi pack of 25 filter bags   | <b>a</b> 73 | 1 pc       | 2145834 <sup>1)</sup> |
| Water collector system DD-WCS-67 New self-fixating water collector up to 67 mm  |             | 1 pc       | 2159810               |
| Water collector system DD-WCS-122<br>New self-fixating water collector up to 122 mm   |             | 1 pc       | 2159811               |
| Water collector system DD-WCS-142 New self-fixating water collector up to 142 mm  |             | 1 pc       | 2159812               |
| Water collector system DD-WCS-172<br>New self-fixating water collector up to 172 mm   | _ 7         | 1 pc       | 2159813               |
| Water collector system DD-WCS-250<br>New self-fixating water collector up to 250 mm   |             | 1 pc       | 2159814               |
| Seal DD-WCS-67 set Spare rubber sealing (2 pcs) for respective water collector ring   |             | 1 pc       | 2166106               |
| Seal DD-WCS-122 set Spare rubber sealing (2 pcs) for respective water collector ring  |             | 1 pc       | 2166107               |
| Seal DD-WCS-142 set Spare rubber sealing (2 pcs) for respective water collector ring  | — ((    ))  | 1 pc       | 2166108               |
| Seal DD-WCS-172 set Spare rubber sealing (2 pcs) for respective water collector ring  |             | 1 pc       | 2166109               |
| Seal DD-WCS-250 set Spare rubber sealing (2 pcs) for respective water collector ring  |             | 1 pc       | 2166200               |
| Push bar DD-WMS 100 assy Standard pushbar from VC, equipped with retaining strap (#2159819) and 2 hooks (#2160030) - 1 for retaining strap, 1 for hoses set |             | 1 pc       | 2159816               |
| Suction hose DD-WMS 100 assy<br>Supplied with rubber hose connector (#2160032) and small retaining strap  |             | 1 pc       | 2159817               |
| Water supply hose DD-WMS 100 assy Complete, with water flow indicator   | Ö           | 1 pc       | 2159818               |
| Retaining strap DD-WMS 100 Part of WMS push bar, used to fix toolcases on the WMS   |             | 1 pc       | 2159819 <sup>1)</sup> |
| Hook DD-WMS 100 1 hook, used on the push bar to hang retaining strap or set of hoses  | ึก          | 1 pc       | 21600301)             |
| Hose clamp DD-WMS 100 set Set of clams to fix together the suction hose and water supply hose (4 small and 4 big)   | 50 50 c     | 1 pc       | 21600311)             |
| Hose connector DD-WMS 100<br>Standard part of suction hose  |             | 1 pc       | 2160032               |
| WATER COLLECTOR SYS DD-WCS-200 V  |             | 1 pc       | 2215476               |
| WATER COLLECTOR SYS DD-WCS-500 V  |             | 1 pc       | 2215477               |
| WATER DAM DD-WC-SM  |             | 1 pc       | 232221                |
| WATER DAM DD-WC-ML  |             | 1 pc       | 2322431)              |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Vacuum pump DD VP-U





| 3 5 5                    | Sales pack quantity | Item number |
|--------------------------|---------------------|-------------|
| Vacuum pump DD VP-U 230V | 1 pc                | 408458      |
| Vacuum pump DD VP-U 110V | 1 pc                | 408996      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Water supply unit and components DD



| Ordering Designation     | Sales pack quantity | Item number |
|--------------------------|---------------------|-------------|
| Flow indicator DD-WFI    | 1 pc                | 3059391)    |
| Water supply unit DWP 10 | 1 pc                | 3655951)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Wall saw DST 10-CA





#### **APPLICATIONS**

- Cutting and extending openings for doors and windows, openings in floors, in reinforced concrete, masonry and natural stone
- Facade and balcony renovation
- Sawing in tight spaces or where access is difficult

#### **ADVANTAGES**

- Extremely compact, easy to handle and transport and quick to set up thanks to integrated control electronics
- Hilti Traction Control for maximum sawing performance with a 16 amp electric supply
- Unique: Cutting depth is shown in real time in the display on the remote control unit
- Wireless remote control





### Technical data

| Mains frequency  | 50/60 Hz           |
|--|--------------------|
| IP protection class                                    | IP 65              |
| Saw blade diameter - range                             | 600 - 900 mm       |
| Weight - drive   | 32 kg              |
| Dimensions (LxWxH) - drive                             | 365 x 400 x 350 mm |
| A-weighted emission sound pressure level <sup>1)</sup> | 114.5 dB (A)       |
| Min. cooling water supply rate                         | 2 L/min            |
| Min. generator power                                   | 20 kVA             |
| Motor power S1   | 9 kW               |
| Rated voltage  | 400 V              |
| Remote control   | Wireless           |
| Saw blade diameter - max.                              | 900 mm             |

<sup>1)</sup> according to EN 60745









| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DST 10-CA 3x400V     | 1x Sawing head DST 10-CA CE assy, 4x Rail support DS-RF-L, 50x Flush anchor HKD-D 12x50, 1x Remote control DST WRC-CA assy, 1x Coupler CEE 16A/400V/5P/6H, 1x Trolley assy, 1x Center section DS-BG 80, 1x Side section DS-BG 80, 1x Tool set DST-TS10 | 1 pc                | 2052107     |

### Wall saw DST 20-CA NEW





### **APPLICATIONS**

- Cutting and extending openings in concrete walls and floors
- Precise demolition of walls and floors with low vibration
- Cutting through heavily reinforced concrete, synthetic and natural stone, brick and block and other mineral-based materials
- Cutting in tight spaces and where access is difficult
- Facade and balcony renovation

#### **ADVANTAGES**

- Extremely compact, easy to handle and transport and quick to set up thanks to integrated control electronics (no external E-box necessary)
- Cutting depth up to 73 cm
- Hilti Traction Control for maximum sawing performance with a 16 or 32 amp electric supply
- Wireless remote control
- Cut Assist keeps your head and hands free for other tasks while sawing is in progress
- Cutting depth is shown in real time in the display of the remote control unit





| Technical data                 |            |
|--------------------------------|------------|
| Drive weight                   | 32 kg      |
| IP protection class            | IP 65      |
| Min. cooling water supply rate | 4 l/min    |
| Min. generator power           | 40 kVA     |
| Motor power                    | 20 kW      |
| Pin assignment                 | 3P+PE      |
| Power source type              | 3x400V/32A |
| Rated voltage                  | 400 V      |
| Remote control                 | Wireless   |
| Saw blade diameter - max.      | 1600 mm    |
| Saw blade diameter - min.      | 600 mm     |







|                      |  | _                   |             |
|----------------------|--|---------------------|-------------|
| Ordering designation | Package contents   | Sales pack quantity | Item number |
| DST 20-CA 3x400V PR  | 1x Sawing head DST 20-CA CE assy, 4x Rail support DS-RF-L, 50x Flush anchor HKD-D M12x50, 1x Remote control DST WRC-CA assy, 1x Coupler CEE 32A/400V/5P/6H, 1x Trolley assy, 1x Center section DS-BG 80, 1x Side section DS-BG 80, 1x Tool set DST-TS10/20 | 1 pc                | 2120300     |



### **Accessories for Diamond Sawing Machines**

|  |       | _         | _         | 1                   |             |
|--|-------|-----------|-----------|---------------------|-------------|
|  |       | DST 10-CA | DST 20-CA |                     |             |
| Ordering designation   |       |           |           | Sales pack quantity | Item number |
| Accessory kit DS-TS  |       |           |           | 1 pc                | 2848051)    |
| Double taper pin D-CO-ML For connecting two guide rails                  |       | •         | •         | 1 pc                | 232241      |
| Eccentric pin DD-EP-ML For connecting two guide rails, 2 pins required   | -     |           |           | 1 pc                | 232244      |
| Guide rail DS-R100-L   |       | •         |           | 1 pc                | 284808      |
| Guide rail DS-R200-L   |       | •         | •         | 1 pc                | 284809      |
| Rail support DS-RF-L   |       | •         | •         | 1 pc                | 284814      |
| Flush cutting flange DS-FCA-110  |       | •         | •         | 1 pc                | 258436      |
| Center section DS-BG 80  |       | •         |           | 1 pc                | 2380021)    |
| Center section DS-BG 120   |       |           |           | 1 pc                | 238004      |
| Side section DS-BG 120 For normal cutting, contain 2 sections            |       |           | •         | 1 pc                | 2380051)    |
| Side section DS-BG 80 For flush cutting, contain 2 sections              | 4     | •         | •         | 1 pc                | 2380031)    |
| Blade guard DS T-BG 160 For normal cutting, contain whole blade guard    |       |           | •         | 1 pc                | 2064904     |
| Blade guard DS T-BG 160S For flush cutting, contain whole blade guard    |       |           |           | 1 pc                | 256237      |
| Center section DS-BGF 120  |       |           |           | 1 pc                | 2380081)    |
| Center section DS-BGF 80   |       | •         |           | 1 pc                | 2380061)    |
| Side section DS-BGF 120 For flush cutting, contain 2 sections            |       |           |           | 1 pc                | 2380091)    |
| Side section DS-BGF 80 For flush cutting, contain 2 sections             |       | •         | •         | 1 pc                | 2380071)    |
| 1) For detailed stock availability and load time information places cont | 1 100 |           |           | <u> </u>            |             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Wire saw DS WS 15





#### **APPLICATIONS**

- Structural alteration of buildings cuts openings of all kinds and almost any shape
- Sawing anything from heavily reinforced concrete to thickstonework
- Technical demolition of structural components (bridges, chimneys, foundations)
- Sawing in noise-sensitive locations

#### **ADVANTAGES**

- Up to 22 kW peak power and 15 kW effective continuous power rating with minimum water cooling – requires only a 32 A power supply
- Smooth, infinite adjustment of the drive speed from the control console
- Saw advance tension is easily adjustable at all times for maximum cutting performance
- Water flow on / off controllable from the control console
- High performance diamond wire in fixed working lengths
- Factory-fitted, quick-release couplings for greatly reduced coupling failure



#### Technical data

| Mains frequency  | 50/60 Hz                          |
|--|-----------------------------------|
| IP protection class                                    | IP 65 (EN 60529), IP 54 (IEC 529) |
| Weight - drive   | 266 kg                            |
| Dimensions (LxWxH) - drive                             | 1560 x 790 x 920 mm               |
| A-weighted emission sound pressure level <sup>1)</sup> | 79 dB (A)                         |
| Min. cooling water supply rate                         | 5 L/min                           |
| Min. generator power                                   | 40 kVA                            |
| Motor power S1   | 15 kW                             |
| Power source type                                      | Electric                          |
| Rated voltage  | 400 V                             |
| Wire speed   | 0 - 27 m/s                        |
|  |                                   |

<sup>1)</sup> according to EN 60745



| Ordering designation | Package contents                                   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DS WS15 3x400V       | 1x Wire saw DS WS15 3x400V assy, 1x Tool set DS WS | 1 pc                | 3654291)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Wire saw DSW 3018-E





#### **APPLICATIONS**

- Structural alteration of buildings cuts openings of all kinds and almost any shape
- Sawing anything from heavily reinforced concrete to thickstonework
- Technical demolition of structural components (bridges, chimneys, foundations)
- Sawing in noise-sensitive locations

#### **ADVANTAGES**

- Up to 22 kW peak power and 15 kW effective continuous power rating with minimum water cooling – requires only a 32 A power supply
- Smooth, infinite adjustment of the drive speed from the control console
- Saw advance tension is easily adjustable at all times for maximum cutting performance
- Water flow on / off controllable from the control console
- High performance diamond wire in fixed working lengths
- Factory-fitted, quick-release couplings for greatly reduced coupling failure



#### Technical data

| A-weighted emission sound pressure level <sup>1)</sup> | 86.1 dB (A)                       |
|--|-----------------------------------|
| Dimensions (LxWxH) - drive                             | 2360 x 1090 x 1230 mm             |
| Guide wheel diameter                                   | 280 mm                            |
| IP protection class                                    | IP 65 (EN 60529), IP 54 (IEC 529) |
| Min. cooling water supply rate                         | 5 L/min                           |
| Min. generator power                                   | 80 kVA                            |
| Min. storage temperature                               | -15 °C                            |
| Motor power S1   | 30 kW                             |
| Nominal power  | 30 kW                             |
| Pin assignment   | 3P+PE                             |
| Power source type                                      | 3x400V/63A                        |
| Rated voltage  | 400 V                             |

<sup>1)</sup> according to EN 60745



| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DSW 3018-E 3x400V    | 1x Wire saw DSW3018-E 3x400V kpl, 2x Single-pair pulley DSW-SPP 30, 1x Water supply long, 1x Water supply short, 2x Hose 10m assy, 1x Tool set DSW-TS30, 1x Coupler CEE 63A/400V/5P/6H | 1 pc                | 2031881     |

### MCL blade - Premium





| Technical data        |                        |
|-----------------------|------------------------|
| Base materials        | Concrete, soft to hard |
| Laser-welded segments | Yes                    |
| Туре                  | Equidist               |

| Ordering Designation   | Number of segments | Diameter | Segment dimensions | Segment width | Sales pack quantity | Item number |
|------------------------|--------------------|----------|--------------------|---------------|---------------------|-------------|
| DS-BT 600x4.8/60H MCL  | 45                 | 600 mm   | 24 x 4.8 x 10 mm   | 4.8 mm        | 1 pc                | 21422401)   |
| DS-BT 800x4.8/60H MCL+ | 65                 | 800 mm   | 24 x 4.8 x 10 mm   | 4.8 mm        | 1 pc                | 21768121)   |
| DS-BT 900x4.8/60H MCL  | 69                 | 900 mm   | 24 x 4.8 x 10 mm   | 4.8 mm        | 1 pc                | 21422461)   |
| DS-BT 1000x4.5/60H MCL | 73                 | 1000 mm  | 24 x 4.5 x 10 mm   | 4.5 mm        | 1 pc                | 21422471)   |
| DS-BT 1200x4.5/60H MCL | 86                 | 1200 mm  | 24 x 4.5 x 10 mm   | 4.5 mm        | 1 pc                | 21422481)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### S1 SPX wire - Standard

### **CHARACTERISTICS**

Balance between life & cuting speed



| Ordering Designation | Bead Ø (mm) | No. of Bead/m | Туре     | Wire length | Sales pack quantity | Item number |
|----------------------|-------------|---------------|----------|-------------|---------------------|-------------|
| DS-W 10.5 SI SPX-M/H | 10.5        | 40            | Sintered | 50 m        | 1 pc                | 2299887     |

Please visit Hilti website for the latest item numbers and related products

### **VB-SPX** wire - Premium

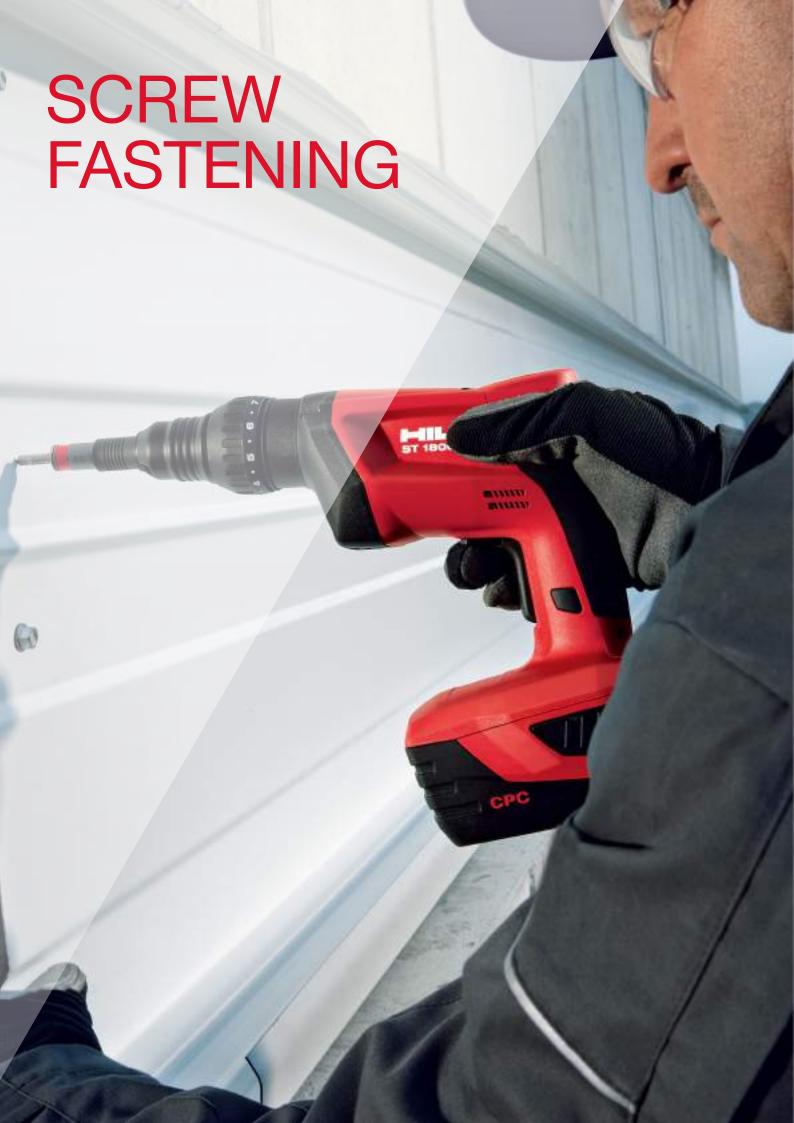
### **CHARACTERISTICS**

• Two diamond layers for highly reinforced concrete



| Ordering Designation       | Bead Ø (mm) | No. of Bead/m | Туре          | Wire length | Sales pack quantity | Item number |
|----------------------------|-------------|---------------|---------------|-------------|---------------------|-------------|
| DS-W 10.5-50m VB SPX-H C&S | 10.5        | 44            | Vacuum brazed | 50 m        | 1 pc                | 23056581)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.





### **Metal Screwdrivers**

| Cordless metal construction screwdriver ST 1800-A22 | Page 202 |
|---|----------|
| Metal construction screwdriver ST 1800              | Page 203 |
| Cordless drywall screwdriver SD 5000-A22 02         | Page 204 |
| Screw magazine SMD 57                               | Page 205 |
| Accessories for Metal Screwdrivers                  | Page 206 |



### Self-drilling screws

| Self-drilling screw, without washer (A2 stainless steel with hardened carbon steel drill point) S-MD 03 S                               | Page 207 |
|---|----------|
| Self-drilling screw, without washer (A4 stainless steel with hardened carbon steel drill point) S-MD 03 SS                              | Page 207 |
| Self-drilling screw, 14 mm washer (A2 stainless steel with hardened carbon steel drill point with fitted EPDM sealing washer) S-MD 43 S | Page 208 |
| Sharp-point drywall screws S-DS 01 B  | Page 209 |
| Sharp-point drywall screws S-DS 01 Z  | Page 209 |
| Self-drilling drywall screws S-DD 01 B  | Page 210 |
| Self-drilling drywall screws S-DD 01 Z M  | Page 210 |

Wood screw S-WS 16 S Page 211



### Bit holders and Screw driver bits

| Bit holders, Bit holder S-BH M 50/2"                               | Page 212 |
|--|----------|
| Drywall screwdriver bit, Driver bit S-B PH2 25/1" IF (10) S-B (IF) | Page 212 |
| Screwdriver bit Driver bit S-SV DH2 116// 1/2"                     | Page 213 |



### Cordless metal construction screwdriver ST 1800-A22 NEW







#### **APPLICATIONS**

- Driving self-drilling and self-tapping screws in various materials including steel, aluminium and wood
- Fastening profile metal sheets
- Fastening sandwich panels
- Fastening liner trays
- Screwing steel or aluminium profiles together
- Driving collated screws at side laps

#### **ADVANTAGES**

- High-performance cordless screwdriver with the features of a corded tool, specially designed for metal construction work
- Compact and well-balanced design with practical and comfortable in-line grip
- Built-in torque clutch and depth gauge for driving self-drilling screws (torque-controlled and depth-controlled driving)
- Perfectly matched power and speed for maximum productivity in steel and metal screwdriving applications
- Higher cordless productivity and greater working comfort with the SDT30 stand-up tool and ST-SG screw guide
- Batteries are compatible with other tools in the Hilti 22V Li-ion cordless system

| Technical data        |                            |
|-----------------------|----------------------------|
| No-load speed - range | 0 - 2000 rpm               |
| Max. torque           | 12 Nm                      |
| Dimensions (LxWxH)    | 252 x 94 x 268 mm          |
| Weight                | 2.5 kg                     |
| Control switch lock   | Yes                        |
| Chuck type            | Quick-release chuck 1/4 in |
| Reversing switch      | Yes                        |
| Spindle lock          | Yes                        |

















| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| ST 1800-A22          | 1x Cordl. metal screwdr. ST 1800-A22, 1x Socket wrench insert S-NSD 8, 1x Cap, 1x Case | 1 pc                | 437867      |

### Metal construction screwdriver ST 1800





### **APPLICATIONS**

- Sheet metal to sheet metal
- Sheet metal on steel or aluminum substructures
- Trapezoidal profile sheets on liner trays

### **ADVANTAGES**

- Universal screwdriver for a wide range of applications in metal construction
- The torque clutch prevents over-driving or screw head breakage
- Depth gauge function for controlled compression of the sealing washer and thus optimum sealing













| Technical data        |                            |
|-----------------------|----------------------------|
| Mains frequency       | 50/60 Hz                   |
| No-load speed - range | 0 - 1900 rpm               |
| Max. torque           | 22 Nm                      |
| Dimensions (LxWxH)    | 308 x 72 x 265 mm          |
| Variable speed switch | Yes                        |
| Weight                | 1.8 kg                     |
| Control switch lock   | Yes                        |
| Chuck type            | Quick-release chuck 1/4 in |
| Reversing switch      | Yes                        |





| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| ST 1800 110V         | 1x Metal constr screwdr ST 1800 110V assy, 1x Cover cap, 1x Case | 1 pc                | 378554      |
| ST 1800 230V         | 1x Metal constr screwdr ST 1800 230V assy, 1x Cover cap, 1x Case | 1 pc                | 286048      |



### Cordless drywall screwdriver SD 5000-A22 02 NEW





#### **APPLICATIONS**

- Fastening drywall boards to metal or wood framing on walls and
- Fastening metal tracks to metal tracks (framing)
- Fastening drywall panels to wood
- Fastening particle board (chipboard) to wood framing
- Fastening wood to wood / wood to chipboard / chipboard to
- Fastening special drywall panels (e.g. Fermacell) to metal profiles

| Technical data      |                       |
|---------------------|-----------------------|
| Max. torque         | 10 Nm                 |
| Max. no load speed  | 5000 rpm              |
| Weight              | 1.82 kg               |
| Dimensions (LxWxH)  | 253 x 99 x 235 mm     |
| Chuck type          | 1/4 in hexagon socket |
| Control switch lock | Yes                   |
| Rated voltage       | 21.6 V                |

#### **ADVANTAGES**

- Brushless motor virtually maintenance-free to minimize tool
- Upgraded ergonomics 300 grams lighter than the first-generation SD 5000-A22, with a well-balanced design which sits firmly in the user's grip
- Built for precise control redesigned switch and electronic brake help you to balance faster progress and consistent results
- Bright LED provides direct illumination of the work surface













| Ordering designation                      | Package contents   | Sales pack quantity | Item number |
|---|--|---------------------|-------------|
| Cordl. dryw. screwdr. SD 5000-<br>A22 box | 1x S-B PH2 25/1" IF Driver bit, 1x S-BH M 50/2" Bit holder, 1x Depth gauge | 1 pc                | 2236890     |

## Screw magazine SMD 57 NEW





### **APPLICATIONS**

- Hanging plasterboard on metal or wood studs
- Installing plasterboard ceilings
- Fastening wood boards to metal or wood substructures
- Fastening hard boards to metal or wood substructures
- Fastening exterior sheathing to metal or wood substructures

| Technical data     |                  |
|--------------------|------------------|
| Length             | 180 mm           |
| Weight             | 0.36 kg          |
| Screw length - max | 57 mm            |
| Screw length - min | 9 mm             |
| Screw type         | Collated drywall |

#### **ADVANTAGES**

- Higher productivity collated screws are an ideal way to boost productivity by equipping your team to hang more boards in less time
- Metal nose more robust, longer lasting and lower maintenance
- One-step loading minimise the time you spend reloading screw strips
- Easier to adjust now with a side-mounted setting depth wheel and larger screw length adjustment slider
- Versatile you can use 9-57 mm long collated screws in this attachment











| Ordering designation | Package contents      | Sales pack quantity | Item number |
|----------------------|-----------------------|---------------------|-------------|
| SMD 57               | Screw magazine SMD 57 | 1 pc                | 2289475     |



### **Accessories for Metal screwdrivers**

Please visit Hilti website for the latest item numbers and related products

|                                     |          | ST 1800-A22 | ST 1800 |                     |                |
|-------------------------------------|----------|-------------|---------|---------------------|----------------|
| Ordering designation                |          |             |         | Sales pack quantity | Item<br>number |
| Battery pack B 22/5.2 Li-lon        |          | •           |         | 1 pc                | 2136396        |
| Battery pack B 22/2.6 Li-lon        | <b></b>  | •           |         | 1 pc                | 2110532        |
| Battery charger C 4/36-350 110V box |          | •           |         | 1 pc                | 2028877        |
| Battery charger C 4/36-350 230V box |          | •           |         | 1 pc                | 2028876        |
| Battery charger C 4/36-90 110V box  | <b>4</b> | •           |         | 1 pc                | 2015763        |
| Battery charger C 4/36-90 230V box  | <b>9</b> | •           |         | 1 pc                | 2015762        |
| Socket wrench insert S-NSD 7        |          | •           | •       | 1 pc                | 20392431)      |
| Socket wrench insert S-NSD 8        |          | •           | •       | 1 pc                | 2039244        |
| Socket wrench insert S-NSD 10       |          | •           | •       | 1 pc                | 2039245        |
| Socket wrench insert S-NSD 3/8"     |          | •           | •       | 1 pc                | 20392501)      |

Hilti online: www.hilti.com.hk

### S-MD 03 S self-drilling screw, without washer



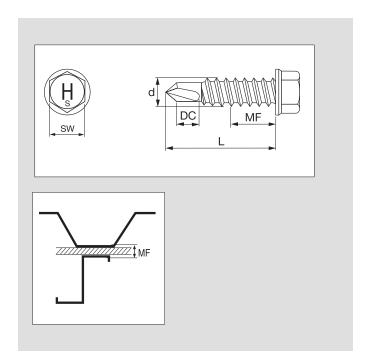


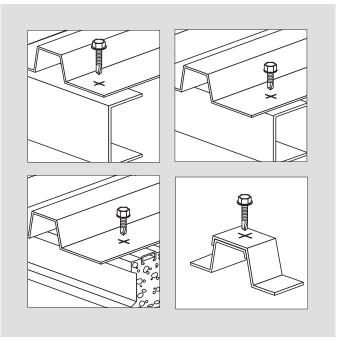
#### **APPLICATIONS**

Fastening steel sections and sheet steel to steel framing

#### **ADVANTAGES**

Fast and robust drill tip featuring Racing Tip technology





### A2 stainless steel version, with hardened carbon steel drill point



| Ordering designation | Drilling capacity range (DC) | Thickness fastened range (MF) | Screw diameter (d) | Screw length (L) | Head size (SW) | Sales pack quantity | Item number |
|----------------------|------------------------------|-------------------------------|--------------------|------------------|----------------|---------------------|-------------|
| S-MD 03 S 5.5x25     | 2.1 - 6 mm                   | 2.1 - 10 mm                   | 5.5 mm             | 25 mm            | 8              | 500 pc              | 413408      |

Please visit Hilti website for the latest item numbers and related products

### A4 stainless steel version, with hardened carbon steel drill point



| Ordering designation | Drilling capacity range (DC) | Thickness fastened range (MF) | Screw diameter (d) | Screw length (L) | , | Sales pack quantity | Item number |
|----------------------|------------------------------|-------------------------------|--------------------|------------------|---|---------------------|-------------|
| S-MD 03 SS 5.5x25    | 2.1 - 6 mm                   | 2.1 - 10 mm                   | 5.5 mm             | 25 mm            | 8 | 500 pc              | 21147901)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### self-drilling screw, 14 mm washer S-MD 43 S

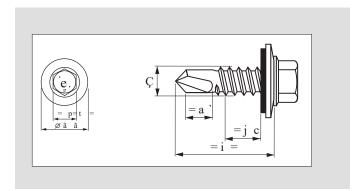


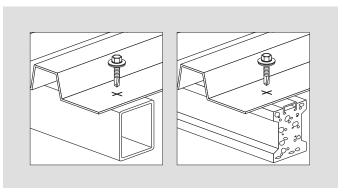
# APPLICATIONS

• Fastening corrugated metal sheets to liner trays

#### **ADVANTAGES**

• Fast and robust drill tip featuring Racing Tip technology





A2 stainless steel version, with hardened carbon steel drill point with fitted EPDM sealing washer



| Ordering designation | Drilling capacity range (DC) | Thickness fastened range (MF) | Screw diameter (d) | Screw length (L) | , | Sales pack quantity | Item number |
|----------------------|------------------------------|-------------------------------|--------------------|------------------|---|---------------------|-------------|
| S-MD 43 S 5.5x25     | 2.1 - 6 mm                   | 2.1 - 7 mm                    | 5.5 mm             | 25 mm            | 8 | 500 pc              | 414297      |

### Sharp-point drywall screws S-DS 01 B

#### **APPLICATIONS**

• Fastening plasterboard to metal substructures (up to 0.88 mm)



#### **ADVANTAGES**

- Easy to drive due to excellent drilling capability
- Low contact pressure for more comfortable, less tiring
- Hilti has full control of the manufacturing process delivering reliable, consistent quality
- Optimised system of collated screws, magazines and plasterboard screwdrivers

| Ordering designation | Screw diameter (d) | Screw length (L) | Sales pack quantity | Item number |
|----------------------|--------------------|------------------|---------------------|-------------|
| S-DS 01 B 3,5x25 M   | 3.5 mm             | 25 mm            | 1000 pc             | 2007779     |
| S-DS 01 B 3,5x35 M   | 3.5 mm             | 35 mm            | 1000 pc             | 2007780     |
| S-DS 01 B 3,5x38 M   | 3.5 mm             | 38 mm            | 1000 pc             | 2095777     |
| S-DS 01 B 3,5x41 M   | 3.5 mm             | 41 mm            | 1000 pc             | 2007781     |
| S-DS 01 B 3,5x45 M   | 3.5 mm             | 45 mm            | 1000 pc             | 2007782     |
| S-DS 01 B 3,5x55 M   | 3.5 mm             | 55 mm            | 1000 pc             | 2007783     |

Please visit Hilti website for the latest item numbers and related products

### Sharp-point drywall screws S-DS 01 Z

#### **APPLICATIONS**

Fastening plasterboard to metal substructures (up to 0.88 mm)



- Easy to drive due to excellent drilling capability
- Low contact pressure for more comfortable, less tiring
- Hilti has full control of the manufacturing process delivering reliable, consistent quality
- Optimised system of collated screws, magazines and plasterboard screwdrivers

| Ordering designation | Screw diameter (d) | Screw length (L) | Sales pack quantity | Item number |
|----------------------|--------------------|------------------|---------------------|-------------|
| S-DS 01 Z 3,5x22 M   | 3.5 mm             | 22 mm            | 1000 pc             | 2045545     |
| S-DS 01 Z 3,5x25 M   | 3.5 mm             | 25 mm            | 1000 pc             | 2007788     |
| S-DS 01 Z 3,5x35 M   | 3.5 mm             | 35 mm            | 1000 pc             | 2007789     |
| S-DS 01 Z 3,5x45 M   | 3.5 mm             | 45 mm            | 1000 pc             | 2007790     |
| S-DS 01 Z 3,5x55 M   | 3.5 mm             | 55 mm            | 1000 pc             | 2007791     |





### Self-drilling drywall screws S-DD 01 B

#### **APPLICATIONS**

- Fastening drywall boards to metal substructures (0.88-2.25 mm)
- Fastening hard boards to metal substructures (0.88-2.25 mm)



#### **ADVANTAGES**

- Easy to drive due to excellent drilling capability
- Low contact pressure for more comfortable, less tiring screwdriving
- Hilti has full control of the manufacturing process delivering reliable, consistent quality
- Optimised system of collated screws, magazines and plasterboard screwdrivers

| Ordering designation | Screw diameter (d) | Screw length (L) | Sales pack quantity | Item number |
|----------------------|--------------------|------------------|---------------------|-------------|
| S-DD 01 B 3,5x25 M   | 3.5 mm             | 25 mm            | 1000 pc             | 2007597     |
| S-DD 01 B 3,5x35 M   | 3.5 mm             | 35 mm            | 1000 pc             | 2007788     |
| S-DD 01 B 3,5x41 M   | 3.5 mm             | 41 mm            | 1000 pc             | 2007599     |
| S-DD 01 B 3,5x45 M   | 3.5 mm             | 45 mm            | 1000 pc             | 2007770     |
| S-DD 01 B 3,5x55 M   | 3.5 mm             | 55 mm            | 1000 pc             | 2011723     |

Please visit Hilti website for the latest item numbers and related products

### Self-drilling drywall screws S-DD 01 Z M

#### **APPLICATIONS**

- Fastening drywall boards to metal substructures (0.88-2.25 mm)
- Fastening hard boards to metal substructures (0.88-2.25 mm)



#### **ADVANTAGES**

- Easy to drive due to excellent drilling capability
- Low contact pressure for more comfortable, less tiring screwdriving
- Hilti has full control of the manufacturing process delivering reliable, consistent quality
- Optimised system of collated screws, magazines and plasterboard screwdrivers

| Ordering designation | Screw diameter (d) | Screw length (L) | Sales pack quantity | Item number |
|----------------------|--------------------|------------------|---------------------|-------------|
| S-DD 01 Z 3,5x25 M   | 3.5 mm             | 25 mm            | 1000 pc             | 2056546     |
| S-DD 01 Z 3,5x32 M   | 3.5 mm             | 32 mm            | 1000 pc             | 2007775     |
| S-DD 01 Z 3,5x41 M   | 3.5 mm             | 41 mm            | 1000 pc             | 2007776     |
| S-DD 01 Z 3,5x50 M   | 3.5 mm             | 50 mm            | 1000 pc             | 2007777     |

### Wood screw S-WS 16 S

### **APPLICATIONS**

- Wood boards to wood substructure
- Fastening sanitary equipment to wood substructure

### **ADVANTAGES**

- Screws are driven quickly thanks to the optimised geometry of the thread point
- Convenient, less tiring screwdriving thanks to low contact pres-
- Perfectly matched drivers and bits ensure high fastening quality

| Ordering designation             | Screw diameter (d) | Screw length (L) | Sales pack quantity | Item number |
|----------------------------------|--------------------|------------------|---------------------|-------------|
| S-WS 16 S 4,0x30 (single screw)  | 4.0 mm             | 30 mm            | 100 pc              | 416942      |
| S-WS 16 S 5,5x40 (single screw)  | 5.5 mm             | 40 mm            | 100 pc              | 416943      |
| S-WS 16 S 5,5x50 (single screw)  | 5.5 mm             | 50 mm            | 100 pc              | 416944      |
| S-WS 16 S 5,5x60 (single screw)  | 5.5 mm             | 60 mm            | 100 pc              | 416945      |
| S-WS 16 S 5,5x75 (single screw)  | 5.5 mm             | 75 mm            | 100 pc              | 416946      |
| S-WS 16 S 5,5x100 (single screw) | 5.5 mm             | 100 mm           | 100 pc              | 416947      |





### Magnetic bit holder S-BH (M)

#### **APPLICATIONS**

- Fits all 1/4" screwdriver bits in accordance with DIN 3126 C 6.3 and E 6.3
- Bit holder for plasterboard and other basic screw fastening applications
- Slim design for greater accessibility

#### **ADVANTAGES**

- Simple and robust design manufactured from high-strength steel
- The strong permanent magnet ensures screws are held securely
- Stainless steel sleeve





| Ordering designation    | Screw length (L) | Sales pack quantity | Item number |
|-------------------------|------------------|---------------------|-------------|
| Bit holder S-BH M 50/2" | 50 mm            | 1 pc                | 2038758     |

Please visit Hilti website for the latest item numbers and related products

### Drywall screwdriver bit S-B (IF)

#### **APPLICATIONS**

- ¼" hexagon connection end for use with all common bit holders (DIN ISO 1173-D 6.3)
- Particularly suitable for use with drywall screwdrivers
- Fits all Phillips® 2 (PH2) screw heads

#### **ADVANTAGES**

- Optimized tip design for a secure fit in drywall screws and better visibility of the screw head
- Slim shank design ensures less drywall dust sticks to the bit and helps prevent damage to the drywall board paper
- Perfect-fit geometry for greater driving grip, precision-machined to help reduce stripping and wobbling





### Screwdriver bit S-SY B

### **APPLICATIONS**

- Suitable for use with Hilti plasterboard screwdrivers and Hilti screw magazines
- Fits all Phillips 2 (PH2) screw heads
- Ideal for use with Hilti screw magazines, for fast installation of plasterboard, even when working with only one hand in ceiling applications

### **ADVANTAGES**

- Optimised for use with Hilti screw magazines, e.g. SMD, SD-M1 or SD-M2
- Precision-machined extra-high strength reduces the risk of premature bit breakage
- Perfect-fit geometry for greater driving grip when used with a Hilti screw magazine and Hilti collated plasterboard screws





| Ordering designation                | Screw length (L) | Sales pack quantity | Item number |
|-------------------------------------|------------------|---------------------|-------------|
| Driver bit S-SY PH2 116/4 1/2" (5)  | 116 mm           | 5 pc                | 2039151     |
| Driver bit S-SY PH2 116/4 1/2" (10) | 116 mm           | 10 pc               | 2039152     |
|                                     | •                | •                   |             |



#### **Drywall Application** Gas-actuated fastening tool GX 3 Page 218 GX 3 gas can GC 42 Page 219 Nail combo for use with gas-actuated tool GX 3 Page 219 Page 220 Battery-actuated fastening tool BX 3-L 02 Nail for BX 3-L 02 Page 220 **Electrical and Mechanical Fastening** Battery-actuated fastening tool BX 3-L ME 02 Page 222 Cable tie holders X-ECT MX Page 223 Cable clasps X-EKB MX Page 223 Bunched-Cable holders X-ECH MX Page 223 Cable trunking fastener X-ET MX Page 223 Page 224 Conduit clamps X-EKS MX Snap-lock conduit clamps X-EKSC MX Page 224 Metal conduit clamps X-EMTSC MX Page 224 Metal conduit clip X-FB MX Page 224 Butterfly metal conduit clip X-DFB MX Page 225 Threaded rod hanger X-EHS M MX Page 225 Page 225 Ceiling clip X-ECC MX General Purpose Powder-Actuated Tools, Cartridges & Nails Page 226 Powder-actuated tool DX 5 Powder-actuated tool DX 351 Page 228 Semi-automatic powder-actuated tool DX 2 Page 230 Universal nail X-U Page 232 High performance nail X-P Page 233 Standard nail X-C Page 234 Ceiling hanger X-CC Page 235 Ceiling hanger X-HS Page 236 **Grating and Fastening in Corrosive Environments** Page 237 Threaded screw stud (carbon steel) S-BT-MF Threaded screw stud (stainless steel) S-BT-MR Page 238 Grating disc X-FCM Page 239 Grating disc (stainless steel) X-FCM-R Page 239

Page 240

Page 241

Sealing ring X-FCP

**Special Application** 

Powder-actuated tool DX 450 SCT



### THE RIGHT CHOICE

Superior fastening solutions for every situation.

Simple handling sets Hilti direct fastening systems apart when fastening to steel, concrete, sand-lime block and masonry. Contact, trigger and firing safety systems protect the user and the environment.





Powder-actuated



Gas-actuated



**Battery-actuated** 





M & E INSTALLATIONS

Safe: ceiling fastenings without dust or ladder, and with minimal vibration.



### **FASTENING ON STEEL**

Direct fastening provides excellent solution to fastening to coated steel in corrosive environment



### TRACK FASTENING

Direct fastening is the first choice for dry wall track fastening. It is cordless with unbeatable productivity.



### Gas-actuated fastening tool GX 3







#### **APPLICATIONS**

- Attaching drywall track to floors, walls and ceilings
- Attaching mesh, membranes or foil with special washer holders
- Attaching wood track to floors, walls and ceilings

#### **ADVANTAGES**

- Single power source (gas), no batteries required
- High fastening rate for high productivity and maximum efficiency
- Gas gauge helps avoid running out of gas unexpectedly. Gas can lasts longer: up to 1,200 nails with a GC 42 gas can
- Curved, 40-nail magazine for better accessibility in narrow spaces and deep tracks
- Easy setting depth adjustment and nosepiece removal for clearing nail jams
- Wide range of nails for fastening to a wide variety of materials









| Technical data   |                    |
|--|--------------------|
| Power (max.)   | 100 J              |
| For use with   | GC 42              |
| Weight   | 3.99 kg            |
| Automatic piston return  | Yes                |
| Emission noise-pressure level at the work station: LpA, 1s <sup>1)</sup> | 99 dB (A)          |
| Dimensions (LxWxH)   | 436 x 132 x 392 mm |
| Max. fastener driving rate   | 1200 / h           |
| Temperature resistance - max.  | 45                 |
| Temperature resistance temperature - min.                                | -10                |
| Fastener intake  | 40 nails           |
| Fastener length range  | 14 - 39 mm         |

Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895





| Ordering designation | Package contents                       | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| GX 3                 | 1x Gas-actuated tool GX 3 _01, 1x Case | 1 pc                | 2102195     |

### **APPLICATIONS**

• Power source for the GX 3 fastening tool

| Technical data |      |
|----------------|------|
| For use with   | GX 3 |

#### **ADVANTAGES**

 High-pressure gas can for good low temperature performance down to -10°C



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| GC 42                | 1 pc                | 2105698     |

Please visit Hilti website for the latest item numbers and related products

### Nail combo for use with gas-actuated tool GX 3

Package content: 1200 pins and 1 gas can GC 42





| Technical data |      |  |
|----------------|------|--|
| For use with   | GX 3 |  |



| Ordering designation | Fastener shank length | Fastener shank diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|---------------------|-------------|
| X-S 14 G3 MX Combo   | 14 mm                 | 3 mm                    | 1 pc                | 3569237     |
| X-P 17 G3 MX Combo   | 17 mm                 | 3 mm                    | 1 pc                | 3569238     |
| X-P 20 G3 MX Combo   | 20 mm                 | 3 mm                    | 1 pc                | 3569239     |
| X-C 20 G3 MX Combo   | 20 mm                 | 3 mm                    | 1 pc                | 3569721     |
| X-C 27 G3 MX Combo   | 27 mm                 | 3 mm                    | 1 pc                | 3569722     |
| X-C 32 G3 MX Combo   | 32 mm                 | 3 mm                    | 1 pc                | 3569774     |
| X-C 39 G3 MX Combo   | 39 mm                 | 3 mm                    | 1 pc                | 3569775     |

Please visit Hilti website for the latest item numbers and related products

#### **GX 3 accessories**

| Ordering designation              |          | Sales pack quantity | Item number |
|-----------------------------------|----------|---------------------|-------------|
| Washer R23-0.6 Eco                |          | 1000 pc             | 407950      |
| Washer R36-0.6 Eco                |          | 1000 pc             | 407951      |
| Fastener guide X-FG G3            |          | 1 pc                | 21022801)   |
| Fastener guide X-FG G3-ME         |          | 1 pc                | 2102281     |
| Washer holder X-WH G3 magnetic    | junitir. | 1 pc                | 2102283     |
| Pole Tool X-PT 7ft for GX 3       | 1        | 1 pc                | 3579449     |
| Receptacle X-PT G3                |          | 1 pc                | 2116237     |
| Safety glasses PP EY-CA NCH clear | 8        | 1 pc                | 20654491)   |

<sup>&</sup>lt;sup>1)</sup>For detailed stock availability and lead time information please contact your Hilti representative.



### Battery-actuated fastening tool BX 3-L 02





#### **APPLICATIONS**

- Fastening drywall track to floors, walls and ceilings on concrete, solid masonry or steel
- Fastening mesh, membranes or foil with special washer holders to concrete walls
- Fastening wall tie connections to concrete, solid masonry or steel – use of the special washer holder is recommended
- Suitable for various light-duty fastening applications on concrete, solid masonry or steel
- Fastening cables, conduits or various light electrical installations
   use of the ME nailer nose is recommended
- Fastening wood up to 25 mm thick to concrete

#### **ADVANTAGES**

- Combustion-free operation no gas cans or powder cartridges to store and dispose of
- Drives up to 800/500/400 fasteners with a single battery charge (depending on B22 battery model - 5.2 Ah, 3.0 Ah or 2.6 Ah)
- Engineered for high productivity fastening rate of 1.3 nails per second
- Slim design for easier access in corners, close to walls or in tight spaces
- Cordless tool platform the same battery for all 22V Hilti tools

| Technical data   |                    |
|--|--------------------|
| Power (max.)   | 85 J               |
| Weight   | 3.48 kg            |
| Automatic piston return  | Yes                |
| Emission noise-pressure level at the work station: LpA, 1s <sup>1)</sup> | 90 dB (A)          |
| Dimensions (LxWxH)   | 474 x 134 x 368 mm |
| Max. fastener driving rate   | 650                |
| Weight according to EPTA Procedure 01/2003                               | 4 kg               |
| Fastener intake  | 30 nails           |
| Fastener length range  | 14 - 36 mm         |

<sup>&</sup>lt;sup>1)</sup> Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895



Order Now





| Ordering designation | Package contents                            | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| BX 3-L 02            | 1x Battery-actuated tool BX 3-L 02, 1x Case | 1 pc                | 2161469     |

#### Please visit Hilti website for the latest item numbers and related products

#### Battery and charger info

| Ordering designation                  | Sales pack quantity | Item number |
|---------------------------------------|---------------------|-------------|
| Battery quick charger C 4/36-350 110V | 1 pc                | 2028877     |
| Battery quick charger C 4/36-350 230V | 1 pc                | 2028876     |
| Battery pack B 22/2.6 Li-Ion          | 1 pc                | 2136393     |
| Battery pack B 22/5.2 Li-lon          | 1 pc                | 2136396     |





| Ordering designation | Fastener shank length | Fastener shank diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|---------------------|-------------|
| X-S 14 B3 MX         | 14 mm                 | 3 mm                    | 1000 pc             | 2156393     |
| X-P 17 B3 MX         | 17 mm                 | 3 mm                    | 1000 pc             | 2156219     |
| X-P 20 B3 MX         | 20 mm                 | 3 mm                    | 1000 pc             | 2156390     |
| X-P 24 B3 MX         | 24 mm                 | 3 mm                    | 1000 pc             | 2156391     |
| X-C 20 B3 MX         | 20 mm                 | 3 mm                    | 1000 pc             | 2123993     |
| X-C 24 B3 MX         | 24 mm                 | 3 mm                    | 1000 pc             | 2123994     |
| X-C 30 B3 MX         | 30 mm                 | 3 mm                    | 1000 pc             | 2149988     |
| X-C 36 B3 MX         | 36 mm                 | 3 mm                    | 1000 pc             | 2149989     |

Please visit Hilti website for the latest item numbers and related products

#### Accessories for BX 3-L 02

| Ordering designation                |     | Sales pack quantity | Item number |
|-------------------------------------|-----|---------------------|-------------|
| Washer R23-0.6 Eco                  |     | 1000 pc             | 407950      |
| Washer R36-0.6 Eco                  |     | 1000 pc             | 407951      |
| Washer holder X-WH B3 02 packed     |     | 1 pc                | 2179277     |
| Fastener guide X-FG B3-ME 02 packed |     | 1 pc                | 2179276     |
| Fastener guide X-FG B3-IF 02 packed |     | 1 pc                | 2179275     |
| Pole Tool X-PT 7ft for BX 3         | 69  | 1 pc                | 3579450     |
| Receptacle X-PT B3                  | GB_ | 1 pc                | 2101255     |
| Brace X-SL B3 packed                | -   | 1 pc                | 21012571)   |
| Safety glasses PP EY-CA NCH clear   |     | 1 pc                | 20654491)   |

<sup>&</sup>lt;sup>1)</sup>For detailed stock availability and lead time information please contact your Hilti representative.

### Please visit Hilti website for the latest item numbers and related products

#### Accessories for BX 3

| Ordering designation             | Sales pack quantity | Item number |
|----------------------------------|---------------------|-------------|
| Washer holder X-WH B3 packed     | 1 pc                | 2101256     |
| Fastener guide X-FG B3-ME packed | 1 pc                | 2101258     |
| Fastener guide X-FG B3-IF packed | 1 pc                | 2116415     |



### Battery-actuated fastening tool BX 3-L ME 02





#### **APPLICATIONS**

- Fastening drywall track to floors, walls and ceilings on concrete, solid masonry or steel
- Fastening mesh, membranes or foil with special washer holders to concrete walls
- Fastening wall tie connections to concrete, solid masonry or steel – use of the special washer holder is recommended
- Suitable for various light-duty fastening applications on concrete, solid masonry or steel
- Fastening cables, conduits or various light electrical installations
   use of the ME nailer nose is recommended
- Fastening wood up to 25 mm thick to concrete

#### **ADVANTAGES**

- Combustion-free operation no gas cans or powder cartridges to store and dispose of
- Drives up to 800/500/400 fasteners with a single battery charge (depending on B22 battery model - 5.2 Ah, 3.0 Ah or 2.6 Ah)
- Engineered for high productivity fastening rate of 1.3 nails per second
- Slim design for easier access in corners, close to walls or in tight spaces
- Cordless tool platform the same battery for all 22V Hilti tools

| Technical data   |                    |
|--|--------------------|
| Power (max.)   | 85 J               |
| Weight   | 3.48 kg            |
| Automatic piston return                                      | Yes                |
| Emission noise-pressure level at the work station: LpA, 1s¹) | 90 dB (A)          |
| Dimensions (LxWxH)   | 474 x 134 x 368 mm |
| Max. fastener driving rate                                   | 650                |
| Weight according to EPTA Procedure 01/2003                   | 4 kg               |
| Fastener intake  | 30 nails           |
| Fastener length range  | 14 - 36 mm         |

 $<sup>^{\</sup>circ}$  Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895



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| Ordering designation   | Package contents   | Sales pack quantity | Item number |
|------------------------|--|---------------------|-------------|
| BX 3-L 02 with X-FG ME | 1x Battery-actuated tool BX 3-L 02, 1x Fastener guide X-FG B3-ME packed, 1x case | 1 pc                | 3611127     |

### Please visit Hilti website for the latest item numbers and related products

### Battery and charger info

| Ordering designation                  | Sales pack quantity | Item number |
|---------------------------------------|---------------------|-------------|
| Battery quick charger C 4/36-350 110V | 1 pc                | 2028877     |
| Battery quick charger C 4/36-350 230V | 1 pc                | 2028876     |
| Battery pack B 22/2.6 Li-lon          | 1 pc                | 2110532     |
| Battery pack B 22/5.2 Li-lon          | 1 pc                | 2136396     |

# **Fasteners for Electrical and Mechanical Applications**

#### Cable tie holders X-ECT MX





| Ordering designation | Max wide | Sales pack quantity | Item number          |
|----------------------|----------|---------------------|----------------------|
| X-ECT MX             | 9 mm     | 100 pc              | 2857091)             |
| X-ECT UV MX          | 9 mm     | 100 pc              | 285710 <sup>1)</sup> |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Cable clasps X-EKB MX





| Ordering designation | Cable capacity (8mm cable) | Sales pack quantity | Item number          |
|----------------------|----------------------------|---------------------|----------------------|
| X-EKB 4 MX           | 4                          | 100 pc              | 285712 <sup>1)</sup> |
| X-EKB 8 MX           | 8                          | 100 pc              | 285713 <sup>1)</sup> |
| X-EKB 16 MX          | 16                         | 25 pc               | 285714 <sup>1)</sup> |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **Bunched-Cable holders X-ECH MX**







| Ordering designation | Cable capacity<br>(8mm cable) | Sales pack quantity | Item number |
|----------------------|-------------------------------|---------------------|-------------|
| X-ECH 15/B MX kit    | 15                            | 100 pc              | 20187291)   |
| X-ECH 30/B MX kit    | 30                            | 50 pc               | 20188911)   |
| Base X-ECH-B MX      | -                             | 50 pc               | 20183911)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

## Please visit Hilti website for the latest item numbers and related products

### Cable trunking fastener X-ET MX





| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| X-ET MX              | 250 pc              | 285718      |



### Conduit clamps X-EKS MX







| Order designation | Cable conduit diameter | Sales pack quantity | Item number |
|-------------------|------------------------|---------------------|-------------|
| X-EKS 16 MX       | 16 mm                  | 100 pc              | 285719¹)    |
| X-EKS 20 MX       | 20 mm                  | 100 pc              | 285720      |
| X-EKS 25 MX       | 25 mm                  | 100 pc              | 285721      |
| X-EKS 32 MX       | 32 mm                  | 100 pc              | 2857221)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Snap-lock conduit clamps X-EKSC MX





| Order designation | Cable conduit diameter | Sales pack quantity | Item number |
|-------------------|------------------------|---------------------|-------------|
| X-EKSC 20 MX      | 20 mm                  | 100 pc              | 2740861)    |
| X-EKSC 25 MX      | 20 mm                  | 100 pc              | 2740871)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Metal conduit clamps X-EMTSC MX





| Order designation | Sales pack quantity | Item number |
|-------------------|---------------------|-------------|
| X-EMTSC 1/2" MX   | 100 pc              | 2283381)    |
| X-EMTSC 3/4" MX   | 100 pc              | 2283391)    |
| X-EMTSC 1" MX     | 100 pc              | 2283401)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Please visit Hilti website for the latest item numbers and related products

### Metal conduit clip X-FB MX



| Order designation | Cable conduit diameter | Sales pack quantity | Item number |
|-------------------|------------------------|---------------------|-------------|
| X-FB 16 MX        | 16 mm                  | 200 pc              | 2867991)    |
| X-FB 20 MX        | 20 mm                  | 200 pc              | 286800      |
| X-FB 25 MX        | 25 mm                  | 200 pc              | 286802      |
| X-FB 32 MX        | 32 mm                  | 100 pc              | 2868041)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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### **Butterfly metal conduit clip X-DFB MX**





| Order designation | Cable conduit diameter | Sales pack quantity | Item number |
|-------------------|------------------------|---------------------|-------------|
| X-DFB 20 MX       | 20 mm                  | 100 pc              | 2733841)    |
| X-DFB 25 MX       | 20 mm                  | 100 pc              | 2733861)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Threaded rod hanger X-EHS M MX





|             | Sales pack quantity | Item number          |
|-------------|---------------------|----------------------|
| X-EHS M8 MX | 100 pc              | 273368 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Ceiling clip X-ECC MX





| · · · · · · · · · · · · · · · · · · · | Sales pack<br>quantity | Item number |
|---------------------------------------|------------------------|-------------|
| X-ECC MX                              | 100 pc                 | 228342      |



### Powder-actuated tool DX 5 NEW





#### **APPLICATIONS**

- Fastening wood to concrete, sand-lime block or steel
- Fastening sheet metal to concrete, sand-lime block or steel
- Attaching drainage foils and membranes to concrete or CMU
- Installing wall or brick ties
- Fastening various items such as cable conduits and cable ties to steel and concrete in electrical installation work

#### **ADVANTAGES**

- Easy to use and maintain
- Compact, sleek design allows access in narrow spaces
- Ergonomically designed grip and tool nose
- Maximum nail length 62 mm, or 72 mm for wood-to-concrete applications

| Technical data                 |                   |
|--------------------------------|-------------------|
| Power (max.)                   | 325 J             |
| Weight                         | 3.37 kg           |
| Base materials                 | Concrete, Steel   |
| Automatic piston return        | Yes               |
| Noise (pressure) level at work | 101 dB (A)        |
| station: LpA, 1s1)             |                   |
| Dimensions (LxWxH)             | 478 x 72 x 180 mm |
| Max. fastener driving rate     | 450 / h           |
| Cartridge type                 | 6.8/11 M10        |
| Fastener intake                | Single            |
| Fastener length range          | 12 - 72 mm        |

<sup>1)</sup> Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895















| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DX 5 F8              | 1x Basic unit DX 5_01, 1x Fastener guide X-5-460-F8 assy, 1x Piston X-5-460-P8, 1x Cleaning kit X-5-460-Clean, 1x Case | 1 pc                | 3612972     |

Please visit Hilti website for the latest item numbers and related products

### DX cartridge 6.8/11 M10

#### **APPLICATIONS**

For use with DX 2, DX 5, DX 460, DX 351, DX 450, DX 36, DX A40, DX A41





| Ordering designation | Cartridge type    | Cartridge power level | Sales pack quantity | Item number |
|----------------------|-------------------|-----------------------|---------------------|-------------|
| 6.8/11 M10 red       | .27 calibre short | Heavy                 | 200 pc              | 2126838     |
| 6.8/11 M10 yellow    | .27 calibre short | Medium-light          | 200 pc              | 2126837     |
| 6.8/11 M10 green     | .27 calibre short | Light                 | 100 pc              | 50351       |

### Accessories for DX 460 & DX 5

| Ordering designation         | Sales pack quantity | Item number          |
|------------------------------|---------------------|----------------------|
| Buffer X-5-460-B             | 1 pe                | 3733301              |
| Fastener guide X-5-460-F10   | 1 pc                | 373319 <sup>1</sup>  |
| Fastener guide X-5-460-F8    | 1 pc                | 304529               |
| Fastener guide X-5-460 F8GR  | 1 pc                | 3860121              |
| Fastener guide X-5-460 F8N15 | 1 pc                | 3045301              |
| Piston X-5-460-P8            | 1 pc                | 373297               |
| Piston X-5-460-PGR           | 1 pc                | 305448 <sup>1]</sup> |
| Protective cap X-SGF         | 1 pc                | 304416               |
| Pole Tool X-PT 7ft for DX 5  | 1 pc                | 3579594              |
| Receptacle X-PT 5 assy       | 1 pc                | 2150263              |
| Cleaning kit DX-5-460        | 1 pc                | 372810               |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Powder-actuated tool DX 351





#### **APPLICATIONS**

- Quick and convenient for fastening applications such as drywall track attachment, electrical, plumbing and HVAC installation
- Installing threaded studs to concrete or steel
- Fastening suspended ceilings

### **ADVANTAGES**

- Automatic piston return and cartridge advance
- Very user-friendly: light, low recoil, low noise
- Pole tool available for overhead applications









| Technical data                 |                   |
|--------------------------------|-------------------|
| Power (max.)                   | 245 J             |
| Weight                         | 2.2 kg            |
| Base materials                 | Concrete, Steel   |
| Automatic piston return        | Yes               |
| Noise (pressure) level at work | 99 dB (A)         |
| station: LpA, 1s¹)             |                   |
| Dimensions (LxWxH)             | 404 x 56 x 164 mm |
| Max. fastener driving rate     | 700 / h           |
| Cartridge type                 | 6.8/11 M10        |
| Fastener intake                | Single            |
| Fastener length range          | 12 - 47 mm        |

<sup>1)</sup> Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895







| Ordering designation | Package contents   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DX 351 M+E           | 1x Powder-actuated tool DX 351 M+E,1x Piston X-P8S-351, 1x Fastener guide X-FG8ME351 assy, 1x Cleaning kit DX 351, 1x Case | 1 pc                | 373182      |

Please visit Hilti website for the latest item numbers and related products

### DX cartridge 6.8/11 M10

### **APPLICATIONS**

For use with DX 2, DX 5, DX 460, DX 351, DX 450, DX 36, DX A40, DX A41





| Ordering designation | Cartridge type    | Cartridge power level | Sales pack quantity | Item number |
|----------------------|-------------------|-----------------------|---------------------|-------------|
| 6.8/11 M10 red       | .27 calibre short | Heavy                 | 200 pc              | 2126838     |
| 6.8/11 M10 yellow    | .27 calibre short | Medium-light          | 200 pc              | 2126837     |
| 6.8/11 M10 green     | .27 calibre short | Light                 | 100 pc              | 50351       |

### **Accessories for DX 351**

| Ordering designation          |   | Sales pack quantity | Item number |
|-------------------------------|---|---------------------|-------------|
| Fastener guide X-FG8ME351     |   | 1 pc                | 3621741)    |
| Piston X-P8S-351 packed       |   | 1 pc                | 406929      |
| Protective cap X-SGF          | 0 | 1 pc                | 304416      |
| Pole Tool X-PT 7ft for DX 351 |   | 1 pc                | 3579452     |
| Receptable X-PT351            |   | 1 pc                | 333312      |
| Cleaning kit DX 351           |   | 1 pc                | 2003832     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Semi-automatic powder-actuated tool DX 2 NEW







#### **APPLICATIONS**

- Attaching drywall framing to concrete
- Fastening wood to concrete and steel
- Attaching kicker plates to concrete

#### **ADVANTAGES**

- Easy to use and maintain
- Compact, sleek design allows access in narrow spaces
- Ergonomically designed grip and tool nose
- Maximum nail length 62 mm, or 72 mm for wood-to-concrete applications











| Technical data  |                                      |
|---|--------------------------------------|
| Power (max.)  | 245 J                                |
| Weight  | 2.4 kg                               |
| Base materials  | Concrete, Steel                      |
| Automatic piston return                                       | No                                   |
| Noise (pressure) level at work station: LpA, 1s <sup>1)</sup> | 104 dB (A)                           |
| Dimensions (LxWxH)  | 345 x 50 x 157 mm                    |
| Max. fastener driving rate                                    | 450 / h                              |
| Cartridge type  | 6.8/11 .27 caliber short, 6.8/11 M10 |
| Fastener intake   | Single                               |
| Fastener length range   | 14 - 62 mm                           |

<sup>&</sup>lt;sup>1)</sup> Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895







| Ordering designation | Package contents  | Sales pack quantity | Item number |
|----------------------|---|---------------------|-------------|
| DX 2                 | 1x Powder-actuated tool DX 2, 1x Round brush 5/8, 1x Round brush, 1x Spares pack DX 2 packed, 1x Case | 1 pc                | 2084169     |

Please visit Hilti website for the latest item numbers and related products

### DX cartridge 6.8/11 M10

#### **APPLICATIONS**

For use with DX 2, DX 5, DX 460, DX 351, DX 450, DX 36, DX A40, DX A41





| Ordering designation | Cartridge type    | Cartridge power level | Sales pack quantity | Item number |
|----------------------|-------------------|-----------------------|---------------------|-------------|
| 6.8/11 M10 red       | .27 calibre short | Heavy                 | 200 pc              | 2126838     |
| 6.8/11 M10 yellow    | .27 calibre short | Medium-light          | 200 pc              | 2126837     |
| 6.8/11 M10 green     | .27 calibre short | Light                 | 100 pc              | 50351       |

### **Accessories for DX 2**

| Ordering designation   |                      | Sales pack quantity | Item number |
|--|----------------------|---------------------|-------------|
| Piston DX 2 kit 1 x piston 2/DNI, 1 x spring clip DX 2             |                      | 1 pc                | 2103082     |
| Spares pack DX 2 packed<br>2x spring clip, 2x ball, 1x piston lock |                      | 1 pc                | 2094647     |
| Fastener guide X-2-F8 packed                                       |                      | 1 pc                | 20946441)   |
| Baseplate X-2-S packed   |                      | 1 pc                | 20946451)   |
| Piston guide DX 2 packed   |                      | 1 pc                | 20946461)   |
| Stabilizer plate X-2-STAB packed                                   |                      | 1 pc                | 20946481)   |
| Pole Tool X-PT 7ft for DX 2  |                      | 1 pc                | 3579451     |
| Receptacle X-PT 2  |                      | 1 pc                | 2094657     |
| Cleaning kit DX 2 3x metal cleaning brush, 1x black cleaning cloth | THE REAL PROPERTY IN | 1 pc                | 2097040     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Other Accessories for DX tools

| Ordering designation              | Sales pack quantity | Item number |
|-----------------------------------|---------------------|-------------|
| Pipe X-PT 1ft                     | 1 pc                | 254685      |
| Pipe X-PT 3ft                     | 1 pc                | 254684      |
| Grip section X-PT assy            | 1 pc                | 254687      |
| Tool bag X-PT CT                  | 1 pc                | 388152      |
| Spray 66ml                        | 1 pc                | 308976      |
| Safety glasses PP EY-CA NCH clear | 1 pc                | 20654491)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Universal nail X-U

#### **APPLICATIONS**

- All fastenings on concrete (soft / medium / hard) or steel
- Setting up forming boards and safety barriers

| Technical data |                             |
|----------------|-----------------------------|
| Point type     | Ballistic, Entirely knurled |
| For use with   | DX 2, DX 351, DX 5          |

#### **ADVANTAGES**

- One nail for almost any application
- Fully-knurled point for higher application limits on steel and suitability for use on hard concrete





### Universal nail for steel X-U P8



| Ordering designation | Fastener shank length | Fastener shank diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|---------------------|-------------|
| X-U 16 P8            | 16 mm                 | 4 mm                    | 100 pc              | 237330      |

Please visit Hilti website for the latest item numbers and related products

#### Universal nail with steel washer X-U P8 S



| Ordering designation | Shank length | Shank diameter | Washer diameter | Sales pack quantity | Item number |
|----------------------|--------------|----------------|-----------------|---------------------|-------------|
| X-U 16 P8 S23        | 16 mm        | 4 mm           | 23 mm           | 500 pc              | 3450949     |

### High-performance single nail for use with powder-actuated tools on concrete X-P P8

### **APPLICATIONS**

- Fastening on hard concrete
- Fastening wood to concrete
- Setting up formwork and safety barriers
- Installing suspended components, e.g. ceiling frames or pipes, on hard concrete
- Fastening installation channels on roof beams and ceilings
- Fastening flexible conduits, rigid conduits and cables to ceilings, walls and floors

#### **ADVANTAGES**

- Best driving success and holding rate on hard concrete, for higher productivity and cost savings
- Highest hardness (59 HRC) for best penetration in hard concrete
- Long conical nail tip designed for best drivability in hard concrete
- Highest load-bearing performance on hard concrete
- Optimised for use with Hilti tools helps secure sufficient energy for driving deeply, e.g. up to 1 1/2" embedment
- Available in lengths up to 72 mm (2 13/16")

| Technical data                  |                             |
|---------------------------------|-----------------------------|
| Material coating/plating/finish | Zinc-plated, min. 5 microns |
| Material composition            | Carbon steel HRC 59         |
| Point type                      | Hammered                    |
| For use with                    | DX 2, DX 5, DX 351          |





### High performance nail X-P P8



| Ordering designation | Fastener shank length | Sales pack quantity | Item number |
|----------------------|-----------------------|---------------------|-------------|
| X-P 22 P8            | 22 mm                 | 100 pc              | 2150366     |
| X-P 27 P8            | 27 mm                 | 100 pc              | 2150367     |
| X-P 34 P8            | 34 mm                 | 100 pc              | 2150368     |
| X-P 40 P8            | 40 mm                 | 100 pc              | 2150369     |
| X-P 47 P8            | 47 mm                 | 100 pc              | 2173875     |
| X-P 52 P8            | 52 mm                 | 100 pc              | 21738761)   |
| X-P 57 P8            | 57 mm                 | 100 pc              | 21738771)   |
| X-P 62 P8            | 62 mm                 | 100 pc              | 21738781)   |
| X-P 72 P8            | 72 mm                 | 100 pc              | 21738791)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### High performance nail with steel washer X-P P8 S



| Ordering designation    | Shank length | Washer diameter | Sales pack quantity | Item number |
|-------------------------|--------------|-----------------|---------------------|-------------|
| X-P 22 P8 \$23 W/EYELET | 22 mm        | 23 mm           | 500 pc              | 3595905     |
| X-P 27 P8 S23 W/EYELET  | 27 mm        | 23 mm           | 500 pc              | 3595906     |
| X-P 34 P8 S23 W/EYELET  | 34 mm        | 23 mm           | 500 pc              | 3595907     |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Standard nail X-C

#### **APPLICATIONS**

- Drywall track to concrete
- Window frame metal sheet to concrete

| Technical data |                    |
|----------------|--------------------|
| Point type     | Cut point          |
| For use with   | DX 2, DX 5, DX 351 |

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### **ADVANTAGES**

- Buckle-proof, high-strength hardened steel nail for demanding applications
- Rugged head resists pull-over forces and holds material down securely

### Standard nail for concrete X-C P8



| Ordering designation | Fastener shank length | Fastener shank diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|---------------------|-------------|
| X-C 22 P8            | 22 mm                 | 3.5 mm                  | 100 pc              | 2091377     |
| X-C 27 P8            | 27 mm                 | 3.5 mm                  | 100 pc              | 2091379     |
| X-C 27 P8 BULK       | 27 mm                 | 3.5 mm                  | 1000 pc             | 2091380     |
| X-C 32 P8            | 32 mm                 | 3.5 mm                  | 100 pc              | 2091381     |
| X-C 37 P8            | 37 mm                 | 3.5 mm                  | 100 pc              | 20913831)   |
| X-C 42 P8            | 42 mm                 | 3.5 mm                  | 100 pc              | 2091385     |
| X-C 47 P8            | 47 mm                 | 3.5 mm                  | 100 pc              | 20913871)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Standard nail with steel washer X-C P8 S



| Ordering designation | Fastener shank length | Fastener shank diameter | Washer diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|-----------------|---------------------|-------------|
| X-C 27 P8S23         | 27 mm                 | 3.5 mm                  | 23 mm           | 1000 pc             | 2091396     |
| X-C 32 P8S23         | 32 mm                 | 3.5 mm                  | 23 mm           | 1000 pc             | 2091399     |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

### Ceiling hanger X-CC

#### **APPLICATIONS**

• Ceiling suspensions on concrete and steel





| Ordering designation | Shank length | Shank diameter | Base material | Sales pack quantity | Item number |
|----------------------|--------------|----------------|---------------|---------------------|-------------|
| X-CC U 16 P8         | 16 mm        | 4 mm           | Steel         | 100 pc              | 3862281)    |
| X-CC U 22 P8         | 22 mm        | 4 mm           | Hard Concrete | 100 pc              | 3862291)    |
| X-CC U 27 P8         | 27 mm        | 4 mm           | Concrete      | 100 pc              | 286230      |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Ceiling hanger X-HS

### **APPLICATIONS**

 Installing suspended components, e.g. ceiling frames or pipes with threaded rod, on hard concrete or steel





| Ordering designation | Shank length | Shank diameter | Base material | Sales pack quantity | Item number          |
|----------------------|--------------|----------------|---------------|---------------------|----------------------|
| X-HS M6 U19 P8 S15   | 19 mm        | 4 mm           | Steel         | 100 pc              | 3862131)             |
| X-HS M8 U19 P8 S15   | 19 mm        | 4 mm           | Steel         | 100 pc              | 386214 <sup>1)</sup> |
| X-HS M10 U19 P8 S15  | 19 mm        | 4 mm           | Steel         | 100 pc              | 3862151)             |
| X-HS M6 U22 P8 S15   | 22 mm        | 4 mm           | Hard concrete | 100 pc              | 386218 <sup>1)</sup> |
| X-HS M8 U22 P8 S15   | 22 mm        | 4 mm           | Hard concrete | 100 pc              | 3862191)             |
| X-HS M10 U22 P8 S15  | 22 mm        | 4 mm           | Hard concrete | 100 pc              | 3862201)             |
| X-HS M6 U32 P8 S15   | 32 mm        | 4 mm           | Concrete      | 100 pc              | 361788 <sup>1)</sup> |
| X-HS M8 U32 P8 S15   | 32 mm        | 4 mm           | Concrete      | 100 pc              | 361789 <sup>1)</sup> |
| X-HS M10 U32 P8 S15  | 32 mm        | 4 mm           | Concrete      | 100 pc              | 361790 <sup>1)</sup> |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Stainless steel nail X-CR

#### **APPLICATIONS**

 Fastening in outdoor applications, directly or indirectly exposed to the weather

| Technical data |                                       |
|----------------|---------------------------------------|
| Material       | Equivalent to A4(316) stainless steel |
| For use with   | DX 2, DX 5, DX 351                    |

### **ADVANTAGES**

- Corrosion-resistant
- Suitable for universal use

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### Stainless steel nail X-CR P8



| Ordering designation | Fastener shank length | Fastener shank diameter | Sales pack quantity | Item number          |
|----------------------|-----------------------|-------------------------|---------------------|----------------------|
| X-CR 21 P8           | 21 mm                 | 3.7 mm                  | 100 pc              | 247358               |
| X-CR 24 P8           | 24 mm                 | 3.7 mm                  | 100 pc              | 2473591)             |
| X-CR 29 P8           | 29 mm                 | 3.7 mm                  | 100 pc              | 247360¹)             |
| X-CR 34 P8           | 34 mm                 | 3.7 mm                  | 100 pc              | 247361 <sup>1)</sup> |
| X-CR 39 P8           | 39 mm                 | 3.7 mm                  | 100 pc              | 2473621)             |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Stainless steel nail with washer X-CR P8 S



| Ordering designation | Fastener shank length | Fastener shank diameter | Washer diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|-------------------------|-----------------|---------------------|-------------|
| X-CR 21 P8 S23       | 21 mm                 | 3.7 mm                  | 23 mm           | 500 pc              | 3457801     |

Please visit Hilti website for the latest item numbers and related products

### Threaded stud (for steel, with 8 mm washer) X-ST-GR M8



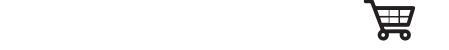
### **APPLICATIONS**

 Fastening grating and checker plate in corrosive environments such as onshore installations, petrochemical facilities, power plants, etc.

#### **ADVANTAGES**

• Corrosion-resistant fastener, ideal for direct fastening on steel

| Technical data                             |                           |
|--|---------------------------|
| Material                                   | Stainless Steel           |
| Minimum thickness of base material (steel) | 6 mm                      |
| Environmental conditions                   | Outdoor, mildly corrosive |
| Base materials                             | Steel                     |



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| X-ST-GR M8/10 P8     | 100 pc              | 21224601)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

**Order Now** 

### Threaded screw stud (carbon steel) for multi-purpose fastenings on steel S-BT MF





#### **APPLICATIONS**

- Fastening cable ladders using channels or hold-down / expansion guide clips
- Fastening cable trays and cable runs using channels or conduit
- Fastening junction boxes, switchgear and instrumentation panels directly or using channels
- Fastening light fixtures, signage, etc.
- Suitable for use on steel with a thickness of 6 mm (1/4") and greater

#### **ADVANTAGES**

- The S-BT MF is easy to use and reliable requires no electric supply cords or heavy equipment for installation
- Suitable for use in mildly corrosive environments (C3) on coated
- Easy installation in tight spaces
- No rework on coated steel
- No propellant required

Ordering designation

S-BT MF M8/7 AN 6

S-BT MF M8/15 AN 6

| Technical data                             |                           |
|--|---------------------------|
| Material composition                       | Carbon steel              |
| Corrosion protection                       | Duplex coated             |
| Environmental conditions                   | Outdoor, mildly corrosive |
| Max. tightening torque                     | 8 Nm                      |
| Point type                                 | Blunt tip                 |
| Base materials                             | Steel                     |
| Minimum thickness of base material (steel) | 6 mm                      |





100 pc

100 pc



2148618<sup>1)</sup> 21405281)

| Sales pack quantity | Item number |
|---------------------|-------------|
| 100 pc              | 21391741)   |

Thickness fastened - max.

7 mm

15 mm

15 mm

S-BT MF M10/15 AN 6 1) For detailed stock availability and lead time information please contact your Hilti representative.



### Threaded screw stud (stainless steel) for multipurpose fastenings S-BT MR

#### **APPLICATIONS**

- Fastening cable ladders using channels or hold-down / expansion guide clips
- Fastening cable trays and cable runs using channels or conduit clips
- Fastening junction boxes, switchgear and instrumentation panels directly or using channels
- Fastening lighting fixtures, signage
- Designed for use on steel with a thickness of 6 mm or greater

| Technical data                             |   |  |
|--|---|--|
| Material composition                       | Stainless steel                                     |  |
| Corrosion protection                       | Stainless steel, equivalent to SS316                |  |
| Environmental conditions                   | Marine, offshore, petrochemical, power plants, etc. |  |
| Max. tightening torque                     | 8 Nm  |  |
| Point type                                 | Blunt tip   |  |
| Base materials                             | Steel   |  |
| Minimum thickness of base material (steel) | 7 mm  |  |

#### **ADVANTAGES**

- The S-BT MR is easy to use and reliable requires no electric supply cords or heavy equipment for installation
- Suitable for use in highly corrosive environments (C4 and C5) on coated steel
- Easy installation in tight spaces
- No rework on coated steel
- High corrosion resistance and thus suitable for most marine, offshore, petrochemical and power plant applications





| Ordering designation | Thickness fastened - max. | Sales pack quantity | Item number |
|----------------------|---------------------------|---------------------|-------------|
| S-BT MR M8/7 SN 6    | 7 mm                      | 100 pc              | 21391721)   |
| S-BT MR M8/15 SN 6   | 15 mm                     | 100 pc              | 2148612¹)   |
| S-BT MR M10/15 SN 6  | 15 mm                     | 100 pc              | 21407401)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### **Setting equipment for S-BT**

| Ordering designation                  |  | Sales pack quantity | Item number |
|---------------------------------------|--|---------------------|-------------|
| Cordless drill SF BT 22-A             |  | 1 pc                | 21237191)   |
| Stepped drill bit TS-BT 5.5-74 S      |  | 1 pc                | 21431371)   |
| Depth gauge S-DG BT M8/7 Short 6      |  | 1 pc                | 21432601)   |
| Depth gauge S-DG BT M8/15 Long 6      | Contract Con | 1 pc                | 21485751)   |
| Depth gauge S-DG BT M10-W10/15 Long 6 |  | 1 pc                | 21432611)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



#### **APPLICATIONS**

- Fastening gratings and industrial flooring on metal profiles (thickness at least 6 mm)
- Suitable for industrial buildings and power plants, shipbuilding, food-processing industry, chemicals and oil industry, steel and metal construction trades, public buildings

#### **ADVANTAGES**

- Quick and easy to install: Up to 120 fastenings per hour
- Trouble-free, one-man operation
- Versatile and mobile: No external power source required
- Secure: Verified holding power, highly ductile nails
- Also available in stainless steel

### **Grating disc X-FCM-M**



| Ordering designation | Base<br>materials | Diameter | Environmental conditions                   |       | Grating<br>height | Sales pack quantity | Item number |
|----------------------|-------------------|----------|--|-------|-------------------|---------------------|-------------|
| X-FCM-M 25/30        | Steel             | 50 mm    | Indoors, dry and non-corrosive environment | 23 mm | 25 - 30 mm        | 100 pc              | 21173571)   |
| X-FCM-M 35/40        | Steel             | 50 mm    | Indoors, dry and non-corrosive environment | 33 mm | 35 - 40 mm        | 100 pc              | 21173591)   |
| X-FCM-M 45/50        | Steel             | 50 mm    | Indoors, dry and non-corrosive environment | 43 mm | 45 - 50 mm        | 100 pc              | 21173901)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Grating disc (stainless steel) X-FCM-R

#### **APPLICATIONS**

 Fastening gratings in corrosive environments such as marine, offshore, petrochemical, power plants etc.

#### **ADVANTAGES**

Stainless steel dics



Order Now

| Ordering designation | Base materials | Diameter | Environmental conditions                            | Grating height | Sales pack quantity | Item number |
|----------------------|----------------|----------|---|----------------|---------------------|-------------|
| X-FCM-R 35/40        | Steel          | 50 mm    | Marine, offshore, petrochemical, power plants, etc. | 35 - 40 mm     | 100 pc              | 247182¹)    |
| X-FCM-R 45/50        | Steel          | 50 mm    | Marine, offshore, petrochemical, power plants, etc. | 45 - 50 mm     | 100 pc              | 247183¹)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



### Sealing ring X-FCP





| Ordering designation | Diameter | Sales pack quantity | Item number |
|----------------------|----------|---------------------|-------------|
| X-FCP                | 39 mm    | 200 pc              | 3088561)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



#### **APPLICATIONS**

Quick measurement of the early strength of sprayed concrete

#### **ADVANTAGES**

- Highly reliable due to use of a standard procedure in accordance with EN 14488-2
- Well proven has been in use worldwide for decades
- Complete system available, including test gauge









| Technical data                                    |                   |
|---|-------------------|
| Power (max.)                                      | 382 J             |
| Weight  | 3.2 kg            |
| Base materials                                    | Concrete, Steel   |
| Automatic piston return                           | No                |
| Noise (pressure) level at work station: LpA, 1s1) | 105 dB (A)        |
| Dimensions (LxWxH)                                | 350 x 44 x 175 mm |
| Cartridge type                                    | 6.8/11 M10        |
| Fastener intake                                   | Single            |
| Fastener length range                             | 12 - 117 mm       |

<sup>1)</sup> Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895

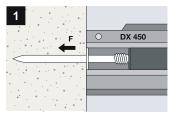




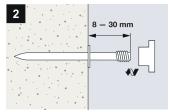
| Ordering designation | Diameter   | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| DX 450 SCT           | 1x Powder-actuated tool DX 450 SCT assy, 1x Spares pack, 1x Cleaning kit DX 450, 1x Case | 1 pc                | 233871      |

Please visit Hilti website for the latest item numbers and related products

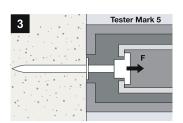
### **Application Procedures**



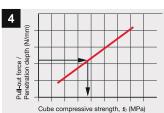
Using a Hilti DX 450 SCT tool, ten threaded studs are driven into the young concrete with a precisely defined driving force.



The threaded stud's depth of penetration-directly influenced by the strength of the concrete-can be accurately measured.



The Hilti Tester Mark 5 allows accurate measurement of the force required to pull threaded studs out of the concrete.



The calibration curve provides an accurate reading of early concrete strength.



### DX cartridge 6.8/11 M10

#### **APPLICATIONS**

 For use with DX 2, DX 5, DX 460, DX 351, DX 450, DX 36, DX A40, DX A41





| Ordering designation | Cartridge type    | Cartridge power level | Sales pack quantity | Item number |
|----------------------|-------------------|-----------------------|---------------------|-------------|
| 6.8/11 M10 red       | .27 calibre short | Heavy                 | 200 pc              | 2126838     |
| 6.8/11 M10 yellow    | .27 calibre short | Medium-light          | 200 pc              | 2126837     |
| 6.8/11 M10 green     | .27 calibre short | Light                 | 100 pc              | 50351       |

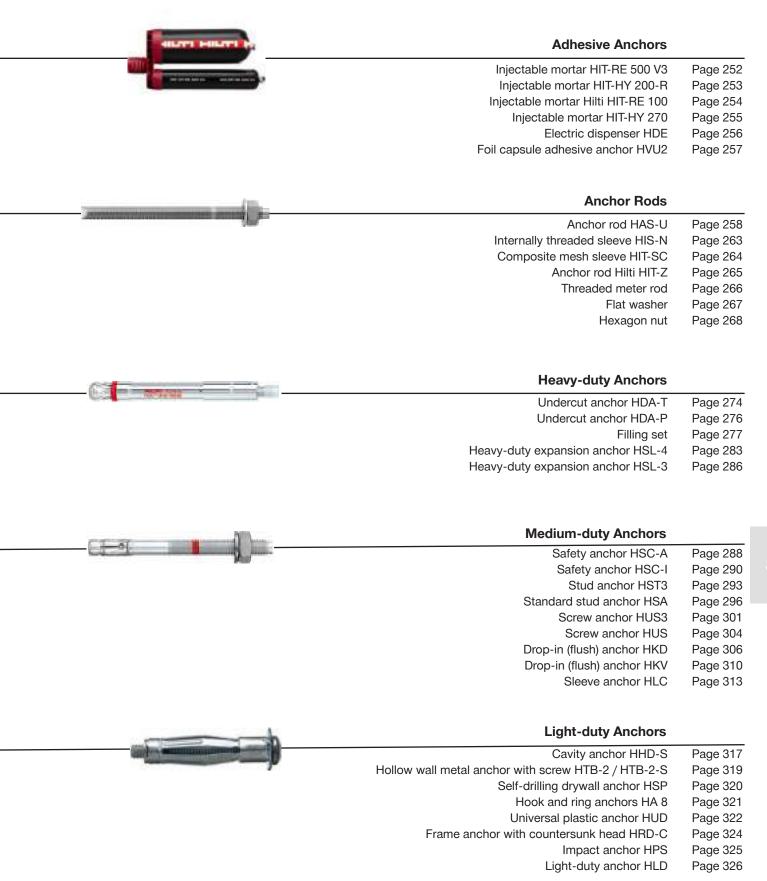
Please visit Hilti website for the latest item numbers and related products

#### **Accessories for DX 450 SCT**

| Ordering designation   |             | Sales pack quantity | Item number |
|--|-------------|---------------------|-------------|
| L140 piston guide  | -           | 1 pc                | 000007871)  |
| X-M6-8-52D12 threaded stud (100 pcs/box)   |             | 1 pc                | 306050      |
| X-M6-8-72D12 threaded stud (100 pcs/box)   | ·           |                     | 306051      |
| X-M6-8-95D12 threaded stud (100 pcs/box)   | •           |                     | 3060521)    |
| Tester Mark 5 Comprising Hilti Tester Mark 5, 0-5 kN force gauge, M6 adapter set and operating instructions, packed in an impact-resistant plastic Hilti toolbox |             | 1 pc                | 2364421)    |
| 0-5 kN force gauge   |             | 1 pc                | 2855251)    |
| 0-20 kN force gauge  | 0           |                     | 2855281)    |
| 0-30 kN force gauge  | A.          |                     | 2743111)    |
| 6/M6 adapter set   | <b>○</b> X6 | 1 pc                | 2855621)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.









### **Hoist Anchor Points**

Hoist anchor point HAP 1.15

Page 328



### Stone undercut anchor

Stone undercut anchor HSU-R

Page 329



### **Cast-in Anchor**

Anchor channel HAC Page 330

Anchor Channel – Corner Fixing HAC-CRFoS Page 332

T-head bolt HBC-C Page 333

Anchor channel HAC-C (A4 stainless steel) Page 334

Anchor channel HAC-C-P Page 336

T-head bolt HBC (A4 stainless steel) Page 338

Cast-in-socket HCS Page 339

# Simply proven and approved

Hilti Solutions for fastening in cracked concrete.

Hilti Anchors are developed and tested for use in cracked concrete. Additional tests under cyclic loads on anchors located in cracks are performed.



### HILTI HIT-HY 200-R INJECTABLE MORTAR



- Suitable for use with all anchor rods and rebar
- No hole cleaning required with the revolutionary HIT-Z anchor rod.
- Fast curing

# HILTI HSL-4 HEAVY DUTY EXPANSION ANCHOR



- The most common heavy duty anchor
- Fast and easy through-set installation
- HSL-4-B torque cap ensures proper installation with no need for a torque wrench

#### HILTI HST3 STUD ANCHOR



- Universal stud with ideal tension and shear load capacities
- Optimized expansion-sleeve design ensures automatic follow-up expansion in cracked concrete
- Wide concrete application range from C15/20 to C90/95

#### HILTI HIT-RE 500 V3 INJECTABLE MORTAR



- Bond strengths that outperform in seismic and cracked concrete conditions
- Heavy-duty adhesive anchoring systems with long working (gel) time for deep rebar installations
- The fastest curing epoxy mortar in the market

#### HILTI HUS3-H SCREW ANCHOR



- Ideal for temporary fixings
- Fast and easy installation (50% time saving compared to stud anchor)
- Completely removable

#### HILTI HDA SELF-UNDERCUT ANCHOR



- High standard heavy duty self-undercut anchor
- Comprehensive approvals e.g. fatigue, shock, seismic, etc.
- Completely removable

#### HILTI HSC SAFETY ANCHOR

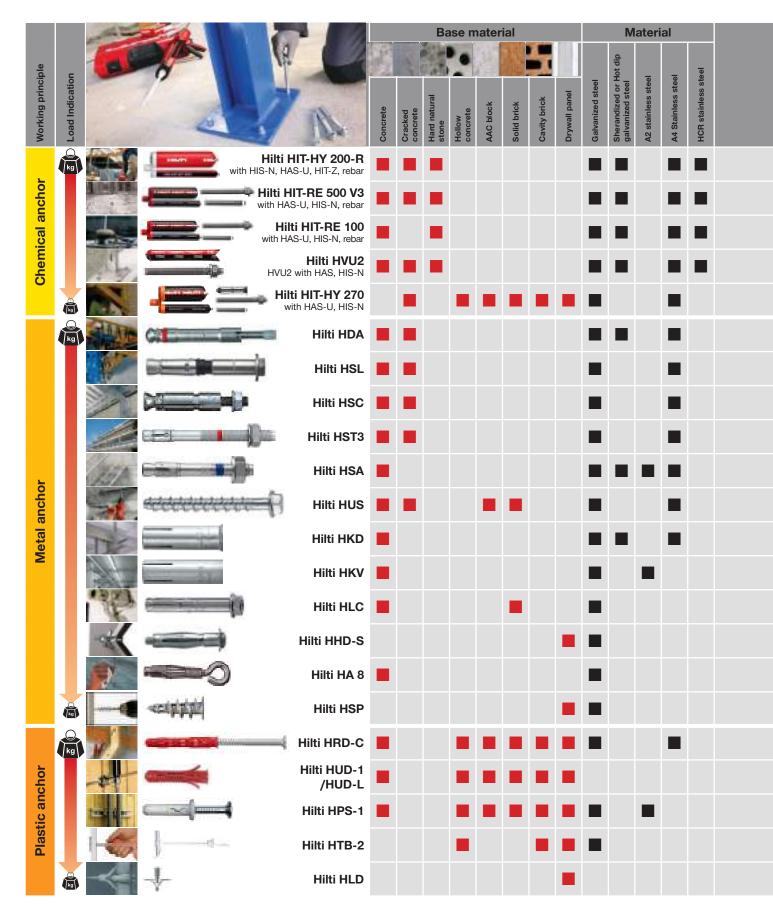


- Internally/Externally threaded anchor
- Small edge distance, spacing and embedment depth

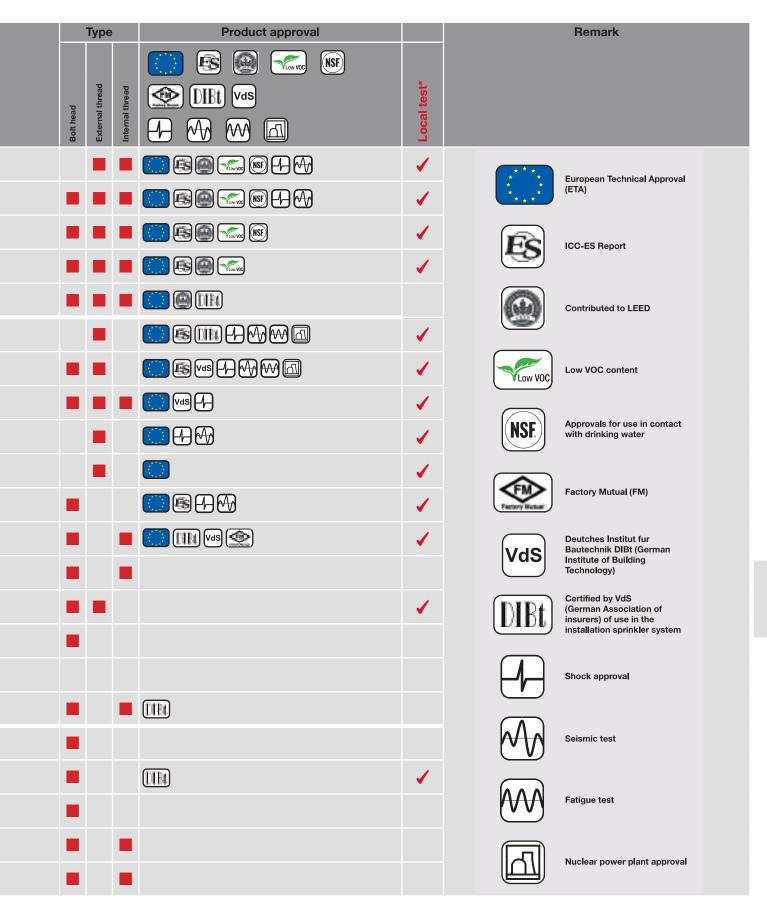


Approved for use in cracked & non-cracked concrete according to ETAG001 option1.





 $<sup>\</sup>ensuremath{^{\star}}\xspace Please$  contact your Hilti representative to access these local test reports.





# HILTISAFESET TECHNOLOGY

A small step for engineers.

And a giant leap forward for your next design.

Now you can design anchor rod and post-installed rebar connections with more confidence. Inadequately cleaning holes during installation can reduce the performance of conventional chemical anchor systems significantly. Hilti **SAFE-ET** Technology eliminates this factor almost entirely – in both cracked or uncracked concrete and with anchor rods or post-installed rebar.

#### **APPLICATIONS**

- Post-installed rebar connections forconcrete slab, column or wall extensions
- Heavy-duty anchoring in cracked or uncracked concrete, e.g. for steel beams, colum

#### WHAT IS SAFESET

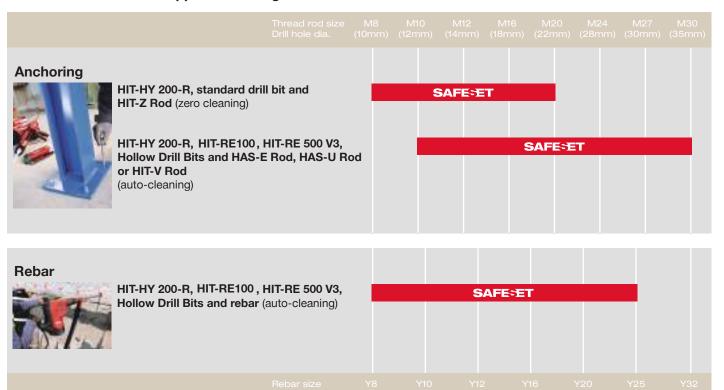
Hilti **SAFE:** Technology eliminates the most load-affecting and time-consuming step in the installation process: cleaning the hole before injection of the adhesive. As a consequence, engineers can now have peace of mind because the specified application will perform on the jobsite as it has been designed in the plan.







# **SAFESET** Application Ranges



# INTRODUCING HILTI SAFESET TECHNOLOGY

Once in a blue moon, something comes along with the power to accelerate the way you work.





# ZERO CLEANING SOLUTION. HIT-Z anchor rods + HIT-HY 200-R

The new Hilti HIT-Z anchor rod works as a torque-contolled bonded anchor. Because of their unique shape, HIT-Z anchor rods, used in hammer-drilled holes in dry or water-saturated concrete above 5°C, are not affected by uncleaned holes. The benefits are clear: fewer steps and more productivity in anchoring applications.



| CONT | Drill              | Set           |             | Hilti <b>SAFE-ET</b> Up to 60% fa | •         |         |
|------|--------------------|---------------|-------------|-----------------------------------|-----------|---------|
|      | Drill              | Done          |             | Producti                          | vity gain |         |
| Ar   | nchor diameter rar | nge           | M8 to M20   |                                   |           |         |
| М    | aterial            |               | Carbon or   | stainless steel (A4)              | 4         | <b></b> |
| Er   | mbedment depth     |               | Up to 12 ti | mes rod diameter                  |           |         |
| C    | oncrete compress   | ive strengths | C20/25 to   | C50/60                            |           |         |
| In   | stallation tempera | ture range    | 5°C to 40°C | C                                 |           |         |



# **AUTO-CLEANING SOLUTION.**

Hollow drill bits + HIT-HY 200-R / HIT-RE 100 / HIT-RE 500 V3

Hilti TE-CD and TE-YD hollow drill bits, in conjunction with HIT-HY 200-R, HIT-RE 100 or HIT-RE 500 V3, make subsequent hole cleaning completely unnecessary. Dust is removed by the Hilti vacuum system while drilling is in progress for faster drilling and a virtually dustless working environment.



Hilti SAFE=ET Technology Up to 60% faster!

Productivity gain



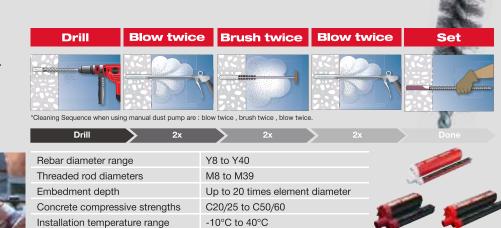
| Rebar diameter range           | Y8 to Y25        |
|--------------------------------|------------------|
| Threaded rod diameters         | M10 to M30       |
| Embedment depth                | Up to 1000 mm    |
| Concrete compressive strengths | C20/25 to C50/60 |
| Installation temperature range | -10°C to 40°C    |
|                                |                  |

Set



# CONVENTIONAL SOLUTION. **Brush and blow**

Another option is to continue using the traditional hole cleaning method with any Hilti HIT system for superior performance.





# SUMMARY TABLE FOR CHEMICAL ANCHORS

|                                |         | HIT-HY 200-R         | HIT-RE 500 V3 | HIT-RE 100 | HIT-HY 270 | HVU2 |
|--------------------------------|---------|----------------------|---------------|------------|------------|------|
|                                |         | SECTION OF CHARGE IN |               |            |            |      |
| HIT-Z                          |         | •                    |               |            |            |      |
| HIT-V                          |         | •                    | •             | •          | •          |      |
| HAS                            |         |                      |               |            |            | •    |
| HAS-E                          |         |                      |               | •          |            | •    |
| HAS-U                          |         |                      |               |            |            |      |
| HIS-N                          |         | •                    | •             | •          | •          | •    |
| Setting tool TE-C              |         |                      |               |            |            | •    |
| Setting tool HIS-S             |         |                      |               |            |            | •    |
| Mixer HIT-RE-M                 |         | •                    | •             | •          | •          |      |
| Profi accessories for HIT      |         | •                    | •             | •          | •          |      |
| HIT-SC                         |         |                      |               |            | •          |      |
| CR Cartridge holder            |         | •                    |               |            |            |      |
| CB Cartridge holder            |         |                      | •             | •          | •          |      |
| HDM/HDE Dispenser              | 7       | •                    | •             | •          | •          |      |
| TE-CD/YD<br>Hollow drill bit   |         | •                    | •             | •          |            |      |
| VC 20/40<br>Vacuum cleaner     |         | •                    | •             | •          |            |      |
| Setting tool TE-C-E/<br>TE-Y-E |         |                      |               |            |            | •    |
| Blow-out pump                  | 4       | •                    | •             | -          | •          | •    |
| Steel brush                    | HAMANIA | •                    | •             | •          | •          | •    |

### Injectable mortar HIT-RE 500 V3 NEW





#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)
- Some types of natural stone

#### **APPLICATIONS**

- Structural connections with post-installed rebar (e.g. extension / connection to walls, slabs, stairs, columns, foundations, etc.)
- Substitution of misplaced / missing rebars or couplers
- Anchoring structural steel connections (e.g. steel columns, beams, etc.)
- Anchoring crash barriers, noise barriers, etc.
- Structural renovation of buildings, bridges and other civil structures, retrofitting and re-strengthening of concrete members possible

#### 

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

#### **ADVANTAGES**

- The fastest-curing epoxy mortar on the market
- Long working time allows greater flexibility during installation
- Also suitable for water-filled holes and underwater applications

| Technical data                       |  |
|--------------------------------------|--|
| Material composition                 | Epoxy Adhesive                                       |
| Base material condition              | Dry, submerged, water-filled, wet                    |
| Tested/approved for diamond drilling | Yes  |
| Seismic                              | Yes  |
| Compatible cartridge holder          | CB (Black)   |
| Additional product information       | Always wear eye protection and gloves while handling |

# Curing time

| Temperature in the base material T [°C] | Maximum working time twork [h] | Minimum curing time tcure [h] |
|---|--------------------------------|-------------------------------|
| -5 to -1                                | 2                              | 168                           |
| 0 to 4                                  | 2                              | 48                            |
| 5 to 9                                  | 2                              | 24                            |
| 10 to 14                                | 1.5                            | 16                            |
| 15 to 19                                | 1                              | 16                            |
| 20 to 24                                | 0.5                            | 7                             |
| 25 to 29                                | 20 min                         | 6                             |
| 30 to 34                                | 15 min                         | 5                             |
| 35 to 39                                | 12 min                         | 4.5                           |
| 40                                      | 10 min                         | 4                             |

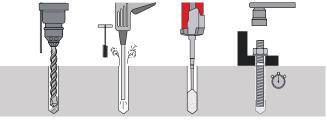
 $<sup>^{\</sup>rm th}$  The curing time data are vaild for dry base material only. In wet base material the curing times must be doubled.

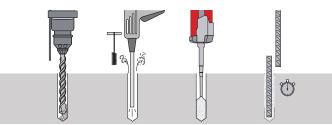












These are abbreviated instructions which may vary according to the application.

| Ordering designation | Content per can/cartridge | Package contents                           | Sales pack quantity | Item number |
|----------------------|---------------------------|--|---------------------|-------------|
| HIT-RE 500 V3/500/1  | 500 ml                    | 1x Foil pack, 1x Mixer, 1x Mixer extension | 1 pc                | 21234061)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



#### Injectable mortar HIT-HY 200-R





#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Anchoring secondary steel structures (e.g. racking, guard rails, sound barriers)
- Anchoring structural steel connections (e.g. steel columns, beams)
- Seismic strengthening / retrofitting and bracing of reinforced concrete buildings
- Substitution of misplaced / missing rebars
- Anchoring safety barriers, balustrades, fire staircases
- Structural splices / straight connections with post-installed rebars

#### **ADVANTAGES**

- No hole cleaning required with the revolutionary new Hilti HIT-Z anchor rod
- Automatic hole cleaning with TE-CD and TE-YD drill bits in combination with Hilti vacuum cleaners
- Fulfills the requirements of the most demanding ICC-ES and ETA C2 approvals for seismic applications
- Post-installed rebars perform like cast-in connections

| Technical data                       |  |
|--------------------------------------|--|
| Material composition                 | Hybrid urethane methacrylate adhesive                |
| Base material condition              | Dry, wet   |
| Tested/approved for diamond drilling | Yes (for HIT-Z), No (for HIT-V & Rebar)              |
| Seismic                              | Yes  |
| Compatible cartridge holder          | CR (Red)   |
| Additional product information       | Always wear eye protection and gloves while handling |

#### **Curing time**

| Temperature in the base material T [°C] | Maximum working time twork [min] | Minimum curing time tcure [h] |
|---|----------------------------------|-------------------------------|
| 5                                       | 60                               | 4                             |
| 6 to 10                                 | 40                               | 2.5                           |
| 11 to 20                                | 15                               | 1.5                           |
| 21 to 30                                | 9                                | 1                             |
| 31 to 40                                | 6                                | 1                             |

 $<sup>^{\</sup>rm th}$  The curing time data are vaild for dry base material only. In wet base material the curing times must be doubled.

#### **Technical data**

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor (γ) =3

| Model          | Size               | М8  | M10  | M12  | M16  | M20  |
|----------------|--------------------|-----|------|------|------|------|
| HIT-HY 200 R + | Tensile Load, Nrec | 8.0 | 12.7 | 18.1 | 29.4 | 40.7 |
| HIT-Z          | Shear Load, Vrec   | 4.0 | 6.3  | 9.0  | 16.0 | 24.3 |



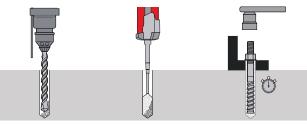


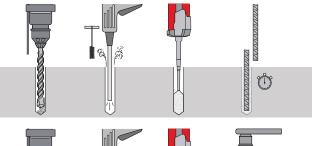


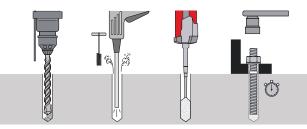












These are abbreviated instructions which may vary according to the application.

#### Order Now Watch Video





Recommended load (kN), cracked concrete at 25N/mm², safety factor (y) =3

| Model          | Size               | M8  | M10  | M12  | M16  | M20  |
|----------------|--------------------|-----|------|------|------|------|
| HIT-HY 200 R + | Tensile Load, Nrec | 7.0 | 10.2 | 13.8 | 20.9 | 29.0 |
| HIT-Z          | Shear Load, Vrec   | 4.0 | 6.3  | 9.0  | 16.0 | 24.3 |

Remarks

1) All the data applies to no edge distance, spacing and other influences 2) For detail design method please refer to Fastening Technology Manual \*) HY 200 with the use of HIT-Z/HIT-Z-R has shock approved

| nas snock approved    |  |                     |             |
|-----------------------|--|---------------------|-------------|
| Ordering designation  | Package contents                           | Sales pack quantity | Item number |
| HIT-HY 200-R 330/2/EE | 1x Foil pack, 2x Mixer, 1x Mixer extension | 1 pc                | 2045036     |
| HIT-HY 200-R 500/2/EE | 1x Foil pack, 2x Mixer, 1x Mixer extension | 1 pc                | 2045032     |

# Injectable mortar Hilti HIT-RE 100 NEW



#### **BASE MATERIALS**

Concrete (uncracked)

#### **APPLICATIONS**

- Structural connections with post-installed rebar (e.g. extension/ connection to walls, slabs, stairs, columns, foundations, etc.)
- Anchoring structural steel connections (e.g. steel columns, beams, etc.)
- Suitable for underwater applications in hammer-drilled holes

#### **ADVANTAGES**

- European Technical Approval covering automatic cleaning of holes drilled using TE-CD or TE-YD drill bits and Hilti vacuum cleaners
- Especially suitable for large-diameter elements and/or deep embedment depths
- Virtually odourless, hence pleasant to work with

| Technical data                       |  |
|--------------------------------------|--|
| Material composition                 | Epoxy Adhesive                                       |
| Base material condition              | Dry, submerged, water-filled, wet                    |
| Tested/approved for diamond drilling | Yes  |
| Seismic                              | No   |
| Compatible cartridge holder          | CB (Black)   |
| Additional product information       | Always wear eye protection and gloves while handling |

#### **Curing time**

| Temperature in the base material T [°C] | Maximum working time t <sub>work</sub> [min] | Minimum curing time t <sub>cure</sub> [h] |
|---|--|---|
| -5 to 9                                 | 120  | 72  |
| 10 to 14                                | 90   | 48  |
| 15 to 19                                | 30   | 24  |
| 20 to 24                                | 25   | 12  |
| 25 to 29                                | 20   | 10  |
| 30 to 39                                | 12   | 8   |
| 40                                      | 12   | 4   |



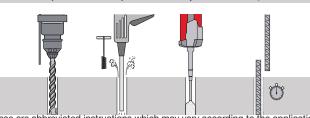
ETA

ETA-15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)

ETA-15/0883 for HIT-RE 100 injection mortar for rebar (ETAG 001-5, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.





These are abbreviated instructions which may vary according to the application.



| Ordering designation | Package contents                           | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| HIT-RE 100/500/1 INT | 1x Foil pack, 1x Mixer, 1x Mixer extension | 1 pc                | 2123386     |



### Injectable mortar HIT-HY 270





#### **BASE MATERIALS**

- Concrete (aerated)
- Masonry (hollow)
- Masonry (solid)

#### **APPLICATIONS**

- Fastenings in hollow and solid masonry
- Refurbishment and renovation
- Facade tie-backs to masonry structural walls
- Structural strengthening of old masonry walls
- Heavy bracing of items such as sun shades installed on insulated surfaces

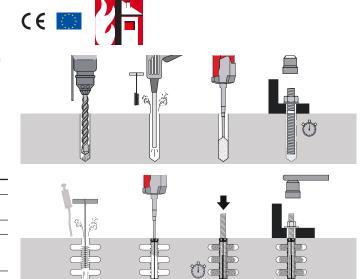
#### **ADVANTAGES**

- Makes strong, reliable and easily installed fastenings in a variety of masonry base materials
- Suitable for indoor and outdoor applications as well as use in dry and wet hole conditions
- HIT-SC composite sleeves offer greater flexibility through use of multiple sleeve combinations and also minimize mortar wastage by allowing more accurate dosing in hollow base materials
- Fastenings in masonry can be designed using the new masonry design software which is part of PROFIS Anchor
- ETA approval for use in masonry plus technical data that allows high application flexibility
- Performs reliably, even when the size and location of bricks and voids are unknown

| HT-HY 270 |
|-----------|
|           |

| Approvals |  |
|-----------|--|
| ETA       | ETA-13-1036-for-HIT-HY-270-injection-mortar-for- |
|           | anchoring-in-masonry                             |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



| These are abbreviated | Linaturations | محمد طمنطيي |         |           | to the | annlination |
|-----------------------|---------------|-------------|---------|-----------|--------|-------------|
| These are appreviated | mstructions   | wnich ma    | ıv varv | accordina | to the | application |

| Technical data           |   |
|--------------------------|---|
| Cleaning procedures      | Compressed-air cleaning, Manual cleaning  |
| SAFEset                  | No  |
| Anchoring elements       | HIT-IC internally-threaded rods,<br>HIT-SC mesh sleeves, HIT-S mesh<br>sleeves, HIT-V threaded rods |
| Approvals / test reports | ETA, Fire   |
| Fire resistance          | Yes   |
| PROFIS software          | Yes   |

| Ordering designation | Package contents                           | Sales pack quantity | Item number |
|----------------------|--|---------------------|-------------|
| HIT-HY 270 330/2     | 1x Foil pack, 2x Mixer, 1x Mixer extension | 1 pc                | 2095982     |
| HIT-HY 270 500/2     | 1x Foil pack, 2x Mixer, 1x Mixer extension | 1 pc                | 20959831)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Dispenser HDE 500-A22







#### **APPLICATIONS**

- Injection of Hilti HIT adhesive mortar for fastening anchor rods and rebars in concrete and masonry
- An addition to Hilti's 22V cordless tool platform
- Serial fastenings and/or injection in deep holes

#### **ADVANTAGES**

- Dose adjustment knob for accurate and controlled dispensing
- Fast, easy foil pack loading
- The HDE 500-A22 can dispense up to 130 Hilti HIT adhesive artridges (500 ml) on a single battery charge with a B22 3.3Ah battery or 60 cartridges with a compact 1.6Ah battery

| Technical data                     |   |
|------------------------------------|---|
| Power source type                  | Compact B22/2.6 or B22/5.2 battery pack                             |
| Dispenser type                     | Battery   |
| Performance (at 20°C)              | 55 sec ( RE100 500 ml)  |
| 3.3 Ah Battery capacity            | 100 cartridges (500 ml)   |
| Dimension (L x W x H)              | 436 mm x 120 mm x 221 mm  |
| Modes available                    | Off / continuous / measured volume dispensing with settings 1 to 15 |
| Dispensing volume per trigger pull | 6 ml  |







| Ordering designation                    | Content per can/cartridge  | Sales pack quantity | Item number |
|---|--|---------------------|-------------|
| HDE500 A22 +CB holder set (Advanced)    | 1x Dispenser HDE 500-A22,1x Cartridge holder CB, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case | 1 pc                | 3592754     |
| HDE500 A22 +CR holder set (Advanced)    | 1x Dispenser HDE 500-A22,1x Cartridge holder CR, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case | 1 pc                | 3592755     |
| HDE500 A22 +CB holder set (Basic)       | 1x Dispenser HDE 500-A22,1x Cartridge holder CB, 1x Hilti case   | 1 pc                | 3612182     |
| HDE500 A22 +CR holder set (Basic)       | 1x Dispenser HDE 500-A22,1x Cartridge holder CR, 1x Hilti case   | 1 pc                | 3612214     |
| Battery pack B 22/2.6 Li-Ion            | -  | 1 pc                | 2136393     |
| Battery pack B 22/5.2 Li-Ion            | -  | 1 pc                | 2136396     |
| Battery standard charger C 4/36-90 230V | -  | 1 pc                | 2015762     |



#### Foil capsule adhesive anchor HVU2





#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Anchoring steel structures (e.g. racking, guard rails, fences and gates)
- Anchoring items along roads and in tunnels (e.g. crash and noise barriers, overhead catenary systems)
- Anchoring in industry (e.g. machinery, elevators, cranes and industrial equipment)
- Anchoring at the edge of slabs or on narrow supports (e.g. beams, balconies)

#### **ADVANTAGES**

- High performance in cracked and uncracked concrete
- Tough and resilient soft foil capsule no more risk of breakage, like with glass capsules
- Each capsule contains exactly the right amount of resin, for maximum efficiency and economy - no wastage and no need for complex calculations
- Suitable for use under tough jobsite conditions including watersaturated holes and at low temperatures, even in diamondcored holes
- Automatic hole cleaning (SafeSet) with TE-CD and TE-YD drill bits in combination with a Hilti vacuum cleaner
- Anchors can be loaded almost instantly only 5 minutes curing time at 20°C and above

|   | (Care | PERMIT | PRETT | TellLip |
|---|-------|--------|-------|---------|
| 4 | HVU2  | HVU2   | HVU2  | (MAL)   |

| Approvals |  |
|-----------|--|
| ETA       | ETA-18/0185 HVU2 bonded fastener for use |

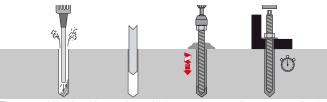
in concrete Approvals and test reports may apply to selected products only. Please refer to the documents for details.











These are abbreviated instructions which may vary according to the application.

#### Technical data Material composition Epoxy methacrylate Material, corrosion Stainless steel, HCR (high corrosion resistance), Carbon steel, HDG (hotdip galvanised)/sherardised, Stainless steel, A2, Carbon steel, zinc-plated Tested/approved for diamond Yes drilling

#### Curing time1)

| Base material temperature [°C] | Curing time t <sub>cure</sub> [min] |
|--------------------------------|-------------------------------------|
| 0-4                            | 40                                  |
| 5-9                            | 20                                  |
| 10 to 19                       | 10                                  |
| 20 to 40                       | 5                                   |

<sup>&</sup>lt;sup>1)</sup>The curing time data are vaild for dry base material only. In wet base material the curing times must be doubled.



| Ordering designation | Drill bit diameter | Standard embedment depth | Anchor size | Sales pack quantity | Item number           |
|----------------------|--------------------|--------------------------|-------------|---------------------|-----------------------|
| HVU2 M8x80           | 10 mm              | 80 mm                    | 8 mm        | 20 pcs              | 2164505               |
| HVU2 M10x90          | 12 mm              | 90 mm                    | 10 mm       | 20 pcs              | 2164506               |
| HVU2 M12x110         | 14 mm              | 110 mm                   | 12 mm       | 20 pcs              | 2164507               |
| HVU2 M16x125         | 18 mm              | 125 mm                   | 16 mm       | 20 pcs              | 2164508               |
| HVU2 M20x170         | 22 mm              | 170 mm                   | 20 mm       | 10 pcs              | 2164509               |
| HVU2 M24x210         | 28 mm              | 210 mm                   | 24 mm       | 5 pcs               | 2164560               |
| HVU2 M27x240         | 30 mm              | 240 mm                   | 27 mm       | 4 pcs               | 2164561 <sup>1)</sup> |
| HVU2 M30x270         | 35 mm              | 270 mm                   | 30 mm       | 4 pcs               | 21645621)             |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

22238691)

10pc

# Anchor rod HAS-U 5.8 (Galvanized, grade 5.8)



| Approvals    |   |
|--------------|---|
| ETA          | ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)                              |
|              | ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                            |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar<br>and standard element for anchoring applications<br>(ETAG 001-05, Option 1) |

| (Enta do red, option 1)  |
|--|
| Approvals and test reports may apply to selected products only. Please refer |
| to the documents for details   |

| Technical data       |  |
|----------------------|--|
| Head configuration   | Externally threaded                      |
| Material composition | Steel, 5.8 grade, zinc-plated (min. 5µm) |
| Material, corrosion  | Steel, zinc-plated                       |



| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-------------|
| HAS-U 5.8 M6x75      | M6          | 75mm          | 8mm                | 7mm                       | 20pc                | 2223936¹)   |
| HAS-U 5.8 M6x105     | M6          | 105mm         | 8mm                | 7mm                       | 20pc                | 22237041)   |
| HAS-U 5.8 M8x80      | M8          | 80mm          | 10mm               | 9mm                       | 20pc                | 22238521)   |
| HAS-U 5.8 M8x110     | M8          | 110mm         | 10mm               | 9mm                       | 20pc                | 2223853     |
| HAS-U 5.8 M8x150     | M8          | 150mm         | 10mm               | 9mm                       | 20pc                | 22238541)   |
| HAS-U 5.8 M10x95     | M10         | 95mm          | 12mm               | 12mm                      | 20pc                | 22237051)   |
| HAS-U 5.8 M10x115    | M10         | 115mm         | 12mm               | 12mm                      | 20pc                | 22237061)   |
| HAS-U 5.8 M10x130    | M10         | 130mm         | 12mm               | 12mm                      | 20pc                | 2223707     |
| HAS-U 5.8 M10x170    | M10         | 170mm         | 12mm               | 12mm                      | 20pc                | 22237091)   |
| HAS-U 5.8 M10x190    | M10         | 190mm         | 12mm               | 12mm                      | 20pc                | 22238201)   |
| HAS-U 5.8 M12x110    | M12         | 110mm         | 14mm               | 14mm                      | 20pc                | 22238211)   |
| HAS-U 5.8 M12x120    | M12         | 120mm         | 14mm               | 14mm                      | 20pc                | 22238221)   |
| HAS-U 5.8 M12x160    | M12         | 160mm         | 14mm               | 14mm                      | 20pc                | 2223823     |
| HAS-U 5.8 M12x180    | M12         | 180mm         | 14mm               | 14mm                      | 20pc                | 22238251)   |
| HAS-U 5.8 M12x200    | M12         | 200mm         | 14mm               | 14mm                      | 20pc                | 22238261)   |
| HAS-U 5.8 M12x220    | M12         | 220mm         | 14mm               | 14mm                      | 20pc                | 22238271)   |
| HAS-U 5.8 M12x260    | M12         | 260mm         | 14mm               | 14mm                      | 20pc                | 22238671)   |
| HAS-U 5.8 M12x300    | M12         | 300mm         | 14mm               | 14mm                      | 20pc                | 22238681)   |
| HAS-U 5.8 M16x150    | M16         | 150mm         | 18mm               | 18mm                      | 20pc                | 22238281)   |
| HAS-U 5.8 M16x165    | M16         | 165mm         | 18mm               | 18mm                      | 20pc                | 22238291)   |
| HAS-U 5.8 M16x190    | M16         | 190mm         | 18mm               | 18mm                      | 20pc                | 2223830     |

18mm

18mm

220mm

Please visit Hilti website for the latest item numbers and related products

M16

HAS-U 5.8 M16x220

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-------------|
| HAS-U 5.8 M16x260    | M16         | 260mm         | 18mm               | 18mm                      | 10pc                | 22238321)   |
| HAS-U 5.8 M16x300    | M16         | 300mm         | 18mm               | 18mm                      | 10pc                | 2223870     |
| HAS-U 5.8 M16x350    | M16         | 350mm         | 18mm               | 18mm                      | 10pc                | 22238711)   |
| HAS-U 5.8 M16x500    | M16         | 500mm         | 18mm               | 18mm                      | 10pc                | 22238721)   |
| HAS-U 5.8 M20x180    | M20         | 180mm         | 22mm               | 22mm                      | 10pc                | 22238731)   |
| HAS-U 5.8 M20x240    | M20         | 240mm         | 22mm               | 22mm                      | 10pc                | 2223874     |
| HAS-U 5.8 M20x260    | M20         | 260mm         | 22mm               | 22mm                      | 10pc                | 2223876     |
| HAS-U 5.8 M20x300    | M20         | 300mm         | 22mm               | 22mm                      | 10pc                | 22238771)   |
| HAS-U 5.8 M20x350    | M20         | 350mm         | 22mm               | 22mm                      | 10pc                | 22238781)   |
| HAS-U 5.8 M20x400    | M20         | 400mm         | 22mm               | 22mm                      | 10pc                | 22238791)   |
| HAS-U 5.8 M20x480    | M20         | 480mm         | 22mm               | 22mm                      | 10pc                | 2223880     |
| HAS-U 5.8 M24x300    | M24         | 300mm         | 28mm               | 26mm                      | 5рс                 | 2223881     |
| HAS-U 5.8 M24x450    | M24         | 450mm         | 28mm               | 26mm                      | 5pc                 | 22238821)   |

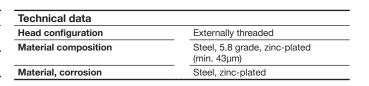
<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### **HAS-U 5.8 HDG**

| ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)                        |
|---|
| ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                      |
| ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1) |
|   |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.







| Ordering designation  | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number           |
|-----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-----------------------|
| HAS-U 5.8 HDG M8x80   | M8          | 80mm          | 10mm               | 9mm                       | 20pc                | 2223856 <sup>1)</sup> |
| HAS-U 5.8 HDG M8x110  | M8          | 110mm         | 10mm               | 9mm                       | 20pc                | 22238571)             |
| HAS-U 5.8 HDG M8x150  | M18         | 150mm         | 10mm               | 9mm                       | 20pc                | 2223858 <sup>1)</sup> |
| HAS-U 5.8 HDG M10x95  | M10         | 95mm          | 12mm               | 12mm                      | 20pc                | 2223859 <sup>1)</sup> |
| HAS-U 5.8 HDG M10x115 | M10         | 115mm         | 12mm               | 12mm                      | 20pc                | 2223860 <sup>1)</sup> |
| HAS-U 5.8 HDG M10x130 | M10         | 130mm         | 12mm               | 12mm                      | 20pc                | 22238611)             |
| HAS-U 5.8 HDG M10x170 | M10         | 170mm         | 12mm               | 12mm                      | 20pc                | 22238621)             |
| HAS-U 5.8 HDG M10x190 | M10         | 190mm         | 12mm               | 12mm                      | 20pc                | 22238631)             |
| HAS-U 5.8 HDG M12x110 | M12         | 110mm         | 14mm               | 14mm                      | 20pc                | 22239371)             |
| HAS-U 5.8 HDG M12x120 | M12         | 120mm         | 14mm               | 14mm                      | 20pc                | 22239381)             |
| HAS-U 5.8 HDG M12x160 | M12         | 160mm         | 14mm               | 14mm                      | 20pc                | 2223939 <sup>1)</sup> |
| HAS-U 5.8 HDG M12x180 | M12         | 180mm         | 14mm               | 14mm                      | 20pc                | 2223940 <sup>1)</sup> |
| HAS-U 5.8 HDG M12x200 | M12         | 200mm         | 14mm               | 14mm                      | 20pc                | 2223941 <sup>1)</sup> |
| HAS-U 5.8 HDG M12x220 | M12         | 220mm         | 14mm               | 14mm                      | 20pc                | 22239421)             |
| HAS-U 5.8 HDG M12x260 | M12         | 260mm         | 14mm               | 14mm                      | 20pc                | 2223895 <sup>1)</sup> |
| HAS-U 5.8 HDG M12x300 | M12         | 300mm         | 14mm               | 14mm                      | 20pc                | 2223896 <sup>1)</sup> |
| HAS-U 5.8 HDG M16x150 | M16         | 150mm         | 18mm               | 18mm                      | 20pc                | 22239431)             |
| HAS-U 5.8 HDG M16x165 | M16         | 165mm         | 18mm               | 18mm                      | 20pc                | 22239441)             |
| HAS-U 5.8 HDG M16x190 | M16         | 190mm         | 18mm               | 18mm                      | 20pc                | 22239451)             |
| HAS-U 5.8 HDG M16x220 | M16         | 220mm         | 18mm               | 18mm                      | 10pc                | 2223946 <sup>1)</sup> |
| HAS-U 5.8 HDG M16x260 | M16         | 260mm         | 18mm               | 18mm                      | 10pc                | 22238971)             |
| HAS-U 5.8 HDG M16x300 | M16         | 300mm         | 18mm               | 18mm                      | 10pc                | 2223898 <sup>1)</sup> |
| HAS-U 5.8 HDG M16x350 | M16         | 350mm         | 18mm               | 18mm                      | 10pc                | 2223899 <sup>1)</sup> |
| HAS-U 5.8 HDG M16x500 | M16         | 500mm         | 18mm               | 18mm                      | 10pc                | 2223900 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x180 | M20         | 180mm         | 22mm               | 22mm                      | 10pc                | 2223901 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x240 | M20         | 240mm         | 22mm               | 22mm                      | 10pc                | 2223902 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x260 | M20         | 260mm         | 22mm               | 22mm                      | 10pc                | 2223903 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x300 | M20         | 300mm         | 22mm               | 22mm                      | 10pc                | 22239041)             |
| HAS-U 5.8 HDG M20x350 | M20         | 350mm         | 22mm               | 22mm                      | 10pc                | 2223905 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x400 | M20         | 400mm         | 22mm               | 22mm                      | 10pc                | 2223906 <sup>1)</sup> |
| HAS-U 5.8 HDG M20x480 | M20         | 480mm         | 22mm               | 22mm                      | 10pc                | 22239071)             |
| HAS-U 5.8 HDG M24x300 | M24         | 300mm         | 28mm               | 26mm                      | 5pc                 | 2223908 <sup>1)</sup> |
| HAS-U 5.8 HDG M24x450 | M24         | 450mm         | 28mm               | 26mm                      | 5pc                 | 22239091)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Anchor rod HAS-U 8.8 (Galvanized, grade 8.8)

| Approvals    |   |
|--------------|---|
| ETA          | ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)                              |
|              | ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                            |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar<br>and standard element for anchoring applications<br>(ETAG 001-05, Option 1) |

| Approvals and test reports may apply to selected products only. Please refer |
|--|
| to the documents for details.  |

| Technical data       |  |
|----------------------|--|
| Head configuration   | Externally threaded                      |
| Material composition | Steel, 8.8 grade, zinc-plated (min. 5µm) |
| Material, corrosion  | Steel, zinc-plated                       |





| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number           |
|----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-----------------------|
| HAS-U 8.8 M8x150     | M8          | 150mm         | 10mm               | 9mm                       | 20pc                | 2223855 <sup>1)</sup> |
| HAS-U 8.8 M10x190    | M10         | 190mm         | 12mm               | 12mm                      | 20pc                | 2223833               |
| HAS-U 8.8 M12x220    | M12         | 220mm         | 14mm               | 14mm                      | 20pc                | 2223834               |
| HAS-U 8.8 M12x300    | M12         | 300mm         | 14mm               | 14mm                      | 20pc                | 2223883               |
| HAS-U 8.8 M16x190    | M16         | 190mm         | 18mm               | 18mm                      | 20pc                | 22238351)             |
| HAS-U 8.8 M16x300    | M16         | 300mm         | 18mm               | 18mm                      | 10pc                | 22238841)             |
| HAS-U 8.8 M16x380    | M16         | 380mm         | 18mm               | 18mm                      | 10pc                | 2223885               |
| HAS-U 8.8 M20x180    | M20         | 180mm         | 22mm               | 22mm                      | 10pc                | 22238861)             |
| HAS-U 8.8 M20x260    | M20         | 260mm         | 22mm               | 22mm                      | 10pc                | 22238871)             |
| HAS-U 8.8 M20x400    | M20         | 400mm         | 22mm               | 22mm                      | 10pc                | 22238881)             |
| HAS-U 8.8 M24x300    | M24         | 300mm         | 28mm               | 26mm                      | 5рс                 | 22238891)             |
| HAS-U 8.8 M27x340    | M27         | 340mm         | 30mm               | 30mm                      | 5pc                 | 2223890¹)             |
| HAS-U 8.8 M30x380    | M30         | 380mm         | 35mm               | 33mm                      | 5рс                 | 22238911)             |
| HAS-U 8.8 M33x420    | M33         | 420mm         | 37mm               | 36mm                      | 5pc                 | 22238921)             |
| HAS-U 8.8 M36x460    | M36         | 460mm         | 40mm               | 39mm                      | 5рс                 | 22238931)             |
| HAS-U 8.8 M39x510    | M39         | 510mm         | 42mm               | 42mm                      | 5pc                 | 22238941)             |

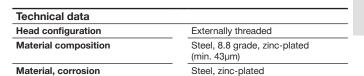
<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **HAS-U 8.8 HDG**

| Approvals    |   |
|--------------|---|
| ETA          | ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)                              |
|              | ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                            |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar<br>and standard element for anchoring applications<br>(ETAG 001-05, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.







| Ordering designation  | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number           |
|-----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-----------------------|
| HAS-U 8.8 HDG M8x150  | M8          | 150mm         | 10mm               | 9mm                       | 20pc                | 22239471)             |
| HAS-U 8.8 HDG M10x190 | M10         | 190mm         | 12mm               | 12mm                      | 20pc                | 22239481)             |
| HAS-U 8.8 HDG M12x220 | M12         | 220mm         | 14mm               | 14mm                      | 20pc                | 22239491)             |
| HAS-U 8.8 HDG M12x300 | M12         | 300mm         | 14mm               | 14mm                      | 20pc                | 2223910¹)             |
| HAS-U 8.8 HDG M16x190 | M16         | 190mm         | 18mm               | 18mm                      | 20pc                | 22237031)             |
| HAS-U 8.8 HDG M16x300 | M16         | 300mm         | 18mm               | 18mm                      | 10pc                | 2223911 <sup>1)</sup> |
| HAS-U 8.8 HDG M16x380 | M16         | 380mm         | 18mm               | 18mm                      | 10pc                | 22239121)             |
| HAS-U 8.8 HDG M20x180 | M20         | 180mm         | 22mm               | 22mm                      | 10pc                | 22239131)             |
| HAS-U 8.8 HDG M20x260 | M20         | 260mm         | 22mm               | 22mm                      | 10pc                | 22239141)             |
| HAS-U 8.8 HDG M20x400 | M20         | 400mm         | 22mm               | 22mm                      | 10pc                | 22239151)             |
| HAS-U 8.8 HDG M24x300 | M24         | 300mm         | 28mm               | 26mm                      | 5pc                 | 22239161)             |
| HAS-U 8.8 HDG M27x340 | M27         | 340mm         | 30mm               | 30mm                      | 5pc                 | 22239171)             |
| HAS-U 8.8 HDG M30x380 | M30         | 380mm         | 35mm               | 33mm                      | 5pc                 | 22239181)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Anchor rod HAS-U (A4 stainless steel)



| Approvals    |   |
|--------------|---|
| ETA          | ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)                              |
|              | ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                            |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar<br>and standard element for anchoring applications<br>(ETAG 001-05, Option 1) |

| Approvals and test reports  | mav a | ot vlaa | selected | produc | cts only. | Please ref | er |
|-----------------------------|-------|---------|----------|--------|-----------|------------|----|
| to the decuments for detail | -     | 1-1- 7  |          |        | ,         |            |    |

| Technical data       |                     |
|----------------------|---------------------|
| Head configuration   | Externally threaded |
| Material composition | Steel, A4 (SS316)   |
| Material, corrosion  | Steel, stainless    |



| ( |  |
|---|--|

| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|---------------|--------------------|---------------------------|---------------------|-------------|
| HAS-U A4 M8x80       | M8          | 80mm          | 10mm               | 9mm                       | 20pc                | 2223864     |
| HAS-U A4 M8x110      | M8          | 110mm         | 10mm               | 9mm                       | 20pc                | 2223865     |
| HAS-U A4 M8x150      | M8          | 150mm         | 10mm               | 9mm                       | 20pc                | 2223866     |
| HAS-U A4 M10x95      | M10         | 95mm          | 12mm               | 9mm                       | 20pc                | 2223836     |
| HAS-U A4 M10x115     | M10         | 115mm         | 12mm               | 12mm                      | 20pc                | 22238371)   |
| HAS-U A4 M10x130     | M10         | 130mm         | 12mm               | 12mm                      | 20pc                | 2223838     |
| HAS-U A4 M10x170     | M10         | 170mm         | 12mm               | 12mm                      | 20pc                | 22238391)   |
| HAS-U A4 M10x190     | M10         | 190mm         | 12mm               | 12mm                      | 20pc                | 2223840     |
| HAS-U A4 M10x220     | M10         | 220mm         | 12mm               | 12mm                      | 20pc                | 22238411)   |
| HAS-U A4 M12x110     | M12         | 110mm         | 14mm               | 14mm                      | 20pc                | 22238421)   |
| HAS-U A4 M12x120     | M12         | 120mm         | 14mm               | 14mm                      | 20pc                | 22238431)   |
| HAS-U A4 M12x160     | M12         | 160mm         | 14mm               | 14mm                      | 20pc                | 2223844     |
| HAS-U A4 M12x180     | M12         | 180mm         | 14mm               | 14mm                      | 20pc                | 22238451)   |
| HAS-U A4 M12x200     | M12         | 200mm         | 14mm               | 14mm                      | 20pc                | 22238461)   |
| HAS-U A4 M12x220     | M12         | 220mm         | 14mm               | 14mm                      | 20pc                | 2223847     |
| HAS-U A4 M12x260     | M12         | 260mm         | 14mm               | 14mm                      | 20pc                | 22239191)   |
| HAS-U A4 M12x300     | M12         | 300mm         | 14mm               | 14mm                      | 20pc                | 2223920     |
| HAS-U A4 M16x150     | M16         | 150mm         | 18mm               | 18mm                      | 20pc                | 22238481)   |
| HAS-U A4 M16x165     | M16         | 165mm         | 18mm               | 18mm                      | 20pc                | 2223849¹)   |
| HAS-U A4 M16x190     | M16         | 190mm         | 18mm               | 18mm                      | 20pc                | 2223850     |
| HAS-U A4 M16x220     | M16         | 220mm         | 18mm               | 18mm                      | 20pc                | 2223851     |
| HAS-U A4 M16x260     | M16         | 260mm         | 18mm               | 18mm                      | 10pc                | 22239211)   |
| HAS-U A4 M16x300     | M16         | 300mm         | 18mm               | 18mm                      | 10pc                | 22239221)   |
| HAS-U A4 M16x350     | M16         | 350mm         | 18mm               | 18mm                      | 10pc                | 22239231)   |
| HAS-U A4 M16x380     | M16         | 380mm         | 18mm               | 18mm                      | 10pc                | 2223924     |
| HAS-U A4 M20x180     | M20         | 180mm         | 22mm               | 22mm                      | 10pc                | 22239251)   |
| HAS-U A4 M20x240     | M20         | 240mm         | 22mm               | 22mm                      | 10pc                | 2223926     |
| HAS-U A4 M20x260     | M20         | 260mm         | 22mm               | 22mm                      | 10pc                | 2223927     |
| HAS-U A4 M20x300     | M20         | 300mm         | 22mm               | 22mm                      | 10pc                | 22239281)   |
| HAS-U A4 M20x350     | M20         | 350mm         | 22mm               | 22mm                      | 10pc                | 22239291)   |
| HAS-U A4 M20x400     | M20         | 400mm         | 22mm               | 22mm                      | 10pc                | 22239301)   |
| HAS-U A4 M20x480     | M20         | 480mm         | 22mm               | 22mm                      | 10pc                | 2223931     |
| HAS-U A4 M24x300     | M24         | 300mm         | 28mm               | 26mm                      | 5рс                 | 2223932     |
| HAS-U A4 M24x450     | M24         | 450mm         | 28mm               | 26mm                      | 5рс                 | 22239331)   |
| HAS-U A4 M27x340     | M27         | 340mm         | 30mm               | 30mm                      | 5pc                 | 22239341)   |
| HAS-U A4 M30x380     | M30         | 380mm         | 35mm               | 33mm                      | 5рс                 | 22239351)   |

 $<sup>^{1)}\ \</sup>mbox{For detailed stock availability and lead time information please contact your Hilti representative.}$ 

### ŏ

# Anchor rod HAS-E-R (A4 stainless steel)



| Approvals |  |
|-----------|--|
| ETA       | ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7) |
| EIA       | ETA 05/0255 for HVU adhesive capsules (ETAG 001-05, Option 7)                                  |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

| Technical data       |                     |
|----------------------|---------------------|
| Head configuration   | Externally threaded |
| Material composition | Steel, A4 (SS316)   |
| Material, corrosion  | Steel, stainless    |





| Ordering designation | Anchor size | Dill bit diameter | Drilling depth | Max. fixture thick-<br>ness at standard<br>embedment depth | Base plate clear-<br>ance hole | Sales pack quantity | Item number |
|----------------------|-------------|-------------------|----------------|--|--------------------------------|---------------------|-------------|
| HAS-E-R M8x80/114    | M8          | 10 mm             | 80 mm          | 14 mm  | 9mm                            | 10 pc               | 3331211)    |
| HAS-E-R M33x300/80   | M33         | 37 mm             | 300 mm         | 80 mm  | 36 mm                          | 4 pc                | 3331401)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### **Anchor rod HAS-E-HCR (High corrosion resistance)**





| Approvals |  |
|-----------|--|
| ETA       | ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

| Technical data       |                                       |
|----------------------|---------------------------------------|
| Head configuration   | Externally threaded                   |
| Material composition | Steel, high corrosion resistant (HCR) |
| Material, corrosion  | Steel, high corrosion resistant (HCR) |



| Ordering designation | Anchor size | Dill bit diameter | 0      | Max. fixture thick-<br>ness at standard<br>embedment depth | Base plate clear-<br>ance hole | Sales pack quantity | Item number |
|----------------------|-------------|-------------------|--------|--|--------------------------------|---------------------|-------------|
| HAS-E-HCR M12X110/28 | M12         | 14 mm             | 110 mm | 28 mm  | 14 mm                          | 10 pc               | 229506¹)    |
| HAS-E-HCR M16X125/38 | M16         | 18 mm             | 125 mm | 38 mm  | 18 mm                          | 5 pc                | 2295071)    |
| HAS-E-HCR M20X170/48 | M20         | 22 mm             | 170 mm | 48 mm  | 22 mm                          | 5 pc                | 2295081)    |
| HAS-E-HCR M24X210/54 | M24         | 26 mm             | 210 mm | 54 mm  | 26 mm                          | 5 pc                | 229510¹)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Internally threaded sleeve HIS-N (Galvanized, grade 5.8)



| Approvals    |   |
|--------------|---|
| ETA          | ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)                        |
|              | ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                     |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1) |

|   | ia, seisiiic           | standard element for anchoring applications (ETAG 001-05, Option 1) | Aı |
|---|------------------------|---|----|
| Α | pprovals and test repo | rts may apply to selected products only. Please refer               |    |

| Technical data       |   |
|----------------------|---|
| Head configuration   | Inner thread                              |
| Material composition | Steel, 5.8 grade, zinc-plated (min. 5 µm) |
| Material, corrosion  | Steel, zinc-plated                        |
| Anchor type          | Internally threaded                       |





to the documents for details.

| Ordering designation | Anchor size | Drill bit diameter | Drilling depth | Base plate clearance hole | Sales pack quantity | Item number          |
|----------------------|-------------|--------------------|----------------|---------------------------|---------------------|----------------------|
| HIS-N M8x90          | M8          | 14 mm              | 90 mm          | 9 mm                      | 10 pc               | 258015 <sup>1)</sup> |
| HIS-N M10x110        | M10         | 18 mm              | 110 mm         | 12 mm                     | 10 pc               | 258016¹)             |
| HIS-N M12x125        | M12         | 22 mm              | 125 mm         | 14 mm                     | 5 pc                | 258017 <sup>1)</sup> |
| HIS-N M16x170        | M16         | 28 mm              | 170 mm         | 18 mm                     | 5 pc                | 258018¹)             |
| HIS-N M20x205        | M20         | 32 mm              | 205 mm         | 22 mm                     | 5 pc                | 258019¹)             |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Internally threaded sleeve HIS-RN (A4 stainless steel)



| Approvals    |   |
|--------------|---|
| ETA          | ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)                        |
|              | ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)                     |
| ETA, seismic | ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

| Tankainal data       |                     |
|----------------------|---------------------|
| Technical data       |                     |
| Head configuration   | Inner thread        |
| Material composition | Steel, A4 (SS316)   |
| Material, corrosion  | Steel, stainless    |
| Anchor type          | Internally threaded |





| Ordering designation | Anchor size | Drill bit diameter | Drilling depth | Base plate clearance hole | Sales pack quantity | Item number          |
|----------------------|-------------|--------------------|----------------|---------------------------|---------------------|----------------------|
| HIS-RN M8x90 A4      | M8          | 14 mm              | 90 mm          | 9 mm                      | 10 pc               | 258024 <sup>1)</sup> |
| HIS-RN M10x110 A4    | M10         | 18 mm              | 110 mm         | 12 mm                     | 10 pc               | 258025               |
| HIS-RN M12x125 A4    | M12         | 22 mm              | 125 mm         | 14 mm                     | 5 pc                | 258026               |
| HIS-RN M16x170 A4    | M16         | 28 mm              | 170 mm         | 18 mm                     | 5 pc                | 2580271)             |
| HIS-RN M20x205 A4    | M20         | 32 mm              | 205 mm         | 22 mm                     | 5 pc                | 258028¹)             |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

# Composite mesh sleeve HIT-SC (for the use with HIT-HY 270)



#### **BASE MATERIALS**

- Concrete (hollow deck)
- Drywall
- Masonry (hollow)
- Masonry (hollow CMU)
- Masonry (multiple-wythe brick/ unreinforced masonry)

| Technical data         |             |
|------------------------|-------------|
| Material composition   | Plastic     |
| Anchor type            | Mesh sleeve |
| Installation direction | All         |



| Ordering designation | Sleeve size | Anchor size use with | Drill bit diameter | Drilling depth | Sales pack quantity | Item number |
|----------------------|-------------|----------------------|--------------------|----------------|---------------------|-------------|
| HIT-SC 12x50         | 12          | M6                   | 12 mm              | 60 mm          | 20 pc               | 3759791)    |
| HIT-SC 16x50         | 16          | M8/M10               | 16 mm              | 60 mm          | 20 pc               | 375981      |
| HIT-SC 16x85         | 16          | M8/M10               | 16 mm              | 95 mm          | 20 pc               | 375982      |
| HIT-SC 18x50         | 18          | M12                  | 16 mm              | 60 mm          | 20 pc               | 3604851)    |
| HIT-SC 18x85         | 18          | M12                  | 18 mm              | 95 mm          | 20 pc               | 3604861)    |
| HIT-SC 22x50         | 22          | M12                  | 22 mm              | 60 mm          | 100 pc              | 2736621)    |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.



# **Anchor rod HIT-Z (Galvanized)**









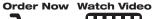
| Approvals      |   |
|----------------|---|
| ETA, seismic   | ETA 12/0006 for HIT-HY 200-A injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1) |
| ETA, SeiSiffic | ETA 12/0006 for HIT-HY 200-R injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

| Technical data                       |                                |
|--------------------------------------|--------------------------------|
| Head configuration                   | Externally threaded            |
| Material composition                 | Steel, zinc-plated (min. 5 µm) |
| Material, corrosion                  | Steel, zinc-plated             |
| Anchor type                          | Off-the-shelf rods             |
| Approvals / test reports             | ETA                            |
| Tested/approved for diamond drilling | Yes                            |











| Ordering designation       | Anchor size | Dill bit diameter | Max. fixture thick-<br>ness at standard<br>embedment depth | Base plate clear-<br>ance hole | Required tightening torque | Sales pack quantity | Item number           |
|----------------------------|-------------|-------------------|--|--------------------------------|----------------------------|---------------------|-----------------------|
| HIT-Z M12x105              | M12         | 14 mm             | 29 mm  | 14 mm                          | 40 Nm                      | 20 pc               | 20184111)             |
| HIT-Z M12x140              | M12         | 14 mm             | 64 mm  | 14 mm                          | 40 mm                      | 20 pc               | 20184121)             |
| HIT-Z M12x155              | M12         | 14 mm             | 79 mm  | 14 mm                          | 40 Nm                      | 20 pc               | 2018413               |
| HIT-Z M12x196              | M12         | 14 mm             | 120 mm   | 14 mm                          | 40 mm                      | 20 pc               | 20184151)             |
| HIT-Z M16x155              | M16         | 18 mm             | 38 mm  | 18 mm                          | 80 Nm                      | 12 pc               | 20184161)             |
| HIT-Z M16x175              | M16         | 18 mm             | 58 mm  | 18 mm                          | 80 Nm                      | 12 pc               | 20184171)             |
| HIT-Z M16x205              | M16         | 18 mm             | 88 mm  | 18 mm                          | 80 Nm                      | 12 pc               | 2018418 <sup>1)</sup> |
| HIT-Z M16x240              | M16         | 18 mm             | 123 mm   | 18 mm                          | 80 Nm                      | 12 pc               | 20184191)             |
| HIT-Z M20x215              | M20         | 22 mm             | 91 mm  | 22 mm                          | 150 Nm                     | 6 pc                | 2018420               |
| HIT-Z M20x250              | M20         | 22 mm             | 126 mm   | 22 mm                          | 150 Nm                     | 6 pc                | 20184211)             |
| 1) For detailed steels ave |             | - !               | 1                    | 1                              |                            |                     |                       |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Anchor rod HIT-Z-R (A4 stainless steel)









| Approvals  |   |  |
|--|---|--|
| ETA. seismic   | ETA 12/0006 for HIT-HY 200-A injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1) |  |
| ETA, SeiSiffic   | ETA 12/0006 for HIT-HY 200-R injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1) |  |
| Approvals and test reports may apply to selected products only. Please refer |   |  |

to the documents for details.

| Technical data                       |                     |
|--------------------------------------|---------------------|
| Head configuration                   | Externally threaded |
| Material composition                 | Steel, A4 (SS316)   |
| Material, corrosion                  | Steel, stainless    |
| Anchor type                          | Off-the-shelf rods  |
| Approvals / test reports             | ETA                 |
| Tested/approved for diamond drilling | Yes                 |







| Ordering designation | Anchor size | Dill bit diameter | Max. fixture thickness at standard embedment depth | Required tightening torque | Sales pack quantity | Item number |
|----------------------|-------------|-------------------|--|----------------------------|---------------------|-------------|
| HIT-Z-R M12x105      | M12         | 14 mm             | 29 mm  | 40 Nm                      | 20 pc               | 20184291)   |
| HIT-Z-R M12x140      | M12         | 14 mm             | 64 mm  | 40 mm                      | 20 pc               | 20184301)   |
| HIT-Z-R M12x155      | M12         | 14 mm             | 79 mm  | 40 Nm                      | 20 pc               | 20184311)   |
| HIT-Z-R M12x196      | M12         | 14 mm             | 120 mm   | 40 mm                      | 20 pc               | 20184331)   |
| HIT-Z-R M16x155      | M16         | 18 mm             | 38 mm  | 80 Nm                      | 12 pc               | 20184341)   |
| HIT-Z-R M16x175      | M16         | 18 mm             | 58 mm  | 80 Nm                      | 12 pc               | 20184351)   |
| HIT-Z-R M16x205      | M16         | 18 mm             | 88 mm  | 80 Nm                      | 12 pc               | 2018436     |
| HIT-Z-R M16x240      | M16         | 18 mm             | 123 mm   | 80 Nm                      | 12 pc               | 20184371)   |
| HIT-Z-R M20x250      | M20         | 22 mm             | 126 mm   | 150 Nm                     | 6 pc                | 20184391)   |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Threaded meter rod (Galvanized, grade 8.8)

| Technical data          |                  |
|-------------------------|------------------|
| Material composition    | steel, 8.8 grade |
| Material, corrosion     | zinc-plated      |
| Standard (threaded rod) | DIN 976          |
| Standard (material)     | ISO 898          |

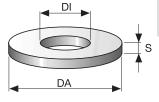


| Ordering designation | Anchor size | Length  | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|---------|--------------------|---------------------------|---------------------|-------------|
| AM8X1000 8.8 zinced  | M8          | 1000 mm | 10 mm              | 9 mm                      | 20 pc               | 407496      |
| AM10X1000 8.8 zinced | M10         | 1000 mm | 12 mm              | 12 mm                     | 20 pc               | 407497      |
| AM12X1000 8.8 zinced | M12         | 1000 mm | 14 mm              | 14 mm                     | 15 pc               | 407498      |
| AM16X1000 8.8 zinced | M16         | 1000 mm | 18 mm              | 18 mm                     | 5 pc                | 407499      |
| AM20X1000 8.8 zinced | M20         | 1000 mm | 24 mm              | 22 mm                     | 5 pc                | 407500      |
| AM24X1000 8.8 zinced | M24         | 1000 mm | 28 mm              | 26 mm                     | 5 pc                | 407501      |
| AM27X1000 8.8 zinced | M27         | 1000 mm | 30 mm              | 30 mm                     | 1 pc                | 2008138     |
| AM30X1000 8.8 zinced | M30         | 1000 mm | 35 mm              | 33 mm                     | 1 pc                | 20081391)   |
| AM33X1000 8.8 zinced | M33         | 1000 mm | 37 mm              | 36 mm                     | 1 pc                | 20083301)   |
| AM36X1000 8.8 zinced | M36         | 1000 mm | 40 mm              | 39 mm                     | 1 pc                | 20083311)   |
| AM39X1000 8.8 zinced | M39         | 1000 mm | 42 mm              | 42 mm                     | 1 pc                | 20083321)   |

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### Flat washer (Galvanized)

| Technical data    |                    |
|-------------------|--------------------|
| Hardness          | 200 HV             |
| Surface finished  | zinc-plated        |
| Standard (washer) | ISO 7089 / DIN 125 |





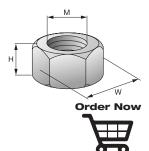
| Ordering designation | Anchor size | Inside diameter - DI | Outside diameter - DA | Cross section thickness - s | Sales pack quantity | Item number |
|----------------------|-------------|----------------------|-----------------------|-----------------------------|---------------------|-------------|
| A8,4/16 zinced       | M8          | 8.4 mm               | 16 mm                 | 1.6 mm                      | 200 pc              | 2184556     |
| A10,5/20 zinced      | M10         | 10.5 mm              | 20 mm                 | 2 mm                        | 150 pc              | 2184511     |
| A13/24 zinced        | M12         | 13 mm                | 24 mm                 | 2.5 mm                      | 100 pc              | 2184512     |
| A17/30 zinced        | M16         | 17 mm                | 30 mm                 | 3 mm                        | 100 pc              | 282853      |
| A25/44 zinced        | M24         | 25 mm                | 44 mm                 | 4 mm                        | 50 pc               | 2184515     |
| A28/50 zinced        | M27         | 28 mm                | 50 mm                 | 4 mm                        | 100 pc              | 2008282     |
| A31/56 zinced        | M30         | 31 mm                | 56 mm                 | 4 mm                        | 100 pc              | 20082831)   |
| A34/60 zinced        | M33         | 34 mm                | 60 mm                 | 5 mm                        | 50 pc               | 2048043     |
| A37/66 zinced        | M36         | 37 mm                | 66 mm                 | 5 mm                        | 50 pc               | 2048044     |
| A42/72 zinced        | M39         | 42 mm                | 72 mm                 | 6 mm                        | 50 pc               | 20082861)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Hexagon nut (Galvanized)

| Technical data       |             |
|----------------------|-------------|
| Material composition | Class 8     |
| Surface finished     | zinc-plated |
| Standard (Nut)       | DIN 934     |



| Ordering designation | Thread - M | Height - H | Wrench size - W | Sales pack quantity | Item number |
|----------------------|------------|------------|-----------------|---------------------|-------------|
| M8 zinced            | M8         | 7 mm       | 13 mm           | 100 pc              | 2184504     |
| M10 zinced           | M10        | 8 mm       | 17 mm           | 100 pc              | 2184505     |
| M12 zinced           | M12        | 10 mm      | 19 mm           | 50 pc               | 2184554     |
| M16 zinced           | M16        | 13 mm      | 24 mm           | 50 pc               | 2184506     |
| M20 zinced           | M20        | 16 mm      | 30 mm           | 25 pc               | 2184507     |
| M24 zinced           | M24        | 19 mm      | 36 mm           | 25 pc               | 2184508     |
| M27 zinced           | M27        | 22 mm      | 41 mm           | 25 pc               | 362307      |
| M30 zinced           | M30        | 24 mm      | 46 mm           | 25 pc               | 3623091)    |
| M33 zinced           | M33        | 26 mm      | 50 mm           | 20 pc               | 362134      |
| M36 zinced           | M36        | 29 mm      | 55 mm           | 10 pc               | 362135      |
| M39 zinced           | M39        | 31 mm      | 60 mm           | 10 pc               | 362136¹)    |

Please visit Hilti website for the latest item numbers and related products

# Threaded meter rod (Hot-dip galvanized, grade 8.8)

| Technical data          |                    |
|-------------------------|--------------------|
| Material composition    | Steel, 8.8 grade   |
| Material, corrosion     | Hot-dip galvanized |
| Standard (threaded rod) | DIN 976            |
| Standard (material)     | ISO 898            |



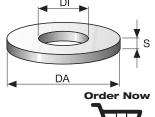
| Otaliaa (material)   |             |         | _                  |                           |                     | • •         |
|----------------------|-------------|---------|--------------------|---------------------------|---------------------|-------------|
| Ordering designation | Anchor size | Length  | Drill bit Diameter | Base plate clearance hole | Sales pack quantity | Item number |
| AM10X 1000 8.8 HDG   | M10         | 1000 mm | 12 mm              | 12 mm                     | 20 pc               | 419102      |
| AM12X 1000 8.8 HDG   | M12         | 1000 mm | 14 mm              | 14 mm                     | 15 pc               | 419103      |
| AM16X 1000 8.8 HDG   | M16         | 1000 mm | 18 mm              | 18 mm                     | 5 pc                | 419104      |
| AM27X 1000 8.8 HDG   | M27         | 1000 mm | 30 mm              | 30 mm                     | 120 pc              | 20083381)   |
| AM30X 1000 8.8 HDG   | M30         | 1000 mm | 35 mm              | 35 mm                     | 100 pc              | 20083391)   |
| AM33X 1000 8.8 HDG   | M33         | 1000 mm | 37 mm              | 37 mm                     | 80 pc               | 20083401)   |
| AM36X 1000 8.8 HDG   | M36         | 1000 mm | 40 mm              | 40 mm                     | 80 pc               | 20083411)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Flat washer (Hot-dip galvanized)

| Technical data      |                    |
|---------------------|--------------------|
| Hardness            | 200 HV             |
| Material, corrosion | Hot-dip galvanized |
| Standard (washer)   | ISO 7089 / DIN 125 |





| Ordering designation | Anchor size | Inside diameter - DI | Outside diameter - DA | Cross section thickness - s | Sales pack quantity | Item number |
|----------------------|-------------|----------------------|-----------------------|-----------------------------|---------------------|-------------|
| A 10,5/20-F          | M10         | 10.5 mm              | 20 mm                 | 2 mm                        | 150 pc              | 2184530     |
| A 13/24-F            | M12         | 13 mm                | 24 mm                 | 2.5 mm                      | 100 pc              | 2184531     |
| A 17/30-F            | M18         | 17 mm                | 30 mm                 | 3 mm                        | 50 pc               | 2184532     |
| A 21/37-F            | M20         | 21 mm                | 37 mm                 | 3 mm                        | 200 pc              | 2008399     |
| A 25/44-F            | M24         | 25 mm                | 44 mm                 | 4 mm                        | 200 pc              | 2008287     |
| A 28/50-F            | M27         | 28 mm                | 50 mm                 | 4 mm                        | 100 pc              | 20082881)   |
| A 31/56-F            | M30         | 31 mm                | 56 mm                 | 4 mm                        | 100 pc              | 20082891)   |
| A 34/60-F            | M33         | 34 mm                | 60 mm                 | 5 mm                        | 50 pc               | 20083601)   |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

\* For M27-M36, Hilti offer meter rod, nut & washer as non-stock items. For detailed lead time infomation, please contact your Hilti representative.

| Technical data       |                    |
|----------------------|--------------------|
| Material composition | Class 8            |
| Material, corrosion  | Hot-dip galvanized |
| Standard (Nut)       | DIN 934            |



| Ordering designation | Thread - M | Height - H | Wrench size - W | Sales pack quantity | Item number |
|----------------------|------------|------------|-----------------|---------------------|-------------|
| M10-F                | M10        | 8 mm       | 17 mm           | 100 pc              | 304765      |
| M24-F                | M24        | 19 mm      | 36 mm           | 50 pc               | 2008236     |
| M27-F                | M27        | 22 mm      | 41 mm           | 25 pc               | 20082371)   |
| M30-F                | M30        | 24 mm      | 46 mm           | 25 pc               | 20082381)   |
| M33-F                | M33        | 26 mm      | 50 mm           | 10 pc               | 20082391)   |
| M36-F                | M36        | 29 mm      | 55 mm           | 10 pc               | 20082901)   |

 $<sup>^{\</sup>scriptsize 1)}$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Threaded meter rod (A4 stainless steel)

| Technical data          |                       |
|-------------------------|-----------------------|
| Material composition    | Stainless steel A4=70 |
| Standard (threaded rod) | DIN 976               |
| Standard (material)     | ISO 3506-1            |

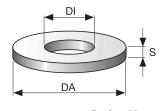


| Ordering designation | Anchor size | Length  | Drill bit diameter | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|---------|--------------------|---------------------------|---------------------|-------------|
| AM8x1000 A4-70       | M8          | 1000 mm | 10 mm              | 9 mm                      | 10 pc               | 58666       |
| AM10x1000 A4-70      | M10         | 1000 mm | 12 mm              | 12 mm                     | 10 pc               | 58670       |
| AM12x1000 A4-70      | M12         | 1000 mm | 14 mm              | 14 mm                     | 5 pc                | 58671       |
| AM16x1000 A4-70      | M16         | 1000 mm | 18 mm              | 18 mm                     | 5 pc                | 58683       |
| AM20x1000 A4-70      | M20         | 1000 mm | 24 mm              | 22 mm                     | 5 pc                | 58688       |
| AM24x1000 A4-70      | M24         | 1000 mm | 28 mm              | 26 mm                     | 5 pc                | 58689       |

Please visit Hilti website for the latest item numbers and related products

### Flat washer (A4 stainless steel)

| Technical data      |                    |
|---------------------|--------------------|
| Hardness            | 200 HV             |
| Material, corrosion | Stainles steel A4  |
| Standard (washer)   | ISO 7089 / DIN 125 |





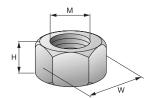
| Ordering designation | Anchor size | Inside diameter - DI | Outside diameter - DA | Cross section<br>thickness - s | Sales pack quantity | Item number |
|----------------------|-------------|----------------------|-----------------------|--------------------------------|---------------------|-------------|
| A 8,4/16 A4          | M8          | 8.4 mm               | 16 mm                 | 1.6 mm                         | 200 pc              | 2184478     |
| A 10,5/20 A4         | M10         | 10.5 mm              | 20 mm                 | 2 mm                           | 150 pc              | 2184477     |
| A 13/24 A4           | M12         | 13 mm                | 24 mm                 | 2.5 mm                         | 100 pc              | 2184549     |
| A 17/30 A4           | M16         | 17 mm                | 30 mm                 | 3 mm                           | 50 pc               | 2184535     |
| A 21/37 A4           | M20         | 21 mm                | 37 mm                 | 3 mm                           | 25 pc               | 387990      |
| A 25/44 A4           | M24         | 25 mm                | 44 mm                 | 4 mm                           | 25 pc               | 387991      |

<sup>\*</sup> For M27-M36, Hilti offer meter rod, nut & washer as non-stock items. For detailed lead time infomation, please contact your Hilti representative.



# Hexagon nut (A4 stainless steel)

| Technical data       |                   |
|----------------------|-------------------|
| Material composition | Class 8           |
| Material, corrosion  | Stainles steel A4 |
| Standard (Nut)       | DIN 934           |





| Ordering designation | Thread - M | Height - H | Wrench size - W | Sales pack quantity | Item number |
|----------------------|------------|------------|-----------------|---------------------|-------------|
| M24 A4-70            | M24        | 19 mm      | 36 mm           | 25 pc               | 387993      |

Please visit Hilti website for the latest item numbers and related products

# Safety glasses



| Technical data |                     |
|----------------|---------------------|
| Lens           | PC material         |
| Thickness      | 2.1 mm              |
| Coating        | Optidur NCH coating |
| Filter         | 2C-1.2              |
| Impact energy  | 45 m/s              |

# Order Now

| Ordering designation              | Sales pack | Item number |
|-----------------------------------|------------|-------------|
|                                   | quantity   |             |
| Safety glasses PP EY-CA NCH clear | 1 pc       | 2065449     |

Please visit Hilti website for the latest item numbers and related products

#### Accessories for blowing out



#### **APPLICATIONS**

 For fast and efficient removal of dust and debris from drilled holes of varying diameters and depths to allow correct installation of anchors and rebar

| Technical data                      |                      |
|-------------------------------------|----------------------|
| Dispenser, setting tool, accessory, | Cleaning accessories |



| Ordering designation         | Sales pack quantity | Item number |
|------------------------------|---------------------|-------------|
| Blow-out pump                | 1 pc                | 60579       |
| Extension tube HIT-VL 16/0.7 | 10 pc               | 3366461)    |

### Accessories for blowing out (Air nozzle)



#### **APPLICATIONS**

 Clearing dust and debris from drilled holes under various conditions including where adhesive anchors are set at great depth

| Technical data                                  |                      |
|---|----------------------|
| Dispenser, setting tool, accessory, tester type | Cleaning accessories |

#### **ADVANTAGES**

Fast, effective cleaning of drilled holes



| Ordering designation | Drill hole diameter | Sales pack quantity | Item number          |
|----------------------|---------------------|---------------------|----------------------|
| Air nozzle HIT-DL 20 | 20 mm               | 1 pc                | 371719¹)             |
| Air nozzle HIT-DL 25 | 25 mm               | 1 pc                | 3717201)             |
| Air nozzle HIT-DL 32 | 32 mm               | 1 pc                | 371721 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### **Accessories for brushing**



#### **APPLICATIONS**

 For the proper brushing of drilled holes of varying diameters and embedment depths

| Technical data                      |                      |
|-------------------------------------|----------------------|
| Dispenser, setting tool, accessory, | Cleaning accessories |
| tester type                         |                      |

| Ordering designation            | Package contents  | Sales pack quantity | Item number          |
|---------------------------------|---|---------------------|----------------------|
| Brush extension HIT-RBH         | 30 cm extension with handle for manual cleaning fitting to all RB diameter. | 1 pc                | 229138               |
| Brush extension HIT-RBV         | 30 cm extention used between RBH (handle) and all RB diameter.              | 1 pc                | 2387271)             |
| Brush extension HIT-RBS-10/0.35 | 35 cm extension for machine cleaning fitting to all RB diameter.            | 1 pc                | 371722 <sup>1)</sup> |
| Holder TE-C                     | Connection end for C and SDS end. Works with RBS.                           | 1 pc                | 2634371)             |
| Holder TE-Y                     | Connection end for Y end. Works with RBS.                                   | 1 pc                | 263439 <sup>1)</sup> |
| Round steel brush HIT-RB 12     | Brush diameter - 12 mm. Use with HIT-RBH/RBV                                | 1 pc                | 336548               |
| Round steel brush HIT-RB 16     | Brush diameter - 16 mm. Use with HIT-RBH/RBV                                | 1 pc                | 3365501)             |
| Round steel brush HIT-RB 20     | Brush diameter - 20 mm. Use with HIT-RBH/RBV                                | 1 pc                | 336552               |
| Round steel brush HIT-RB 25     | Brush diameter - 25 mm. Use with HIT-RBH/RBV                                | 1 pc                | 336553 <sup>1)</sup> |
| Round steel brush HIT-RB 32     | Brush diameter - 32 mm. Use with HIT-RBH/RBV                                | 1 pc                | 336554               |
| Round steel brush HIT-RB 40     | Brush diameter - 40 mm. Use with HIT-RBH/RBV                                | 1 pc                | 3822601)             |
| Round steel brush HIT-RB 52     | Brush diameter - 52 mm. Use with HIT-RBH/RBV                                | 1 pc                | 382265               |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.



# Accessories for injection in deep / overhead holes application



#### **APPLICATIONS**

 For injection of Hilti HIT adhesive mortars in a variety of situations including deep holes, overhead holes and in underwater applications

| Technical data                                  |                      |  |
|---|----------------------|--|
| Dispenser, setting tool, accessory, tester type | Cleaning accessories |  |

# Order Now



#### **ADVANTAGES**

 Injection pistons and flexible extension hoses help ensure consistent injection of the adhesive into the hole without formation of air voids

| Ordering designation              | Drill hole diameter | Sales pack quantity | Item number |
|-----------------------------------|---------------------|---------------------|-------------|
| Hose HIT-VL 11/1.0 (Plastic tube) | -                   | 10 pc               | 20425331)   |
| Coupler VL-K (connect HIT-VL)     | -                   | 10 pc               | 3350211)    |
| Piston plug HIT-SZ 20             | 20 mm               | 10 pc               | 2039312     |
| Piston plug HIT-SZ 25             | 25 mm               | 10 pc               | 2039315     |
| Piston plug HIT-SZ 30             | 30 mm               | 10 pc               | 2039317     |
| Piston plug HIT-SZ 40             | 40 mm               | 10 pc               | 20393251)   |
| Piston plug HIT-SZ 47             | 47 mm               | 10 pc               | 20393321)   |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Accessories for overhead applications



| Technical data                      |                              |
|-------------------------------------|------------------------------|
| Dispenser, setting tool, accessory, | Mixing nozzles and injection |
| tester type                         | accessories                  |

#### **Order Now**



| Ordering designation                         | Sales pack quantity | Item number |
|--|---------------------|-------------|
| Drip guard HIT-OHC1 (for fastener Ø10-20 mm) | 10 pc               | 387551      |
| Drip guard HIT-OHC2 (for fastener Ø22-32 mm) | 10 pc               | 387552      |
| Wedge HIT-OHW                                | 100 pc              | 387550      |

# Setting tool TE-C (For HVU2 installation)





#### **APPLICATIONS**

Setting tool for installing HVU2 with HAS

| Approvals |  |
|-----------|--|
| ETA       | ETA-18/0185 HVU2 bonded fastener for use in concrete |

| Approvals and test reports may apply to selected products only. Please refer |
|--|
| Approvais and test reports may apply to selected products only. Flease relei |
| to the decuments for details   |

| Technical data                                  |               |
|---|---------------|
| Dispenser, setting tool, accessory, tester type | Setting tools |

| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| TE-C M8 - M16        | TE-C           | 1 pcs               | 2181356     |

Please visit Hilti website for the latest item numbers and related products

# Setting tool TE-C-E (For HVU2 installation)



#### **APPLICATIONS**

Setting tool for installing HVU2 with HAS-E

| Technical data                                  |               |
|---|---------------|
| Dispenser, setting tool, accessory, tester type | Setting tools |



| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| TE-C-E M8            | TE-C           | 1 pc                | 369223      |
| TE-C-E M10           | TE-C           | 1 pc                | 369224      |
| TE-C-E M12           | TE-C           | 1 pc                | 369225      |
| TE-C-E M16           | TE-C           | 1 pc                | 369226      |

Please visit Hilti website for the latest item numbers and related products

# Setting tool TE-Y-E (For HVU2 installation)



### **APPLICATIONS**

Setting tool for installing HVU2 with HAS-E

| Technical data                      |               |
|-------------------------------------|---------------|
| Dispenser, setting tool, accessory, | Setting tools |
| tester type                         |               |



| Ordering designation | Connection end | Sales pack<br>quantity | Item number          |
|----------------------|----------------|------------------------|----------------------|
| TE-Y-E M16           | TE-Y           | 1 pc                   | 3692271)             |
| TE-Y-E M20           | TE-Y           | 1 pc                   | 369228 <sup>1)</sup> |
| TE-Y-E M24           | TE-Y           | 1 pc                   | 3692291)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# **Setting tool HIS-S (For HVU2 installation)**



#### **APPLICATIONS**

Setting tool for installing HVU2 with HIS-N

| Technical data                      |               |
|-------------------------------------|---------------|
| Dispenser, setting tool, accessory, | Setting tools |
| tester type                         |               |



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| HIS-S M12            | 1 pc                | 45966¹)     |
| HIS-S M16            | 1 pc                | 459671)     |

 $^{1)}$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

### Mixers for Hilti injectable (RE&HY)



| Technical data                      |                              |
|-------------------------------------|------------------------------|
| Dispenser, setting tool, accessory, | Mixing nozzles and injection |
| tester type                         | accessories                  |





#### **Undercut anchor HDA-T**



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Safety-relevant, heavy-duty fastenings for all dynamic loading (shock, seismic and fatigue) in cracked or uncracked concrete, including applications in nuclear power plants
- Fastenings to support heavy pipes, safety barriers, industrial machines, crane rails, dorm structures, crash barriers, roof fixings, elevator tracks, bridge retrofitting etc.

#### **ADVANTAGES**

- Self-undercutting facilitates fast and reliable installation without the need for a separate undercutting tool or additional operations
- Combines the advantages of a post-installed mechanical anchor, i.e. flexibility and immediate loading, with the performance of a cast-in-place headed stud
- Close spacing and small edge distance thanks to low expansion forces

| British Committee of the Committee of th |
|--|

| Approvals |  |
|-----------|--|
| BZS/shock | BZS D 09-601 for HDA self-cutting undercut anchor                        |
| ETA       | ETA 99/0009 for HDA self-cutting undercut anchor (ETAG 001-03, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



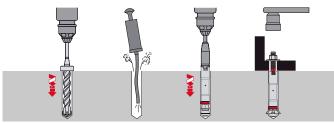












These are abbreviated instructions which may vary according to the application.

| To also in all alasta          |  |
|--------------------------------|--|
| Technical data                 |  |
| Material composition           | (Galvanized) Bolt: steel, 8.8 grade, zinc-plated (min. 5 μm); (Sherardized) Bolt, 8.8 grade, sherardized (min. 53 μm); (Stainless steel) Steel, A4 (SS316) |
| Head configuration             | Externally threaded  |
| Type of fastening              | Through-fastening  |
| IBC compliance                 | IBC 2003, IBC 2006, IBC 2009, IBC 2012   |
| Additional product information | Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer  |

#### **Technical data**

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(y)=3

| Model  | Size               | M10  | M12  | M16  | M20  |
|--------|--------------------|------|------|------|------|
| HDA-T/ | Tensile Load, Nrec | 15.3 | 22.3 | 42.0 | 64.0 |
| HDA-TF | Shear Load, Vrec   | 21.7 | 26.7 | 46.7 | 68.3 |
| HDA-TR | Tensile Load, Nrec | 15.3 | 22.3 | 42.0 | -    |
| nDA-IK | Shear Load, Vrec   | 23.7 | 29.0 | 50.7 | -    |

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

| iodenimended ieda (i.i.y, eracited conteres at 2017.11111 ; calety lactor(t) |                    |      |      |      |      |  |  |  |  |
|--|--------------------|------|------|------|------|--|--|--|--|
| Model  | Size               | M10  | M12  | M16  | M20  |  |  |  |  |
| HDA-T/   | Tensile Load, Nrec | 8.3  | 11.7 | 25.0 | 31.7 |  |  |  |  |
| HDA-TF   | Shear Load, Vrec   | 21.7 | 26.7 | 46.7 | 68.3 |  |  |  |  |
| HDA-TR   | Tensile Load, Nrec | 8.3  | 11.7 | 25.0 | -    |  |  |  |  |
| пDA-1К   | Shear Load, Vrec   | 23.7 | 29.0 | 50.7 | -    |  |  |  |  |

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) HDA M20: only available in galvanized 5 µm version
- 3) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



# HDA-T (Galvanized min. 5µm)



| Order Now    |
|--------------|
|              |
| $\mathbf{x}$ |

| Ordering designation | Anchor size | Anchor<br>length | Drill bit<br>diameter | Drilling depth | Anchorage<br>depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales<br>pack<br>quantity | Item number          |
|----------------------|-------------|------------------|-----------------------|----------------|--------------------|--|---------------------------------|----------------------------------|---------------------------|----------------------|
| HDA-T M10x100/20     | M10         | 150 mm           | 20 mm                 | 127 mm         | 100 mm             | 20 mm  | 21 mm                           | 50 Nm                            | 12 pc                     | 331545 <sup>1)</sup> |
| HDA-T M12x125/30     | M12         | 190 mm           | 22 mm                 | 163 mm         | 125 mm             | 30 mm  | 23 mm                           | 80 Nm                            | 8 pc                      | 331548               |
| HDA-T M12x125/50     | M12         | 210 mm           | 22 mm                 | 183 mm         | 125 mm             | 50 mm  | 23 mm                           | 80 Nm                            | 8 pc                      | 331549 <sup>1)</sup> |
| HDA-T M16x190/40     | M16         | 275 mm           | 30 mm                 | 243 mm         | 190 mm             | 40 mm  | 32 mm                           | 120 Nm                           | 4 pc                      | 331552               |
| HDA-T M16x190/60     | M16         | 295 mm           | 30 mm                 | 263 mm         | 190 mm             | 60 mm  | 32 mm                           | 120 Nm                           | 4 pc                      | 331553 <sup>1)</sup> |
| HDA-T M20x250/50     | M20         | 360 mm           | 37 mm                 | 316 mm         | 250 mm             | 50 mm  | 40 mm                           | 300 Nm                           | 2 pc                      | 3392671)             |
| HDA-T M20x250/100    | M20         | 410 mm           | 37 mm                 | 366 mm         | 250 mm             | 100 mm   | 40 mm                           | 300 Nm                           | 2 pc                      | 339268 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HDA-TR (Stainless steel A4)**





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Base plate<br>clearance<br>hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|-----------------|--|---------------------------------|----------------------------|---------------------------|-------------|
| HDA-TR M10x100/20    | M10         | 150 mm        | 20 mm                 | 127 mm         | 100 mm          | 20 mm  | 21 mm                           | 50 Nm                      | 12 pc                     | 3393511)    |
| HDA-TR M12x125/30    | M12         | 190 mm        | 22 mm                 | 163 mm         | 125 mm          | 30 mm  | 23 mm                           | 80 Nm                      | 8 pc                      | 339352      |
| HDA-TR M12x125/50    | M12         | 210 mm        | 22 mm                 | 183 mm         | 125 mm          | 50 mm  | 23 mm                           | 80 Nm                      | 8 pc                      | 339353      |
| HDA-TR M16x190/40    | M16         | 275 mm        | 30 mm                 | 243 mm         | 190 mm          | 40 mm  | 32 mm                           | 120 Nm                     | 4 pc                      | 3393541)    |
| HDA-TR M16x190/60    | M16         | 295 mm        | 30 mm                 | 263 mm         | 190 mm          | 60 mm  | 32 mm                           | 120 Nm                     | 4 pc                      | 3393551)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

#### **Undercut anchor HDA-P**



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Safety-relevant, heavy-duty fastenings for all dynamic loading (shock, seismic and fatigue) in cracked or uncracked concrete, including applications in nuclear power plants
- Fastenings to support heavy pipes, safety barriers, industrial machines, crane rails, dorm structures, crash barriers, roof fixings, elevator tracks, bridge retrofitting etc.

#### **ADVANTAGES**

- Self-undercutting facilitates fast and reliable installation without the need for a separate undercutting tool or additional operations
- Combines the advantages of a post-installed mechanical anchor, i.e. flexibility and immediate loading, with the performance of a cast-in-place headed stud
- Close spacing and small edge distance thanks to low expansion forces

|  | NA PARTY |
|--|----------|
|  |          |

| Approvals |  |
|-----------|--|
| BZS/shock | BZS D 09-601 for HDA self-cutting undercut anchor                        |
| ETA       | ETA 99/0009 for HDA self-cutting undercut anchor (ETAG 001-03, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



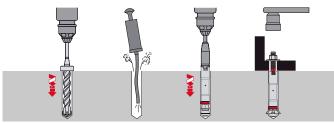












These are abbreviated instructions which may vary according to the application.

| Technical data                 |  |
|--------------------------------|--|
| Material composition           | (Galvanized) Bolt: steel, 8.8 grade,<br>zinc-plated (min. 5 µm);<br>(Sherardized) Bolt, 8.8 grade,<br>sherardized (min. 53 µm);<br>(Stainless steel) Steel, A4 (SS316) |
| Head configuration             | Externally threaded  |
| Type of fastening              | Through-fastening  |
| IBC compliance                 | IBC 2003, IBC 2006, IBC 2009,<br>IBC 2012  |
| Additional product information | Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer  |

#### **Technical data**

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(y)=3

| Model  | Size               | M10  | M12  | M16  | M20  |
|--------|--------------------|------|------|------|------|
| HDA-P/ | Tensile Load, Nrec | 15.3 | 22.3 | 42.0 | 64.0 |
| HDA-PF | Shear Load, Vrec   | 7.3  | 10.0 | 20.7 | 30.7 |
| HDA-PR | Tensile Load, Nrec | 15.3 | 22.3 | 42.0 | -    |
| HDA-PK | Shear Load, Vrec   | 7.7  | 11.3 | 21.0 | -    |

| isserimental isaa (iii), sraenea serioreta at 2017 , sarety laster(†) s |                    |     |      |      |      |  |  |  |
|---|--------------------|-----|------|------|------|--|--|--|
| Model   | Size               | M10 | M12  | M16  | M20  |  |  |  |
| HDA-P/  | Tensile Load, Nrec | 8.3 | 11.7 | 25.0 | 31.7 |  |  |  |
| HDA-PF  | Shear Load, Vrec   | 7.3 | 10.0 | 20.6 | 30.7 |  |  |  |
| HDA-PR  | Tensile Load, Nrec | 8.3 | 11.7 | 25.0 | -    |  |  |  |
| HDA-PK  | Shear Load, Vrec   | 7.7 | 11.3 | 21.0 | -    |  |  |  |

- 1) All the data applies to no edge distance, spacing and other influences
- 2) HDA M20: only available in galvanized steel version 3) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



# HDA-P (Galvanised min. 5µm)





| Order Now |
|-----------|
| <b>~</b>  |
|           |
|           |

| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling Depth | Anchorage<br>depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Base plate<br>clearance<br>hole | Required tightening torque | Sales<br>pack<br>quantity | Item number          |
|----------------------|-------------|---------------|-----------------------|----------------|--------------------|--|---------------------------------|----------------------------|---------------------------|----------------------|
| HDA-P M10x100/20     | M10         | 150 mm        | 20 mm                 | 107 mm         | 100 mm             | 20 mm  | 12 mm                           | 50 Nm                      | 12 pc                     | 3315441)             |
| HDA-P M12x125/30     | M12         | 190 mm        | 22 mm                 | 133 mm         | 125 mm             | 30 mm  | 14 mm                           | 80 Nm                      | 8 pc                      | 331546¹)             |
| HDA-P M12x125/50     | M12         | 210 mm        | 22 mm                 | 133 mm         | 125 mm             | 50 mm  | 14 mm                           | 80 Nm                      | 8 pc                      | 3315471)             |
| HDA-P M16x190/40     | M16         | 275 mm        | 30 mm                 | 203 mm         | 190 mm             | 40 mm  | 18 mm                           | 120 Nm                     | 4 pc                      | 331550 <sup>1)</sup> |
| HDA-P M16x190/60     | M16         | 295 mm        | 30 mm                 | 203 mm         | 190 mm             | 60 mm  | 18 mm                           | 120 Nm                     | 4 pc                      | 331551 <sup>1)</sup> |
| HDA-P M20x250/50     | M20         | 360 mm        | 37 mm                 | 266 mm         | 250 mm             | 50 mm  | 22 mm                           | 300 Nm                     | 2 pc                      | 3392651)             |
| HDA-P M20x250/100    | M20         | 410 mm        | 37 mm                 | 266 mm         | 250 mm             | 100 mm   | 22 mm                           | 300 Nm                     | 2 pc                      | 3392661)             |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# HDA-PF (Sherardized 53µm)





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage depth |       |       | tightening | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|-----------------|-------|-------|------------|---------------------------|-------------|
| HDA-PF M12x125/30    | M12         | 190 mm        | 22 mm                 | 133 mm         | 125 mm          | 30 mm | 14 mm | 80 Nm      | 8 pc                      | 4129011)    |
| HDA-PF M16x190/60    | M16         | 295 mm        | 30 mm                 | 203 mm         | 190 mm          | 60 mm | 18mm  | 120 Nm     | 4 pc                      | 3393601)    |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HDA-PR (Stainless steel A4)**





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling Depth | Anchorage depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Base plate<br>clearance<br>hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|-----------------|--|---------------------------------|----------------------------|---------------------------|-------------|
| HDA-PR M10x100/20    | M10         | 150 mm        | 20 mm                 | 107 mm         | 100 mm          | 20 mm  | 12 mm                           | 50 Nm                      | 12 pc                     | 3393461)    |
| HDA-PR M12x125/30    | M12         | 190 mm        | 22 mm                 | 133 mm         | 125 mm          | 30 mm  | 14 mm                           | 80 Nm                      | 8 pc                      | 3393471)    |
| HDA-PR M12x125/50    | M12         | 210 mm        | 22 mm                 | 133 mm         | 125 mm          | 50 mm  | 14 mm                           | 80 Nm                      | 8 pc                      | 3393481)    |
| HDA-PR M16x190/40    | M16         | 275 mm        | 30 mm                 | 203 mm         | 190 mm          | 40 mm  | 18 mm                           | 120 Nm                     | 4 pc                      | 3393491)    |
| HDA-PR M16x190/60    | M16         | 295 mm        | 30 mm                 | 203 mm         | 190 mm          | 60 mm  | 18 mm                           | 120 Nm                     | 4 pc                      | 3393501)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

# **HDA SETTING EQUIPMENT** HDA-P/T

|                      | TE-C        | Connection | TE-Y            | Connection      |                   |                    |
|----------------------|-------------|------------|-----------------|-----------------|-------------------|--------------------|
| Anchor               | TE 30-C-AVR | TE 40      | TE 60-ATC / AVR | TE 70-ATC / AVR | Stop drill bit    | Setting tool       |
| description          |             |            | max impa        | ct energy       | description       | description        |
|                      |             |            |                 |                 |                   |                    |
| HDA-P 20-M10x100/20  | •           | •          |                 |                 | TE-C-HDA-B 20x100 | TE-C-HDA-ST 20 M10 |
| TIB/(1 20 WT0X100/20 |             |            |                 |                 | TE-Y-HDA-B 20x100 | TE-Y-HDA-ST 20 M10 |
| HDA T 20 M10v100/20  | •           | •          |                 |                 | TE-C-HDA-B 20x120 | TE-C-HDA-ST 20 M10 |
| HDA-T 20-M10x100/20  |             |            | •               |                 | TE-Y-HDA-B 20x120 | TE-Y-HDA-ST 20 M10 |
|                      |             |            |                 |                 |                   |                    |
| UDA D 00 M40 405/00  |             |            |                 |                 | TE-C-HDA-B 22x125 | TE-C-HDA-ST 22 M12 |
| HDA-P 22-M12x125/30  |             |            | •               |                 | TE-Y-HDA-B 22x125 | TE-Y-HDA-ST 22 M12 |
|                      | •           |            |                 |                 | TE-C-HDA-B 22x155 | TE-C-HDA-ST 22 M12 |
| HDA-T 22-M12x125/30  |             |            |                 |                 | TE-Y-HDA-B 22x155 | TE-Y-HDA-ST 22 M12 |
|                      | •           |            |                 |                 | TE-C-HDA-B 22x125 | TE-C-HDA-ST 22 M12 |
| HDA-P 22-M12x125/50  |             |            |                 |                 | TE-Y-HDA-B 22x125 | TE-Y-HDA-ST 22 M12 |
|                      |             |            |                 |                 | TE-C-HDA-B 22x175 | TE-C-HDA-ST 22 M12 |
| HDA-T 22-M12x125/50  |             |            |                 |                 | TE-Y-HDA-B 22x175 | TE-Y-HDA-ST 22 M12 |
|                      |             |            |                 |                 |                   |                    |
| HDA-P 30-M16x190/40  |             |            |                 |                 | TE-Y-HDA-B 30x190 |                    |
| HDA-T 30-M16x190/40  |             |            |                 |                 | TE-Y-HDA-B 30x230 |                    |
| HDA-P 30-M16x190/60  |             |            |                 |                 | TE-Y-HDA-B 30x190 | TE-Y-HDA-ST 30 M16 |
| HDA-T 30-M16x190/60  |             |            |                 |                 | TE-Y-HDA-B 30x250 |                    |
|                      |             |            |                 |                 |                   |                    |
| HDA-P 37-M20x250/50  |             |            |                 |                 | TE-Y-HDA-B 37x250 |                    |
| HDA-T 37-M20x250/50  |             |            |                 |                 | TE-Y-HDA-B 37x300 |                    |
| HDA-P 37-M20x250/100 |             |            |                 |                 | TE-Y-HDA-B 37x250 | TE-Y-HDA-ST 37 M20 |
| HDA-T 37-M20x250/100 |             |            |                 |                 | TE-Y-HDA-B 37x350 |                    |



# HDA-PF/TF

|                        | TE-C        | Connection | TE-Y            | Connection      |                     |                    |
|------------------------|-------------|------------|-----------------|-----------------|---------------------|--------------------|
| Anchor                 |             |            |                 |                 | Stop drill bit      | Setting tool       |
|                        | TE 30-C-AVR | TE 40      | TE 60-ATC / AVR | TE 70-ATC / AVR | 900000 <del>0</del> |                    |
| description            |             |            | max impa        | act energy      | description         | description        |
|                        |             |            |                 |                 |                     |                    |
| LIDA DE 00 MAO 405/00  |             |            |                 |                 | TE-C-HDA-B 22x125   | TE-C-HDA-ST 22 M12 |
| HDA-PF 22-M12x125/30   |             |            | •               |                 | TE-Y-HDA-B 22x125   | TE-Y-HDA-ST 22 M12 |
|                        |             |            |                 |                 |                     |                    |
| HDA-PF 30-M16x190/60   |             |            |                 |                 | TE-Y-HDA-B 30x190   | TE-Y-HDA-ST 30 M16 |
|                        |             |            |                 |                 |                     |                    |
| HDA-PR/TR              |             |            |                 |                 |                     |                    |
| TIBIT THY TIT          |             |            |                 |                 | TE-C-HDA-B 20x100   | TE-C-HDA-ST 20 M10 |
| HDA-PR 20-M10x100/20   |             |            |                 |                 | TE-Y-HDA-B 20x100   | TE-Y-HDA-ST 20 M10 |
|                        |             |            |                 |                 | TE-C-HDA-B 20x120   | TE-C-HDA-ST 20 M10 |
| HDA-TR 20-M10x100/20   |             |            |                 |                 | TE-Y-HDA-B 20x120   | TE-Y-HDA-ST 20 M10 |
|                        |             |            |                 |                 |                     |                    |
| HDA-PR 22-M12x125/30   |             | •          |                 |                 | TE-C-HDA-B 22x125   | TE-C-HDA-ST 22 M12 |
| HDA-FN 22-W112X125/50  |             |            | •               |                 | TE-Y-HDA-B 22x125   | TE-Y-HDA-ST 22 M12 |
| HDA-TR 22-M12x125/30   | •           | •          |                 |                 | TE-C-HDA-B 22x155   | TE-C-HDA-ST 22 M12 |
| 11DA-111 22-W12X123/30 |             |            | •               |                 | TE-Y-HDA-B 22x155   | TE-Y-HDA-ST 22 M12 |
| HDA-PR 22-M12x125/50   |             |            |                 |                 | TE-C-HDA-B 22x125   | TE-C-HDA-ST 22 M12 |
| TIBATTALE INTEXTES/55  |             |            |                 |                 | TE-Y-HDA-B 22x125   | TE-Y-HDA-ST 22 M12 |
| HDA-TR 22-M12x125/50   |             | •          |                 |                 | TE-C-HDA-B 22x175   | TE-C-HDA-ST 22 M12 |
| -,                     |             |            | •               |                 | TE-Y-HDA-B 22x175   | TE-Y-HDA-ST 22 M12 |
|                        |             |            |                 |                 |                     |                    |
| HDA-PR 30-M16x190/40   |             |            |                 | •               | TE-Y-HDA-B 30x190   | TE-Y-HDA-ST 30 M16 |
| HDA-TR 30-M16x190/40   |             |            |                 | •               | TE-Y-HDA-B 30x230   |                    |
| HDA-PR 30-M16x190/60   |             |            |                 | •               | TE-Y-HDA-B 30x190   |                    |
| HDA-TR 30-M16x190/60   |             |            |                 |                 | TE-Y-HDA-B 30x250   |                    |

# Stop drill bit TE-C-HDA-B





#### **APPLICATIONS**

**ADVANTAGES** 

Drilling HDA anchor holes to the defined depth

### brilling FIDA anchor holes to the defined depth

# Ensures consistent hole depth for proper installation of HDA undercut anchors

| Technical data                                  |                 |
|---|-----------------|
| Dispenser, setting tool, accessory, tester type | Stop drill bits |
| Insert connection end                           | TE-C (SDS-plus) |

| Ordering designation | Drill bit diameter | Connection end | Sales pack quantity | Item number |
|----------------------|--------------------|----------------|---------------------|-------------|
| TE-C-HDA-B 20x100    | 20 mm              | TE-C           | 1 pc                | 3320891)    |
| TE-C-HDA-B 20x120    | 20 mm              | TE-C           | 1 pc                | 3320901)    |
| TE-C-HDA-B 22x125    | 22 mm              | TE-C           | 1 pc                | 4020501)    |
| TE-C-HDA-B 22x155    | 22 mm              | TE-C           | 1 pc                | 402056      |
| TE-C-HDA-B 22x175    | 22 mm              | TE-C           | 1 pc                | 4020601)    |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Related products on page Consumables 209-212

### Stop drill bit TE-Y-HDA-B





# **APPLICATIONS**

• Drilling HDA anchor holes to the defined depth

#### **ADVANTAGES**

Ensures consistent hole depth for proper installation of HDA undercut anchors

| Technical data                                  |                 |
|---|-----------------|
| Dispenser, setting tool, accessory, tester type | Stop drill bits |
| Insert connection end                           | TE-Y (SDS-max)  |

| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| TE-Y-HDA-B 30x190    | TE-Y           | 1 pc                | 3320971)    |
| TE-Y-HDA-B 30x230    | TE-Y           | 1 pc                | 332098      |
| TE-Y-HDA-B 30x250    | TE-Y           | 1 pc                | 332099      |
| TE-Y-HDA-B 37x250    | TE-Y           | 1 pc                | 3392701)    |
| TE-Y-HDA-B 37x300    | TE-Y           | 1 pc                | 339271      |
| TE-Y-HDA-B 37x350    | TE-Y           | 1 pc                | 3392721)    |
| TE-Y-HDA-B 22x125    | TE-Y           | 1 pc                | 4020551)    |
| TE-Y-HDA-B 22x155    | TE-Y           | 1 pc                | 402058¹)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# **Setting tool TE-C-HDA-ST**





#### **APPLICATIONS**

 Setting tool required for the automatic self-undercutting operation with the HDA undercut anchor

| Technical data                                  |                 |
|---|-----------------|
| Dispenser, setting tool, accessory, tester type | Setting tools   |
| Insert connection end                           | TE-C (SDS-plus) |

# **ADVANTAGES**

 Ensures fast, consistent and reliable setting of the HDA undercut anchor

| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| TE-C-HDA-ST 20-M10   | TE-C           | 1 pc                | 331843      |
| TE-C-HDA-ST 22-M12   | TE-C           | 1 pc                | 331844      |

Please visit Hilti website for the latest item numbers and related products

### **Setting tool TE-Y-HDA-ST**





#### **APPLICATIONS**

 Setting tool required for the automatic self-undercutting operation with the HDA undercut anchor

| Technical data                      |                 |
|-------------------------------------|-----------------|
| Dispenser, setting tool, accessory, | Stop drill bits |
| tester type                         |                 |

#### **ADVANTAGES**

 Ensures fast, consistent and reliable setting of the HDA undercut anchor

| Ordering designation | Connection end | Sales pack quantity | Item number |
|----------------------|----------------|---------------------|-------------|
| TE-Y-HDA-ST 22-M12   | TE-Y           | 1 pc                | 287134      |
| TE-Y-HDA ST 30-M16   | TE-Y           | 1 pc                | 331846      |
| TE-Y-HDA-ST 37-M20   | TE-Y           | 1 pc                | 339269      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Disassembly tool - for easy removal of HDA undercut anchors TE-C-HDA-RT



### **APPLICATIONS**

Tool for the removal of HDA undercut anchors

#### **ADVANTAGES**

Fast, easy anchor removal

| Technical data                                  |                   |
|---|-------------------|
| Dispenser, setting tool, accessory, tester type | Other accessories |
| Insert connection end                           | TE-C (SDS-plus)   |

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| TE-C-HDA-RT 20-M10   | 1 pc                | 3334331)    |
| TE-C-HDA-RT 22-M12   | 1 pc                | 3334341)    |
| TE-C-HDA-RT 30-M16   | 1 pc                | 3334351)    |
| TE-C-HDA-RT 37-M20   | 1 pc                | 3392731)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Filling set



### **APPLICATIONS**

Applications in which shear loads need to be taken up directly (gap filled with HIT-HY 200)

| AD۱ | /AN | TΑ | GES |
|-----|-----|----|-----|
|-----|-----|----|-----|

- Optimal load transfer through special washer and filling of annular gap
- Through-fastening is possible
- Easy handling, even with multiple fastening points

| Technical data           |                   |
|--------------------------|-------------------|
| Dispenser, setting tool, | Other accessories |
| accessory, tester type   |                   |





| Ordering designation      | Anchor size | Material           | Sales pack quantity | Item number           |
|---------------------------|-------------|--------------------|---------------------|-----------------------|
| Filling set M8            | M8          | Galvanised         | 50 pc               | 21277871)             |
| Filling set M10           | M10         | Galvanised         | 50 pc               | 21277881)             |
| Filling set M12           | M12         | Galvanised         | 16 pc               | 2127789 <sup>1)</sup> |
| Filling set M8 A4 stnls.  | M8          | Stainless steel A4 | 50 pc               | 21278931)             |
| Filling set M10 A4 stnls. | M10         | Stainless steel A4 | 50 pc               | 21278941)             |
| Filling set M12 A4 stnls. | M12         | Stainless steel A4 | 16 pc               | 21278951)             |
| Filling set M16 A4 stnls. | M16         | Stainless steel A4 | 24 pc               | 21278961)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Heavy-duty expansion anchor HSL4



# **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Heavy-duty fastenings in high safety-relevant or dynamic applications, including applications in nuclear power plants
- Heavy-duty applications e.g machines, heavy equipment, steel columns, heavy pipe supports, pumps, beam supports, medical equipment, cantilevers, cranes, car hoists, etc.

### **ADVANTAGES**

- High tension and shear load capacities
- Force-controlled expansion which allows follow-up expansion

| Technical data           |   |
|--------------------------|---|
| Material composition     | (Galvanised) Bolt; steel, 8.8 grade, zinc plated (min. 5µm) |
| Head configuration       | Hexagonal bolt, stud, countersunk and torque control        |
| Type of fastening        | Through-fastening   |
| Approvals / Test reports | ET, Fatigue, Fire, Nucle-ar (NQA-1).<br>Seismic             |



| Approvals |   |
|-----------|---|
| ETA       | ETA 19/0556 & ETA 19/0858 for<br>HSL4 heavy-duty expansion anchor |

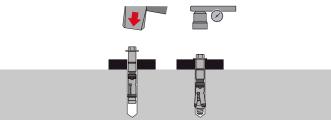
Approvals and test reports may apply to selected products only. Please refer to the documents for details.











These are abbreviated instructions which may vary according to the application.

# Technical data

Recommended load (kN), concrete grade  $25N/mm^2$ , standard embedment depth, safety factor( $\gamma$ )=3

|         |  |      | Un-  | cracke | d conc | rete |      |      | Cı   | racked | Concre | ete  |      |
|---------|--|------|------|--------|--------|------|------|------|------|--------|--------|------|------|
|         | Model  | M8   | M10  | M12    | M16    | M20  | M24  | M8   | M10  | M12    | M16    | M20  | M24  |
| Tension | HSL-4/HSL-4-G/HSL-4-SK <sup>4</sup> /HSL-4-B | 7.8  | 9.9  | 12.0   | 16.8   | 23.5 | 30.9 | 4.0  | 5.3  | 8.6    | 12.0   | 16.8 | 22.0 |
|         | HSL-3/HSL-3-SK <sup>4</sup> /HSL-3-B         | 10.4 | 20.2 | 29.9   | 33.7   | 62   | 68.3 | 10.4 | 18.3 | 20.2   | 33.7   | 62   | 44.1 |
| Shear   | HSL-3-G                                      | 8.7  | 13.9 | 19.8   | 33.7   | 51.7 | 68.3 | 8.7  | 13.9 | 19.8   | 24.0   | 51.7 | 68.3 |
|         | HSL-3-GR                                     | 4.9  | 7.7  | 11.2   | -      | -    | -    | 4.9  | 7.7  | 11.2   | -      | 33.5 | -    |

#### Remarks

- 1. All the data applies to no edge distance, spacing and other influences.
- 2. For detail design method information, please refer to Fastening Technology Manual.
- 3. Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for deeper embedments
- 4. HSL-4-SK only available in sizes M8-M12

# Heavy-duty wedge anchor HSL4





| Ordering designation | Anchor length | Anchor size | Drill bit<br>diameter | Drilling depth | Standard<br>anchorage<br>depth | Max. fixture<br>thickness at<br>standard<br>anchorage<br>depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales<br>pack<br>quantity | Item number |
|----------------------|---------------|-------------|-----------------------|----------------|--------------------------------|--|---------------------------------|----------------------------------|---------------------------|-------------|
| HSL-4 M8/5           | 82            | M8          | 12 mm                 | 80 mm          | 60 mm                          | 5 mm   | 14 mm                           | 25 Nm                            | 40 pc                     | 2237420     |
| HSL-4 M8/20          | 97            | M8          | 12 mm                 | 80 mm          | 60 mm                          | 20 mm  | 14 mm                           | 25 Nm                            | 40 pc                     | 2237399     |
| HSL-4 M8/40          | 117           | M8          | 12 mm                 | 80 mm          | 60 mm                          | 40 mm  | 14 mm                           | 25 Nm                            | 40 pc                     | 2237400     |
| HSL-4 M10/5          | 94            | M10         | 15 mm                 | 90 mm          | 70 mm                          | 5 mm   | 17 mm                           | 25 Nm                            | 20 pc                     | 2237417     |
| HSL-4 M10/20         | 109           | M10         | 15 mm                 | 90 mm          | 70 mm                          | 20 mm  | 17 mm                           | 25 Nm                            | 20 pc                     | 2237418     |
| HSL-4 M10/40         | 129           | M10         | 15 mm                 | 90 mm          | 70 mm                          | 40 mm  | 17 mm                           | 25 Nm                            | 20 pc                     | 2237416     |
| HSL-4 M12/5          | 111           | M12         | 18 mm                 | 105 mm         | 80 mm                          | 5 mm   | 20 mm                           | 60 Nm                            | 20 pc                     | 2237411     |
| HSL-4 M12/25         | 131           | M12         | 18 mm                 | 105 mm         | 80 mm                          | 25 mm  | 20 mm                           | 60 Nm                            | 20 pc                     | 2237412     |
| HSL-4 M12/50         | 156           | M12         | 18 mm                 | 105 mm         | 80 mm                          | 50 mm  | 20 mm                           | 60 Nm                            | 10 pc                     | 2237410     |
| HSL-4 M16/10         | 138           | M16         | 24 mm                 | 125 mm         | 100 mm                         | 10 mm  | 26 mm                           | 75 Nm                            | 10 pc                     | 2237409     |
| HSL-4 M16/25         | 153           | M16         | 24 mm                 | 125 mm         | 100 mm                         | 25 mm  | 26 mm                           | 75 Nm                            | 10 pc                     | 2237408     |
| HSL-4 M16/50         | 178           | M16         | 24 mm                 | 125 mm         | 100 mm                         | 50 mm  | 26 mm                           | 75 Nm                            | 10 pc                     | 2237407     |
| HSL-4 M20/10         | 163           | M20         | 28 mm                 | 155 mm         | 125 mm                         | 10 mm  | 31 mm                           | 145 Nm                           | 6 pc                      | 2237406     |
| HSL-4 M20/30         | 183           | M20         | 28 mm                 | 155 mm         | 125 mm                         | 30 mm  | 31 mm                           | 145 Nm                           | 6 pc                      | 2237405     |
| HSL-4 M20/60         | 213           | M20         | 28 mm                 | 155 mm         | 125 mm                         | 60 mm  | 31 mm                           | 145 Nm                           | 6 pc                      | 2237404     |
| HSL-4 M24/10         | 185           | M24         | 32 mm                 | 180 mm         | 150 mm                         | 10 mm  | 35 mm                           | 210 Nm                           | 4 pc                      | 2237403     |
| HSL-4 M24/30         | 205           | M24         | 32 mm                 | 180 mm         | 150 mm                         | 30 mm  | 35 mm                           | 210 Nm                           | 4 pc                      | 2237402     |
| HSL-4 M24/60         | 235           | M24         | 32 mm                 | 180 mm         | 150 mm                         | 60 mm  | 35 mm                           | 210 Nm                           | 4 pc                      | 2237428     |

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# Heavy-duty wedge anchor HSL4-B





| Ordering designation | Anchor length | Anchor size | Drill bit<br>diameter | Min. drilling<br>depth for<br>standard<br>anchorage | Standard<br>anchorage<br>depth | Max. fixture<br>thickness at<br>standard<br>anchorage<br>depth | Base plate<br>clearance<br>hole | Sales<br>pack<br>quantity | Item number |
|----------------------|---------------|-------------|-----------------------|---|--------------------------------|--|---------------------------------|---------------------------|-------------|
| HSL-4-B M12/5        | 121           | M12         | 18 mm                 | 105 mm  | 80 mm                          | 5 mm   | 20 mm                           | 20 pc                     | 2237422     |
| HSL-4-B M12/25       | 141           | M12         | 18 mm                 | 105 mm  | 80 mm                          | 25 mm  | 20 mm                           | 20 pc                     | 2237421     |
| HSL-4-B M12/50       | 166           | M12         | 18 mm                 | 105 mm  | 80 mm                          | 50 mm  | 20 mm                           | 10 pc                     | 2237423     |
| HSL-4-B M16/10       | 151           | M16         | 24 mm                 | 125 mm  | 100 mm                         | 10 mm  | 26 mm                           | 10 pc                     | 2237424     |
| HSL-4-B M16/25       | 166           | M16         | 24 mm                 | 125 mm  | 100 mm                         | 25 mm  | 26 mm                           | 10 pc                     | 2237425     |
| HSL-4-B M16/50       | 191           | M16         | 24 mm                 | 125 mm  | 100 mm                         | 50 mm  | 26 mm                           | 10 pc                     | 2237426     |
| HSL-4-B M20/10       | 178           | M20         | 28 mm                 | 155 mm  | 125 mm                         | 10 mm  | 31 mm                           | 6 pc                      | 2237429     |
| HSL-4-B M20/30       | 198           | M20         | 28 mm                 | 155 mm  | 125 mm                         | 30 mm  | 31 mm                           | 6 pc                      | 2237430     |
| HSL-4-B M20/60       | 228           | M20         | 28 mm                 | 155 mm  | 125 mm                         | 60 mm  | 31 mm                           | 6 pc                      | 2237431     |
| HSL-4-B M24/10       | 203           | M24         | 32 mm                 | 180 mm  | 150 mm                         | 10 mm  | 35 mm                           | 4 pc                      | 2237371     |
| HSL-4-B M24/30       | 223           | M24         | 32 mm                 | 180 mm  | 150 mm                         | 30 mm  | 35 mm                           | 4 pc                      | 2237372     |
| HSL-4-B M24/60       | 231           | M24         | 32 mm                 | 180 mm  | 150 mm                         | 60 mm  | 35 mm                           | 4 pc                      | 2237432     |



# Heavy-duty wedge anchor HSL4-G





| Ordering designation | Anchor Length | Anchor size | Drill bit<br>diameter | Min. drilling<br>depth for<br>standard<br>anchorage | Standard<br>anchorage<br>depth | Max. fixture<br>thickness at<br>standard<br>anchorage<br>depth | Base plate clearance hole | Required tight-<br>ening torque | Sales pack<br>quantity | Item number |
|----------------------|---------------|-------------|-----------------------|---|--------------------------------|--|---------------------------|---------------------------------|------------------------|-------------|
| HSL-4-G M8/5         | 92            | M8          | 12mm                  | 80mm  | 60mm                           | 5mm  | 14mm                      | 25 Nm                           | 40pc                   | 2237458     |
| HSL-4-G M8/20        | 107           | M8          | 12mm                  | 80mm  | 60mm                           | 20mm   | 14mm                      | 25 Nm                           | 40pc                   | 2237456     |
| HSL-4-G M8/40        | 127           | M8          | 12mm                  | 80mm  | 60mm                           | 40mm   | 14mm                      | 25 Nm                           | 40pc                   | 2237457     |
| HSL-4-G M8/100       | 187           | M8          | 12mm                  | 80mm  | 60mm                           | 100mm  | 14mm                      | 25 Nm                           | 20pc                   | 2237455     |
| HSL-4-G M10/5        | 106           | M10         | 15mm                  | 90mm  | 70mm                           | 5mm  | 17mm                      | 27 Nm                           | 20pc                   | 2237437     |
| HSL-4-G M10/20       | 121           | M10         | 15mm                  | 90mm  | 70mm                           | 20mm   | 17mm                      | 27 Nm                           | 20pc                   | 2237435     |
| HSL-4-G M10/40       | 141           | M10         | 15mm                  | 90mm  | 70mm                           | 40mm   | 17mm                      | 27 Nm                           | 20pc                   | 2237436     |
| HSL-4-G M10/100      | 201           | M10         | 15mm                  | 90mm  | 70mm                           | 100mm  | 17mm                      | 27 Nm                           | 20pc                   | 2237434     |
| HSL-4-G M12/5        | 127           | M12         | 18mm                  | 105mm   | 80mm                           | 5mm  | 20mm                      | 60 Nm                           | 20pc                   | 2237441     |
| HSL-4-G M12/25       | 147           | M12         | 18mm                  | 105mm   | 80mm                           | 25mm   | 20mm                      | 60 Nm                           | 20pc                   | 2237440     |
| HSL-4-G M12/50       | 172           | M12         | 18mm                  | 105mm   | 80mm                           | 50mm   | 20mm                      | 60 Nm                           | 20pc                   | 2237442     |
| HSL-4-G M12/100      | 222           | M12         | 18mm                  | 105mm   | 80mm                           | 100mm  | 20mm                      | 60 Nm                           | 10pc                   | 2237439     |
| HSL-4-G M16/10       | 160           | M16         | 24mm                  | 125mm   | 100mm                          | 10mm   | 26mm                      | 75 Nm                           | 10pc                   | 2237450     |
| HSL-4-G M16/25       | 175           | M16         | 24mm                  | 125mm   | 100mm                          | 25mm   | 26mm                      | 75 Nm                           | 10pc                   | 2237444     |
| HSL-4-G M16/50       | 200           | M16         | 24mm                  | 125mm   | 100mm                          | 50mm   | 26mm                      | 75 Nm                           | 10pc                   | 2237445     |
| HSL-4-G M16/100      | 260           | M16         | 24mm                  | 125mm   | 100mm                          | 100mm  | 26mm                      | 75 Nm                           | 10pc                   | 2237451     |
| HSL-4-G M20/10       | 185           | M20         | 28mm                  | 155mm   | 125mm                          | 10mm   | 31mm                      | 105 Nm                          | 6рс                    | 2237447     |
| HSL-4-G M20/30       | 205           | M20         | 28mm                  | 155mm   | 125mm                          | 30mm   | 31mm                      | 105 Nm                          | 6рс                    | 2237449     |
| HSL-4-G M20/60       | 235           | M20         | 28mm                  | 155mm   | 125mm                          | 60mm   | 31mm                      | 105 Nm                          | 6рс                    | 2237373     |
| HSL-4-G M20/100      | 275           | M20         | 28mm                  | 155mm   | 125mm                          | 100mm  | 31mm                      | 105 Nm                          | 6рс                    | 2237448     |
| HSL-4-G M24/10       | 210           | M24         | 32mm                  | 180mm   | 150mm                          | 10mm   | 35mm                      | 180 Nm                          | 4pc                    | 2237452     |
| HSL-4-G M24/30       | 230           | M24         | 32mm                  | 180mm   | 150mm                          | 30mm   | 35mm                      | 180 Nm                          | 4pc                    | 2237453     |
| HSL-4-G M24/60       | 260           | M24         | 32mm                  | 180mm   | 150mm                          | 60mm   | 35mm                      | 180 Nm                          | 4pc                    | 2237454     |

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# Heavy-duty wedge anchor HSL4-SK





| Ordering designation | Anchor length | Anchor size | Drill bit<br>diameter | Min. drilling<br>depth for<br>standard<br>anchorage | Anchorage depth | Min. fixture thickness | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|---------------|-------------|-----------------------|---|-----------------|------------------------|---------------------------|----------------------------|---------------------------|-------------|
| HSL-4-SK M8/10       | 80            | M8          | 12 mm                 | 80 mm   | 60 mm           | 6 mm                   | 14 mm                     | 20 Nm                      | 40 pc                     | 2237397     |
| HSL-4-SK M8/20       | 90            | M8          | 12 mm                 | 80 mm   | 60 mm           | 6 mm                   | 14 mm                     | 20 Nm                      | 40 pc                     | 2237398     |
| HSL-4-SK M10/20      | 100           | M10         | 15 mm                 | 90 mm   | 70 mm           | 6 mm                   | 17 mm                     | 32 Nm                      | 20 pc                     | 2237395     |
| HSL-4-SK M12/25      | 120           | M12         | 18 mm                 | 105 mm  | 80 mm           | 8 mm                   | 20 mm                     | 65 Nm                      | 20 pc                     | 2237396     |

# Heavy-duty expansion anchor HSL-3



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Heavy-duty fastenings in high safety-relevant or dynamic applications, including applications in nuclear power plants
- Heavy-duty applications e.g machines, heavy equipment, steel columns, heavy pipe supports, pumps, beam supports, medical equipment, cantilevers, cranes, car hoists, etc.

### **ADVANTAGES**

- High tension and shear load capacities
- Force-controlled expansion which allows follow-up expansion

| Technical data           |   |
|--------------------------|---|
| Material composition     | (Galvanised) Bolt; steel, 8.8 grade,<br>zinc plated (min. 5µm)<br>(Stainless steel) Steel, A4 (SS316) |
| Head configuration       | Hexagonal bolt, stud, countersunk and torque control  |
| Type of fastening        | Through-fastening   |
| Approvals / Test reports | BZS/shock, ET, Fatigue, Fire, Nuclear (NQA-1). Seismic  |
| IBC compliance           | IBC 2003, IBC 2006, IBC 2009, IBC 2012  |



| Approvals |   |
|-----------|---|
| BZS/shock | BZS D 08-601 for HSL-3 heavy-duty expansion anchor                        |
| ETA       | ETA 02/0042 for HSL-3 heavy-duty expansion anchor (ETAG 001-02, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

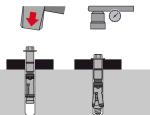












These are abbreviated instructions which may vary according to the application.

#### **Technical data**

Recommended load (kN), concrete grade 25N/mm², standard embedment depth, safety factor( $\gamma$ )=3

|         |                                 | Un-cracked concrete |      |      |      |      |      | Cracked Concrete |      |      |      |      |      |
|---------|---------------------------------|---------------------|------|------|------|------|------|------------------|------|------|------|------|------|
|         | Model                           | M8                  | M10  | M12  | M16  | M20  | M24  | M8               | M10  | M12  | M16  | M20  | M24  |
| Tension | HSL-3/HSL-3-G/HSL-3-SK4/HSL-3-B | 7.8                 | 9.9  | 12.0 | 16.8 | 23.5 | 30.9 | 4.0              | 5.3  | 8.6  | 12.0 | 16.8 | 22.0 |
|         | HSL-3-R/HSL-3-GR/HSL-3-SKR⁴     | 6.7                 | 9.9  | 12.0 | 16.8 | 23.5 | -    | 4.0              | 5.3  | 8.6  | 12.0 | 16.8 | -    |
|         | HSL-3/HSL-3-SK4/HSL-3-B         | 10.4                | 19.7 | 24.1 | 33.7 | 47.1 | 61.8 | 10.0             | 14.1 | 17.2 | 24.0 | 33.5 | 44.1 |
| 01      | HSL-3-G                         | 8.7                 | 13.9 | 19.8 | 33.7 | 47.1 | 61.8 | 8.7              | 13.9 | 17.2 | 24.0 | 33.5 | 44.1 |
| Shear   | HSL-3-R/HSL-3-SKR⁴              | 15.6                | 19.7 | 24.1 | 33.7 | 47.1 | -    | 11.2             | 14.1 | 17.2 | 24.0 | 33.5 | -    |
|         | HSL-3-GR                        | 13.4                | 19.6 | 24.1 | 33.7 | 47.1 | -    | 11.2             | 14.1 | 17.2 | 24.0 | 33.5 | -    |

#### Remarks:

- 1. All the data applies to no edge distance, spacing and other influences.
- $2. \ For \ detail \ design \ method \ information, \ please \ refer \ to \ Fastening \ Technology \ Manual.$
- 3. Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for deeper embedments
- 4. HSL-3-SK and HSL-3-SKR only available in sizes M8-M12



# HSL-3-R (Hexagonal bolt head, stainless steel A4)





| Ordering designation | Anchor<br>Length | Anchor size | Drill bit<br>diameter | Fixture<br>thickness,<br>tfix,1 | Fixture<br>thickness,<br>tfix,2 | Min. drilling<br>depth for fixture<br>thickness, tfix,1 | Min. drilling<br>depth for fixture<br>thickness, fix,2 | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|------------------|-------------|-----------------------|---------------------------------|---------------------------------|---|--|---------------------------|----------------------------|---------------------------|-------------|
| HSL-3-R M8 20/-/-    | 98               | M8          | 12 mm                 | 20 mm                           | -                               | 80 mm   | -  | 14 mm                     | 25 Nm                      | 40 pc                     | 21598771)   |
| HSL-3-R M8 40/20/-   | 118              | M8          | 12 mm                 | 40 mm                           | 20 mm                           | 80 mm   | 100 mm   | 14 mm                     | 25 Nm                      | 40 pc                     | 21598781)   |
| HSL-3-R M10 20/-/-   | 110              | M10         | 15 mm                 | 20 mm                           | -                               | 90 mm   | -  | 17 mm                     | 35 Nm                      | 20 pc                     | 2159980¹)   |
| HSL-3-R M10 40/20/-  | 130              | M10         | 15 mm                 | 40 mm                           | 20 mm                           | 90 mm   | 110 mm   | 17 mm                     | 35 Nm                      | 20 pc                     | 21599811)   |
| HSL-3-R M12 25/-/-   | 131              | M12         | 18 mm                 | 25 mm                           | -                               | 105 mm  | -  | 20 mm                     | 80 Nm                      | 20 pc                     | 2159983     |
| HSL-3-R M12 50/25/-  | 156              | M12         | 18 mm                 | 50 mm                           | 25 mm                           | 105 mm  | 130 mm   | 20 mm                     | 80 Nm                      | 10 pc                     | 2159984     |
| HSL-3-R M16 25/-/-   | 153              | M16         | 24 mm                 | 25 mm                           | -                               | 125 mm  | -  | 26 mm                     | 120 Nm                     | 10 pc                     | 2159986     |
| HSL-3-R M16 50/25/-  | 178              | M16         | 24 mm                 | 50 mm                           | 25 mm                           | 125 mm  | 150 mm   | 26 mm                     | 120 Nm                     | 10 pc                     | 2159987     |
| HSL-3-R M20 30/-/-   | 183              | M20         | 28 mm                 | 30 mm                           | -                               | 155 mm  | -  | 31 mm                     | 200 Nm                     | 6 pc                      | 2159989     |
| HSL-3-R M20 60/30/-  | 213              | M20         | 28 mm                 | 60 mm                           | 30 mm                           | 155 mm  | 185 mm   | 31 mm                     | 200 Nm                     | 6 pc                      | 2159990     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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# HSL-3-GR (Stud head, stainless steel A4)





| Ordering designation   | Anchor<br>Length | Anchor<br>size | Drill bit<br>diameter | Fixture<br>thickness,<br>tfix,1 | Fixture<br>thickness,<br>tfix,2 | Fixture<br>thickness,<br>tfix,3 | Min. drilling<br>depth for<br>fixture<br>thickness,<br>tfix,1 | Min. drilling<br>depth for<br>fixture<br>thickness,<br>fix,2 | Min. drilling<br>depth for<br>fixture<br>thickness,<br>fix,3 | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales<br>pack<br>quantity | Item number |
|------------------------|------------------|----------------|-----------------------|---------------------------------|---------------------------------|---------------------------------|---|--|--|---------------------------------|----------------------------------|---------------------------|-------------|
| HSL-3-GR M8 20/-/-     | 102              | M8             | 12 mm                 | 20 mm                           | -                               | -                               | 80 mm   | -  | -  | 14 mm                           | 30 Nm                            | 40 pc                     | 21599921)   |
| HSL-3-GR M8 100/80/60  | 182              | M8             | 12 mm                 | 100 mm                          | 80 mm                           | 60 mm                           | 80 mm   | 100 mm   | 120 mm   | 14 mm                           | 30 Nm                            | 40 pc                     | 21599941)   |
| HSL-3-GR M10 20/-/-    | 115              | M10            | 15 mm                 | 20 mm                           | -                               | -                               | 90 mm   | -  | -  | 17 mm                           | 50 Nm                            | 20 pc                     | 21599951)   |
| HSL-3-GR M10 100/80/60 | 195              | M10            | 15 mm                 | 100 mm                          | 80 mm                           | 60 mm                           | 90 mm   | 110 mm   | 130 mm   | 17 mm                           | 50 Nm                            | 20 pc                     | 21599971)   |
| HSL-3-GR M12 25/-/-    | 139              | M12            | 18 mm                 | 25 mm                           | -                               | -                               | 105 mm  | -  | -  | 20 mm                           | 80 Nm                            | 20 pc                     | 2159998     |
| HSL-3-GR M12 100/75/50 | 214              | M12            | 18 mm                 | 100 mm                          | 75 mm                           | 50 mm                           | 105 mm  | 130 mm   | 155 mm   | 20 mm                           | 80 Nm                            | 10 pc                     | 2160000     |
| HSL-3-GR M16 25/-/-    | 163              | M16            | 24 mm                 | 25 mm                           | -                               | -                               | 125 mm  | -  | -  | 26 mm                           | 120 Nm                           | 10 pc                     | 2160001     |
| HSL-3-GR M16 100/75/50 | 238              | M16            | 24 mm                 | 100 mm                          | 75 mm                           | 50 mm                           | 125 mm  | 150 mm   | 175 mm   | 26 mm                           | 120 Nm                           | 10 pc                     | 2160003     |
| HSL-3-GR M20 30/-/-    | 190              | M20            | 28 mm                 | 30 mm                           | -                               | -                               | 155 mm  | -  | -  | 31 mm                           | 200 Nm                           | 6 pc                      | 2160004     |
| HSL-3-GR M20 100/70/40 | 260              | M20            | 28 mm                 | 100 mm                          | 70 mm                           | 40 mm                           | 155 mm  | 185 mm   | 215 mm   | 31 mm                           | 200 Nm                           | 6 pc                      | 2160006     |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# HSL-3-SKR (Countersunk head, stainless steel A4)





| Ordering designation | Anchor<br>Length | Anchor<br>size | Drill bit<br>diameter | Fixture<br>thickness | Min. drilling<br>depth | Diameter of countersunk hole in fixture, df | Max. diameter of clearance hole, dh | Required tightening torque | Sales pack quantity | Item number |
|----------------------|------------------|----------------|-----------------------|----------------------|------------------------|---|-------------------------------------|----------------------------|---------------------|-------------|
| HSL-3-SKR M8/10      | 80               | M8             | 12 mm                 | 10 mm                | 80 mm                  | 22.5 mm                                     | 14 mm                               | 18 Nm                      | 40 pc               | 21598731)   |
| HSL-3-SKR M8/20      | 90               | M8             | 12 mm                 | 20 mm                | 80 mm                  | 22.5 mm                                     | 14 mm                               | 18 Nm                      | 40 pc               | 21598741)   |
| HSL-3-SKR M10/20     | 102              | M10            | 15 mm                 | 20 mm                | 90 mm                  | 25.5 mm                                     | 17 mm                               | 50 Nm                      | 20 pc               | 21598751)   |
| HSL-3-SKR M12/25     | 120              | M12            | 18 mm                 | 25 mm                | 105 mm                 | 32.9 mm                                     | 20 mm                               | 80 Nm                      | 20 pc               | 21598761)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# Safety anchor HSC-A (Externally threaded)



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Safety-relevant, medium-duty fastenings in cracked or uncracked concrete, especially where shallow embedment and/ or small edge distance or close spacing is required
- Examples: stair hand rails, sprinkler pipes, air ducts, seating, facade substructures, car park barriers, etc.

### **ADVANTAGES**

- Shallow embedment depth for thin concrete slabs or where permissible drilling depth is limited
- Combines high working loads with small edge distances and close spacing thanks to very low expansion forces
- Self-undercutting facilitates fast and reliable installation no separate undercutting tool or handling needed

| Technical data                 |   |
|--------------------------------|---|
| Material composition           | (Galvanized) Bolt: steel, 8.8 grade,<br>zinc-plated (min. 5 μm);<br>(Stainless steel) Steel, A4(SS316)        |
| Head configuration             | Externally threaded   |
| Type of fastening              | Pre-fastening   |
| Additional product information | Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer |
| Installation direction         | All   |

#### **Technical data**

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

| Model  | Size               | M8x40 | M8x50 | M10x40 | M12x60 |
|--------|--------------------|-------|-------|--------|--------|
| HSC-A  | Tensile Load, Nrec | 4.3   | 5.9   | 4.3    | 7.8    |
| пос-а  | Shear Load, Vrec   | 4.9   | 4.9   | 7.7    | 11.2   |
| HSC-AR | Tensile Load, Nrec | 4.3   | 5.9   | 4.3    | 7.8    |
| пос-ак | Shear Load, Vrec   | 4.3   | 4.3   | 6.8    | 9.8    |

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

|        | · //               |       |       | (1)    |        |
|--------|--------------------|-------|-------|--------|--------|
| Model  | Size               | M8x40 | M8x50 | M10x40 | M12x60 |
| HSC-A  | Tensile Load, Nrec | 3.0   | 4.2   | 3.0    | 5.6    |
| пос-А  | Shear Load, Vrec   | 4.9   | 4.9   | 6.1    | 11.2   |
| HSC-AR | Tensile Load, Nrec | 3.0   | 4.2   | 3.0    | 5.6    |
| пъс-ак | Shear Load, Vrec   | 4.3   | 4.3   | 6.1    | 9.8    |

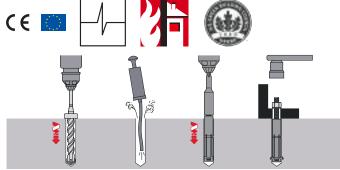
Remarks:

- All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



| Approvals |  |
|-----------|--|
| BZS/shock | BZS D 06-601 for HSC self-cutting undercut anchor                        |
| ETA       | ETA 02/0027 for HSC self-cutting undercut anchor (ETAG 001-03, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.



# HSC-A (Galvanized min. 5µm)





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage<br>depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|--------------------|--|---------------------------------|----------------------------------|---------------------------|-------------|
| HSC-A M8x40/15       | M8          | 71.5 mm       | 14 mm                 | 46 mm          | 40 mm              | 15 mm  | 9 mm                            | 10 Nm                            | 25 pc                     | 31139       |
| HSC-A M8x50/15       | M8          | 81.5 mm       | 14 mm                 | 56 mm          | 50 mm              | 15 mm  | 9 mm                            | 10 Nm                            | 25 pc                     | 31141       |
| HSC-A M10x40/20      | M10         | 79.5 mm       | 16 mm                 | 47 mm          | 40 mm              | 20 mm  | 12 mm                           | 20 Nm                            | 25 pc                     | 31140       |
| HSC-A M12x60/20      | M12         | 103.5 mm      | 18 mm                 | 68 mm          | 60 mm              | 20 mm  | 14 mm                           | 30 Nm                            | 20 pc                     | 15507       |

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# **HSC-AR (Stainless steel A4)**





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage<br>depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth |       | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|--------------------|--|-------|----------------------------|---------------------------|-------------|
| HSC-AR M8x40/15      | M8          | 71.5 mm       | 14 mm                 | 46 mm          | 40 mm              | 15 mm  | 9 mm  | 10 Nm                      | 25 pc                     | 31148       |
| HSC-AR M8x50/15      | M8          | 81.5 mm       | 14 mm                 | 56 mm          | 50 mm              | 15 mm  | 9 mm  | 10 Nm                      | 25 pc                     | 31150       |
| HSC-AR M10x40/20     | M10         | 79.5 mm       | 16 mm                 | 47 mm          | 40 mm              | 20 mm  | 12 mm | 20 Nm                      | 25 pc                     | 31149       |
| HSC-AR M12x60/20     | M12         | 103.5 mm      | 18 mm                 | 68 mm          | 60 mm              | 20 mm  | 14 mm | 30 Nm                      | 20 pc                     | 15506       |

# Safety anchor HSC-I (Internally threaded)



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Safety-relevant, medium-duty fastenings in cracked or uncracked concrete, especially where shallow embedment and/or small edge distance or close spacing is required
- Examples: stair hand rails, sprinkler pipes, air ducts, seating, facade substructures, car park barriers, etc.

### **ADVANTAGES**

- Shallow embedment depth for thin concrete slabs or where permissible drilling depth is limited
- Combines high working loads with small edge distances and close spacing thanks to very low expansion forces
- Self-undercutting facilitates fast and reliable installation no separate undercutting tool or handling needed

| Technical data                 |   |
|--------------------------------|---|
| Material composition           | (Galvanized) Bolt: steel, 8.8 grade,<br>zinc-plated (min. 5 μm);<br>(Stainless steel) Steel, A4(SS316)        |
| Head configuration             | Inner thread  |
| Type of fastening              | Pre-fastening   |
| Additional product information | Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer |
| Installation direction         | All   |

#### **Technical data**

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

| Model   | Size               | M6x40 | M8x40 | M8x50 | M10x40 | M12x60 |
|---------|--------------------|-------|-------|-------|--------|--------|
| HSC-I   | Tensile Load, Nrec | 4.3   | 4.3   | 5.9   | 7.8    | 7.8    |
| H30-I   | Shear Load, Vrec   | 2.7   | 4.1   | 5.1   | 5.1    | 6.1    |
| LICO ID | Tensile Load, Nrec | 4.3   | 4.3   | 5.9   | 7.8    | 7.8    |
| HSC-IR  | Shear Load, Vrec   | 2.3   | 3.6   | 4.4   | 4.4    | 5.3    |

Recommended load (kN), cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

|  | Model  | Size               | M6x40 | M8x40 | M8x50 | M10x40 | M12x60 |
|--|--------|--------------------|-------|-------|-------|--------|--------|
|  | HSC-I  | Tensile Load, Nrec | 3.0   | 3.0   | 4.2   | 5.6    | 5.6    |
|  | ПЗС-1  | Shear Load, Vrec   | 2.7   | 4.1   | 5.1   | 5.1    | 6.1    |
|  | HSC-IR | Tensile Load, Nrec | 3.0   | 3.0   | 4.2   | 5.6    | 5.6    |
|  |        | Shear Load, Vrec   | 2.3   | 3.6   | 4.4   | 4.4    | 5.3    |

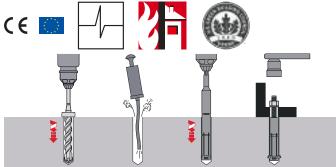
Remarks

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



| Approvals |  |
|-----------|--|
| BZS/shock | BZS D 06-601 for HSC self-cutting undercut anchor                        |
| ETA       | ETA 02/0027 for HSC self-cutting undercut anchor (ETAG 001-03, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.



# HSC-I (Galvanized min. 5µm)





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage<br>depth | Screw depth<br>Smin/Smax | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|-------------|---------------|-----------------------|----------------|--------------------|--------------------------|---------------------------|----------------------------|---------------------------|-------------|
| HSC-I M6x40          | M6          | 43.0 mm       | 14 mm                 | 46 mm          | 40 mm              | 6/16 mm                  | 7 mm                      | 10 Nm                      | 25 pc                     | 31142       |
| HSC-I M8x40          | M8          | 43.5 mm       | 16 mm                 | 47 mm          | 40 mm              | 8/22 mm                  | 9 mm                      | 10 Nm                      | 25 pc                     | 31143       |
| HSC-I M10x50         | M10         | 54.5 mm       | 18 mm                 | 56 mm          | 50 mm              | 10/28 mm                 | 12 mm                     | 20 Nm                      | 25 pc                     | 31144       |
| HSC-I M10x60         | M10         | 64.5 mm       | 18 mm                 | 68 mm          | 60 mm              | 10/28 mm                 | 12 mm                     | 20 Nm                      | 25 pc                     | 311451)     |
| HSC-I M12x60         | M12         | 64.5 mm       | 20 mm                 | 69 mm          | 60 mm              | 12/30 mm                 | 14 mm                     | 30 Nm                      | 25 pc                     | 31146       |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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# **HSC-IR** (Stainless steel A4)





| Ordering designation | Anchor size | Anchor length | Drill bit<br>diameter | Drilling depth | Anchorage<br>depth | Screw depth<br>Smin/Smax | Base plate clearance hole |       | Sales<br>pack<br>quantity | Item number         |
|----------------------|-------------|---------------|-----------------------|----------------|--------------------|--------------------------|---------------------------|-------|---------------------------|---------------------|
| HSC-IR M6x40         | M6          | 43.0 mm       | 14 mm                 | 46 mm          | 40 mm              | 6/16 mm                  | 7 mm                      | 10 Nm | 25 pc                     | 31151 <sup>1)</sup> |
| HSC-IR M8x40         | M8          | 43.5 mm       | 16 mm                 | 47 mm          | 40 mm              | 8/22 mm                  | 9 mm                      | 10 Nm | 25 pc                     | 31152               |
| HSC-IR M10x50        | M10         | 54.5 mm       | 18 mm                 | 56 mm          | 50 mm              | 10/28 mm                 | 12 mm                     | 20 Nm | 25 pc                     | 31153               |
| HSC-IR M10x60        | M10         | 64.5 mm       | 18 mm                 | 68 mm          | 60 mm              | 10/28 mm                 | 12 mm                     | 20 Nm | 25 pc                     | 311541)             |
| HSC-IR M12x60        | M12         | 64.5 mm       | 20 mm                 | 69 mm          | 60 mm              | 12/30 mm                 | 14 mm                     | 30 Nm | 25 pc                     | 31155               |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

# Stop drill bit TE-C-HSC-B





### **APPLICATIONS**

 Special drill bit required for drilling HSC anchor holes with defined drilling depth

| Technical data                                  |                 |
|---|-----------------|
| Dispenser, setting tool, accessory, tester type | Stop drill bits |
| Insert connection end                           | TE-C (SDS-plus) |

| Ordering designation | Drill bit diameter | Sales pack quantity | Item number |
|----------------------|--------------------|---------------------|-------------|
| TE-C-HSC-B 14x40     | 14 mm              | 1 pc                | 31157       |
| TE-C-HSC-B 14x50     | 14 mm              | 1 pc                | 31158       |
| TE-C-HSC-B 16x40     | 16 mm              | 1 pc                | 28568       |
| TE-C-HSC-B 18x50     | 18 mm              | 1 pc                | 30708       |
| TE-C-HSC-B 18x60     | 18 mm              | 1 pc                | 30709       |
| TE-C-HSC-B 20x60     | 20 mm              | 1 pc                | 30710       |

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# **Setting tool TE-C-HSC-MW**





# **APPLICATIONS**

 Setting tool required for the HSC safety anchor automatic selfundercutting operation

| Technical data                                  |                 |
|---|-----------------|
| Dispenser, setting tool, accessory, tester type | Setting tools   |
| Insert connection end                           | TE-C (SDS-plus) |

| Ordering designation |      | Sales pack quantity | Item number |
|----------------------|------|---------------------|-------------|
| TE-C-HSC-MW14        | TE-C | 1 pc                | 31169       |
| TE-C-HSC-MW16        | TE-C | 1 pc                | 11267       |
| TE-C HSC-MW18        | TE-C | 1 pc                | 71352       |
| TE-C-HSC-MW20        | TE-C | 1 pc                | 71353       |



# Stud anchor HST3



#### **BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)

#### **APPLICATIONS**

- Wide range of safety-relevant applications
- Structural steel, facade, mechanical equipment, racks, hand rails, etc.

### **ADVANTAGES**

- High performance stud anchor in cracked concrete
- Highest resistance for geometrically challenging requirements, e.g.reduced member thickness, shortest spacing and edge distances. Extend concrete strength class range from C12/15 to C80/95
- Approved for use with two embedment depths included in the ETA

| Technical data           |  |
|--------------------------|--|
| Material composition     | (Galvanized) Steel, zinc-plated<br>(min. 5 μm);<br>(Stainless steel) Steel, A4 (SS316) |
| Head configuration       | Externally threaded  |
| Type of fastening        | Pre-fastening, Through-fastening   |
| Approvals / test reports | BZS/shock, ETA, Fire, Seismic  |
|                          |  |

#### **Technical data**

Recommended load (kN), cracked concrete at 25N/mm<sup>2</sup>, safety factor(y)=3

| Model   | Size               | M8  | M10 | M12  | M16  | M20       | M24  |
|---------|--------------------|-----|-----|------|------|-----------|------|
| HST3    | Tensile Load, Nrec | 2.7 | 5.0 | 6.7  | 9.4  | 12.2      | 13.3 |
| пото    | Shear Load, Vrec   | 4.6 | 7.9 | 11.8 | 18.4 | 18.4 28.0 | 31.3 |
| LICTO D | Tensile Load, Nrec | 2.8 | 5.0 | 6.7  | 9.4  | 12.2      | 13.3 |
| HST3-R  | Shear Load, Vrec   | 5.2 | 8.4 | 12.2 | 21.2 | 32.4      | 38.3 |
|         |                    |     |     |      |      |           |      |

#### Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and un-cracked concrete information, please refer to Fastening Technology Manual
- Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for shallower embedments



| Approvals    |                                     |
|--------------|-------------------------------------|
| BZS/shock    | BZS D 08-602                        |
| ETA, Seismic | ETA 98/0001 (ETAG 001-02, Option 1) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

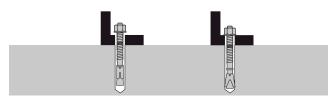












These are abbreviated instructions which may vary according to the application.

# HST3 (Galvanized min. 5 µm)



| Ordering designation | Anchor<br>size | Anchor<br>length | Drill bit<br>diameter | Drill hole<br>depth at<br>embed. 1 | Drill hole<br>depth at<br>embed. 2 | Max.<br>fixture<br>thickness<br>at embed. 1 | Max.<br>fixture<br>thickness<br>at embed. 2 | Base plate clearance hole | Required tightening torque | Sales pack quantity | Item<br>number        |
|----------------------|----------------|------------------|-----------------------|------------------------------------|------------------------------------|---|---|---------------------------|----------------------------|---------------------|-----------------------|
| HST3 M8x75 -/10      | M8             | 75 mm            | 8 mm                  | -                                  | 60 mm                              | -   | 10 mm                                       | 9 mm                      | 20 Nm                      | 100 pc              | 2105888               |
| HST3 M8x95 -/30      | M8             | 95 mm            | 8 mm                  | -                                  | 60 mm                              | -   | 30 mm                                       | 9 mm                      | 20 Nm                      | 80 pc               | 2105889               |
| HST3 M8x115 -/50     | M8             | 115 mm           | 8 mm                  | -                                  | 60 mm                              | -   | 50 mm                                       | 9 mm                      | 20 Nm                      | 50 pc               | 2105890               |
| HST3 M10x70 10/-     | M10            | 70 mm            | 10 mm                 | 53 mm                              |                                    | 10 mm                                       | -   | 9 mm                      | 20 Nm                      | 50 pc               | 2113974 <sup>1)</sup> |
| HST3 M10x80 20/-     | M10            | 80 mm            | 10 mm                 | 53 mm                              | -                                  | 20 mm                                       | -   | 9 mm                      | 20 Nm                      | 50 pc               | 2113975 <sup>1)</sup> |
| HST3 M10x90 30/10    | M10            | 90 mm            | 10 mm                 | 53 mm                              | 73 mm                              | 30 mm                                       | 10 mm                                       | 12 mm                     | 45 Nm                      | 50 pc               | 2105712               |
| HST3 M10x110 50/30   | M10            | 110 mm           | 10 mm                 | 53 mm                              | 73 mm                              | 50 mm                                       | 30 mm                                       | 12 mm                     | 45 Nm                      | 40 pc               | 2105714               |
| HST3 M10x130 70/50   | M10            | 130 mm           | 10 mm                 | 53 mm                              | 73 mm                              | 70 mm                                       | 50 mm                                       | 12 mm                     | 45 Nm                      | 25 pc               | 2105715               |
| HST3 M10x160 100/80  | M10            | 160 mm           | 10 mm                 | 53 mm                              | 73 mm                              | 100 mm                                      | 80 mm                                       | 12 mm                     | 45 Nm                      | 25 pc               | 2105716¹)             |
| HST3 M12x85 10/-     | M12            | 85 mm            | 12 mm                 | 68 mm                              | -                                  | 10 mm                                       | -   | 14 mm                     | 60 Nm                      | 25 pc               | 2113978 <sup>1)</sup> |
| HST3 M12x95 20/-     | M12            | 95 mm            | 12 mm                 | 68 mm                              | -                                  | 20 mm                                       | -   | 14 mm                     | 60 Nm                      | 25 pc               | 2113979 <sup>1)</sup> |
| HST3 M12x115 40/20   | M12            | 115 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 40 mm                                       | 20 mm                                       | 14 mm                     | 60 Nm                      | 25 pc               | 2105719               |
| HST3 M12x145 70/50   | M12            | 145 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 70 mm                                       | 50 mm                                       | 14 mm                     | 60 Nm                      | 25 pc               | 2105851               |
| HST3 M12x185 110/90  | M12            | 185 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 110 mm                                      | 90 mm                                       | 14 mm                     | 60 Nm                      | 25 pc               | 2105853               |
| HST3 M12x215 140/120 | M12            | 215 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 140 mm                                      | 120 mm                                      | 14 mm                     | 60 Nm                      | 25 pc               | 21058541)             |
| HST3 M12x235 160/140 | M12            | 235 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 160 mm                                      | 140 mm                                      | 14 mm                     | 60 Nm                      | 25 pc               | 21058551)             |
| HST3 M12x255 180/160 | M12            | 255 mm           | 12 mm                 | 68 mm                              | 88 mm                              | 180 mm                                      | 160 mm                                      | 14 mm                     | 60 Nm                      | 25 pc               | 2105856 <sup>1)</sup> |
| HST3 M16x115 15/-    | M16            | 115 mm           | 16 mm                 | 86 mm                              |                                    | 15 mm                                       | -   | 18 mm                     | 110 Nm                     | 12 pc               | 2114053 <sup>1)</sup> |
| HST3 M16x145 45/25   | M16            | 145 mm           | 16 mm                 | 86 mm                              | 106 mm                             | 45 mm                                       | 25 mm                                       | 18 mm                     | 110 Nm                     | 12 pc               | 2105859               |
| HST3 M16x170 70/50   | M16            | 170 mm           | 16 mm                 | 86 mm                              | 106 mm                             | 70 mm                                       | 50 mm                                       | 18 mm                     | 110 Nm                     | 12 pc               | 2105860               |
| HST3 M16x220 120/100 | M16            | 220 mm           | 16 mm                 | 86 mm                              | 106 mm                             | 120 mm                                      | 100 mm                                      | 18 mm                     | 110 Nm                     | 12 pc               | 2105861 <sup>1)</sup> |
| HST3 M16x260 160/140 | M16            | 260 mm           | 16 mm                 | 86 mm                              | 106 mm                             | 160 mm                                      | 140 mm                                      | 18 mm                     | 110 Nm                     | 12 pc               | 21058621)             |
| HST3 M20x170 -/30    | M20            | 170 mm           | 20 mm                 | -                                  | 124 mm                             | -   | 30 mm                                       | 22 mm                     | 180 Nm                     | 5 pc                | 2105891               |
| HST3 M20x200 -/60    | M20            | 200 mm           | 20 mm                 | -                                  | 124 mm                             | -   | 60 mm                                       | 22 mm                     | 180 Nm                     | 5 pc                | 2105892               |
| HST3 M20x260 -/120   | M20            | 260 mm           | 20 mm                 | -                                  | 124 mm                             | -   | 120 mm                                      | 22 mm                     | 180 Nm                     | 5 pc                | 2105893¹)             |
| HST3 M24x200 -/30    | M24            | 200 mm           | 24 mm                 | -                                  | 151 mm                             | -   | 30 mm                                       | 26 mm                     | 300 Nm                     | 5 pc                | 2105894               |
| HST3 M24x230 -/60    | M24            | 230 mm           | 24 mm                 | -                                  | 151 mm                             | -   | 60 mm                                       | 26 mm                     | 300 Nm                     | 5 pc                | 2105895               |

 $<sup>^{1)}</sup>$  This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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# **HST3-R (Stainless Steel A4)**





| Ordering designation  | Anchor<br>size | Anchor<br>length | Drill bit<br>diameter | Drilling Hole<br>Depth at<br>embed. 1 | Drilling Hole<br>Depth at<br>embed. 2 | Max. fixture<br>thickness<br>at embed. 1 | Max. fixture<br>thickness<br>at embed. 2 | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|-----------------------|----------------|------------------|-----------------------|---------------------------------------|---------------------------------------|--|--|---------------------------|----------------------------|---------------------------|-------------|
| HST3-R M8x75 -/10     | M8             | 75 mm            | 8 mm                  | -                                     | 60 mm                                 | -  | 10 mm                                    | 9 mm                      | 20 Nm                      | 50 pc                     | 2105896     |
| HST3-R M8x95 -/30     | M8             | 95 mm            | 8 mm                  | -                                     | 60 mm                                 | -  | 30 mm                                    | 9 mm                      | 20 Nm                      | 50 pc                     | 2105897     |
| HST3-R M8x115 -/50    | M8             | 115 mm           | 8 mm                  | -                                     | 60 mm                                 | -  | 50 mm                                    | 9 mm                      | 20 Nm                      | 50 pc                     | 2105898     |
| HST3-R M10x70 10/-    | M10            | 70 mm            | 10 mm                 | 53 mm                                 | -                                     | 10 mm                                    | -  | 12 mm                     | 45 Nm                      | 50 pc                     | 2113976     |
| HST3-R M10x80 20/-    | M10            | 80 mm            | 10 mm                 | 53 mm                                 | -                                     | 20 mm                                    | -  | 12 mm                     | 45 Nm                      | 50 pc                     | 2113977     |
| HST3-R M10x90 30/10   | M10            | 90 mm            | 10 mm                 | 53 mm                                 | 73 mm                                 | 30 mm                                    | 10 mm                                    | 12 mm                     | 45 Nm                      | 50 pc                     | 2105864     |
| HST3-R M10x110 50/30  | M10            | 110 mm           | 10 mm                 | 53 mm                                 | 73 mm                                 | 50 mm                                    | 30 mm                                    | 12 mm                     | 45 Nm                      | 40 pc                     | 2105866     |
| HST3-R M10x130 70/50  | M10            | 130 mm           | 10 mm                 | 53 mm                                 | 73 mm                                 | 70 mm                                    | 50 mm                                    | 12 mm                     | 45 Nm                      | 25 pc                     | 2105867     |
| HST3-R M10x160 100/80 | M10            | 160 mm           | 10 mm                 | 53 mm                                 | 73 mm                                 | 100 mm                                   | 80 mm                                    | 12 mm                     | 45 Nm                      | 25 pc                     | 2105868     |
| HST3-R M12x85 10/-    | M12            | 85 mm            | 12 mm                 | 68 mm                                 | -                                     | 10 mm                                    | -  | 14 mm                     | 60 Nm                      | 25 pc                     | 2114051     |
| HST3-R M12x95 20/-    | M12            | 95 mm            | 12 mm                 | 68 mm                                 | -                                     | 20 mm                                    | -  | 14 mm                     | 60 Nm                      | 25 pc                     | 2114052     |
| HST3-R M12x115 40/20  | M12            | 115 mm           | 12 mm                 | 68 mm                                 | 88 mm                                 | 40 mm                                    | 20 mm                                    | 14 mm                     | 60 Nm                      | 25 pc                     | 2105870     |
| HST3-R M12x145 70/50  | M12            | 145 mm           | 12 mm                 | 68 mm                                 | 88 mm                                 | 70 mm                                    | 50 mm                                    | 14 mm                     | 60 Nm                      | 25 pc                     | 2105872     |
| HST3-R M12x185 110/90 | M12            | 185 mm           | 12 mm                 | 68 mm                                 | 88 mm                                 | 110 mm                                   | 90 mm                                    | 14 mm                     | 60 Nm                      | 25 pc                     | 2105874     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



| Ordering designation   | Anchor size | Anchor<br>length | Drill bit diameter | Drilling Hole<br>Depth at<br>embed. 1 | Drilling Hole<br>Depth at<br>embed. 2 | Max. fixture<br>thickness<br>at embed. 1 | Max. fixture<br>thickness<br>at embed. 2 | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number           |
|------------------------|-------------|------------------|--------------------|---------------------------------------|---------------------------------------|--|--|---------------------------|----------------------------|---------------------------|-----------------------|
| HST3-R M12x215 140/120 | M12         | 215 mm           | 12 mm              | 68 mm                                 | 88 mm                                 | 140 mm                                   | 120 mm                                   | 14 mm                     | 60 Nm                      | 25 pc                     | 2105875               |
| HST3-R M16x115 15/-    | M16         | 115 mm           | 16 mm              | 86 mm                                 | -                                     | 15 mm                                    | -  | 18 mm                     | 110 Nm                     | 12 pc                     | 2114057               |
| HST3-R M16x145 45/25   | M16         | 145 mm           | 16 mm              | 86 mm                                 | 106 mm                                | 45 mm                                    | 25 mm                                    | 18 mm                     | 110 Nm                     | 12 pc                     | 2105877               |
| HST3-R M16x170 70/50   | M16         | 170 mm           | 16 mm              | 86 mm                                 | 106 mm                                | 70 mm                                    | 50 mm                                    | 18 mm                     | 110 Nm                     | 12 pc                     | 2105878               |
| HST3-R M16x220 120/100 | M16         | 220 mm           | 16 mm              | 86 mm                                 | 106 mm                                | 120 mm                                   | 100 mm                                   | 18 mm                     | 110 Nm                     | 12 pc                     | 2105879               |
| HST3-R M16x260 160/140 | M16         | 260 mm           | 16 mm              | 86 mm                                 | 106 mm                                | 160 mm                                   | 140 mm                                   | 18 mm                     | 110 Nm                     | 12 pc                     | 2105880 <sup>1)</sup> |
| HST3-R M16x300 200/180 | M16         | 300 mm           | 16 mm              | 86 mm                                 | 106 mm                                | 200 mm                                   | 180 mm                                   | 18 mm                     | 110 Nm                     | 12 pc                     | 21058811)             |
| HST3-R M20X170 -/30    | M20         | 170 mm           | 20 mm              | -                                     | 124 mm                                | -  | 30 mm                                    | 22 mm                     | 180 Nm                     | 5 pc                      | 2105899               |
| HST3-R M20X200 -/60    | M20         | 200 mm           | 20 mm              | -                                     | 124 mm                                | -  | 60 mm                                    | 22 mm                     | 180 Nm                     | 5 pc                      | 2105900               |
| HST3-R M24X200 -/30    | M24         | 200 mm           | 24 mm              | -                                     | 151 mm                                | -  | 30 mm                                    | 26 mm                     | 300 Nm                     | 5 pc                      | 2105901               |
| HST3-R M24X230 -/60    | M24         | 230 mm           | 24 mm              | -                                     | 151 mm                                | -  | 60 mm                                    | 26 mm                     | 300 Nm                     | 5 pc                      | 21059021)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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# Setting tool and adaptive torque system



| Ordering designation | Wrench size | Length | Sales pack quantity | Item number |
|----------------------|-------------|--------|---------------------|-------------|
| SI-S 1/2"-13 L ① ②   | 13 mm       | 80 mm  | 1 pc                | 2070389     |
| SI-S 1/2"-17 L       | 17 mm       | 80 mm  | 1 pc                | 2070392     |
| SI-S 1/2"-19 L       | 19 mm       | 80 mm  | 1 pc                | 2070394     |
| HS-SC M8-M16 ③       | -           | -      | 1 pc                | 2051443     |

### Standard stud anchor HSA



#### **BASE MATERIALS**

Concrete (uncracked)

#### **APPLICATIONS**

- Wide range of fastening applications in concrete
- Fastening facade brackets
- Fastening columns and beams
- Fastening brackets and channels

### **ADVANTAGES**

- ETA-approved torquing using SIW 14-A or 22-A impact wrench and S-TB
- Fast and easy anchor setting with HS-SC and S-TB
- Excellent edge and spacing distances
- 3 embedment depths offering maximum flexibility
- Suitable for presetting and through-fastening in uncracked concrete

| Technical data           |  |
|--------------------------|--|
| Material composition     | (Galvanized) Steel, zinc-plated (min. 5 μm);<br>(Hot-dip galvanized) Steel, hot-dip galvanized (min. 5 μm);<br>(Stainless steel) Steel, A4(SS316), A2(SS304) |
| Head configuration       | Externally threaded  |
| Type of fastening        | Pre-fastening, Through-fastening   |
| Approvals / test reports | ETA, Fire  |
|                          |  |



| Approvals |   |
|-----------|---|
| ETA       | ETA 11/0374 for HSA stud anchor (ETAG 001-02, Option 7) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.







These are abbreviated instructions which may vary according to the application.

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

| Model    | Size               | М6  | M8  | M10 | M12 | M16  | M20  |
|----------|--------------------|-----|-----|-----|-----|------|------|
| HSA      | Tensile Load, Nrec | 2.5 | 4.2 | 5.9 | 8.8 | 12.0 | 16.8 |
| поа      | Shear Load, Vrec   | 2.1 | 3.5 | 6.3 | 9.8 | 17.0 | 28.6 |
| USA D/DO | Tensile Load, Nrec | 2.5 | 4.2 | 5.9 | 8.8 | 12.0 | 16.8 |
| HSA-R/R2 | Shear Load, Vrec   | 2.4 | 4.1 | 7.5 | 9.7 | 18.8 | 30.6 |

#### Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
  2) For detail design method, please refer to Fastening Technology Manual
  3) Data based on standard embedment depth, please refer to the Hilti Fastening
- Technology Manual for recommended loads for shallower and deeper embedments



# HSA (Galvanized min. 5µm)





| Ordering designation    | Anchor<br>size | Anchor<br>length | Drill bit<br>diameter | Drill. hole<br>depth at<br>embed.1 | Drill. hole<br>depth at<br>embed.2 | Drill. hole<br>depth at<br>embed.3 | Fastening<br>thick-<br>ness at<br>embed.1 | Fastening<br>thick-<br>ness at<br>embed.2 | Fastening<br>thick-<br>ness at<br>embed.3 | Base<br>plate<br>clear-<br>ance<br>hole | Required<br>tight-<br>ening<br>torque | Sales<br>pack<br>quantity | Item number           |
|-------------------------|----------------|------------------|-----------------------|------------------------------------|------------------------------------|------------------------------------|---|---|---|---|---------------------------------------|---------------------------|-----------------------|
| HSA M6x50 5/-/-         | M6             | 50 mm            | 6 mm                  | 42 mm                              | -                                  | -                                  | 5 mm                                      | -   | -   | 7 mm                                    | 5 Nm                                  | 200 pc                    | 2036084               |
| HSA M6x65 20/10/-       | M6             | 65 mm            | 6 mm                  | 42 mm                              | 52 mm                              | -                                  | 20 mm                                     | 10 mm                                     | -   | 7 mm                                    | 5 Nm                                  | 200 pc                    | 2036085               |
| HSA M6x85 40/30/10      | M6             | 85 mm            | 6 mm                  | 42 mm                              | 52 mm                              | 72 mm                              | 40 mm                                     | 30 mm                                     | 10 mm                                     | 7 mm                                    | 5 Nm                                  | 100 pc                    | 2036086               |
| HSA M6x100 55/45/25     | M6             | 100 mm           | 6 mm                  | 42 mm                              | 52 mm                              | 72 mm                              | 55 mm                                     | 45 mm                                     | 25 mm                                     | 7 mm                                    | 5 Nm                                  | 100 pc                    | 2036087               |
| HSA M8x55 5/-/-         | M8             | 54.5 mm          | 8 mm                  | 44 mm                              | -                                  | -                                  | 5 mm                                      | -   | -   | 9 mm                                    | 15 Nm                                 | 100 pc                    | 2004122               |
| HSA M8x70 20/10/-       | M8             | 69.5 mm          | 8 mm                  | 44 mm                              | 54 mm                              | -                                  | 20 mm                                     | 10 mm                                     | -   | 9 mm                                    | 15 Nm                                 | 100 pc                    | 2004123               |
| HSA M8x85 35/25/-       | M8             | 84.5 mm          | 8 mm                  | 44 mm                              | 54 mm                              | -                                  | 35 mm                                     | 25 mm                                     | -   | 9 mm                                    | 15 Nm                                 | 80 pc                     | 2004124               |
| HSA M8x105 55/45/15     | M8             | 104.5 mm         | 8 mm                  | 44 mm                              | 54 mm                              | 84 mm                              | 55 mm                                     | 45 mm                                     | 15 mm                                     | 9 mm                                    | 15 Nm                                 | 50 pc                     | 2004125               |
| HSA M8x130 80/70/40     | M8             | 129.5 mm         | 8 mm                  | 44 mm                              | 54 mm                              | 84 mm                              | 80 mm                                     | 70 mm                                     | 40 mm                                     | 9 mm                                    | 15 Nm                                 | 50 pc                     | 20041261)             |
| HSA M10X68 5/-/-        | M10            | 68 mm            | 10 mm                 | 55 mm                              | -                                  | -                                  | 5 mm                                      | -   | -   | 12 mm                                   | 25 Nm                                 | 50 pc                     | 2004127               |
| HSA M10x83 20/10/-      | M10            | 83 mm            | 10 mm                 | 55 mm                              | 65 mm                              | -                                  | 20 mm                                     | 10 mm                                     | -   | 12 mm                                   | 25 Nm                                 | 50 pc                     | 2004128               |
| HSA M10x98 35/25/-      | M10            | 98 mm            | 10 mm                 | 55 mm                              | 65 mm                              | -                                  | 35 mm                                     | 25 mm                                     | -   | 12 mm                                   | 25 Nm                                 | 40 pc                     | 2004129               |
| HSA M10x113 50/40/10    | M10            | 113 mm           | 10 mm                 | 55 mm                              | 65 mm                              | 95 mm                              | 50 mm                                     | 40 mm                                     | 10 mm                                     | 12 mm                                   | 25 Nm                                 | 40 pc                     | 2004150               |
| HSA M10x133 70/60/30    | M10            | 133 mm           | 10 mm                 | 55 mm                              | 65 mm                              | 95 mm                              | 70 mm                                     | 60 mm                                     | 30 mm                                     | 12 mm                                   | 25 Nm                                 | 25 pc                     | 20041511)             |
| HSA M10x153 90/80/50    | M10            | 153 mm           | 10 mm                 | 55 mm                              | 65 mm                              | 95 mm                              | 90 mm                                     | 80 mm                                     | 50 mm                                     | 12 mm                                   | 25 Nm                                 | 25 pc                     | 2004152               |
| HSA M10x168 105/95/65   | M10            | 168 mm           | 10 mm                 | 55 mm                              | 65 mm                              | 95 mm                              | 105 mm                                    | 95 mm                                     | 65 mm                                     | 12 mm                                   | 25 Nm                                 | 25 pc                     | 20041531)             |
| HSA M12x85 5/-/-        | M12            | 84.5 mm          | 12 mm                 | 72 mm                              | -                                  | -                                  | 5 mm                                      | -   | -   | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004154               |
| HSA M12x100 20/5/-      | M12            | 99.5 mm          | 12 mm                 | 72 mm                              | 87 mm                              | -                                  | 20 mm                                     | 5 mm                                      | -   | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004155               |
| HSA M12x115 35/20/-     | M12            | 114.5 mm         | 12 mm                 | 72 mm                              | 87 mm                              | -                                  | 35 mm                                     | 20 mm                                     | -   | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004156               |
| HSA M12x145 65/50/15    | M12            | 144.5 mm         | 12 mm                 | 72 mm                              | 87 mm                              | 122 mm                             | 65 mm                                     | 50 mm                                     | 15 mm                                     | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004157               |
| HSA M12x175 95/80/45    | M12            | 174.5 mm         | 12 mm                 | 72 mm                              | 87 mm                              | 122 mm                             | 95 mm                                     | 80 mm                                     | 45 mm                                     | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004158               |
| HSA M12x205 25/110/75   | M12            | 204.5 mm         | 12 mm                 | 72 mm                              | 87 mm                              | 122 mm                             | 125 mm                                    | 110 mm                                    | 75 mm                                     | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004159 <sup>1)</sup> |
| HSA M12x225 45/130/95   | M12            | 224.5 mm         | 12 mm                 | 72 mm                              | 87 mm                              | 122 mm                             | 145 mm                                    | 130 mm                                    | 95 mm                                     | 14 mm                                   | 50 Nm                                 | 25 pc                     | 2004160¹)             |
| HSA M16x102 5/-/-       | M16            | 101.5 mm         | 16 mm                 | 85 mm                              | -                                  | -                                  | 5 mm                                      | -   | -   | 18 mm                                   | 80 Nm                                 | 16 pc                     | 2004161               |
| HSA M16x117 20/5/-      | M16            | 116.5 mm         | 16 mm                 | 85 mm                              | 100 mm                             | -                                  | 20 mm                                     | 25 mm                                     | -   | 18 mm                                   | 80 Nm                                 | 16 pc                     | 2004162               |
| HSA M16x137 40/25/-     | M16            | 136.5 mm         | 16 mm                 | 85 mm                              | 100 mm                             | _                                  | 40 mm                                     | 25 mm                                     | _   | 18 mm                                   | 80 Nm                                 | 16 pc                     | 2004163               |
| HSA M16x182 85/70/30    | M16            | 181.5 mm         | 16 mm                 | 85 mm                              | 100 mm                             | 140 mm                             | 85 mm                                     | 70 mm                                     | 30 mm                                     | 18 mm                                   | 80 Nm                                 | 16 pc                     | 2004164               |
| HSA M16x232 35/120/80   | M16            | 231.5 mm         | 16 mm                 | 85 mm                              | 100 mm                             | 140 mm                             | 135 mm                                    | 120 mm                                    | 80 mm                                     | 18 mm                                   | 80 Nm                                 | 16 pc                     | 2004165               |
| HSA M20x125 10/-/-      | M20            | 125 mm           | 20 mm                 | 98 mm                              | -                                  | -                                  | 10 mm                                     | -   | _   | 22 mm                                   | 200 Nm                                | 10 pc                     | 2036088               |
| HSA M20x170 55/30/-     | M20            | 170 mm           | 20 mm                 | 98 mm                              | 123 mm                             | 138 mm                             | 55 mm                                     | 30 mm                                     | 15 mm                                     | 22 mm                                   | 200 Nm                                | 10 pc                     | 2036089               |
| 1104 111204 170 33/30/- | 14120          | 170111111        | 20 111111             | 00 111111                          | 120 111111                         | 1 100 111111                       | 00 111111                                 | 100 111111                                | 13 11111                                  | 22 111111                               | 1 200 MIII                            | 10 pc                     | 2000009               |

 $<sup>^{1)}\,\</sup>mbox{For detailed stock availability and lead time information please contact your Hilti representative.}$ 

# HSA-F (Hot-dip galvanized min. 35µm)





| Ordering designation     | Anchor size | Anchor<br>length | Drill bit<br>diameter | Drilling<br>Hole<br>Depth at<br>embed. 1 | Drilling<br>Hole<br>Depth at<br>embed. 2 | Drilling<br>Hole<br>Depth at<br>embed. 3 | Fastening<br>thickness<br>at<br>embed.1 | Fastening<br>thickness<br>at<br>embed.2 | Fastening<br>thickness<br>at<br>embed.3 | Base<br>plate<br>clearance<br>hole | Required tightening torque | Sales<br>pack<br>quantity | Item<br>number |
|--------------------------|-------------|------------------|-----------------------|--|--|--|---|---|---|------------------------------------|----------------------------|---------------------------|----------------|
| HSA-F M8x55 5/-/-        | M8          | 54.5 mm          | 8 mm                  | 44 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 9 mm                               | 15 Nm                      | 100 pc                    | 2004113        |
| HSA-F M8x70 20/10/-      | M8          | 69.5 mm          | 8 mm                  | 44 mm                                    | 54 mm                                    | -  | 20 mm                                   | 10 mm                                   | -                                       | 9 mm                               | 15 Nm                      | 100 pc                    | 2004114        |
| HSA-F M8x85 35/25/-      | M8          | 84.5 mm          | 8 mm                  | 44 mm                                    | 54 mm                                    | -  | 35 mm                                   | 25 mm                                   | -                                       | 9 mm                               | 15 Nm                      | 80 pc                     | 2004115        |
| HSA-F M8x105 55/45/15    | M8          | 104.5 mm         | 8 mm                  | 44 mm                                    | 54 mm                                    | 84 mm                                    | 55 mm                                   | 45 mm                                   | 15 mm                                   | 9 mm                               | 15 Nm                      | 50 pc                     | 20041161)      |
| HSA-F M8x130 80/70/40    | M8          | 129.5 mm         | 8 mm                  | 44 mm                                    | 54 mm                                    | 84 mm                                    | 80 mm                                   | 70 mm                                   | 40 mm                                   | 9 mm                               | 15 Nm                      | 50 pc                     | 20041171)      |
| HSA-F M10x68 5/-/-       | M10         | 68 mm            | 10 mm                 | 55 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 12 mm                              | 25 Nm                      | 50 pc                     | 20041181)      |
| HSA-F M10x83 20/10/-     | M10         | 83 mm            | 10 mm                 | 55 mm                                    | 65 mm                                    | -  | 20 mm                                   | 10 mm                                   | -                                       | 12 mm                              | 25 Nm                      | 50 pc                     | 2004119        |
| HSA-F M10x113 50/40/10   | M10         | 113 mm           | 10 mm                 | 55 mm                                    | 65 mm                                    | 95 mm                                    | 50 mm                                   | 40 mm                                   | 10 mm                                   | 12 mm                              | 25 Nm                      | 40 pc                     | 2004171        |
| HSA-F M12x85 5/-/-       | M12         | 84.5 mm          | 12 mm                 | 72 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004172        |
| HSA-F M12x100 20/5/-     | M12         | 99.5 mm          | 12 mm                 | 72 mm                                    | 87 mm                                    | -  | 20 mm                                   | 5 mm                                    | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004173        |
| HSA-F M12x115 35/20/-    | M12         | 114.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | -  | 35 mm                                   | 20 mm                                   | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004174        |
| HSA-F M12x145 65/50/15   | M12         | 144.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 65 mm                                   | 50 mm                                   | 15 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 2004175        |
| HSA-F M12x225 145/130/95 | M12         | 224.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 145 mm                                  | 130 mm                                  | 95 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 20041761)      |
| HSA-F M16x102 5/-/-      | M16         | 101.5 mm         | 16 mm                 | 85 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 18 mm                              | 80 Nm                      | 16 pc                     | 20041771)      |
| HSA-F M16x137 40/25/-    | M16         | 136.5 mm         | 16 mm                 | 85 mm                                    | 100 mm                                   | -  | 40 mm                                   | 25 mm                                   | -                                       | 18 mm                              | 80 Nm                      | 16 pc                     | 2004178        |
| HSA-F M16x182 85/70/30   | M16         | 181.5 mm         | 16 mm                 | 85 mm                                    | 100 mm                                   | 140 mm                                   | 85 mm                                   | 70 mm                                   | 30 mm                                   | 18 mm                              | 80 Nm                      | 16 pc                     | 2004179        |
| HSA-F M20x125 10/-/-     | M20         | 125 mm           | 20 mm                 | 98 mm                                    | -  | -  | 10 mm                                   | -                                       | -                                       | 22 mm                              | 200 Nm                     | 10 pc                     | 20363121)      |
| HSA-F M20x170 55/30/-    | M20         | 170 mm           | 20 mm                 | 98 mm                                    | 123 mm                                   | 138 mm                                   | 55 mm                                   | 30 mm                                   | 15 mm                                   | 22 mm                              | 200 Nm                     | 10 pc                     | 2036313        |

 $<sup>^{1)}</sup>$  For detailed stock availability and lead time information please contact your Hilti representative.



# **HSA-R (Stainless steel A4)**



| 0.7       |
|-----------|
| Order Now |
| <b>\</b>  |
|           |
| 5         |
|           |

| Ordering designation     | Anchor size | Anchor<br>length | Drill bit<br>diameter | Drilling<br>Hole<br>Depth at<br>embed. 1 | Drilling<br>Hole<br>Depth at<br>embed. 2 | Drilling<br>Hole<br>Depth at<br>embed. 3 | Fastening<br>thickness<br>at<br>embed.1 | Fastening<br>thickness<br>at<br>embed.2 | Fastening<br>thickness<br>at<br>embed.3 | Base<br>plate<br>clearance<br>hole | Required tightening torque | Sales<br>pack<br>quantity | Item<br>number |
|--------------------------|-------------|------------------|-----------------------|--|--|--|---|---|---|------------------------------------|----------------------------|---------------------------|----------------|
| HSA-R M6x50 5/-/-        | M6          | 50 mm            | 6 mm                  | 42 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 7 mm                               | 5 Nm                       | 200 pc                    | 2036314        |
| HSA-R M6x65 20/10/-      | M6          | 65 mm            | 6 mm                  | 42 mm                                    | 52 mm                                    | -  | 20 mm                                   | 10 mm                                   | -                                       | 7 mm                               | 5 Nm                       | 200 pc                    | 2036315        |
| HSA-R M6x85 40/30/10     | M6          | 85 mm            | 6 mm                  | 42 mm                                    | 52 mm                                    | 72 mm                                    | 40 mm                                   | 30 mm                                   | 10 mm                                   | 7 mm                               | 5 Nm                       | 100 pc                    | 2036316        |
| HSA-R M8x55 5/-/-        | M8          | 54.5 mm          | 8 mm                  | 44 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 9 mm                               | 15 Nm                      | 100 pc                    | 2004197        |
| HSA-R M8x70 20/10/-      | M8          | 69.5 mm          | 8 mm                  | 44 mm                                    | 54 mm                                    | -  | 20 mm                                   | 10 mm                                   | -                                       | 9 mm                               | 15 Nm                      | 100 pc                    | 2004198        |
| HSA-R M8x85 35/25/-      | M8          | 84.5 mm          | 8 mm                  | 44 mm                                    | 54 mm                                    | -  | 35 mm                                   | 25 mm                                   | -                                       | 9 mm                               | 15 Nm                      | 80 pc                     | 2004199        |
| HSA-R M8x105 55/45/15    | M8          | 104.5 mm         | 8 mm                  | 44 mm                                    | 54 mm                                    | 84 mm                                    | 55 mm                                   | 45 mm                                   | 15 mm                                   | 9 mm                               | 15 Nm                      | 50 pc                     | 2004200        |
| HSA-R M10x68 5/-/-       | M10         | 68 mm            | 10 mm                 | 55 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 12 mm                              | 25 Nm                      | 50 pc                     | 2004201        |
| HSA-R M10x83 20/10/-     | M10         | 83 mm            | 10 mm                 | 55 mm                                    | 65 mm                                    | -  | 20 mm                                   | 10 mm                                   | -                                       | 12 mm                              | 25 Nm                      | 50 pc                     | 2004202        |
| HSA-R M10x98 35/25/-     | M10         | 98 mm            | 10 mm                 | 55 mm                                    | 65 mm                                    | -  | 35 mm                                   | 25 mm                                   | -                                       | 12 mm                              | 25 Nm                      | 40 pc                     | 2004203        |
| HSA-R M10x113 50/40/10   | M10         | 113 mm           | 10 mm                 | 55 mm                                    | 65 mm                                    | 95 mm                                    | 50 mm                                   | 40 mm                                   | 10 mm                                   | 12 mm                              | 25 Nm                      | 40 pc                     | 2004204        |
| HSA-R M10x133 70/60/30   | M10         | 133 mm           | 10 mm                 | 55 mm                                    | 65 mm                                    | 95 mm                                    | 70 mm                                   | 60 mm                                   | 30 mm                                   | 12 mm                              | 25 Nm                      | 25 pc                     | 20042051)      |
| HSA-R M10x153 90/80/50   | M10         | 153 mm           | 10 mm                 | 55 mm                                    | 65 mm                                    | 95 mm                                    | 90 mm                                   | 80 mm                                   | 50 mm                                   | 12 mm                              | 25 Nm                      | 25 pc                     | 20042061)      |
| HSA-R M12x85 5/-/-       | M12         | 84.5 mm          | 12 mm                 | 72 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004207        |
| HSA-R M12x100 20/5/-     | M12         | 99.5 mm          | 12 mm                 | 72 mm                                    | 87 mm                                    | -  | 20 mm                                   | 5 mm                                    | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004208        |
| HSA-R M12x115 35/20/-    | M12         | 114.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | -  | 35 mm                                   | 20 mm                                   | -                                       | 14 mm                              | 50 Nm                      | 25 pc                     | 2004209        |
| HSA-R M12x145 65/50/15   | M12         | 144.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 65 mm                                   | 50 mm                                   | 15 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 20042101)      |
| HSA-R M12x175 95/80/45   | M12         | 174.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 95 mm                                   | 80 mm                                   | 45 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 20042111)      |
| HSA-R M12x205 125/110/75 | M12         | 204.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 125 mm                                  | 110 mm                                  | 75 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 20042121)      |
| HSA-R M12x225 145/130/95 | M12         | 224.5 mm         | 12 mm                 | 72 mm                                    | 87 mm                                    | 122 mm                                   | 145 mm                                  | 130 mm                                  | 95 mm                                   | 14 mm                              | 50 Nm                      | 25 pc                     | 20042131)      |
| HSA-R M16x102 5/-/-      | M16         | 101.5 mm         | 16 mm                 | 85 mm                                    | -  | -  | 5 mm                                    | -                                       | -                                       | 18 mm                              | 80 Nm                      | 16 pc                     | 2004214        |
| HSA-R M16x117 20/5/-     | M16         | 116.5 mm         | 16 mm                 | 85 mm                                    | 100 mm                                   | -  | 20 mm                                   | 25 mm                                   | -                                       | 18 mm                              | 80 Nm                      | 16 pc                     | 20042151)      |
| HSA-R M16x137 40/25/-    | M16         | 136.5 mm         | 16 mm                 | 85 mm                                    | 100 mm                                   | -  | 40 mm                                   | 25 mm                                   | -                                       | 18 mm                              | 80 Nm                      | 16 pc                     | 2004216        |
| HSA-R M16x182 85/70/30   | M16         | 181.5 mm         | 16 mm                 | 85 mm                                    | 100 mm                                   | 140 mm                                   | 85 mm                                   | 70 mm                                   | 30 mm                                   | 18 mm                              | 80 Nm                      | 16 pc                     | 2004217        |
| HSA-R M20x125 10/-/-     | M20         | 125 mm           | 20 mm                 | 98 mm                                    | -  | -  | 10 mm                                   | -                                       | -                                       | 22 mm                              | 200 Nm                     | 10 pc                     | 20363171)      |
| HSA-R M20x170 55/30/-    | M20         | 170 mm           | 20 mm                 | 98 mm                                    | 123 mm                                   | 138 mm                                   | 55 mm                                   | 30 mm                                   | 15 mm                                   | 22 mm                              | 200 Nm                     | 10 pc                     | 20363181)      |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HSA-R2** (Stainless steel A2)





| Ordering designation   | Anchor size | Drill bit diameter | Fastening<br>thickness<br>at embed.2 | Base plate<br>clearance<br>hole | Required tightening torque | Sales pack quantity | Item number |
|------------------------|-------------|--------------------|--------------------------------------|---------------------------------|----------------------------|---------------------|-------------|
| HSA-R2 M8x70 20/10/-   | M8          | 8 mm               | 10 mm                                | 9 mm                            | 15 Nm                      | 100 pc              | 2004218     |
| HSA-R2 M10x83 20/10/-  | M10         | 10 mm              | 10 mm                                | 12 mm                           | 25 Nm                      | 50 pc               | 2004219     |
| HSA-R2 M12x100 20/5/-  | M12         | 12 mm              | 5 mm                                 | 14 mm                           | 50 Nm                      | 25 pc               | 2004220     |
| HSA-R2 M12x115 35/20/- | M12         | 12 mm              | 20 mm                                | 14 mm                           | 50 Nm                      | 25 pc               | 20042211)   |
| HSA-R2 M16x137 40/25/- | M16         | 16 mm              | 40 mm                                | 18 mm                           | 80 Nm                      | 16 pc               | 2004222     |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# **Torque bar S-TB**



### **APPLICATIONS**

For setting HSA stud anchors with maximum accuracy and productivity

| Technical data      |                       |
|---------------------|-----------------------|
| Base material       | Concrete (uncracked)  |
| Connection end size | 12.7 mm               |
| Drive connection    | 1/2 in square, female |

| Ordering designation | Drive connection      | Drive head              | Material coating/<br>plating/finish | Material composition                          | Tool type            | Base material           | Connection end size | Sales<br>pack<br>quantity | Item number |
|----------------------|-----------------------|-------------------------|-------------------------------------|---|----------------------|-------------------------|---------------------|---------------------------|-------------|
| S-TB HSA M8          | 1/2 in square, female | 1/2 in, square,<br>male | Black                               | Impact-grade<br>chrome<br>molybdenum<br>steel | Impact tools,<br>SIW | Concrete<br>(uncracked) | 12.7 mm             | 1 pc                      | 423774      |
| S-TB HSA M10         | 1/2 in square, female | 1/2 in, square,<br>male | Black                               | Impact-grade<br>chrome<br>molybdenum<br>steel | Impact tools,<br>SIW | Concrete<br>(uncracked) | 12.7 mm             | 1 pc                      | 423775      |
| S-TB HSA M12         | 1/2 in square, female | 1/2 in, square,<br>male | Black                               | Impact-grade<br>chrome<br>molybdenum<br>steel | Impact tools,<br>SIW | Concrete<br>(uncracked) | 12.7 mm             | 1 pc                      | 423776      |
| S-TB HSA M16         | 1/2 in square, female | 1/2 in, square,<br>male | Black                               | Impact-grade<br>chrome<br>molybdenum<br>steel | Impact tools,<br>SIW | Concrete<br>(uncracked) | 12.7 mm             | 1 pc                      | 423777      |

Please visit Hilti website for the latest item numbers and related products

# Setting tool and torque bar







1



| Ordering designation | Description                                 | Outside diameter | Length | Package | Item no. |
|----------------------|---|------------------|--------|---------|----------|
| S-TB HSA M8          | Torque bar S-TB HSA M8 (For HSA/HSA-R M8)   | 20 mm            | 215 mm | 1 pc    | 423774   |
| S-TB HSA M10 ①       | Torque bar S-TB HSA M10 (For HSA/HSA-R M10) | 26 mm            | 174 mm | 1 pc    | 423775   |
| S-TB HSA M12         | Torque bar S-TB HSA M12 (For HSA/HSA-R M12) | 28 mm            | 174 mm | 1 pc    | 423776   |
| S-TB HSA M16         | Torque bar S-TB HSA M16 (For HSA/HSA-R M16) | 34 mm            | 174 mm | 1 pc    | 423777   |
| HS-SC M8-M16 2       | Setting tool HS-SC M8-M16                   | -                | -      | 1 pc    | 2051443  |



# Screw anchor HUS3



# **BASE MATERIALS**

- Concrete (aerated)
- Concrete (cracked)
- Concrete (hollow deck)
- Concrete (uncracked)
- Masonry (solid)

#### **APPLICATIONS**

- Railings and handrails
- Structural steel
- Formwork and bracing
- Temporary applications
- Base plate fastening in steel and metal applications

### **ADVANTAGES**

- Higher productivity less drilling and fewer operations than with conventional anchors
- Reduced edge and spacing distances
- Hex bolt head style for convenient installation using the SIW 22T-A impact wrench
- Adjustable screw
- For use in both cracked and uncracked concrete
- Reusable (applicable for HUS3-H/-C 8, 10 and HUS3-H 14)

| Technical data  |                                |
|---|--------------------------------|
| Material composition                                    | Steel, zinc-plated (min. 5 µm) |
| Material, corrosion                                     | Carbon steel                   |
| Suitable for cracked concrete with redundant fastenings | Yes                            |

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

| Model         | Size               | M6  | M8  | M10 | M14<br>(HUS3-H<br>only) |
|---------------|--------------------|-----|-----|-----|-------------------------|
| Standard embe | dment depth        | 55  | 60  | 75  | 85                      |
| HIIES HIC     | Tensile Load, Nrec | 3.0 | 4.0 | 6.7 | 9.1                     |
| HUS3-H/C      | Shear Load, Vrec   | 4.2 | 5.7 | 9.3 | 15.0                    |

Recommended load (kN), cracked concrete at 25N/mm<sup>2</sup>, safety factor(y)=3

| Model         | Size               | <b>M</b> 6 | M8  | M10 | M14<br>(HUS3-H<br>only) |
|---------------|--------------------|------------|-----|-----|-------------------------|
| Standard embe | dment depth        | -          | 60  | 75  | 85                      |
| HUS3-H/C      | Tensile Load, Nrec | 3)         | 3.0 | 5.4 | 6.5                     |
| HU33-H/C      | Shear Load, Vrec   | 3)         | 5.7 | 9.3 | 13.0                    |

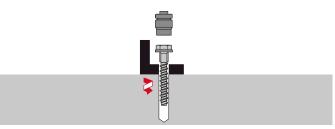
- All the data applies to no edge distance, spacing and other influences
   For detail design method, please refer to Fastening Technology Manual
   For redundant fastening only, please contact Hilti for technical assistance



| Approvals    |                                   |
|--------------|-----------------------------------|
| ETA, Seismic | ETA-13/1038 for HUS3 screw anchor |
|              |                                   |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.





These are abbreviated instructions which may vary according to the application.



# HUS3-H (Hexagon head, galvanized min. 5um)





| Ordering designation   | Anchor size | Drill bit diameter | Drilling Hole Depth at embed. 2 | Fastening<br>thickness<br>at embed.2 | Base plate clearance hole | Sales pack quantity | Item number |
|------------------------|-------------|--------------------|---------------------------------|--------------------------------------|---------------------------|---------------------|-------------|
| HUS3-H 6x40/5          | 6           | 6 mm               | -                               | -                                    | 9 mm                      | 100 pc              | 416735      |
| HUS3-H 6x60/5/25       | 6           | 6 mm               | 65 mm                           | 5 mm                                 | 9 mm                      | 100 pc              | 4167361)    |
| HUS3-H 6x80/25/45      | 6           | 6 mm               | 65 mm                           | 25 mm                                | 9 mm                      | 100 pc              | 4167371)    |
| HUS3-H 6x100/45/65     | 6           | 6 mm               | 65 mm                           | 45 mm                                | 9 mm                      | 100 pc              | 4167381)    |
| HUS3-H 6x120/65/85     | 6           | 6 mm               | 65 mm                           | 65 mm                                | 9 mm                      | 100 pc              | 4167391)    |
| HUS3-H 8x55 5/-/-      | 8           | 8 mm               | -                               | -                                    | 12 mm                     | 50 pc               | 2079794     |
| HUS3-H 8x65 15/5/-     | 8           | 8 mm               | 70 mm                           | 5 mm                                 | 12 mm                     | 50 pc               | 2079795     |
| HUS3-H 8x75 25/15/5    | 8           | 8 mm               | 70 mm                           | 15 mm                                | 12 mm                     | 50 pc               | 2079796     |
| HUS3-H 8x85 35/25/15   | 8           | 8 mm               | 70 mm                           | 25 mm                                | 12 mm                     | 50 pc               | 2079797     |
| HUS3-H 8x100 50/40/30  | 8           | 8 mm               | 70 mm                           | 40 mm                                | 12 mm                     | 50 pc               | 20797981)   |
| HUS3-H 8x120 70/60/50  | 8           | 8 mm               | 70 mm                           | 60 mm                                | 12 mm                     | 50 pc               | 20797991)   |
| HUS3-H 8x150 100/90/80 | 8           | 8 mm               | 70 mm                           | 90 mm                                | 12 mm                     | 50 pc               | 2079910¹)   |
| HUS3-H 10x60 5/-/-     | 10          | 10 mm              | -                               | -                                    | 14 mm                     | 50 pc               | 20799111)   |
| HUS3-H 10x70 15/-/-    | 10          | 10 mm              | -                               | -                                    | 14 mm                     | 50 pc               | 2079912     |
| HUS3-H 10x80 25/5/-    | 10          | 10 mm              | 85 mm                           | 5 mm                                 | 14 mm                     | 50 pc               | 2079913     |
| HUS3-H 10x90 35/15/5   | 10          | 10 mm              | 85 mm                           | 15 mm                                | 14 mm                     | 50 pc               | 2079914     |
| HUS3-H 10x100 45/25/15 | 10          | 10 mm              | 85 mm                           | 25 mm                                | 14 mm                     | 50 pc               | 2079915     |
| HUS3-H 10x110 55/35/25 | 10          | 10 mm              | 85 mm                           | 35 mm                                | 14 mm                     | 50 pc               | 2079916     |
| HUS3-H 10x130 75/55/45 | 10          | 10 mm              | 85 mm                           | 55 mm                                | 14 mm                     | 50 pc               | 20799171)   |
| HUS3-H 10x150 95/75/65 | 10          | 10 mm              | 85 mm                           | 75 mm                                | 14 mm                     | 50 pc               | 2079918     |
| HUS3-H 14x75 10/-/-    | 14          | 14 mm              | -                               | -                                    | 18 mm                     | 16 pc               | 20799211)   |
| HUS3-H 14x100 35/15/-  | 14          | 14 mm              | 95 mm                           | 15 mm                                | 18 mm                     | 16 pc               | 2079922     |
| HUS3-H 14x130 65/45/15 | 14          | 14 mm              | 95 mm                           | 45 mm                                | 18 mm                     | 16 pc               | 2079923     |
| HUS3-H 14x150 85/65/35 | 14          | 14 mm              | 95 mm                           | 65 mm                                | 18 mm                     | 16 pc               | 2079924     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# HUS3-C (Countersunk torx head, galvanized min. 5um)





| Ordering designation   | Anchor size | Drill bit<br>diameter | Drilling Depth<br>at embed. 2 | Fastening<br>thickness<br>at embed.2 | Base plate<br>clearance<br>hole | Bit size | Sales pack quantity | Item number |
|------------------------|-------------|-----------------------|-------------------------------|--------------------------------------|---------------------------------|----------|---------------------|-------------|
| HUS3-C 6x40 /5         | 6           | 6 mm                  | 35 mm                         | 5 mm                                 | 9 mm                            | T30      | 100 pc              | 2119774     |
| HUS3-C 6x60 /5/25      | 6           | 6 mm                  | 55 mm                         | 5 mm                                 | 9 mm                            | T30      | 100 pc              | 2119775     |
| HUS3-C 6x70 /15/35     | 6           | 6 mm                  | 55 mm                         | 15 mm                                | 9 mm                            | T30      | 100 pc              | 2119776     |
| HUS3-C 8x65 15/-/-     | 8           | 8 mm                  | -                             | -                                    | 12 mm                           | T45      | 50 pc               | 2079931     |
| HUS3-C 8x75 25/15/-    | 8           | 8 mm                  | 70 mm                         | 15 mm                                | 12 mm                           | T45      | 50 pc               | 2079932     |
| HUS3-C 8x85 35/25/15   | 8           | 8 mm                  | 70 mm                         | 25 mm                                | 12 mm                           | T45      | 50 pc               | 2079933     |
| HUS3-C 10x70 15/-/-    | 10          | 10 mm                 | -                             | -                                    | 14 mm                           | T50      | 50 pc               | 2079934     |
| HUS3-C 10x90 35/15/-   | 10          | 10 mm                 | 85 mm                         | 15 mm                                | 14 mm                           | T50      | 50 pc               | 2079935     |
| HUS3-C 10x100 45/25/15 | 10          | 10 mm                 | 85 mm                         | 25 mm                                | -                               | T50      | 50 pc               | 20799361)   |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# HUS3-I (Internally threaded, galvanized min. 5um)



| Ordering designation      | Anchor size | Drill bit diameter | Drilling Depth at embed. 2 | Fastening thickness at embed.2 | Sales pack quantity | Item number |
|---------------------------|-------------|--------------------|----------------------------|--------------------------------|---------------------|-------------|
| HUS3-I 6x35 M8/M10        | 6           | 6 mm               | 45 mm                      | -                              | 100 pc              | 4167401)    |
| HUS3-I 6x35 M8/M10 bucket | 6           | 6 mm               | 45 mm                      | -                              | 300 pc              | 428662¹)    |
| HUS3-I 6x55 M8/M10        | 6           | 6 mm               | 45 mm                      | 20 mm                          | 100 pc              | 423180      |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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# HUS3-A (Externally threaded, galvanized min. 5um)





| Ordering designation | Anchor size | Drill bit diameter | Drilling Depth at embed. 2 | Fastening thickness at embed.2 | Sales pack quantity | Item number |
|----------------------|-------------|--------------------|----------------------------|--------------------------------|---------------------|-------------|
| HUS3-A 6x35 M8 /16   | 6           | 6 mm               | 45 mm                      | -                              | 100 pc              | 416741      |
| HUS3-A 6x35 M10 /21  | 6           | 6 mm               | 45 mm                      | -                              | 100 pc              | 416742      |
| HUS3-A 6x55 M8/16    | 6           | 6 mm               | 45 mm                      | 20 mm                          | 100 pc              | 416743      |
| HUS3-A 6x55 M10 /21  | 6           | 6 mm               | 45 mm                      | 20 mm                          | 100 pc              | 416744      |

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# HUS3-P (Pan head, galvanized min. 5um)





| Ordering designation | Anchor size | Drill bit diameter | Drilling Depth at embed. 2 | Fastening thickness at embed.2 | Base plate clearance hole | Sales pack quantity | Item number |
|----------------------|-------------|--------------------|----------------------------|--------------------------------|---------------------------|---------------------|-------------|
| HUS3-P 6x40 /5       | 6           | 6 mm               | 45 mm                      | 5 mm                           | 9 mm                      | 100 pc              | 4167451)    |
| HUS3-P 6x60 /5/25    | 6           | 6 mm               | 45 mm                      | 5 mm                           | 9 mm                      | 100 pc              | 4167461)    |
| HUS3-P 6x80 /25/45   | 6           | 6 mm               | 45 mm                      | 25 mm                          | 9 mm                      | 100 pc              | 4167471)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HUS3** setting tools and accessories



| Ordering designation                 | Corresponding anchor | Sales pack quantity | Item number |
|--------------------------------------|----------------------|---------------------|-------------|
| IMPACT SOCKET SI-SA 1/2" - 7/16" HEX | -                    | 1 pc                | 2094451     |
| CHECK GAUGE HRG 8                    | HUS3-H/C 8           | 1 pc                | 2092003     |
| CHECK GAUGE HRG 10                   | HUS3-H/C 10          | 1 pc                | 2090674     |
| DRIVER BIT S-SY TX45 35 HUS (5)      | -                    | 5 pc                | 2094673     |
| DRIVER BIT S-SY TX50 35 HUS (5)      | -                    | 5 pc                | 2094675     |

# Screw anchor HUS (Stainless steel)



#### **BASE MATERIALS**

- Concrete (aerated)
- Concrete (cracked)
- Concrete (uncracked)
- Masonry (solid)

#### **APPLICATIONS**

- Tunnel construction
- Anchoring facade panels
- Installing railings

### **ADVANTAGES**

- Hexagonal head with integral washer for neat appearance when fastening through in-place parts
- ETA approval also for use in cracked concrete
- Seismic approval ETA C1
- For use in both cracked and uncracked concrete

| Technical data  |                   |
|---|-------------------|
| Material composition                                    | Steel, A4 (SS316) |
| Material, corrosion                                     | Steel, stainless  |
| Type of fastening                                       | Through-fastening |
| Approvals / test reports                                | ETA, Fire         |
| Suitable for cracked concrete with redundant fastenings | Yes               |

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

| Model          | Size               |     | M8  | M10  | (HUS-<br>HR only) |
|----------------|--------------------|-----|-----|------|-------------------|
| Standard embed | ment depth         | 55  | 80  | 90   | 110               |
| HUS-HR/CR      | Tensile Load, Nrec | 3.0 | 5.3 | 8.3  | 13.4              |
| mus-nk/ck      | Shear Load, Vrec   | 5.7 | 8.7 | 11.0 | 25.7              |
|                |                    |     |     |      |                   |

Recommended load (kN), cracked concrete at 25N/mm<sup>2</sup>, safety factor(y)=3

|  | , ,,                     |                    | , , |     | (1)  |                          |
|--|--------------------------|--------------------|-----|-----|------|--------------------------|
|  | Model Size               |                    | M6  | M8  | M10  | M14<br>(HUS-<br>HR only) |
|  | Standard embedment depth |                    |     | 80  | 90   | 110                      |
|  | HUS-HR/CR                | Tensile Load, Nrec | 3)  | 4.0 | 5.3  | 8.3                      |
|  |                          | Shear Load, Vrec   | 3)  | 8.7 | 11.0 | 19.1                     |

- Remarks:

  1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method, please refer to Fastening Technology Manual 3) For redundant fastening only, please contact Hilti for technical assistance



### **Approvals**

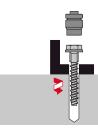
ETA, Fire resistance ETA 08/0307 for HUS screw anchor single point

Approvals and test reports may apply to selected products only. Please refer









These are abbreviated instructions which may vary according to the application.





# **HUS-HR** (Hexagon head, stainless steel A4)





| Ordering designation   | Anchor size | Drill bit diameter | Drilling Depth at embed. 2 | Fastening thickness at embed.2 | Base plate clearance hole | Sales pack quantity | Item number |
|------------------------|-------------|--------------------|----------------------------|--------------------------------|---------------------------|---------------------|-------------|
| HUS-HR 6x35 5/-/-      | 6           | 6 mm               | -                          | -                              | 9 mm                      | 50 pc               | 290005      |
| HUS-HR 6x45 15/-       | 6           | 6 mm               | -                          | -                              | 9 mm                      | 50 pc               | 290011      |
| HUS-HR 6x60 30/5/-     | 6           | 6 mm               | 65 mm                      | 5 mm                           | 9 mm                      | 50 pc               | 2900141)    |
| HUS-HR 6x70 40/15      | 6           | 6 mm               | 65 mm                      | 15 mm                          | 9 mm                      | 50 pc               | 2900151)    |
| HUS-HR 8X55 5/-/-      | 8           | 8 mm               | -                          | -                              | 12 mm                     | 25 pc               | 2900291)    |
| HUS-HR 8x65 15/5/-     | 8           | 8 mm               | 70 mm                      | 5 mm                           | 12 mm                     | 25 pc               | 2900301)    |
| HUS-HR 8x75 25/15/-    | 8           | 8 mm               | 70 mm                      | 15 mm                          | 12 mm                     | 25 pc               | 290031      |
| HUS-HR 8x85 35/25/5    | 8           | 8 mm               | 70 mm                      | 25 mm                          | 12 mm                     | 25 pc               | 2900321)    |
| HUS-HR 8x95 45/35/15   | 8           | 8 mm               | 70 mm                      | 35 mm                          | 12 mm                     | 20 pc               | 290033      |
| HUS-HR 8x105 55/45/25  | 8           | 8 mm               | 70 mm                      | 45 mm                          | 12 mm                     | 20 pc               | 2900341)    |
| HUS-HR 10x65 5/-/-     | 10          | 10 mm              | -                          | -                              | 14 mm                     | 25 pc               | 2900621)    |
| HUS-HR 10x75 15/5/-    | 10          | 10 mm              | 80 mm                      | 5 mm                           | 14 mm                     | 25 pc               | 290063      |
| HUS-HR 10X85 25/15/-   | 10          | 10 mm              | 80 mm                      | 15 mm                          | 14 mm                     | 25 pc               | 2900671)    |
| HUS-HR 10x95 35/25/5   | 10          | 10 mm              | 80 mm                      | 25 mm                          | 14 mm                     | 25 pc               | 290068      |
| HUS-HR 10x105 45/35/15 | 10          | 10 mm              | 80 mm                      | 35 mm                          | 14 mm                     | 25 pc               | 2900721)    |
| HUS-HR 10x115 55/45/25 | 10          | 10 mm              | 80 mm                      | 45 mm                          | 14 mm                     | 25 pc               | 2901311)    |
| HUS-HR 10X130 70/60/40 | 10          | 10 mm              | 80 mm                      | 60 mm                          | 14 mm                     | 25 pc               | 2901611)    |
| HUS-HR 14x80 10/-      | 14          | 14 mm              | -                          | -                              | 18 mm                     | 12 pc               | 290181      |
| HUS-HR 14x120 50/10    | 14          | 14 mm              | 120 mm                     | 10 mm                          | 18 mm                     | 12 pc               | 2901821)    |
| HUS-HR 14X135 65/25    | 14          | 14mm               | 120 mm                     | 25 mm                          | 18 mm                     | 12 pc               | 2901831)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HUS-CR** (Countersunk torx, stainless steel A4)





| Ordering designation   | Anchor size | Drill bit diameter | Drilling depth at embed. 2 | Fastening<br>thickness at<br>embed.2 | Base plate clearance hole | Sales pack quantity | Item number |
|------------------------|-------------|--------------------|----------------------------|--------------------------------------|---------------------------|---------------------|-------------|
| HUS-CR 8x65 15/-/-     | 8           | 8 mm               |                            |                                      | 12 mm                     | 50 pc               | 2082431     |
| HUS-CR 8x75 25/15/-    | 8           | 8 mm               | 70 mm                      | 15 mm                                | 12 mm                     | 50 pc               | 2082432     |
| HUS-CR 8x95 45/35/15   | 8           | 8 mm               | 70 mm                      | 35 mm                                | 12 mm                     | 50 pc               | 20824331)   |
| HUS-CR 10x75 15/-/-    | 10          | 10 mm              |                            |                                      | 14 mm                     | 50 pc               | 2082434     |
| HUS-CR 10x85 25/15/-   | 10          | 10 mm              | 80 mm                      | 15 mm                                | 14 mm                     | 50 pc               | 2082435     |
| HUS-CR 10x105 45/35/15 | 10          | 10 mm              | 80 mm                      | 35 mm                                | 14 mm                     | 50 pc               | 20824361)   |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

# Drop-in (flush) anchor HKD



#### **BASE MATERIALS**

Concrete (uncracked)

#### **APPLICATIONS**

- For medium-duty loads with anchor bolts and threaded rods, e.g. suspension systems for pipes, air ducts, sprinkler systems,
- For redundant applications in cracked concrete or single-point applications in uncracked concrete

#### **ADVANTAGES**

- Features a lip for flush setting, regardless of hole depth
- Shallow drilling depth (25mm), available in M6, M8, M10 and M12 sizes
- Visual check for correct setting when used with Hilti manual setting tool

| Technical data  |   |
|---|---|
| Material composition                                    | (Galvanized) Steel, zinc-plated (min. 5 μm);<br>(Sherardized) Steel, zinc-plated (min. 45 μm);<br>(Stainless steel) Steel, A4 (SS316) |
| Head configuration                                      | Inner thread  |
| Type of fastening                                       | Pre-fastening   |
| Approvals / test reports                                | ETA, Fire, FM (Factory Mutual)  |
| Suitable for cracked concrete with redundant fastenings | Yes   |

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

| Model         | Size               | M6x25/<br>1/4"x25 | M8x30/<br>5/16"x30 | M10x40/<br>3/8"x40 | M12x50/<br>1/2"x50 | M16x65/<br>5/8"x65 | M20x80 |
|---------------|--------------------|-------------------|--------------------|--------------------|--------------------|--------------------|--------|
| HKD           | Tensile Load, Nrec |                   | 2.8                | 4.3                | 5.9                | 8.8                | 12.0   |
| пки           | Shear Load, Vrec   | 1.7               | 2.9                | 3.7                | 6.1                | 11.3               | 16.3   |
| HKD-          | Tensile Load, Nrec | 2.1               | 2.8                | 4.3                | 5.9                | 8.8                | 12.0   |
| SR/<br>HKD-ER | Shear Load, Vrec   | 2.1               | 2.8                | 3.5                | 6.2                | 10.7               | 17.0   |

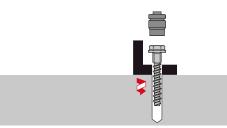
- 1) All the data applies to no edge distance, spacing and other influences 2) For detail design method, please refer to Fastening Technology Manual



| Approvals            |  |
|----------------------|--|
| ЕТА                  | ETA 02/0032 for HKD drop-in anchor (ETAG 001-04, Option 7)                       |
| ETA, Fire resistance | ETA 06/0047 for HKD drop-in anchor multiple applications (ETAG 001-06, Option -) |

Approvals and test reports may apply to selected products only. Please refer to the documents for details.





These are abbreviated instructions which may vary according to the application.



# HKD (Galvanized min. 5µm)





| Ordering designation | Anchor size | Drill bit<br>diameter | Drilling<br>depth | Anchor<br>length | Anchorage depth | Base plate clearance hole | Max.<br>tightening<br>torque | Internal<br>thread size | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|-------------------|------------------|-----------------|---------------------------|------------------------------|-------------------------|---------------------|-------------|
| HKD M6x25            | M6          | 8 mm                  | 27 mm             | 25 mm            | 25 mm           | 7 mm                      | 4 Nm                         | 6/12 mm                 | 100 pc              | 376894      |
| HKD M8x30            | M8          | 10 mm                 | 33 mm             | 30 mm            | 30 mm           | 9 mm                      | 8 Nm                         | 8/14 mm                 | 100 pc              | 376959      |
| HKD M10x40           | M10         | 12 mm                 | 43 mm             | 40 mm            | 40 mm           | 12 mm                     | 15 Nm                        | 10/18 mm                | 50 pc               | 376967      |
| HKD M12x50           | M12         | 15 mm                 | 54 mm             | 50 mm            | 50 mm           | 14 mm                     | 35 Nm                        | 12/22 mm                | 50 pc               | 378544      |
| HKD M16x65           | M16         | 20 mm                 | 70 mm             | 65 mm            | 65 mm           | 18 mm                     | 60 Nm                        | 16/30 mm                | 25 pc               | 382941      |

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# HKD (Imperial, galvanized min. 5µm)





| Ordering designation | Drill bit<br>diameter | Anchor length | Drilling depth | Anchorage depth | Max. tightening torque | Base plate clearance hole | Internal<br>thread size | Sales pack quantity | Item number |
|----------------------|-----------------------|---------------|----------------|-----------------|------------------------|---------------------------|-------------------------|---------------------|-------------|
| HKD 5/16x30          | 10 mm                 | 30 mm         | 33 mm          | 30 mm           | 7 Nm                   | 10 mm                     | 10/13 mm                | 100 pc              | 3836791)    |
| HKD 3/8x40           | 12 mm                 | 40 mm         | 44 mm          | 40 mm           | 15 Nm                  | 11 mm                     | 12/16 mm                | 100 pc              | 383960      |
| HKD 1/2x50           | 16 mm                 | 50 mm         | 55 mm          | 50 mm           | 30 Nm                  | 14 mm                     | 14/22 mm                | 50 pc               | 384021      |
| HKD 5/8x65           | 20 mm                 | 65 mm         | 70 mm          | 65 mm           | 60 Nm                  | 17 mm                     | 18/28 mm                | 25 pc               | 384023      |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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# HKD-SAC (Sherardized min. 45µm)





| Ordering designation | Drill bit<br>diameter | Drilling depth | Anchor length |       | Base plate clearance hole | Max. tightening torque | Internal<br>thread size | Sales pack quantity | Item number          |
|----------------------|-----------------------|----------------|---------------|-------|---------------------------|------------------------|-------------------------|---------------------|----------------------|
| HKD-SAC M8X30        | 10 mm                 | 33 mm          | 30 mm         | 30 mm | 9 mm                      | 8 Nm                   | 8/14 mm                 | 100 pc              | 4344311)             |
| HKD-SAC M10X40       | 12 mm                 | 43 mm          | 40 mm         | 40 mm | 12 mm                     | 15 Nm                  | 10/18 mm                | 50 pc               | 4344321)             |
| HKD-SAC M12X50       | 15 mm                 | 54 mm          | 50 mm         | 50 mm | 14 mm                     | 35 Nm                  | 12/22 mm                | 50 pc               | 434433 <sup>1)</sup> |
| HKD-SAC M16X65       | 20 mm                 | 70 mm          | 65 mm         | 65 mm | 18 mm                     | 60 Nm                  | 16/30 mm                | 25 pc               | 4344341)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# **HKD-SR (Stainless steel A4)**





| Ordering designation | Anchor size | Drill bit<br>diameter | Drilling<br>depth | Anchor length | Anchor<br>depth | Base plate clearance hole | Max.<br>tightening<br>torque | Internal<br>thread size | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|-------------------|---------------|-----------------|---------------------------|------------------------------|-------------------------|---------------------|-------------|
| HKD-SR M6x25         | M6          | 8 mm                  | 27 mm             | 25 mm         | 25 mm           | 7 mm                      | 4 Nm                         | 6/12 mm                 | 100 pc              | 247951      |
| HKD-SR M8x30         | M8          | 10 mm                 | 33 mm             | 30 mm         | 30 mm           | 9 mm                      | 8 Nm                         | 8/14 mm                 | 100 pc              | 247952      |
| HKD-SR M10x40        | M10         | 12 mm                 | 44 mm             | 40 mm         | 40 mm           | 12 mm                     | 15 Nm                        | 10/18 mm                | 50 pc               | 247953      |
| HKD-SR M12x50        | M12         | 15 mm                 | 54 mm             | 50 mm         | 50 mm           | 14 mm                     | 35 Nm                        | 12/22 mm                | 50 pc               | 247954      |
| HKD-SR M16x65        | M16         | 20 mm                 | 70 mm             | 65 mm         | 65 mm           | 18 mm                     | 60 Nm                        | 16/30 mm                | 25 pc               | 247955      |
| HKD-SR M20x80        | M20         | 25 mm                 | 85 mm             | 80 mm         | 80 mm           | 22 mm                     | 120 Nm                       | 20/42 mm                | 25 pc               | 247956      |

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# **HKD-ER** (Without lip, stainless steel A4)





| Ordering designation | Anchor size | Drill bit<br>diameter | Drilling<br>depth | Anchor length | Anchorage depth |       | Max.<br>tightening<br>torque | Screw<br>Depth | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|-------------------|---------------|-----------------|-------|------------------------------|----------------|---------------------|-------------|
| HKD-ER M8x30         | M8          | 10 mm                 | 33 mm             | 30 mm         | 30 mm           | 9 mm  | 8 Nm                         | 10/13 mm       | 100 pc              | 352293      |
| HKD-ER M10x40        | M10         | 12 mm                 | 44 mm             | 40 mm         | 40 mm           | 12 mm | 15 Nm                        | 12/16 mm       | 50 pc               | 352294      |
| HKD-ER M16X65        | M16         | 20 mm                 | 70 mm             | 65 mm         | 65 mm           | 18 mm | 60 Nm                        | 18/28 mm       | 25 pc               | 352295      |



# Manual setting tool with hand guard for flush anchors HSD-G



| Technical data                                  |               |
|---|---------------|
| Dispenser, setting tool, accessory, tester type | Setting tools |

| Ordering designation           | Sales pack quantity | Item number |
|--------------------------------|---------------------|-------------|
| Setting tool HSD-G M6 1/4"X25  | 1 pc                | 243738      |
| Setting tool HSD-G M8 5/16"X30 | 1 pc                | 243740      |
| Setting tool HSD-G M10 3/8"X30 | 1 pc                | 230935      |
| Setting tool HSD-G M10 3/8"X40 | 1 pc                | 243742      |
| Setting tool HSD-G M12 1/2"X50 | 1 pc                | 243743      |
| Setting tool HSD-G M16 5/8"X65 | 1 pc                | 243744      |
| Setting tool HSD-G M20 3/4"X80 | 1 pc                | 243745      |

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# Machine setting tool for flush anchors HSD-M

#### **ADVANTAGES**

 Automatic machine setting tool for more productive installation of Hilti drop-in anchors

| Technical data                                  |               |
|---|---------------|
| Dispenser, setting tool, accessory, tester type | Setting tools |

| Ordering designation           | Sales pack quantity | Item number          |
|--------------------------------|---------------------|----------------------|
| Setting tool HSD-M M6 1/4"X25  | 1 pc                | 2437461)             |
| Setting tool HSD-M M8 5/16"X30 | 1 pc                | 2437481)             |
| Setting tool HSD-M M10 3/8"X30 | 1 pc                | 243750 <sup>1)</sup> |
| Setting tool HSD-M M10 3/8"X40 | 1 pc                | 243751               |
| Setting tool HSD-M M12 1/2"X50 | 1 pc                | 243752               |
| Setting tool HSD-M M16 5/8"X65 | 1 pc                | 2437531)             |
| Setting tool HSD-M M20 3/4"X80 | 1 pc                | 2437541)             |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# Auto setting tool for HKD anchors



| Technical data                      |               |
|-------------------------------------|---------------|
| Dispenser, setting tool, accessory, | Setting tools |
| tester type                         |               |

|  | number |
|--|--------|
| Setting tool HKD-TE-CX M10 3/8"x40 1 pc 211:                 | 112619 |
|  | 112752 |
| Setting tool HKD-TE-CX M12 x50 15Φ         1 pc         2112 | 112753 |
| Setting tool HKD-TE-CX M12 x50 16Φ         1 pc         2112 | 112754 |

# **Drop-in anchor HKV**





#### **BASE MATERIALS**

Concrete (uncracked)

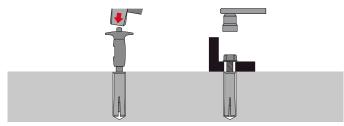
#### **APPLICATIONS**

- For medium-duty loads with anchor bolts and threaded rods, e.g. suspension systems for pipes, air ducts, sprinkler systems, etc.
- For fastening diamond core drilling rigs/ base plates, M16 only (DD120 and up)

### **ADVANTAGES**

- No collar can be set at greater depth
- No damage to the thread when tapping in and expanding
- Visual check for correct setting when used with Hilti manual setting tool

| Technical data           |   |
|--------------------------|---|
| Material composition     | (Galvanized) Steel, zinc-plated (min.<br>5 μm);<br>(Stainless steel) Steel, A2(SS304) |
| Head configuration       | Inner thread  |
| Type of fastening        | Pre-fastening   |
| Approvals / test reports | FM (Factory Mutual)   |
| Accessories              | HSD-M, HSD-G  |



These are abbreviated instructions which may vary according to the application.

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

| Model  | Size               | M6x25/<br>1/4"x25 | M8x30/<br>5/16"x30 | M10x40/<br>3/8"x30 | M10x40/<br>3/8"x40 | M12x50/<br>1/2"x50 | M16x65 |  |
|--------|--------------------|-------------------|--------------------|--------------------|--------------------|--------------------|--------|--|
| HKV/   | Tensile Load, Nrec | 1.4               | 2.0                | 2.0                | 3.0                | 4.2                | 8.8    |  |
| HKV-R2 | Shear Load, Vrec   | 1.7               | 2.9                | 3.3                | 3.3                | 6.1                | 11.3   |  |

Remarks:

1) All the data applies to no edge distance, spacing and other influences 2) For detail design method, please refer to Fastening Technology Manual



# HKV (Galvanized version min. 5µm)





| Ordering designation | Anchor size | Drill bit<br>diameter | Anchor<br>length | Drilling<br>depth | Anchorage depth | Base plate clearance hole | Max.<br>tightening<br>torque | Screw<br>Depth | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|------------------|-------------------|-----------------|---------------------------|------------------------------|----------------|---------------------|-------------|
| HKV M6x25            | M6          | 8 mm                  | 25 mm            | 27 mm             | 25 mm           | 7 mm                      | 3 Nm                         | 12 mm          | 100 pc              | 2127709     |
| HKV M6x25 BULK       | M6          | 8 mm                  | 25 mm            | 27 mm             | 25 mm           | 7 mm                      | 3 Nm                         | 12 mm          | 3000 pc             | 2127991     |
| HKV M8x30 bucket     | M8          | 10 mm                 | 30 mm            | 33 mm             | 30 mm           | 9 mm                      | 7 Nm                         | 14 mm          | 1200 pc             | 2128001     |
| HKV M10x30           | M10         | 12 mm                 | 30 mm            | 33 mm             | 30 mm           | 12 mm                     | 15 Nm                        | 13 mm          | 50 pc               | 2127981     |
| HKV M10x40 bucket    | M10         | 12 mm                 | 40 mm            | 44 mm             | 40 mm           | 12 mm                     | 15 Nm                        | 18 mm          | 700 pc              | 2128002     |
| HKV M12x50 bucket    | M12         | 15 mm                 | 50 mm            | 55 mm             | 50 mm           | 14 mm                     | 30 Nm                        | 22 mm          | 350 pc              | 2128004     |
| HKV M16x65           | M16         | 20 mm                 | 65 mm            | 70 mm             | 65 mm           | 18 mm                     | 60 Nm                        | 30 mm          | 25 pc               | 2127984     |

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# HKV (Imperial, galvanized min. 5µm)





| Ordering designation | Anchor size | Drill bit<br>diameter | Anchor<br>length | Drilling<br>depth | Anchorage<br>depth | Base plate clearance hole | Max.<br>tightening<br>torque | Screw<br>Depth | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|------------------|-------------------|--------------------|---------------------------|------------------------------|----------------|---------------------|-------------|
| HKV 1/4x25 BULK      | 1/4         | 8 mm                  | 25 mm            | 27 mm             | 25 mm              | 8 mm                      | 3 Nm                         | 12 mm          | 3000 pc             | 21279961)   |
| HKV 5/16x30 BULK     | 5/16        | 10 mm                 | 30 mm            | 33 mm             | 30 mm              | 10 mm                     | 7 Nm                         | 14 mm          | 1200 pc             | 2127997     |
| HKV 3/8x30 BULK      | 3/8         | 12 mm                 | 33 mm            | 30 mm             | 30 mm              | 12 mm                     | 15 Nm                        | 13 mm          | 700 pc              | 21279981)   |
| HKV 3/8x40 bucket    | 3/8         | 12 mm                 | 40 mm            | 44 mm             | 40 mm              | 12 mm                     | 15 Nm                        | 18 mm          | 700 pc              | 2128003     |
| HKV 1/2x50 BULK      | 1/2         | 16 mm                 | 50 mm            | 55 mm             | 50 mm              | 14 mm                     | 30 Nm                        | 22 mm          | 350 pc              | 2128000     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

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# HKV-R2 (Stainless steel A2)



Order Now

| Ordering designation | Anchor size | Drill bit<br>diameter | Anchor<br>length | Drilling<br>depth | Anchorage depth | Base plate clearance hole | Max.<br>tightening<br>torque | Screw<br>Depth | Sales pack quantity | Item number |
|----------------------|-------------|-----------------------|------------------|-------------------|-----------------|---------------------------|------------------------------|----------------|---------------------|-------------|
| HKV-R2 M8X30         | M8          | 10 mm                 | 30 mm            | 33 mm             | 25 mm           | 9 mm                      | 7 Nm                         | 12 mm          | 100 pc              | 423665      |
| HKV-R2 M10X40        | M10         | 12 mm                 | 40 mm            | 43 mm             | 30 mm           | 12 mm                     | 15 Nm                        | 14 mm          | 50 pc               | 423666      |
| HKV-R2 M12X50        | M12         | 14 mm                 | 50 mm            | 54 mm             | 50 mm           | 14 mm                     | 30 Nm                        | 22 mm          | 50 pc               | 423668      |
| HKV-R2 3/8"X40       | 3/8"        | 12 mm                 | 40 mm            | 43 mm             | 40 mm           | 11 mm                     | 15 Nm                        | 18 mm          | 50 pc               | 2168253     |
| HKV-R2 1/2"X50       | 1/2"        | 16 mm                 | 50 mm            | 54 mm             | 50 mm           | 14 mm                     | 30 Nm                        | 22 mm          | 50 pc               | 2168252     |

# Manual setting tool with hand guard, for flush anchors HSD-G



| Technical data                      |               |
|-------------------------------------|---------------|
| Dispenser, setting tool, accessory, | Setting tools |
| tester type                         |               |

| Ordering designation          | Sales pack quantity | Item number |
|-------------------------------|---------------------|-------------|
| Setting tool HSD-G M6 1/4X25  | 1 pc                | 243738      |
| Setting tool HSD-G M8 5/16X30 | 1 pc                | 243740      |
| Setting tool HSD-G M10 3/8X30 | 1 pc                | 230935      |
| Setting tool HSD-G M10 3/8X40 | 1 pc                | 243742      |
| Setting tool HSD-G M12 1/2X50 | 1 pc                | 243743      |
| Setting tool HSD-G M16 5/8X65 | 1 pc                | 243744      |
| Setting tool HSD-G M20 3/4X80 | 1 pc                | 243745      |

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# Machine setting tool for flush anchors HSD-M

### **ADVANTAGES**

 Automatic machine setting tool for more productive installation of Hilti drop-in anchors

| g tools |
|---------|
| 1       |

| Ordering designation          | Sales pack quantity | Item number |
|-------------------------------|---------------------|-------------|
| Setting tool HSD-M M6 1/4X25  | 1 pc                | 2437461)    |
| Setting tool HSD-M M8 5/16X30 | 1 pc                | 2437481)    |
| Setting tool HSD-M M10 3/8X30 | 1 pc                | 2437501)    |
| Setting tool HSD-M M10 3/8X40 | 1 pc                | 243751      |
| Setting tool HSD-M M12 1/2X50 | 1 pc                | 243752      |
| Setting tool HSD-M M16 5/8X65 | 1 pc                | 2437531)    |
| Setting tool HSD-M M20 3/4X80 | 1 pc                | 2437541)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# Sleeve anchor HLC





#### **BASE MATERIALS**

- Concrete (uncracked)
- Masonry (solid)

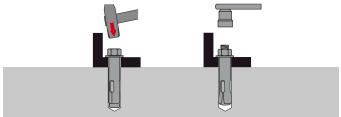
#### **APPLICATIONS**

Suitable for a large range of temporary fastening applications, fastening small items etc.

### **ADVANTAGES**

- Variety of lengths and sizes allows for a multitude of applications
- Pre-assembled anchor for fast, easy installation
- Suitable for different base materials due to expansion principle
- Ideal for through-fastening applications
- Practical information printed on the sleeve indicates the right drill bit
- Bulged middle section of sleeve with triangular diamond shaped openings prevent the anchor from rotating in its hole or dropping out of an overhead hole

| Technical data           |                                  |
|--------------------------|----------------------------------|
| Environmental conditions | Indoor, dry conditions           |
| Material composition     | Steel, zinc-plated (min. 5 µm)   |
| Material, corrosion      | Steel, zinc-plated               |
| Type of fastening        | Pre-fastening, Through-fastening |
| Approvals / test reports | Fire                             |



These are abbreviated instructions which may vary according to the application.

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor( $\gamma$ )=3

| Model   | Size                  | M5  | M6  | M8  | M10 | M12 | M16 |
|---|-----------------------|-----|-----|-----|-----|-----|-----|
| HLC, HLC-H,<br>HLC-EC / EO,<br>HLC-L,<br>HLC-SK,<br>HLC-T | Tensile Load,<br>Nrec | 0.7 | 1.2 | 1.5 | 2.4 | 3.3 | 4.4 |
|   | Shear Load,<br>Vrec   | 1.1 | 2.3 | 2.9 | 4.8 | 6.7 | 6.7 |

- 1) All the data applies to no edge distance, spacing and other influences 2) For detail design method, please refer to Fastening Technology Manual

# **HLC (Stud head)**



| Ordering designation      | Anchor length | Anchor<br>length<br>under<br>washer | Drill bit<br>diameter | Thread diameter | Drilling<br>depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Anchorage depth | Required tightening torque | Base plate<br>clearance<br>hole | Sales<br>pack<br>quantity | Item number          |
|---------------------------|---------------|-------------------------------------|-----------------------|-----------------|-------------------|--|-----------------|----------------------------|---------------------------------|---------------------------|----------------------|
| HLC 6.5X25/5 (M5)         | 30mm          | 25 mm                               | 6.5 mm                | M5              | 30 mm             | 5 mm   | 16 mm           | 5 Nm                       | 7 mm                            | 100 pc                    | 3858111)             |
| HLC 6.5X40/20 (M5)        | 45mm          | 40 mm                               | 6.5 mm                | M5              | 30 mm             | 10 mm  | 16 mm           | 5 Nm                       | 7 mm                            | 100 pc                    | 3858121)             |
| HLC 6.5X60/40 (M5)        | 65mm          | 60 mm                               | 6.5 mm                | M5              | 30 mm             | 40 mm  | 16 mm           | 5 Nm                       | 7 mm                            | 100 pc                    | 3858131)             |
| HLC 8X40/10 (M6)          | 46mm          | 40 mm                               | 8 mm                  | M6              | 40 mm             | 10 mm  | 26 mm           | 8 Nm                       | 10 mm                           | 100 pc                    | 385814               |
| HLC 8X55/25 (M6)          | 61mm          | 55 mm                               | 8 mm                  | M6              | 40 mm             | 25 mm  | 26 mm           | 8 Nm                       | 10 mm                           | 100 pc                    | 385816               |
| HLC 8X70/40 (M6)          | 76mm          | 70 mm                               | 8 mm                  | M6              | 40 mm             | 40 mm  | 26 mm           | 8 Nm                       | 10 mm                           | 100 pc                    | 3858171)             |
| HLC 8X85/55 (M6)          | 91mm          | 85 mm                               | 8 mm                  | M6              | 40 mm             | 55 mm  | 26 mm           | 8 Nm                       | 10 mm                           | 100 pc                    | 385818¹)             |
| HLC 10X40/5 (M8)          | 48mm          | 40 mm                               | 10 mm                 | M8              | 50 mm             | 5 mm   | 31 mm           | 25 Nm                      | 12 mm                           | 50 pc                     | 385819 <sup>1)</sup> |
| HLC 10X50/15 (M8)         | 58mm          | 50 mm                               | 10 mm                 | M8              | 50 mm             | 15 mm  | 31 mm           | 25 Nm                      | 12 mm                           | 50 pc                     | 385820               |
| HLC 10X60/25 (M8)         | 68mm          | 60 mm                               | 10 mm                 | M8              | 50 mm             | 25 mm  | 31 mm           | 25 Nm                      | 12 mm                           | 50 pc                     | 3858221)             |
| HLC 10X80/45 (M8)         | 88mm          | 80 mm                               | 10 mm                 | M8              | 50 mm             | 45 mm  | 31 mm           | 25 Nm                      | 12 mm                           | 50 pc                     | 3858231)             |
| HLC 10X100/65 (M8)        | 108mm         | 100 mm                              | 10 mm                 | M8              | 50 mm             | 65 mm  | 31 mm           | 25 Nm                      | 12 mm                           | 50 pc                     | 3858241)             |
| HLC 12X55/15 (M10)        | 65mm          | 55 mm                               | 12 mm                 | M10             | 65 mm             | 15 mm  | 33 mm           | 40 Nm                      | 14 mm                           | 50 pc                     | 385825               |
| HLC 12X75/35 (M10)        | 85mm          | 75 mm                               | 12 mm                 | M10             | 65 mm             | 35 mm  | 33 mm           | 40 Nm                      | 14 mm                           | 50 pc                     | 385827               |
| HLC 12X100/60 (M10)       | 110mm         | 100 mm                              | 12 mm                 | M10             | 65 mm             | 60 mm  | 33 mm           | 40 Nm                      | 14 mm                           | 25 pc                     | 3858291)             |
| HLC 16X60/10 (M12)        | 72mm          | 60 mm                               | 16 mm                 | M12             | 75 mm             | 10 mm  | 41 mm           | 50 Nm                      | 18 mm                           | 25 pc                     | 385830               |
| HLC 16X100/50 (M12)       | 112mm         | 100 mm                              | 16 mm                 | M12             | 75 mm             | 50 mm  | 41 mm           | 50 Nm                      | 18 mm                           | 10 pc                     | 3858311)             |
| HLC 16X140/90 (M12)       | 152mm         | 140 mm                              | 16 mm                 | M12             | 75 mm             | 90 mm  | 41 mm           | 50 Nm                      | 18 mm                           | 10 pc                     | 3858321)             |
| HLC 20X80/25 (M16)        | 95mm          | 80 mm                               | 20 mm                 | M16             | 85 mm             | 25 mm  | 41 mm           | 80 Nm                      | 21 mm                           | 10 pc                     | 3858331)             |
| HLC 20X115/60 (M16)       | 130mm         | 115 mm                              | 20 mm                 | M16             | 85 mm             | 60 mm  | 41 mm           | 80 Nm                      | 21 mm                           | 10 pc                     | 3858341)             |
| HLC 20X150/95 (M16)       | 165mm         | 150mm                               | 20 mm                 | M16             | 85 mm             | 95 mm  | 41 mm           | 80 Nm                      | 21 mm                           | 10 pc                     | 3858351)             |
| HLC 8X40/10 (M6) BUCKET   | 46mm          | 40mm                                | 8 mm                  | M6              | 40 mm             | 10 mm  | 26 mm           | 8 Nm                       | 10 mm                           | 500 pc                    | 385815               |
| HLC 10X50/15 (M8) BUCKET  | 58mm          | 50mm                                | 10 mm                 | M8              | 50 mm             | 15 mm  | 31 mm           | 25 Nm                      | 12 mm                           | 400 pc                    | 385821               |
| HLC 12X55/15 (M10) BUCKET | 65mm          | 55mm                                | 12 mm                 | M10             | 65 mm             | 15 mm  | 33 mm           | 40 Nm                      | 14 mm                           | 250 pc                    | 385826               |
| HLC 12X75/35 (M10) BUCKET | 85mm          | 75mm                                | 12 mm                 | M10             | 65 mm             | 35 mm  | 33 mm           | 40 Nm                      | 14 mm                           | 200 pc                    | 385828               |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HLC-H** (Hexagon head)





| Ordering designation  | Anchor<br>length | Anchor<br>length<br>under<br>washer | Drill bit<br>diameter | Drilling<br>depth | Thread diameter | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Anchorage depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales pack quantity | Item number |
|-----------------------|------------------|-------------------------------------|-----------------------|-------------------|-----------------|--|-----------------|---------------------------------|----------------------------------|---------------------|-------------|
| HLC-H 8x40/10         | 46 mm            | 40 mm                               | 8 mm                  | 40 mm             | M6              | 10 mm  | 26 mm           | 10 mm                           | 8 Nm                             | 100 pc              | 3858361)    |
| HLC-H 8x55/25         | 61 mm            | 55 mm                               | 8 mm                  | 40 mm             | M6              | 25 mm  | 26 mm           | 10 mm                           | 8 Nm                             | 100 pc              | 3858381)    |
| HLC-H 8x70/40         | 76 mm            | 70 mm                               | 8 mm                  | 40 mm             | M6              | 40 mm  | 26 mm           | 10 mm                           | 8 Nm                             | 100 pc              | 3858401)    |
| HLC-H 10x40/5         | 48 mm            | 40 mm                               | 10 mm                 | 50 mm             | M8              | 5 mm   | 31 mm           | 12 mm                           | 25 Nm                            | 50 pc               | 3858411)    |
| HLC-H 10x60/25        | 68 mm            | 60 mm                               | 10 mm                 | 50 mm             | M8              | 25 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 50 pc               | 385842      |
| HLC-H 10x80/45        | 88 mm            | 80 mm                               | 10 mm                 | 50 mm             | M8              | 45 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 50 pc               | 3858451)    |
| HLC-H 10x100/65       | 108 mm           | 100 mm                              | 10 mm                 | 50 mm             | M8              | 65 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 50 pc               | 3858471)    |
| HLC-H 12x55/15        | 65 mm            | 55 mm                               | 12 mm                 | 65 mm             | M10             | 15 mm  | 33 mm           | 14 mm                           | 40 Nm                            | 50 pc               | 3858481)    |
| HLC-H 12x75/35        | 85 mm            | 75 mm                               | 12 mm                 | 65 mm             | M10             | 35 mm  | 33 mm           | 14 mm                           | 40 Nm                            | 50 pc               | 3858491)    |
| HLC-H 16x60/10        | 72 mm            | 60 mm                               | 16 mm                 | 75 mm             | M12             | 10 mm  | 41 mm           | 18 mm                           | 50 Nm                            | 10 pc               | 3858531)    |
| HLC-H 16x140/90       | 152 mm           | 140 mm                              | 16 mm                 | 75 mm             | M12             | 90 mm  | 41 mm           | 18 mm                           | 50 Nm                            | 10 pc               | 3858551)    |
| HLC-H 8x55/25 bucket  | 61 mm            | 55 mm                               | 8 mm                  | 40 mm             | M6              | 25 mm  | 26 mm           | 10 mm                           | 8 Nm                             | 500 pc              | 3858391)    |
| HLC-H 10x60/25 bucket | 68 mm            | 60 mm                               | 10 mm                 | 50 mm             | M6              | 25 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 300 pc              | 3858441)    |
| HLC-H 10x80/45 bucket | 88 mm            | 80 mm                               | 10 mm                 | 50 mm             | M6              | 45 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 200 pc              | 3858461)    |
| HLC-H 12x75/35 bucket | 85 mm            | 75 mm                               | 12 mm                 | 65 mm             | M10             | 35 mm  | 33 mm           | 14 mm                           | 40 Nm                            | 150 pc              | 3858511)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# **HLC-SK (Concrete/sunk head)**





| Ordering designation  | Anchor<br>length | Drill bit<br>diameter | Drilling depth | Thread<br>diameter | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Anchorage depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque<br>(in concrete) | Sales pack<br>quantity | Item number |
|-----------------------|------------------|-----------------------|----------------|--------------------|--|-----------------|---------------------------------|---|------------------------|-------------|
| HLC-SK 6.5X65/40 (M5) | 65 mm            | 6.5 mm                | 30 mm          | M5                 | 40 mm  | 16 mm           | 7 mm                            | 5 Nm  | 100                    | 3858571)    |
| HLC-SK 6.5X85/60 (M5) | 85 mm            | 6.5 mm                | 30 mm          | M5                 | 60 mm  | 16 mm           | 7 mm                            | 5 Nm  | 100                    | 3858581)    |
| HLC-SK 8X60/25 (M6)   | 60 mm            | 8 mm                  | 40 mm          | M6                 | 25 mm  | 26 mm           | 10 mm                           | 8 Nm  | 100                    | 385859      |
| HLC-SK 8X75/40 (M6)   | 75 mm            | 8 mm                  | 40 mm          | M6                 | 40 mm  | 26 mm           | 10 mm                           | 8 Nm  | 100                    | 3858601)    |
| HLC-SK 10X45/5 (M8)   | 45 mm            | 10 mm                 | 50 mm          | M8                 | 5 mm   | 31 mm           | 12 mm                           | 25 Nm   | 50                     | 3858621)    |
| HLC-SK 10X85/45 (M8)  | 85 mm            | 10 mm                 | 50 mm          | M8                 | 45 mm  | 31 mm           | 12 mm                           | 25 Nm   | 50                     | 385863      |
| HLC-SK 10X105/65 (M8) | 105 mm           | 10 mm                 | 50 mm          | M8                 | 65 mm  | 31 mm           | 12 mm                           | 25 Nm   | 50                     | 3858641)    |
| HLC-SK 10X130/95 (M8) | 130 mm           | 10 mm                 | 50 mm          | M8                 | 95 mm  | 31 mm           | 12 mm                           | 25 Nm   | 25                     | 3858651)    |
| HLC-SK 12X80/35 (M10) | 80 mm            | 12 mm                 | 65 mm          | M10                | 35 mm  | 33 mm           | 14 mm                           | 40 Nm   | 50                     | 3858661)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

# **HLC-EC (Closed eyebolt)**





| Ordering designation | Anchor length | Anchor length under washer | Drill bit<br>diameter | Drilling depth | Max. fixture<br>thickness<br>at standard<br>embedment<br>depth | Anchorage depth | Base plate<br>clearance<br>hole | Required<br>tightening<br>torque | Sales pack<br>quantity | Item number |
|----------------------|---------------|----------------------------|-----------------------|----------------|--|-----------------|---------------------------------|----------------------------------|------------------------|-------------|
| HLC-EC 8x40          | 70 mm         | 40 mm                      | 8 mm                  | 40 mm          | 14 mm  | 26 mm           | 10 mm                           | 8 Nm                             | 50 pc                  | 385871      |
| HLC-EC 10x50         | 80 mm         | 50 mm                      | 10 mm                 | 50 mm          | 20 mm  | 31 mm           | 12 mm                           | 25 Nm                            | 50 pc                  | 385872      |
| HLC-EC 16x100        | 160 mm        | 100 mm                     | 16 mm                 | 75 mm          | 59 mm  | 41 mm           | 18 mm                           | 50 Nm                            | 10 pc                  | 3858731)    |
| HLC-EC 16x160        | 200 mm        | 140 mm                     | 16 mm                 | 75 mm          | 119 mm   | 41 mm           | 18 mm                           | 50 Nm                            | 15 pc                  | 3858741)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

# **HLC-EO** (Open eyebolt)





| Ordering designation | Anchor length | Anchor length under washer | Drill bit<br>diameter | Drilling depth |       | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|---------------|----------------------------|-----------------------|----------------|-------|---------------------------|----------------------------|---------------------------|-------------|
| HLC-EO 8x40          | 70 mm         | 40 mm                      | 8 mm                  | 40 mm          | 26 mm | 10 mm                     | 8 Nm                       | 50 pc                     | 385875      |

Please visit Hilti website for the latest item numbers and related products

# **HLC-T (Eyebolt head)**





| Ordering designation | Anchor length under washer | Drill bit diameter | Drilling depth | Anchorage depth | Base plate clearance hole | Required tightening torque | Sales<br>pack<br>quantity | Item number |
|----------------------|----------------------------|--------------------|----------------|-----------------|---------------------------|----------------------------|---------------------------|-------------|
| HLC-T 6,5x25         | 25 mm                      | 6.5 mm             | 30 mm          | 16 mm           | 7 mm                      | 5 Nm                       | 50 pc                     | 385877      |

Please visit Hilti website for the latest item numbers and related products

# **HLC-L** (Rounded head)



| Ordering designation | Anchor<br>length | Drill bit<br>diameter | Min. Drilling<br>depth | Thread diameter | Max. fixture thickness at standard embedment depth | Anchorage depth | clearance<br>hole | Required<br>tightening<br>torque<br>(in concrete) | Sales pack quantity | Item number |
|----------------------|------------------|-----------------------|------------------------|-----------------|--|-----------------|-------------------|---|---------------------|-------------|
| HLC-L 10X50/15 (M8)  | 50 mm            | 10 mm                 | 50 mm                  | M8              | 15 mm  | 31 mm           | 12 mm             | 25 Nm   | 50 pc               | 3858671)    |
| HLC-L 10X60/25 (M8)  | 60 mm            | 10 mm                 | 50 mm                  | M8              | 25 mm  | 31 mm           | 12 mm             | 25 Nm   | 50 pc               | 3858681)    |
| HLC-L 10X80/45 (M8)  | 80 mm            | 10 mm                 | 50 mm                  | M8              | 45 mm  | 31 mm           | 12 mm             | 25 Nm   | 50 pc               | 3858691)    |
| HLC-L 10X100/65 (M8) | 100 mm           | 10 mm                 | 50 mm                  | M8              | 65 mm  | 31 mm           | 12 mm             | 25 Nm   | 50 pc               | 3858701)    |

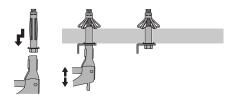
<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



# **Cavity anchor HHD-S**







These are abbreviated instructions which may vary according to the application.

# **BASE MATERIALS**

- Drywall
- Masonry (hollow)

### **ADVANTAGES**

- Pre-assembled with screw
- Ergonomic setting tool for thread sizes M4 to M8
- Quick and trouble-free installation

# **Cavity anchor HHD-S**

| Technical data           |                                  |
|--------------------------|----------------------------------|
| Environmental conditions | Indoor, dry conditions           |
| Head configuration       | Round head                       |
| Material composition     | Steel, zinc-plated               |
| Material, corrosion      | Steel, zinc-plated               |
| Type of fastening        | Pre-fastening, Through-fastening |
| Approvals / test reports | N/A                              |





| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Max. fixture thickness at standard embedment depth | Sales pack quantity | Item number |
|----------------------|-------------|---------------|--------------------|--|---------------------|-------------|
| HHD-S M4/4X20        | M4          | 20 mm         | 8 mm               | 15 mm  | 100 pc              | 3320601)    |
| HHD-S M4/6X32        | M4          | 32 mm         | 8 mm               | 25 mm  | 100 pc              | 3320611)    |
| HHD-S M4/12X38       | M4          | 38 mm         | 8 mm               | 25 mm  | 100 pc              | 332062      |
| HHD-S M4/19X45       | M4          | 45 mm         | 8 mm               | 25 mm  | 50 pc               | 332063      |
| HHD-S M5/8X38        | M5          | 38 mm         | 10 mm              | 25 mm  | 100 pc              | 3320651)    |
| HHD-S M5/12X52       | M5          | 52 mm         | 10 mm              | 30 mm  | 50 pc               | 332066¹)    |
| HHD-S M5/25X65       | M5          | 65 mm         | 10 mm              | 30 mm  | 50 pc               | 332067      |
| HHD-S M6/9X38        | M6          | 38 mm         | 12 mm              | 20 mm  | 100 pc              | 3320691)    |
| HHD-S M6/12X52       | M6          | 52 mm         | 12 mm              | 30 mm  | 50 pc               | 332070      |
| HHD-S M6/24X65       | M6          | 65 mm         | 12 mm              | 30 mm  | 50 pc               | 332071      |
| HHD-S M6/40X80       | M6          | 80 mm         | 12 mm              | 30 mm  | 50 pc               | 332072      |
| HHD-S M8/12X54       | M8          | 54 mm         | 12 mm              | 30 mm  | 50 pc               | 332073      |
| HHD-S M8/24X66       | M8          | 66 mm         | 12 mm              | 30 mm  | 50 pc               | 332074      |
| HHD-S M8/40X83       | M8          | 83 mm         | 12 mm              | 35 mm  | 50 pc               | 3320751)    |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

## **Setting tool HHD-S**



#### **APPLICATIONS**

• Setting tool for HHD-S and HHD cavity anchors

| Technical data                      |               |
|-------------------------------------|---------------|
| Dispenser, setting tool, accessory, | Setting tools |
| tester type                         |               |

|                    | Sales pack quantity | Item number |
|--------------------|---------------------|-------------|
| Setting tool HHD-S | 1 pc                | 332076      |



## Hollow wall metal anchor with screw HTB-2/HTB-2-S



#### **BASE MATERIALS**

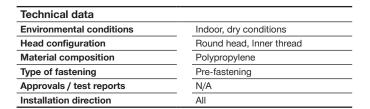
- Concrete (hollow deck)
- Drywall

#### **APPLICATIONS**

For a variety of light-duty anchoring applications in drywall and heavier-duty applications in concrete block

#### **ADVANTAGES**

- Highest performance in gypsum board
- No setting tool needed
- Unique installation "legs" and locking cap facilitate fastenings in wide range of drywall and hollow wall materials up to 92 mm thick



#### Recommended load (kN), safety factor(γ)=3

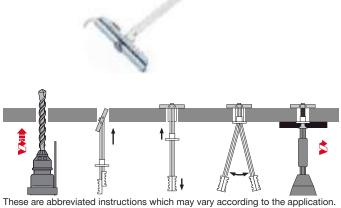
| Size  | Base materials          | Nrec | Vrec |
|-------|-------------------------|------|------|
| M5/M6 | Gypsum board 12.5mm     | 0.2  | 0.3  |
| M5/M6 | Gypsum board 2 x 12.5mm | 0.5  | 0.3  |
| M5**  | Hollow block            | 0.7  | 1.0  |
| M6**  | Hollow block            | 0.9  | 1.3  |

#### Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) Holes must be produced by rotary drilling only

| Ordering designation | Anchor Size | Drill bit diameter | Required Tightening<br>Torque | Sales pack quantity | Item number           |
|----------------------|-------------|--------------------|-------------------------------|---------------------|-----------------------|
| HTB-2 M5             | 5 mm        | 13 mm              | 3 Nm                          | 100 pc              | 21587621)             |
| HTB-2 M6             | 6 mm        | 14 mm              | 5 Nm                          | 100 pc              | 2158764 <sup>1)</sup> |
| HTB-2-S M5X60        | 5 mm        | 13 mm              | 3 Nm                          | 100 pc              | 2158763 <sup>1)</sup> |
| HTB-2-S M6X60        | 6 mm        | 14 mm              | 5 Nm                          | 100 pc              | 2158765               |
|                      |             |                    | •                             | •                   |                       |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



## Self-drilling drywall anchor HSP





#### **BASE MATERIALS**

Drywall

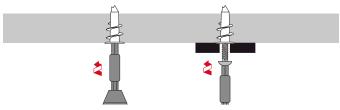
## **APPLICATIONS**

- Plumbing
- Interior finishing
- Electrical installation

#### **ADVANTAGES**

- "Shark's tooth" design for correct positioning and quick installation
- Cuts its own thread
- Available with or without #8 x 1-3/16" screw

| Technical data           |                        |
|--------------------------|------------------------|
| Environmental conditions | Indoor, dry conditions |
| Head configuration       | Inner thread           |
| Material composition     | Zinc, die-cast         |
| Material, corrosion      | Die-cast zinc          |
| Type of fastening        | Pre-fastening          |
| Approvals / test reports | N/A                    |



These are abbreviated instructions which may vary according to the application.



| Ordering designation | Anchor length | Sales pack quantity | Item number |
|----------------------|---------------|---------------------|-------------|
| HSP                  | 39 mm         | 100 pc              | 21587771)   |
| HSP-S                | 39 mm         | 100 pc              | 21587781)   |
| #                    | •             | •                   |             |

For detailed stock availability and lead time information please contact your Hilti representative.

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#### Screwdriver bit HSP



#### **ADVANTAGES**

For universal use on many materials, including perforated brick and block

| Technical data                      |                              |
|-------------------------------------|------------------------------|
| Dispenser, setting tool, accessory, | Screwdrivers and accessories |
| tester type                         |                              |

| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| D-B PH2 HSP/HFP      | 5 pc                | 3326881)    |
| D-B SQ HSP-G         | 5 pc                | 3326891)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.



## Hook and ring anchors HA NG 8





#### **BASE MATERIALS**

Concrete (uncracked)

#### **APPLICATIONS**

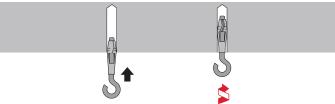
Suspensions from concrete ceilings e.g. suspended ceilings etc.

#### **ADVANTAGES**

- Time-saving, easy manual expansion
- Reliable thanks to automatic follow-up expansion

| Technical data           |                                |
|--------------------------|--------------------------------|
| Environmental conditions | Indoor, dry conditions         |
| Head configuration       | Closed eye bolt, Open eye bolt |
| Material composition     | Steel, zinc-plated (min. 5 µm) |
| Material, corrosion      | Steel, zinc-plated             |
| Type of fastening        | Pre-fastening                  |





These are abbreviated instructions which may vary according to the application.

#### Technical data

Recommended load (kN)

| Model                               | Size                           | HA8 R1 | HA8 H1 |
|-------------------------------------|--------------------------------|--------|--------|
| H2 Concrete at 20 N/mm <sup>2</sup> | Tensile Load, N <sub>rec</sub> | 0.80   | 0.80   |

Remarks:

1) All the data applies to no edge distance, spacing and other influences

2) Holes must be produced by rotary drilling only



| Ordering designation | Anchor Size | Anchorage depth | Anchor length | Bolt diameter | Drill bit diameter | Drilling depth | Sales pack quantity | Item number |
|----------------------|-------------|-----------------|---------------|---------------|--------------------|----------------|---------------------|-------------|
| HA NG 8X45 H1        | 8 mm        | 35 mm           | 76 mm         | 5.4 mm        | 8 mm               | 55 mm          | 100 pc              | 2230167     |
| HA NG 8X45 R1        | 8 mm        | 35 mm           | 76 mm         | 5.4 mm        | 8 mm               | 55 mm          | 100 pc              | 2230166     |

## Universal plastic anchor HUD



#### **BASE MATERIALS**

- Concrete (aerated)
- Concrete (uncracked)
- Drywall
- Masonry (hollow)
- Masonry (solid)

#### **APPLICATIONS**

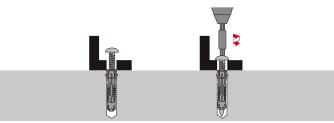
 Many kinds of light-duty fastenings, especially electrical installations, sanitary fixtures, etc.

#### **ADVANTAGES**

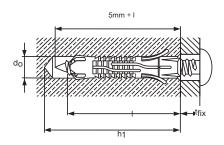
- Base materials: concrete, solid brick, hollow brick, gas (aerated) concrete, gypsum panel
- High holding power
- Suitable for through-fastening with screw
- Resistance to turning in hole and premature expansion
- Reliable : precise screw guidance, 360° expansion
- Meets safety specifications: contains no heavy metals, halogenes or silicones

| Technical data                 |                |
|--------------------------------|----------------|
| Anchor type                    | Plastic anchor |
| Head configuration             | N/A            |
| Material composition           | Polyamide PA 6 |
| Material, corrosion            | Plastic        |
| In-service temperature – range | -40 - 80 °C    |
| Installation direction         | All            |





These are abbreviated instructions which may vary according to the application.



Recommended load (kN), safety factor( $\gamma$ )=5

| Model                | Model Size         |      | 6x30 | 8x40 | 10x50 | 12x60 | 14x70 |
|----------------------|--------------------|------|------|------|-------|-------|-------|
| HUD-1<br>at concrete | Tensile Load, Nrec | 0.30 | 0.55 | 0.85 | 1.40  | 2.00  | 3.00  |
| 20 N/mm <sup>2</sup> | Shear Load, Vrec   | 0.40 | 0.90 | 1.25 | 2.20  | 3.00  | 5.60  |
| HUD-1                | Tensile Load, Nrec | 0.10 | 0.15 | 0.30 | 0.40  | 0.50  | 0.60  |
| at AAC block         | Shear Load, Vrec   | 0.13 | 0.18 | 0.30 | -     | -     | -     |

## **Universal plastic anchor HUD-1**





| Ordering designation | Anchor Size | Anchor length | Woodscrew<br>diameter | Drill bit diameter | Drilling depth | Screw length  | Sales pack quantity | Item number |
|----------------------|-------------|---------------|-----------------------|--------------------|----------------|---------------|---------------------|-------------|
| HUD-1 10x50          | 10 mm       | 50 mm         | 7 - 8 mm              | 10 mm              | 65 mm          | I + tfix +5mm | 200 pc              | 331618      |
| HUD-1 12x60          | 12 mm       | 60 mm         | 8 - 10 mm             | 12 mm              | 80 mm          | I + tfix +5mm | 100 pc              | 331619      |
| HUD-1 14x70          | 14 mm       | 70 mm         | 10 - 12 mm            | 14 mm              | 90 mm          | I + tfix +5mm | 50 pc               | 331620      |



## Universal plastic anchor HUD-L (Long version)





| Ordering designation | Anchor size | Anchor length | Woodscrew<br>diameter | Drill bit diameter | Drilling depth | Screw length  | Sales pack quantity | Item number |
|----------------------|-------------|---------------|-----------------------|--------------------|----------------|---------------|---------------------|-------------|
| HUD-L 6x50           | 6 mm        | 50 mm         | 4.5 - 5 mm            | 6 mm               | 70 mm          | I + tfix +5mm | 400 pc              | 315938      |
| HUD-L 8x60           | 8 mm        | 60 mm         | 5 - 6 mm              | 8 mm               | 80 mm          | I + tfix +5mm | 200 pc              | 315939      |
| HUD-L 10x70          | 10 mm       | 70 mm         | 7 - 8 mm              | 10 mm              | 90 mm          | I + tfix +5mm | 100 pc              | 315940      |

## Frame anchor with countersunk head HRD-C





#### Technical data

Recommended load (kN), safety factor(γ)=3

| Model                            | Size               | 10x80 | 10x100 | 10x120 | 10x140 |
|----------------------------------|--------------------|-------|--------|--------|--------|
| HRD-C (h <sub>of</sub> =70 mm)   | Tensile Load, Nrec | 2.0   | 2.0    | 2.0    | 2.0    |
| at concrete 15 N/mm <sup>2</sup> | Shear Load, Vrec   | 3.5   | 3.5    | 3.5    | 3.5    |
| HUD-1                            | Tensile Load, Nrec | 1.0   | 1.0    | 1.0    | 1.0    |
| at AAC block                     | Shear Load, Vrec   | 1.2   | 1.2    | 1.2    | 1.2    |



- Remarks:

  1) All the data applies to no edge distance, spacing and other influences

  2) Holes must be produced by rotary drilling only

  3) For detail design method, please refer to Fastening Technology Manual

| ٦         | A |      |
|-----------|---|------|
| ales nack |   | Item |

**Order Now** 

| Ordering designation | Anchor<br>Size | Anchor<br>length | Min. hole<br>depth 1 | Min. hole<br>depth 2 | Min.<br>anchorage<br>depth 1 | Min.<br>anchorage<br>depth 2 | Drill bit<br>diameter | Fastening<br>thick-<br>ness at<br>embed.1 | Fastening<br>thick-<br>ness at<br>embed.2 | Base plate clearance | Sales pack quantity | Item<br>number       |
|----------------------|----------------|------------------|----------------------|----------------------|------------------------------|------------------------------|-----------------------|---|---|----------------------|---------------------|----------------------|
| HRD-C 10x60          | 10 mm          | 60 mm            | 60 mm                | -                    | 50 mm                        | -                            | 10 mm                 | 10 mm                                     | -   | 11 mm                | 50 pc               | 4238591)             |
| HRD-C 10x80          | 10 mm          | 80 mm            | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 30 mm                                     | 10 mm                                     | 11 mm                | 50 pc               | 423860               |
| HUD-C 10x100         | 10 mm          | 100 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 50 mm                                     | 30 mm                                     | 11 mm                | 50 pc               | 423861               |
| HRD-C 10x120         | 10 mm          | 120 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 70 mm                                     | 50 mm                                     | 11 mm                | 50 pc               | 423862               |
| HUD-C 10x140         | 10 mm          | 140 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 90 mm                                     | 70 mm                                     | 11 mm                | 50 pc               | 423863               |
| HRD-C 10x160         | 10 mm          | 160 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 110 mm                                    | 90 mm                                     | 11 mm                | 50 pc               | 423864 <sup>1)</sup> |
| HUD-C 10x180         | 10 mm          | 180 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 130 mm                                    | 110 mm                                    | 11 mm                | 50 pc               | 4238651)             |
| HRD-C 10x200         | 10 mm          | 200 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 150 mm                                    | 130 mm                                    | 11 mm                | 50 pc               | 423866 <sup>1)</sup> |
| HUD-C 10x230         | 10 mm          | 230 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 180 mm                                    | 160 mm                                    | 11 mm                | 50 pc               | 4238671)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### Frame anchor with countersunk head HRD-CR

| Technical data  |  |
|---|--|
| Anchor type   | Anchor with screw                                  |
| Head configuration                                      | Countersunk  |
| Material composition                                    | Steel, A4 (SS 316) or duplex equivalent, Polyamide |
| Material, corrosion                                     | Steel, stainless                                   |
| Suitable for cracked concrete with redundant fastenings | Yes  |
| Bit size  | T40  |







| Ordering | g designation | Anchor size | Anchor<br>Length | Min. hole<br>depth 1 | Min. hole<br>depth 2 | Min.<br>anchorage<br>depth 1 | Min.<br>anchorage<br>depth 2 | Drill bit<br>diameter | Fastening<br>thickness<br>at embed.2 | Base plate clearance hole | Sales<br>pack<br>quantity | Item number |
|----------|---------------|-------------|------------------|----------------------|----------------------|------------------------------|------------------------------|-----------------------|--------------------------------------|---------------------------|---------------------------|-------------|
| HRD-C    | R 10x60       | 10 mm       | 60 mm            | 60 mm                | -                    | 50 mm                        | -                            | 10 mm                 | -                                    | 11 mm                     | 50 pc                     | 4238851)    |
| HRD-C    | R 10x100      | 10 mm       | 100 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 30 mm                                | 11 mm                     | 50 pc                     | 423886¹)    |
| HRD-C    | R 10x140      | 10 mm       | 140 mm           | 60 mm                | 80 mm                | 50 mm                        | 70 mm                        | 10 mm                 | 70 mm                                | 11 mm                     | 50 pc                     | 4238871)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.



## **Impact anchor HPS**





#### **APPLICATIONS**

- Anchoring concrete, brick ties and masonry
- Fastening components for electrical and plumbing installations
- Fastening trim strips, battens and components for electrical and plumbing installations

#### **ADVANTAGES**

- For universal use on many materials, including perforated brick
- The hammer-driven screw can also be driven or unscrewed using a screwdriver
- Quick impact installation using a hammer

| Technical data                 |   |
|--------------------------------|---|
| Anchor type                    | Plastic anchor  |
| Head configuration             | Countersunk Phillips  |
| Material composition           | Body: polyamide, Screw: steel,<br>zincplated (min. 5 µm) or stainless<br>steel<br>304 |
| Material, corrosion            | Steel, zinc-plated  |
| In-service temperature – range | -40 - 80 °C   |
| Installation direction         | All   |

These are abbreviated instructions which may vary according to the application.

| Recommended | load | (kN), | safety | factor(v | ∤)=5 |
|-------------|------|-------|--------|----------|------|
|             |      |       |        |          |      |

| Model                                  | Size               | 4/10 | 5/10 | 5/5-<br>5/15 | 6/10-<br>6/25 | 6/30-<br>6/40 | 8/10 | 8/10-<br>8/40 | 8/60-<br>8/100 |
|--|--------------------|------|------|--------------|---------------|---------------|------|---------------|----------------|
| HPS-1 at concrete 30 N/mm <sup>2</sup> | Tensile Load, Nrec | 0.05 | 0.10 | 0.15         | 0.25          | 0.25          | 0.30 | 0.40          | 0.40           |
|  | Shear Load, Vrec   | 0.15 | 0.30 | 0.35         | 0.55          | 0.35          | 0.50 | 0.90          | 0.50           |
| HPS-1 at<br>AAC<br>block <sup>2)</sup> | Tensile Load, Nrec | -    | -    | 0.08         | 0.10          | 0.10          | -    | 0.15          | 0.15           |
|  | Shear Load, Vrec   | -    | -    | 0.10         | 0.12          | 0.10          | -    | 0.30          | 0.20           |

- 1) All the data applies to no edge distance, spacing and other influences 2) Holes must be produced by rotary drilling only 3) For detail design method, please refer to Fastening Technology Manual

## HPS-1 (With galvanized screw min. 5 µm)



| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Drilling depth | Fastening thickness | Sales pack quantity | Item number          |
|----------------------|-------------|---------------|--------------------|----------------|---------------------|---------------------|----------------------|
| HPS-1 4/0X20         | M4          | 22 mm         | 4 mm               | 25 mm          | 2 mm                | 250 pc              | 2603691)             |
| HPS-1 5/0X20         | M5          | 22 mm         | 5 mm               | 25 mm          | 2 mm                | 250 pc              | 260395 <sup>1)</sup> |
| HPS-1 5/5X25         | M5          | 25 mm         | 5 mm               | 30 mm          | 5 mm                | 200 pc              | 2603471)             |
| HPS-1 5/10X30        | M5          | 27 mm         | 5 mm               | 30 mm          | 10 mm               | 200 pc              | 230515               |
| HPS-1 5/15X35        | M5          | 37 mm         | 5 mm               | 30 mm          | 15 mm               | 200 pc              | 260348               |
| HPS-1 6/0X25         | M6          | 27 mm         | 6 mm               | 40 mm          | 2 mm                | 150 pc              | 238159¹)             |
| HPS-1 6/5X30         | M6          | 32 mm         | 6 mm               | 40 mm          | 5 mm                | 150 pc              | 2603491)             |
| HPS-1 6/10X35        | M6          | 37 mm         | 6 mm               | 40 mm          | 10 mm               | 150 pc              | 230516               |
| HPS-1 6/15X40        | M6          | 42 mm         | 6 mm               | 40 mm          | 15 mm               | 150 pc              | 260350               |
| HPS-1 6/25X50        | M6          | 52 mm         | 6 mm               | 40 mm          | 25 mm               | 100 pc              | 260351               |
| HPS-1 6/30X55        | M6          | 57 mm         | 6 mm               | 40 mm          | 30 mm               | 100 pc              | 230517               |
| HPS-1 6/40X65        | M6          | 67 mm         | 6 mm               | 40 mm          | 40 mm               | 100 pc              | 260352               |
| HPS-1 8/0X25         | M8          | 33 mm         | 8 mm               | 50 mm          | 2 mm                | 100 pc              | 238160¹)             |
| HPS-1 8/10X40        | M8          | 43 mm         | 8 mm               | 50 mm          | 10 mm               | 100 pc              | 260353               |
| HPS-1 8/20X50        | M8          | 53 mm         | 8 mm               | 50 mm          | 20 mm               | 50 pc               | 230518               |
| HPS-1 8/30X60        | M8          | 63 mm         | 8 mm               | 50 mm          | 30 mm               | 50 pc               | 260354               |
| HPS-1 8/40X70        | M8          | 73 mm         | 8 mm               | 50 mm          | 40 mm               | 50 pc               | 230519               |
| HPS-1 8/60X90        | M8          | 93 mm         | 8 mm               | 50 mm          | 60 mm               | 50 pc               | 260355               |
| HPS-1 8/80X110       | M8          | 113 mm        | 8 mm               | 50 mm          | 80 mm               | 50 pc               | 260356¹)             |
| HPS-1 8/100X130      | M8          | 133 mm        | 8 mm               | 50 mm          | 100 mm              | 100 pc              | 2603671)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

## 8

## HPS-1 R (With stainless steel screw A2)





| Ordering designation | Anchor size | Anchor length | Drill bit diameter | Drilling depth | Fastening thickness | Sales pack quantity | Item number          |
|----------------------|-------------|---------------|--------------------|----------------|---------------------|---------------------|----------------------|
| HPS-1R 5/10X30       | M5          | 32 mm         | 5 mm               | 30 mm          | 10 mm               | 200 pc              | 230524               |
| HPS-1R 5/15X35       | M5          | 37 mm         | 5 mm               | 30 mm          | 15 mm               | 200 pc              | 2603581)             |
| HPS-1R 6/0X25        | M6          | 27 mm         | 6 mm               | 40 mm          | 2 mm                | 150 pc              | 238161¹)             |
| HPS-1R 6/5X30        | M6          | 32 mm         | 6 mm               | 40 mm          | 5 mm                | 150 pc              | 2603591)             |
| HPS-1R 6/10X35       | M6          | 37 mm         | 6 mm               | 40 mm          | 10 mm               | 150 pc              | 2305251)             |
| HPS-1R 6/15X40       | M6          | 42 mm         | 6 mm               | 40 mm          | 15 mm               | 100 pc              | 260360               |
| HPS-1R 6/25X50       | M6          | 52 mm         | 6 mm               | 40 mm          | 25 mm               | 100 pc              | 260361 <sup>1)</sup> |
| HPS-1R 6/40X65       | M6          | 67 mm         | 6 mm               | 40 mm          | 40 mm               | 100 pc              | 2603621)             |
| HPS-1R 8/30X60       | M8          | 63 mm         | 8 mm               | 50 mm          | 30 mm               | 50 pc               | 2603641)             |
| HPS-1R 8/60X90       | M8          | 93 mm         | 8 mm               | 50 mm          | 60 mm               | 50 pc               | 2603651)             |
| HPS-1R 8/80X110      | M8          | 113 mm        | 8 mm               | 50 mm          | 80 mm               | 50 pc               | 260366¹)             |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



## Light-duty anchor HLD



## **BASE MATERIALS**

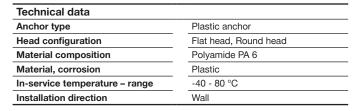
- Concrete (uncracked)
- Drywall
- Masonry (hollow)

#### **APPLICATIONS**

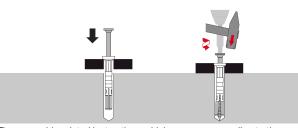
- Fastening on low-strength materials with cavities for use with standard wood screws
- Anchoring in perforated brick or block, drywall, concrete

#### **ADVANTAGES**

- The wings spring out and adapt to all materials
- Three convenient sizes for use in a variety of hollow base materials from 1/4" drywall to hollow block
- Ribs on the body help prevent the anchor spinning during







These are abbreviated instructions which may vary according to the application.

Recommended load (kN), safety factor(γ)=5

| Model                      | Size               | Working<br>principle | HLD 2 | HLD 3 | HLD 4 |
|----------------------------|--------------------|----------------------|-------|-------|-------|
| Concrete at                | Tensile Load, Nrec | - C -                | 0.25  | 0.40  | 0.50  |
| 15N/mm²                    | Shear Load, Vrec   |                      | 0.25  | 0.40  | 0.50  |
| Fibre reinforced           | Tensile Load, Nrec | - A -                | 0.06  | -     | -     |
| gypsum panel<br>12.5mm     | Shear Load, Vrec   |                      | 0.06  | -     | -     |
| Fibre reinforced           | Tensile Load, Nrec |                      | -     | 0.12  | -     |
| gypsum panel<br>2 x 12.5mm | Shear Load, Vrec   | - A -                | -     | 0.12  | -     |
| Hollow brick               | Tensile Load, Nrec | . A / B              | 0.15  | 0.15  | -     |
| HOHOW BRICK                | Shear Load, Vrec   | - A/B -              | 0.15  | 0.15  | -     |

1) All the data applies to no edge distance, spacing and other influences 2) For detail design method, please refer to Fastening Technology Manual



| Ordering designation | Anchor size | Drill bit diameter | Drilling depth | Sales pack quantity | Item number |
|----------------------|-------------|--------------------|----------------|---------------------|-------------|
| HLD 2                | 10 mm       | 10 mm              | 50 mm          | 150 pc              | 335506      |
| HLD 3                | 10 mm       | 10 mm              | 56 mm          | 100 pc              | 335507      |
| HLD 4                | 10 mm       | 10 mm              | 66 mm          | 100 pc              | 335508      |

## Hoist anchor point HAP 1.15





#### **APPLICATIONS**

Designed for load lifting applications

#### **ADVANTAGES**

- No limitations in load directions, also for use on the wall
- Compact design and low profile
- Two or more HAP 1.15 can be combined to increase the total WLL
- Design meets application requirements for dynamic loads in any direction (dynamic safety factor = 1.8)
- HAP 1.15 is designed for use with standard HST3 M12 anchors
- Supplied pre-assembled (one piece), no need to assemble individual components

| Technical data                 |                       |
|--------------------------------|-----------------------|
| Anchor type                    | Plastic anchor        |
| Head configuration             | Flat head, Round head |
| Material composition           | Polyamide PA 6        |
| Material, corrosion            | Plastic               |
| In-service temperature – range | -40 - 80 °C           |
| Installation direction         | Wall                  |



Hoist anchor points



|          | Sales pack quantity | Item number |
|----------|---------------------|-------------|
| HAP 1.15 | 2 pc                | 2032179     |

**Technical data** 

tester type

Dispenser, setting tool, accessory,



## Stone undercut anchor HSU-R





| Technical data       |                     |
|----------------------|---------------------|
| Material composition | Steel, A4 (SS316)   |
| Head configuration   | Externally threaded |

**Order Now** 



#### **BASE MATERIALS**

Natural Stone

#### **APPLICATIONS**

Stone cladding fixing

#### **ADVANTAGES**

- Easy installation
- Head marking for easy identification
- Gauge for checking drill hole geometry
- Setting mark to verify undercut completion

## HSU-R (A4 stainless steel)



 $<sup>^{\</sup>scriptsize 1)}$  For detailed stock availability and lead time information please contact your Hilti representative.



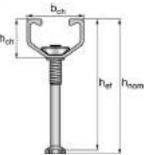
## **HSU-R** setting tools and accessories

| Ordering designation               | Sales pack quantity | Item number |
|------------------------------------|---------------------|-------------|
| Setting tool HSU ST-G M6 manual    | 1 pc                | 21794521)   |
| Setting tool HSU ST-G M8 manual    | 1 pc                | 2179453     |
| Drill bit HSU CDB 11/13.5 conveyor | 1 pc                | 2179456     |
| Drill bit HSU CDB 13/15.5 conveyor | 1 pc                | 2179457     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.

#### **Anchor channel HAC**







#### **APPLICATIONS**

- Fastening curtain wall brackets
- Fastening elevator guide rail brackets for lift car and counter-weight
- Fastening elevator slide door and landing sill
- Fastening M&E system with demanding requirements in terms of flexibility and dust or noise reduction e.g. data center

#### **ADVANTAGES**

- Innovative V-shape provides high load resistance and close edge distances
- Faster installation of building services than with traditional anchor fastening method
- Dustless and noiseless fastening method
- Flexibility of use throughout the whole building life cycle

| Technical data           |                           |
|--------------------------|---------------------------|
| Base material            | Concrete                  |
| Environmental conditions | Indoor, damp conditions   |
| Material composition     | Steel, Hot-dip galvanized |

#### **HAC 40**



| Ordering designation | Length, Ich | Number of anchors | Anchor distance | Standard embedment depth, hef | Sales pack quantity | Item number           |
|----------------------|-------------|-------------------|-----------------|-------------------------------|---------------------|-----------------------|
| HAC-40 91/200 F      | 200 mm      | 2                 | 150 mm          | 91 mm                         | 1 pc                | 2122491 <sup>1)</sup> |
| HAC-40 91/350 F      | 350 mm      | 3                 | 150 mm          | 91 mm                         | 1 pc                | 2122493               |
| HAC-40 91/550 F      | 550 mm      | 3                 | 250 mm          | 91 mm                         | 1 pc                | 2122495               |
| HAC-40 91/1050 F     | 1050 mm     | 5                 | 250 mm          | 91 mm                         | 1 pc                | 21224971)             |
| HAC-40 91/1300 F     | 1300 mm     | 6                 | 250 mm          | 91 mm                         | 1 pc                | 2122498 <sup>1)</sup> |
| HAC-40 91/1550 F     | 1550 mm     | 7                 | 250 mm          | 91 mm                         | 1 pc                | 21224991)             |
| HAC-40 91/1800 F     | 1800 mm     | 8                 | 250 mm          | 91 mm                         | 1 pc                | 2122530 <sup>1)</sup> |
| HAC-40 91/2050 F     | 2050 mm     | 9                 | 250 mm          | 91 mm                         | 1 pc                | 2122531 <sup>1)</sup> |
| HAC-40 91/2300 F     | 2300 mm     | 10                | 250 mm          | 91 mm                         | 1 pc                | 21225321)             |
| HAC-40 91/5800 F     | 5800 mm     | 24                | 250 mm          | 91 mm                         | 1 pc                | 2122536 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

#### **HAC 50**

|                      |             |                   |                 |                               | _                   |             |
|----------------------|-------------|-------------------|-----------------|-------------------------------|---------------------|-------------|
| Ordering designation | Length, Ich | Number of anchors | Anchor distance | Standard embedment depth, hef | Sales pack quantity | Item number |
| HAC-50 106/200 F     | 200 mm      | 2                 | 150 mm          | 106 mm                        | 1 pc                | 21225371)   |
| HAC-50 106/350 F     | 350 mm      | 3                 | 150 mm          | 106 mm                        | 1 pc                | 2122539     |
| HAC-50 106/450 F     | 450 mm      | 3                 | 200 mm          | 106 mm                        | 1 pc                | 21225401)   |
| HAC-50 106/550 F     | 550 mm      | 3                 | 250 mm          | 106 mm                        | 1 pc                | 21225411)   |
| HAC-50 106/1050 F    | 1050 mm     | 5                 | 250 mm          | 106 mm                        | 1 pc                | 21225431)   |
| HAC-50 106/2300 F    | 2300 mm     | 10                | 250 mm          | 106 mm                        | 1 pc                | 21225481)   |
| HAC-50 106/5800 F    | 5800 mm     | 24                | 250 mm          | 106 mm                        | 1 pc                | 21225531)   |

 $<sup>^{1)}</sup>$  This is a non-stock item. For detailed lead time information please contact your Hilti representative.



## **HAC 60**

| Ordering designation | Length, Ich | Number of anchors | Anchor distance | Standard embedment depth, her | Sales pack quantity | Item number |
|----------------------|-------------|-------------------|-----------------|-------------------------------|---------------------|-------------|
| HAC-60 148/350 F     | 350 mm      | 3                 | 150 mm          | 148 mm                        | 1 pc                | 431851      |
| HAC-60 148/450 F     | 450 mm      | 3                 | 200 mm          | 148 mm                        | 1 pc                | 4318521)    |
| HAC-60 148/550 F     | 550 mm      | 3                 | 250 mm          | 148 mm                        | 1 pc                | 431853¹)    |
| HAC-60 148/1050 F    | 1050 mm     | 5                 | 250 mm          | 148 mm                        | 1 pc                | 4318541)    |
| HAC-60 148/2300 F    | 2300 mm     | 10                | 250 mm          | 148 mm                        | 1 pc                | 4318551)    |
| HAC-60 148/5800 F    | 5800 mm     | 24                | 250 mm          | 148 mm                        | 1 pc                | 431856¹)    |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

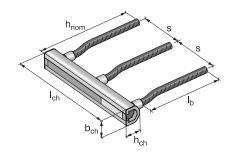
## **HAC 70**

| Ordering designation | Length, Ich | Number of anchors | Anchor distance | Standard embedment depth, hef | Sales pack quantity | Item number          |
|----------------------|-------------|-------------------|-----------------|-------------------------------|---------------------|----------------------|
| HAC-70 175/350 F     | 350 mm      | 3                 | 150 mm          | 175 mm                        | 1 pc                | 431861               |
| HAC-70 175/450 F     | 450 mm      | 3                 | 200 mm          | 175 mm                        | 1 pc                | 431862               |
| HAC-70 175/550 F     | 550 mm      | 3                 | 250 mm          | 175 mm                        | 1 pc                | 431863¹)             |
| HAC-70 175/1050 F    | 1050 mm     | 5                 | 250 mm          | 175 mm                        | 1 pc                | 431864 <sup>1)</sup> |
| HAC-70 175/2300 F    | 2300 mm     | 10                | 250 mm          | 175 mm                        | 1 pc                | 4318651)             |
| HAC-70 175/5800 F    | 5800 mm     | 24                | 250 mm          | 175 mm                        | 1 pc                | 4318661)             |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

## **Anchor Channel - Corner Fixing HAC-CRFoS**





#### **APPLICATIONS**

• Fastening curtain wall brackets in corner

#### **ADVANTAGES**

- No welding is required during the installation
- Design in pair for easy installation into formwork (traditional welded corner has difficulty to be inserted into the rebar cage)
- New type of protective, environmentally friendly foam insert (LDPE) and end caps seal the channel effectively, preventing concrete slurry from entering the channel

| Technical data           |                                     |
|--------------------------|-------------------------------------|
| Environmental conditions | Indoor, damp conditions             |
| Material composition     | Steel, Hot-dip galvanized (channel) |



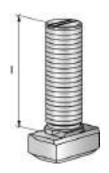
| Ordering designation   | Channel -<br>Profile<br>Height, h ch | Channel -<br>Profile<br>Width, b ch | Length, I ch | Number of rebar | Rebar Leg<br>Diameter | lb ,   | Effective<br>embedment<br>depth, h <sub>nom</sub> | Sales pack quantity | Item number |
|------------------------|--------------------------------------|-------------------------------------|--------------|-----------------|-----------------------|--------|---|---------------------|-------------|
| HAC-40 372/350 F CRFoS | 31 mm                                | 41.9 mm                             | 350 mm       | 3               | Y10                   | 325 mm | 372 mm  | 1 pc                | 20629451)   |
| HAC-40 415/350 F CRFoS | 35.5 mm                              | 43.4 mm                             | 350 mm       | 3               | Y12                   | 360 mm | 415 mm  | 1 pc                | 20704351)   |
| HAC-40 444/350 F CRFoS | 40 mm                                | 45.4 mm                             | 350 mm       | 3               | Y16                   | 380 mm | 444 mm  | 1 pc                | 2070268     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



## T-head bolt HBC-C





#### **APPLICATIONS**

For use with HAC-40 to HAC-70 anchor channels

#### **ADVANTAGES**

- Simplification of the range available Only one universal bolt type needed to cover HAC-40 to HAC-70 anchor channels
- European approval according to latest technical specifications
- Dustless and noiseless fastening method







## Hot-dip galvanized HBC-C

| Technical data           |   |
|--------------------------|---|
| Environmental conditions | Indoor, damp conditions                           |
| Material composition     | Steel, 8.8 grade, hot-dip galvanized (min. 45 µm) |
| Material, corrosion      | Steel, sherardized / hot-dip galvanized           |





| Ordering designation | Anchor size | Useable thread length* | Bolt length, I | Sales pack quantity | Item number |
|----------------------|-------------|------------------------|----------------|---------------------|-------------|
| HBC-C M12x60 8.8F    | M12         | 51 mm                  | 60 mm          | 100 pc              | 2095646     |
| HBC-C M12x80 8.8F    | M12         | 71 mm                  | 80 mm          | 100 pc              | 2095647     |
| HBC-C M12x100 8.8F   | M12         | 91 mm                  | 100 mm         | 100 pc              | 20956481)   |
| HBC-C M16x60 8.8F    | M16         | 50 mm                  | 60 mm          | 100 pc              | 2095650     |
| HBC-C M16x80 8.8F    | M16         | 70 mm                  | 80 mm          | 50 pc               | 2095651     |
| HBC-C M16x100 8.8F   | M16         | 90 mm                  | 100 mm         | 50 pc               | 2095652     |
| HBC-C M20x60 8.8F    | M20         | 48 mm                  | 60 mm          | 50 pc               | 20956531)   |
| HBC-C M20x80 8.8F    | M20         | 68 mm                  | 80 mm          | 50 pc               | 20956541)   |
| HBC-C M20x100 8.8F   | M20         | 88 mm                  | 100 mm         | 50 pc               | 20956551)   |

This is a non-stock item. For detailed lead time information please contact your Hilti representative.
 Usable thread length measures the bolt length protruded after inserted the HBC-C into the HAC channel

## **Anchor channel HAC-C**



#### **APPLICATIONS**

- Fastening of external cladding bracket e.g in wet zone
- Fastening of M&E services in outdoor or corrosive conditions

## **(€** ■

#### **ADVANTAGES**

- Special end caps with nail holes to ease installation of T-head holts
- Dustless and noiseless fastening method
- Flexibility of use throughout the whole building life cycle

| Technical data           |   |
|--------------------------|---|
| Base material            | Concrete                                  |
| Environmental conditions | Outdoor                                   |
| Material composition     | Hop-dip galvanized and stainless steel A4 |



## **HAC-C (A4 stainless steel)**

| Ordering designation | T-head bolt size | Length, Ich | Number of anchors | Standard<br>embedment depth,<br>hef | Sales pack quantity | Item number |
|----------------------|------------------|-------------|-------------------|-------------------------------------|---------------------|-------------|
| HAC-C 40/22-300-A4   | 40/22            | 300         | 2                 | 79 mm                               | 1 pc                | 21702661)   |
| HAC-C 40/22-350-A4   | 40/22            | 350         | 3                 | 79 mm                               | 1 pc                | 2170267     |
| HAC-C 40/22-400-A4   | 40/22            | 400         | 3                 | 79 mm                               | 1 pc                | 21702681)   |
| HAC-C 40/22-450-A4   | 40/22            | 450         | 3                 | 79 mm                               | 1 pc                | 21702691)   |
| HAC-C 40/22-550-A4   | 40/22            | 550         | 3                 | 79 mm                               | 1 pc                | 21703601)   |
| HAC-C 40/22-800-A4   | 40/22            | 800         | 4                 | 79 mm                               | 1 pc                | 21703611)   |
| HAC-C 40/22-1050-A4  | 40/22            | 1050        | 5                 | 79 mm                               | 1 pc                | 2170362     |
| HAC-C 40/22-1300-A4  | 40/22            | 1300        | 6                 | 79 mm                               | 1 pc                | 2170363     |
| HAC-C 40/22-1550-A4  | 40/22            | 1550        | 7                 | 79 mm                               | 1 pc                | 21703641)   |
| HAC-C 50/30-300-A4   | 50/30            | 300         | 2                 | 94 mm                               | 1 pc                | 2170395     |
| HAC-C 50/30-350-A4   | 50/30            | 350         | 3                 | 94 mm                               | 1 pc                | 2170396     |
| HAC-C 50/30-400-A4   | 50/30            | 400         | 3                 | 94 mm                               | 1 pc                | 21703971)   |
| HAC-C 50/30-450-A4   | 50/30            | 450         | 3                 | 94 mm                               | 1 pc                | 21703981)   |
| HAC-C 50/30-550-A4   | 50/30            | 550         | 3                 | 94 mm                               | 1 pc                | 2170399     |
| HAC-C 50/30-800-A4   | 50/30            | 800         | 4                 | 94 mm                               | 1 pc                | 21704001)   |
| HAC-C 50/30-1050-A4  | 50/30            | 1050        | 5                 | 94 mm                               | 1 pc                | 2170401     |
| HAC-C 50/30-1300-A4  | 50/30            | 1300        | 6                 | 94 mm                               | 1 pc                | 2170402     |
| HAC-C 50/30-1550-A4  | 50/30            | 1550        | 7                 | 94 mm                               | 1 pc                | 2170403     |
| HAC-C 52/34-300-A4   | 52/34            | 300         | 2                 | 155 mm                              | 1 pc                | 21702561)   |
| HAC-C 52/34-350-A4   | 52/34            | 350         | 3                 | 155 mm                              | 1 pc                | 2170257     |
| HAC-C 52/34-400-A4   | 52/34            | 400         | 3                 | 155 mm                              | 1 pc                | 21702581)   |
| HAC-C 52/34-450-A4   | 52/34            | 450         | 3                 | 155 mm                              | 1 pc                | 21702591)   |
| HAC-C 52/34-550-A4   | 52/34            | 550         | 3                 | 155 mm                              | 1 pc                | 2170410     |
| HAC-C 52/34-800-A4   | 52/34            | 800         | 4                 | 155 mm                              | 1 pc                | 2170411     |
| HAC-C 52/34-1050-A4  | 52/34            | 1050        | 5                 | 155 mm                              | 1 pc                | 2170412     |

<sup>&</sup>lt;sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



## **HAC-C** (Hot-dip galvanized)

| Ordering designation | T-head bolt size | Length, Ich | Number of anchors | Standard<br>embedment depth,<br>hef | Sales pack quantity | Item number           |
|----------------------|------------------|-------------|-------------------|-------------------------------------|---------------------|-----------------------|
| HAC-C 40/22-300-F    | 40/22            | 300         | 2                 | 79 mm                               | 1 pc                | 21684721)             |
| HAC-C 40/22-350-F    | 40/22            | 350         | 3                 | 79 mm                               | 1 pc                | 2168473               |
| HAC-C 40/22-400-F    | 40/22            | 400         | 3                 | 79 mm                               | 1 pc                | 21684741)             |
| HAC-C 40/22-450-F    | 40/22            | 450         | 3                 | 79 mm                               | 1 pc                | 21684751)             |
| HAC-C 40/22-550-F    | 40/22            | 550         | 3                 | 79 mm                               | 1 pc                | 21684761)             |
| HAC-C 40/22-800-F    | 40/22            | 800         | 4                 | 79 mm                               | 1 pc                | 21684771)             |
| HAC-C 40/22-1050-F   | 40/22            | 1050        | 5                 | 79 mm                               | 1 pc                | 2168478               |
| HAC-C 40/22-1300-F   | 40/22            | 1300        | 6                 | 79 mm                               | 1 pc                | 2168479               |
| HAC-C 40/22-1550-F   | 40/22            | 1550        | 7                 | 79 mm                               | 1 pc                | 21684801)             |
| HAC-C 50/30-300-F    | 50/30            | 300         | 2                 | 94 mm                               | 1 pc                | 2168524               |
| HAC-C 50/30-350-F    | 50/30            | 350         | 3                 | 94 mm                               | 1 pc                | 2168525               |
| HAC-C 50/30-400-F    | 50/30            | 400         | 3                 | 94 mm                               | 1 pc                | 2168526 <sup>1)</sup> |
| HAC-C 50/30-450-F    | 50/30            | 450         | 3                 | 94 mm                               | 1 pc                | 21685271)             |
| HAC-C 50/30-550-F    | 50/30            | 550         | 3                 | 94 mm                               | 1 pc                | 2168528               |
| HAC-C 50/30-800-F    | 50/30            | 800         | 4                 | 94 mm                               | 1 pc                | 21685291)             |
| HAC-C 50/30-1050-F   | 50/30            | 1050        | 5                 | 94 mm                               | 1 pc                | 2168530               |
| HAC-C 50/30-1300-F   | 50/30            | 1300        | 6                 | 94 mm                               | 1 pc                | 2168531               |
| HAC-C 50/30-1550-F   | 50/30            | 1550        | 7                 | 94 mm                               | 1 pc                | 2168532               |
| HAC-C 52/34-300-F    | 52/34            | 300         | 2                 | 155 mm                              | 1 pc                | 21685421)             |
| HAC-C 52/34-350-F    | 52/34            | 350         | 3                 | 155 mm                              | 1 pc                | 2168543               |
| HAC-C 52/34-400-F    | 52/34            | 400         | 3                 | 155 mm                              | 1 pc                | 21685441)             |
| HAC-C 52/34-450-F    | 52/34            | 450         | 3                 | 155 mm                              | 1 pc                | 21685451)             |
| HAC-C 52/34-550-F    | 52/34            | 550         | 3                 | 155 mm                              | 1 pc                | 2168546               |
| HAC-C 52/34-800-F    | 52/34            | 800         | 4                 | 155 mm                              | 1 pc                | 21685471)             |
| HAC-C 52/34-1050-F   | 52/34            | 1050        | 5                 | 155 mm                              | 1 pc                | 2168548               |

HAC-C 52/34-1050-F | 52/34 | 1050 | 5

1) For detailed stock availability and lead time information please contact your Hilti representative.

#### **Anchor channel HAC-C-P**



#### **APPLICATIONS**

- Fastening curtain wall façade brackets to concrete slabs
- Fastening overhead MEP installations and equipment
- Fastening infrastructure in tunnels, including safety equipment and overhead lines (curved and stainless steel versions available)
- Creating adjustable, retrofittable fastening points in concrete
- Fastening in lift shafts, such as fixing guiderails, sliding doors or divider beams

#### **ADVANTAGES**

- Upgraded load capacity higher static tension and shear values mean you can specify the same cast-in channels for virtually any loading
- Engineering and software support you can use Hilti PROFIS
   Anchor Channel software and our engineering services team to
   streamline your design work
- Designed for high-speed installation end caps with nail holes, one-pull filler foam and many other features help to make these anchor channels faster and easier on-site
- Available in stainless steel and hot-dip galvanised versions helping to provide corrosion protection as needed for specific environmental conditions

| Technical data           |                           |
|--------------------------|---------------------------|
| Base material            | Concrete                  |
| Environmental conditions | Outdoor                   |
| Material composition     | Steel, A4 stainless steel |





#### **HAC-C-P (A4 stainless steel)**

| Ordering designation  | T-head bolt size | Length, Ich | Number of anchors | Standard<br>embedment depth,<br>hef | Sales pack quantity | Item number |
|-----------------------|------------------|-------------|-------------------|-------------------------------------|---------------------|-------------|
| HAC-C-P 40/22 300 A4  | 40/22            | 300         | 2                 | 91 mm                               | 1 pc                | 2277367     |
| HAC-C-P 40/22 350 A4  | 40/22            | 350         | 3                 | 91 mm                               | 1 pc                | 2277368     |
| HAC-C-P 40/22 400 A4  | 40/22            | 400         | 3                 | 91 mm                               | 1 pc                | 2277369     |
| HAC-C-P 40/22 450 A4  | 40/22            | 450         | 3                 | 91 mm                               | 1 pc                | 2277370     |
| HAC-C-P 40/22 550 A4  | 40/22            | 550         | 3                 | 91 mm                               | 1 pc                | 2277371     |
| HAC-C-P 40/22 1050 A4 | 40/22            | 1050        | 5                 | 91 mm                               | 1 pc                | 2277372     |
| HAC-C-P 50/30 300 A4  | 50/30            | 300         | 2                 | 106 mm                              | 1 pc                | 2277388     |
| HAC-C-P 50/30 350 A4  | 50/30            | 350         | 3                 | 106 mm                              | 1 pc                | 2277389     |
| HAC-C-P 50/30 450 A4  | 50/30            | 450         | 3                 | 106 mm                              | 1 pc                | 2277390     |
| HAC-C-P 50/30 550 A4  | 50/30            | 550         | 3                 | 106 mm                              | 1 pc                | 2277391     |
| HAC-C-P 50/30 1050 A4 | 50/30            | 1050        | 5                 | 106 mm                              | 1 pc                | 2277392     |



## **HAC-C-P** (Hot-dip galvanized)

| Ordering designation | T-head bolt size | Length, Ich | Number of anchors | Standard<br>embedment depth,<br>hef | Sales pack quantity | Item number |
|----------------------|------------------|-------------|-------------------|-------------------------------------|---------------------|-------------|
| HAC-C-P 40/22 300 F  | 40/22            | 300         | 2                 | 91 mm                               | 1 pc                | 2277352     |
| HAC-C-P 40/22 350 F  | 40/22            | 350         | 3                 | 91 mm                               | 1 pc                | 2277353     |
| HAC-C-P 40/22 400 F  | 40/22            | 400         | 3                 | 91 mm                               | 1 pc                | 2277354     |
| HAC-C-P 40/22 450 F  | 40/22            | 450         | 3                 | 91 mm                               | 1 pc                | 2277355     |
| HAC-C-P 40/22 550 F  | 40/22            | 550         | 3                 | 91 mm                               | 1 pc                | 2277356     |
| HAC-C-P 40/22 800 F  | 40/22            | 800         | 4                 | 91 mm                               | 1 pc                | 2277357     |
| HAC-C-P 40/22 1050 F | 40/22            | 1050        | 5                 | 91 mm                               | 1 pc                | 2277358     |
| HAC-C-P 40/22 1300 F | 40/22            | 1300        | 6                 | 91 mm                               | 1 pc                | 2277359     |
| HAC-C-P 40/22 1550 F | 40/22            | 1550        | 7                 | 91 mm                               | 1 pc                | 2277360     |
| HAC-C-P 50/30 300 F  | 50/30            | 300         | 2                 | 106 mm                              | 1 pc                | 2277377     |
| HAC-C-P 50/30 350 F  | 50/30            | 350         | 3                 | 106 mm                              | 1 pc                | 2277378     |
| HAC-C-P 50/30 450 F  | 50/30            | 450         | 3                 | 106 mm                              | 1 pc                | 2277379     |
| HAC-C-P 50/30 550 F  | 50/30            | 550         | 3                 | 106 mm                              | 1 pc                | 2277380     |
| HAC-C-P 50/30 800 F  | 50/30            | 800         | 4                 | 106 mm                              | 1 pc                | 2277381     |
| HAC-C-P 50/30 1050 F | 50/30            | 1050        | 5                 | 106 mm                              | 1 pc                | 2277382     |

#### T-head bolt HBC



#### **APPLICATIONS**

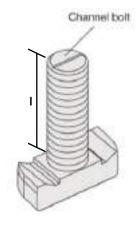
• For use with HAC-C stainless steel anchor channels

#### **ADVANTAGES**

- European approval according to latest technical specifications
- Dustless and noiseless fastening method

| Technical data           |   |
|--------------------------|---|
| Environmental conditions | Outdoor                                   |
| Material composition     | Hop-dip galvanized and stainless steel A4 |

HBC-40/22 and HBC-40/22-N: Suitable for profies HAC-C(-P) 40/22 HBC-50/30 and HBC-50/30-N: Suitable for profiles HAC-C (-P) 50/30, 52/34



## HBC (A4 stainless steel)

| Ordering designation     | Anchor size | Usable thread length | Bolt length, I | Sales pack quantity | Item number           |
|--------------------------|-------------|----------------------|----------------|---------------------|-----------------------|
| HBC-C 40/22-M12x60 A4-70 | M12         | 36.7 mm              | 60 mm          | 50 pc               | 2169081               |
| HBC-C 40/22-M12x80 A4-70 | M12         | 56.7 mm              | 80 mm          | 25 pc               | 21690821)             |
| HBC-C 40/22-M16x60 A4-70 | M16         | 32.2 mm              | 60 mm          | 25 pc               | 2169084               |
| HBC-C 40/22-M16x80 A4-70 | M16         | 52.2 mm              | 80 mm          | 25 pc               | 2169085               |
| HBC-C 50/30-M16x60 A4-70 | M16         | 30.2 mm / 26.7 mm    | 60 mm          | 50 pc               | 2168809               |
| HBC-C 50/30-M16x80 A4-70 | M16         | 50.2 mm / 46.7 mm    | 80 mm          | 50 pc               | 2168810               |
| HBC-C 40/22-M20x60 A4-70 | M20         | 45 mm / 41.5 mm      | 80 mm          | 50 pc               | 2168814 <sup>1)</sup> |

 $<sup>^{1)}</sup>$  This is non-stock item. For detailed leadtime information, please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

## HBC (Grade 8.8, hot-dip galvanized)

| Ordering designation    | Anchor size | Usable thread length | Bolt length, I | Sales pack quantity | Item number           |
|-------------------------|-------------|----------------------|----------------|---------------------|-----------------------|
| HBC-40/22-N M12x60 8.8F | M12         | 36.7 mm              | 60 mm          | 50 pc               | 2169074               |
| HBC-40/22-N M12x80 8.8F | M12         | 56.7 mm              | 80 mm          | 25 pc               | 2169075               |
| HBC-40/22-N M16x60 8.8F | M16         | 32.2 mm              | 60 mm          | 25 pc               | 2169077               |
| HBC-40/22-N M16x80 8.8F | M16         | 52.2 mm              | 80 mm          | 25 pc               | 2169078               |
| HBC-50/30-N M16x60 8.8F | M16         | 30.2 mm / 26.7 mm    | 60 mm          | 50 pc               | 2168746               |
| HBC-50/30-N M16x80 8.8F | M16         | 50.2 mm / 46.7 mm    | 80 mm          | 50 pc               | 2168747               |
| HBC-50/30-N M20x60 8.8F | M20         | 45 mm / 41.5 mm      | 80 mm          | 50 pc               | 2168800 <sup>1)</sup> |

<sup>&</sup>lt;sup>1)</sup> This is non-stock item. For detailed leadtime information, please contact your Hilti representative.\*Usable thread length measures the bolt length protruded after inserted the HBC into the HAC channel.

Please visit Hilti website for the latest item numbers and related products

## HBC-N (Grade 8.8, hot-dip galvanized)

| Ordering designation    | Anchor size | Usable thread length | Bolt length, I | Sales pack quantity | Item number |
|-------------------------|-------------|----------------------|----------------|---------------------|-------------|
| HBC-40/22-N M16x60 8.8F | M16         | 48.5 mm              | 60 mm          | 25 pc               | 2169143     |
| HBC-40/22-N M16x80 8.8F | M16         | 68.5 mm              | 80 mm          | 25 pc               | 2169144     |
| HBC-50/30-N M16x60 8.8F | M16         | 48.5 mm              | 60 mm          | 25 pc               | 2169149     |
| HBC-50/30-N M16x80 8.8F | M16         | 68.5 mm              | 80 mm          | 25 pc               | 2169160     |
| HBC-50/30-N M20x60 8.8F | M20         | 44.5 mm              | 60 mm          | 50 pc               | 2168515     |
| HBC-50/30-N M20x80 8.8F | M20         | 64.5 mm              | 80 mm          | 50 pc               | 2168516     |

<sup>\*</sup>Usable thread length measures the bolt length protruded after inserted the HBC into the HAC channel.



## **Cast-in Socket HCS**



#### **BASE MATERIALS**

- Concrete
- GRC

#### **APPLICATIONS**

- Façade fixing: Louver, GRC & Cladding works
- Precast panel support fixing
- Cooking bench fixing

#### **ADVANTAGES**

- Simple to locate on formwork accurately
- Shallow embedment depth required
- No stress impose on the concrete during pouring
- Clear marking for inspection

| Technical data               |                                       |
|------------------------------|---------------------------------------|
| Head configuration           | Inner thread                          |
| Type of fastening            | Pre-fastening                         |
| HCS - Material Composition   | Free cutting steel 1215               |
| HCS - Material, Corrosion    | Zinc plating 5µ on free cutting steel |
| HCS-R - Material Composition | Steel, A4 (SS316)                     |



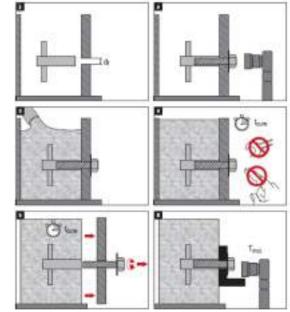
| Model          | Size               | M8  | M10 | M12 | M16  |
|----------------|--------------------|-----|-----|-----|------|
| HC6 (0 0)      | Tensile Load, Nrec | 3.0 | 4.2 | 5.8 | 6.9  |
| HCS (8.8)      | Shear Load, Vrec   | 4.3 | 7.1 | 9.7 | 12.3 |
| 1100 D (A4 70) | Tensile Load, Nrec | 3.0 | 4.2 | 5.8 | 6.9  |
| HCS-R (A4-70)  | Shear Load, Vrec   | 4.3 | 6.8 | 9.9 | 13.7 |

- Remarks:

  1) All the data applies to no edge distance, spacing and other influences.
- 2) The loading performance varies depends on the steel grade of the screw or rod used in the HCS.

  3) The bracket after HCS naming states the data for the steel grade of the screw or rod used.

  4) For detail design method please refer to Fastening Technology Manual.



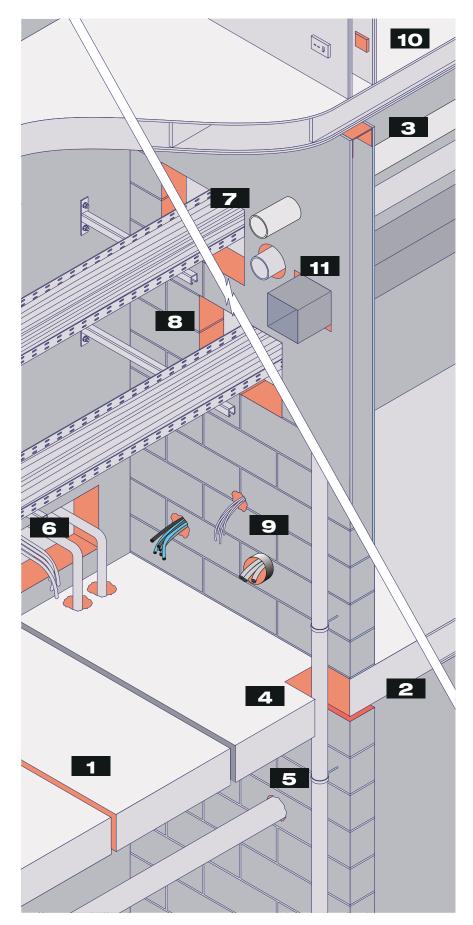
These are abbreviated instructions which may vary according to the application.

| Ordering designation | Overall<br>Anchor length | Outside<br>Diameter | Allowable<br>Screwing Depth | Effective<br>Anchorage<br>Depth | Max. tightening torque | Clearance hole | Sales pack quantity | Item number           |
|----------------------|--------------------------|---------------------|-----------------------------|---------------------------------|------------------------|----------------|---------------------|-----------------------|
| HCS M8x40            | 40 mm                    | 12 mm               | 10 / 21 mm                  | 29 mm                           | 8 Nm                   | 9 mm           | 100 pc              | 2123086¹)             |
| HCS M10x50           | 50 mm                    | 16 mm               | 12 / 23 mm                  | 36 mm                           | 15 Nm                  | 12 mm          | 50 pc               | 21230871)             |
| HCS M12x60           | 60 mm                    | 19 mm               | 14 / 26 mm                  | 45 mm                           | 25 Nm                  | 14 mm          | 50 pc               | 2123088 <sup>1)</sup> |
| HCS M16x70           | 70 mm                    | 22 mm               | 19 / 33 mm                  | 50 mm                           | 50 Nm                  | 18 mm          | 25 pc               | 2123089               |
| HCS-R M8x40          | 40 mm                    | 12 mm               | 10 / 21 mm                  | 29 mm                           | 8 Nm                   | 9 mm           | 100 pc              | 2123350 <sup>1)</sup> |
| HCS-R M10x50         | 50 mm                    | 16 mm               | 12 / 23 mm                  | 36 mm                           | 15 Nm                  | 12 mm          | 50 pc               | 2123351               |
| HCS-R M12x60         | 60 mm                    | 19 mm               | 14 / 26 mm                  | 45 mm                           | 25 Nm                  | 14 mm          | 50 pc               | 2123352 <sup>1)</sup> |
| HCS-R M16x70         | 70 mm                    | 22 mm               | 19 / 33 mm                  | 50 mm                           | 50 Nm                  | 18 mm          | 25 pc               | 21233531)             |



|  | Firestop Sealants, Sprays                                |          |
|--|--|----------|
|  | Flexible firestop sealant CP 606                         | Page 346 |
|  | Elastomeric silicone sealant CP 601S                     | Page 347 |
|  | High performance intumescent firestop sealant FS-ONE MAX | Page 348 |
|  | Firestop intumescent sealant CP 611A                     | Page 349 |
|  | Firestop joint spray CFS-SP WB                           | Page 351 |
| Carried Control  | Firestop Putties   |          |
|  | Firestop putty pad CP 617                                | Page 352 |
|  | Firestop cable disc CFS-D 1"                             | Page 353 |
| Berlin - Torris 10 March   | Firestop Foams   |          |
|  | Firestop foam CP 620                                     | Page 354 |
| The state of the s | Firestop foam CFS-F FX                                   | Page 355 |
|  |  |          |
|  | Firestop Block and Plug Systems                          |          |
| <u> </u>   | Firestop block CFS-BL                                    | Page 357 |
|  | Firestop composite sheet CFS-COS                         | Page 358 |
| p-states   | Firestop Coating Systems, Cushions and Mortars           |          |
|  | Firestop mortar CP 636                                   | Page 359 |
|  | Firestop board, coating CP 670                           | Page 360 |
|  | Firestop board CP 670                                    | Page 36  |
|  | Firestop cushion CP 651N                                 | Page 36  |
|  | Firestop Collars, Wraps and Bandages                     |          |
| ( ( ( )  | Firestop bandage CFS-B                                   | Page 360 |
|  | Firestop collar CP 643 N                                 | Page 36  |
|  | Firestop collar CP 644                                   | Page 36  |
|  | Firestop collar endless CFS-C EL                         | Page 36  |
|  | Firestop wrap strip CP 648-E                             | Page 36  |
|  |  |          |
| S CONTROL OF THE STATE OF THE S | Firestop Cast-In and Sleeve Devices                      |          |
|  | Firestop sleeve CFS-SL GA                                | Page 368 |
|  |  |          |
|  | CFS-CID Firestop cast-in device                          | Page 369 |
|  | CFS-CID Firestop cast-in device  Cable Protection        | Page 36  |





#### **Problem**

The illustration on the left indicates a range of typical problems facing the designer.

#### Construction may consist of:

- concrete
- · concrete block
- wood
- gypsum

#### The problem areas are:

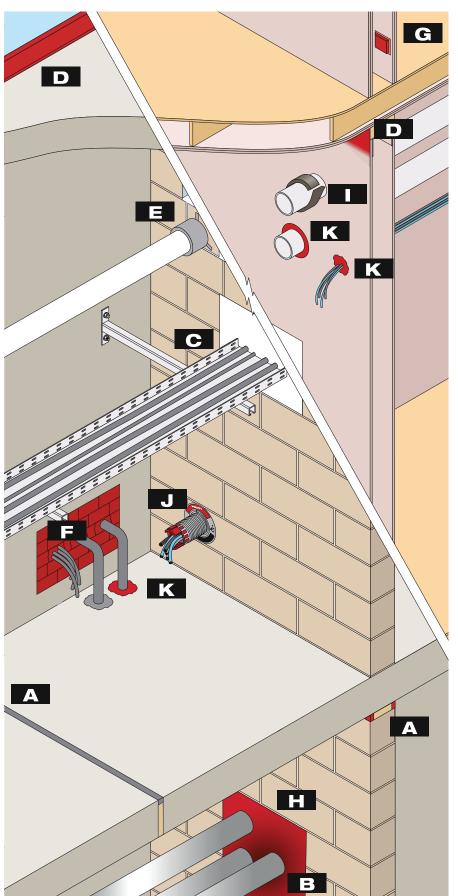
- Movement joints
- Rigid or low movement joints
- Head of wall and perimeter joints
- 4 Metal
- 5 Plastic pipes
- Multiple penetrations, pipes and/ or cables
- of opening during construction, or temporary sealing allowing additional cables to be installed subsequently)
- **B** Cable trays (with permanent sealing of opening during construction)
- Cables (single or bundled)
- 10 Electrical boxes
- 11 Heating/ventilation/air conditioning

## Fire resistance rating

To help prevent the rapid spread of fire within a building, certain walls, floors and joints are required to meet a specific fire resistance rating — the period of time during which a building component has been tested to confine a fire or continue to perform a structural function or both. Through-penetrations and joints created during the construction process require the installation of firestop systems in order to bring the wall or floor back up to its or orginal fire-rating.

#### **Firestopping**

It is essential that every penetration or joint in a fire-rated wall or floor is adequately protected by sealing — or "firestopping" — such that the building componet is restored to its original fire-rated condition in order to maintain compartmentalization. The quality and excellence of Hilti Firestop Products help ensure that fire, smoke and toxic gases are contained to reduce the tragic loss of human life and damage to property.



## **Hilti Firestop Solutions**

The illustration on the left provides a basic guide to the range of Hilti Firestop products available for the applications shown.

# **Building Construction& Façade Application**

- A Flexible Firestop Sealant (CP 606/601S)
- Firestop Mortar (CP 636)/ Firestop composite sheet (CFS-COS)
- Firestop Board (CP 670)
- Firestop Joint Spray (CFS-SP WB)

## Mechanical & Eelectrical Application

- Firestop Collar (CP 643N/644/CFS-C EL)
- Firestop Block (CFS-BL)
- G Firestop Putty Pad (CP 617)
- Fire Foam (CP 620/CFS-F FX)
- Firestop Wrap Strip (CP 648-E)
- Speed Sleeve (CFS-SL GA)
- FS-ONE MAX High Performance Intumescent Sealant Firestop intumescent Sealant CP 611A

Firestop cable disc CFS-D 1"

Hilti Firestop
Saving lives
through innovation
and education



## **CP PRODUCTS TESTED FOR**

At least 13 other types of test have been carried out covering properties such as water tightness, chemical compatability, explosion resistance, radiation resistance, mould resistance, electrical resistance, etc.

| CP 606     | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
|------------|---------|------|-------------------------|--------------------|---------------------|----------------------|----------------------|
| CP 601S    | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| FS-One Max | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CP 611A    | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CFS-SP WB  | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CP 617     | Low VOC | Fire |                         |                    | Acoustic Insulation | Mould & Mildew       | PLANNED              |
| CFS-D 1"   | Low VOC | Fire | WITH<br>SEALANT         |                    |                     | Mould & Mildew       | PLANNED              |
| CP 620     | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CFS-F FX   | Low VOC | Fire | Smoke /Gas<br>Tightness |                    | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CFS-BL     | Low VOC | Fire | Smoke /Gas<br>Tightness |                    | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CP 636     | Low VOC | Fire |                         |                    | Acoustic Insulation | Mould & Nildew Siesm | Resistance to Aging* |
| CP 670     | Low VOC | Fire | Smoke /Gas<br>Tightness | Water<br>Tightness | Acoustic Insulation | Mould & Nildew Siesm | Resistance to Aging* |
| CP 651 N   |         | Fire | WITH<br>SEALANT         |                    | Acoustic Insulation | Mould & Mildew       | Resistance to Aging* |
| CFS-B      | Low VOC | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | Acoustic Insulation | Mould & Mildew Siesm | Resistance to Aging* |
| CP 643     | Low VOC | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | NOT<br>APPLICABLE   | Mould & Nildew Siesm | Resistance to Aging* |
| CP 644     |         | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | NOT<br>APPLICABLE   | Mould & Nildew Siesm | Resistance to Aging* |
| CFS-C EL   | Low VOC | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | Acoustic Insulation | Mould & Mildew       | Resistance to Aging* |
| CP 648-E   | Low VOC | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CFS-SL GA  | Low VOC | Fire |                         |                    | Acoustic Insulation | Mould & Siesm        | Resistance to Aging* |
| CP 678     | Low VOC | Fire |                         |                    |                     | Mould & Siesm        | PLANNED              |
| CFS-COS    | Low VOC | Fire | WITH<br>SEALANT         | WITH<br>SEALANT    | Acoustic Insulation | Mould & Mildew       | PLANNED              |

<sup>\*</sup> Fire resistance test reports / approvals / certificates normally do not contain any information on the service life of a firestop product / assembly. By carrying out own additional ageing tests which simulate extreme temperature / humidityconditions, Hilti provides its customers with a very high level information on product reliability and service life expectancy of the Hilti firestop systems. On the basis of the ageing cycles obtained in these test procedures as well as of experience gained in the field of concrete construction, it can be assumed that Hilti firestop systems have a service life (ageing resistance) of approximately 30 years from manufacturing date.

| CP 606     | BS 476-20                  | BS EN 1366-3                 | FM | C UL     |
|------------|----------------------------|------------------------------|----|----------|
| CP 601S    | British Standard BS 476-20 | BS EN 1366-3                 |    | CUL      |
| FS-One Max | British Standard BS 476-20 |                              | FM | c UL US  |
| CP 611A    | British Standard BS 476-20 | BS EN 1366-3                 |    |          |
| CFS-SP WB  |                            | BS EN 1364-4<br>BS EN 1364-3 | FM | C UL US  |
| CP 617     | British Standard BS 476-20 | BS EN 1364-1                 | FM | C UL     |
| CFS-D 1"   | British Standard BS 476-20 | BS EN 1364-1                 | FM | c UL     |
| CP 620     | British Standard BS 476-20 |                              | FM | C UL     |
| CFS-F FX   |                            | BS EN 1366-3                 |    |          |
| CFS-BL     | British Standard BS 476-20 | BS EN 1366-3                 | FM | C UL) US |
| CP 636     | British Standard BS 476-20 | BS EN 1366-3                 | FM | CUL      |
| CP 670     | British Standard BS 476-20 | BS EN 1366-3                 |    |          |
| CP 651 N   | British Standard BS 476-20 | BS EN 1366-3                 |    |          |
| CFS-B      | British Standard BS 476-20 |                              |    |          |
| CP 643     | British Standard BS 476-20 | BS EN 1366-3                 | FM | c UL)    |
| CP 644     | British Standard BS 476-20 | BS EN 1366-3                 |    | C UL     |
| CFS-C EL   | British Standard BS 476-20 | BS EN 1366-3                 |    |          |
| CP 648-E   | British Standard BS 476-20 | BS EN 1366-3                 | FM | COUNT    |
| CFS-SL GA  | British Standard BS 476-20 | BS EN 1366-3                 | FM | CULUS    |
| CP 678     | British Standard BS 476-20 |                              | FM |          |
| CFS-COS    | British Standard BS 476-20 |                              | FM | COUNTRY  |

Please note that this expected long-term ageing resistance of Hilti firestop systems, which is given on the basis of the above-mentioned tests, depends on a number of factors on which Hilti basically has no influence (e.g. environmental factors such as extreme environmental conditions, e.g. chemicals, etc.) and, therefore, are subject to the following conditions which must be strictly observed by the user with regard to the respective Hilti firestop system:

• Strict adherence to the Hilti's operating, setting, installing and other technical instructions;

• Rigorous compliance with all other conditions set in the respective specifications during the lifetime of the Hilti firestop systems, in particular with regard to regular control and maintenance as well as to foreseeable use under normalclimatic condition in the respective field of application.



## Flexible firestop sealant CP 606





#### **APPLICATIONS**

- Sealing rigid or low-movement ceiling/wall joints, widths from 6 to 30 mm
- Sealing metal pipe penetrations
- For use in various base materials such as masonry, concrete, drywall and metal

#### **ADVANTAGES**

- Paintable
- Easy to clean up with water
- Smoke, fume and water resistant



















#### **Technical data**

| Chemical basis         | Water-based acrylic dispersion    |  |  |
|------------------------|-----------------------------------|--|--|
| Base materials         | Concrete, Masonry, Drywall, Steel |  |  |
| Movement <sup>1)</sup> | ±12.5% (ISO 11600)                |  |  |
|                        | '                                 |  |  |

Approx. tack-free time (ventilated at 77°F, 80% rel. humidity)

Approx. curing time<sup>2)</sup>

Average volume shrinkage Application temperature range

Temperature resistance range

Storage and transportation temperature range

Shelf life3)

20 min 3 mm/3 days 22.2%

5 - 40 °C -30 - 80 °C 5 - 25 °C

24 Months

1) according to HTC 1250 2) at 75°F/24°C, 50% relative humidity

3) at 77°F/25°C and 50% relative humidity; from date of manufacture



#### **Consumption Guide**

Cartridge volume = 310 ml (CP 606)

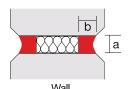
a = Joint width in mm

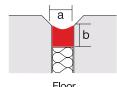
b = Sealant depth in mm

Linear metre per cartridge = Cartridge volume in ml

a x b

e.g.a floor 20mm wide with product depth of 10mm; with 310ml cartridge Therefore linear metres per cartridge = 310/(20 x 10) = 1.55 metre per cartridge for one side of the floor





| vvali              |      | Floor |       |  |
|--------------------|------|-------|-------|--|
| Joint width (mm)   | 0-15 | 16-20 | 21-30 |  |
| Sealant denth (mm) | 6    | 10    | 15    |  |

#### **Application Procedure**







Insert backing material



3. Apply CP 606



4. Smooth CP 606

Pipe installation (non-combustible pipes only)







2. Insert\_backing



3. Apply CP 606



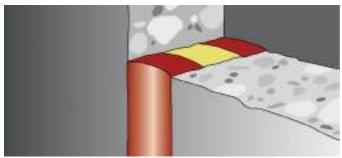
4. Smooth CP 606

# **Order Now**

| Ordering designation  | Colour | Volume per unit | Packaging | Sales pack quantity | Item number |
|-----------------------|--------|-----------------|-----------|---------------------|-------------|
| CP 606 310ml INT grey | Grey   | 310 ml          | Cartridr  | 1 pc                | 209630      |
| CP 606 580ml INT grey | Grey   | 580 ml          | Foil pack | 1 pc                | 209633      |
| CP 606 310ml white    | white  | 310 ml          | Cartridr  | 1 pc                | 209625      |
| CP 606 580ml white    | white  | 580 ml          | Foil pack | 1 pc                | 209632      |

#### Elastomeric silicone sealant CP 601S





Neutral elastic silicone

± 25% (ISO 11600)

15 min

5 %

5 - 40 °C

5 - 25 °C

12 Months

2 mm/3 days

-40 - 160 °C

Masonry, Metal, Concrete, Glass

#### **APPLICATIONS**

- Expansion or stretched connection joints in fire compartment walls and floors
- Uninsulated metal pipes in penetrations through fire compartment walls and floors
- Acoustic insulation of pipes
- Suitable for outdoor use
- For use on concrete and masonry (indoors/outdoors)

#### **ADVANTAGES**

- Weather and UV-resistant
- Excellent movement capability
- Smoke, gas and water-resistant





Water Tiaht











### **Consumption Guide**

Cartridge volume = 310 ml (CP 601S)

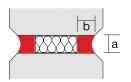
a = Joint width in mm

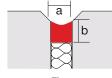
b = Sealant depth in mm

Linear metre per cartridge = Cartridge volume in ml

a x b

e.g.a floor 50mm wide with product depth of 10mm; with 310ml cartridge Therefore linear metres per cartridge = 310/(50 x 15) = 0.41 metre per cartridge for one side of the floor





| Wall               |      | Floor  |
|--------------------|------|--------|
| Joint width (mm)   | 0-15 | 16-100 |
| Sealant depth (mm) | 6    | 15     |

#### **Technical data**

**Chemical basis** 

Base materials

Movement<sup>1)</sup>

Approx. tack-free time (ventilated at 77°F, 80% rel. humidity)

Approx. curing time<sup>2)</sup>

Average volume shrinkage

Application temperature range Temperature resistance range

Storage and transportation

temperature range

Shelf life<sup>3)</sup>

1) according to HTC 1250 2) at 75°F/24°C, 50% relative humidity

3) at 77°F/25°C and 50% relative humidity; from date of manufacture



#### **Application Procedure**







2. Insert backing material



3. Apply CP 601S



Pipe installation (non-combustible pipes only)





2. Insert backing material



3. Apply CP 601S



Smooth CP 601S

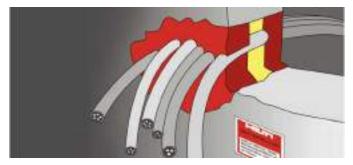


| Ordering designation | Colour | Volume per unit | Packaging | Sales pack quantity | Item number |
|----------------------|--------|-----------------|-----------|---------------------|-------------|
| CP 601S 310ML grey   | Grey   | 310 ml          | Cartridr  | 1 pc                | 310635      |
| CP 601S 600ML grey   | Grey   | 600 ml          | Foil pack | 1 pc                | 3121111)    |
| CP 601S 310ML white  | White  | 310 ml          | Cartridr  | 1 pc                | 310633      |
| CP 601S 600ML white  | White  | 600 ml          | Foil pack | 1 pc                | 3106371)    |

<sup>1)</sup> For detailed stock availability and lead time information please contact your Hilti representative.



## High performance intumescent firestop sealant FS-ONE MAX





#### **APPLICATIONS**

- For effectively sealing most common through penetrations in a variety of base materials
- Copper and EMT pipes
- Insulated steel and copper pipes
- Single cables and cable bundles
- Closed or vented plastic pipes
- **HVAC** penetrations

#### **ADVANTAGES**

- One product for most firestop applications
- Cost-effective solution
- Easy to work with and fast cleanup









Acoustic



Siesmic





#### **Consumption Guide**

Cartridge size = 310 ml (FS-ONE)

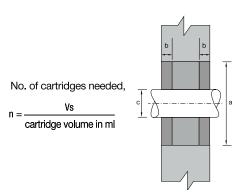
Sealing volume in wall application (installation on both sides)

 $V_S = \frac{\pi}{4} \times (a^2 - c^2) \times 2b$ 

Sealing volume in floor application (installation on one side only)

$$Vs = \frac{\pi}{4} \times (a^2 - c^2) \times b$$

- a = hole diameter in cm
- b = installation depth in cm (see approvals)
- c = outside diameter of pipe or bunched cable diameter in cm





**Chemical basis** 

**Base materials** 

Expansion ratio (unrestricted, up to)

Approx. curing time<sup>1)</sup>

Average volume shrinkage

Application temperature range

Temperature resistance range

Storage and transportation temperature range

Shelf life3)

1) at 75°F/24°C, 50% relative humidity

<sup>&</sup>lt;sup>2)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture



#### **Application Procedure**













4. Smooth FS-ONE MAX.



Water-based acrylic dispersion

Wood, Gypsum

4 mm/3 days

-20 - 100 °C

19.4 %

5 - 40 °C

5 - 25 °C

18 Months

1:5

Concrete, Concrete block, Metal,



plate. (If required)





openina





wool. (If required)





3. Apply FS-ONE MAX.







5. Leave completed seal undis-turbed for 48



4. Smooth 5. Leave FS-ONE MAX. comple 6. Fasten identification completed seal undis-turbed for 48 plate. (If required)

| Ordering designation   | Colour | Volume per unit | Packaging | Sales pack quantity | Item number |
|------------------------|--------|-----------------|-----------|---------------------|-------------|
| FS-ONE MAX 10.10Z CART | Red    | 300 ml          | Cartridge | 1 pc                | 2101534     |

## Firestop intumescent sealant CP 611A





Water-based acrylic dispersion

Wood, Gypsum

No

1:10

15 min

3 mm/3 days

-40 - 100 °C

5 - 40 °C

5 - 25 °C

12 Months

Concrete, Concrete block, Metal,

#### **APPLICATIONS**

- Single cables and cable bundles
- Plastic pipes up to 50 mm (2") diameter without additional collar
- Sealing penetrations previously sealed with firestop mortar, after installing additional cables
- Small openings

#### **ADVANTAGES**

- Paintable
- Fast, easy application and cleaning up
- Particularly suitable for laying new cables
- Silicone-free
- Easy to clean with water



Smoke



Water Tight



Acoustic



Siesmic





## **Consumption Guide**

Cartridge size = 310 ml (CP 611A)

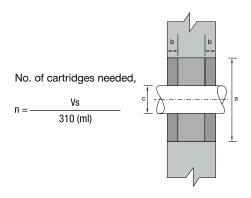
Sealing volume in wall application (installation on both sides)

$$Vs = \frac{\pi}{4} \times (a^2 - c^2) = x = 2b$$

Sealing volume in floor application (installation on one side only)

$$Vs = \frac{\pi}{4} \times (a^2 - c^2) = x = b$$

- a = hole diameter in cm
- b = installation depth in cm (see approvals)
- c = outside diameter of pipe or bunched cable diameter in cm





**Chemical basis** 

Base materials

Movement1)

Expansion ratio (unrestricted, up to)

Approx. tack-free time (ventilated at 77°F, 80% rel. humidity)

Approx. curing time<sup>2)</sup>

Application temperature range

Temperature resistance range

Storage and transportation temperature range

Shelf life<sup>3)</sup>

1) according to HTC 1250

2) at 75°F/24°C, 50% relative humidity

<sup>3)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture



#### **Application Procedure**







4. Smooth CP 611A





5. Fasten installation plate in place (if required)





| Ordering designation | Colour     | Volume per unit |           | Sales pack quantity | Item number |
|----------------------|------------|-----------------|-----------|---------------------|-------------|
| CP 611A INT          | Anthracite | 310 ml          | Cartridge | 1 pc                | 220351      |

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com



## **Accessories for Firestop Sealants**

| / to occording to the community                |        |         |            |         |                     |             |
|--|--------|---------|------------|---------|---------------------|-------------|
|  | CP 606 | CP 601S | FS-ONE MAX | CP 611A |                     |             |
| Ordering designation                           |        |         |            |         | Sales pack quantity | Item number |
| Dispenser CFS-DISP 310 ml cartridge dispenser  | •      | •       | •          | •       | 1 pc                | 2005843     |
| Dispenser CS 270-P1 600 ml foil pack dispenser | •      | •       |            |         | 1 pc                | 24669       |

#### Firestop joint spray CFS-SP WB





#### **APPLICATIONS**

- Sealing openings between the top of walls and concrete or metal floors / ceilings
- Sealing building perimeter gaps between floor slabs or vertical wall and exterior curtain wall facades

#### **ADVANTAGES**

- Water-based, low VOC, contains no halogens
- High degree of elasticity movement capability of up to 50%
- Excellent sprayability and low slump characteristics
- Fast, efficient sealing of wide, difficult-to-access joints















#### Consumption Guide (per 19000 ml bucket)

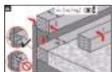
| Joint width (mm) | With overlap 15 mm<br>both sides (mm) | Meters per 19 litres<br>pail (meters) |
|------------------|---------------------------------------|---------------------------------------|
| 25               | 55                                    | 110                                   |
| 50               | 80                                    | 75                                    |
| 100              | 130                                   | 45                                    |
| 150              | 180                                   | 35                                    |
| 200              | 230                                   | 25                                    |

#### **Application Procedure**

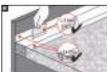












#### **Technical data**

**Chemical basis** 

Base materials

Movement<sup>1)</sup>

Approx. tack-free time (ventilated at 77°F, 80% rel. humidity)

Approx. curing time<sup>2)</sup>

Average volume shrinkage

Application temperature range

Temperature resistance range Storage and transportation

temperature range

Smoke leakage (BS EN 12101-1)

#### Coating thickness

Surface burning characteristics (ASTM E 84-06)

Sound transmission classification (ASTM E 90-00)

Content

Shelf life after production<sup>3)</sup>

Mineral wool thickness\*

Water-based acrylic dispersion

Concrete, Masonry, Gypsum, Steel, Aluminium, Glass

Up to 50 %

180 min

3 mm/day

0.511

4 - 40 °C -40 - 80 °C

4 - 25 °C

0.5m<sup>3</sup>/h/m<sup>2</sup> at 25Pa ambient temperature at both ambient temperature and medium temperature 200°C

3mm (required wet film thickness) 1.5mm (single dry film thickness)

Flame spread: 5 Smoke development: 10

59 db

19 L (25.5kg)

12 months (stored in a dry place)

Minimum 100mm

at 77°F/25°C and 50% relative humidity; from date of manufacture





| Ordering designation | Colour | Volume per unit | Packaging | Sales pack quantity | Item number |
|----------------------|--------|-----------------|-----------|---------------------|-------------|
| CFS-SP WB red        | Red    | 19000 ml        | Bucket    | 1 pc                | 430815      |

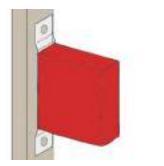
<sup>\*</sup>Please contact Hilti representatives for technical details 1) according to HTC 1250

<sup>2)</sup> at 75°F/24°C, 50% relative humidity



## Firestop putty pad CP 617







#### **APPLICATIONS**

- Can be used for commercial and residential applications
- Accoustically rated drywall sound transmission classification 59 according to ASTM E90-97 (based on specific construction)
- General gypsum wall assemblies with wood or metal studs
- Socket Box, lift call button, lift indicator panel

#### **ADVANTAGES**

- Excellent adhesion to gypsum, metal and plastic
- No oil migration, putty remains flexible over time
- Pad can be moulded by hand without leaving residue on the hands
- Quick and simple to install
- Not electrically conductive





## **Application Procedure**









3. Reshape CP 617 fit around box





Electrical resistance data

Acoustic insulation

Intumescent

Colour

Application temperature range

Temperature resistance range

Storage and transportation

Acoustic index (Tested to **DIN EN20140)** 

Red

Non-conductive

Yes

Yes

0 - 40 °C

-20 - 60 °C

-5 - 40 °C

64 dB





| Ordering designation | Package contents                      | Sales pack quantity | Item number |
|----------------------|---------------------------------------|---------------------|-------------|
| CP 617 6"x7"         | 1x Firestop putty pad CP 617 6"x7"    | 20 pc               | 309760      |
| CP 617 XL 9"x9"      | 1x Firestop putty pad CP XL 617 9"x9" | 20 pc               | 373387      |

### Firestop cable disc CFS-D 1"







### **APPLICATIONS**

- Pre-formed firestopping solution for single cables and small cable bundles in openings up to max. 25 mm
- All cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunications, emergency and optical fibre cables)
- For use on drywall, masonry and concrete
- Suitable for plastic and metal conduits
- Covers regular and irregular openings (including blank openings)

### **ADVANTAGES**

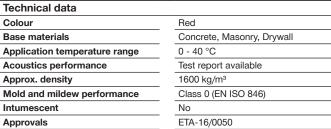
- Simple sealant-free installation
- No backfilling material required
- Fast installed in 10 seconds
- Powerful broad application range
- Surface-mounted solution
- Minimises waste











Can be painted Electrical resistance data Non-conductive European VOC Available Packaging Вох





| Ordering designation | Package contents                | Sales pack quantity | Item number |
|----------------------|---------------------------------|---------------------|-------------|
| CFS-D 1"             | 1x Firestop cable disc CFS-D 1" | 32 pc               | 2116245     |



### Firestop foam CP 620





### **APPLICATIONS**

- Concrete, drywall and masonry
- Multiple and mixed penetrations
- Single cables, cable bundles and cable trays
- Metal pipes
- Suitable for irregular and difficult-to-reach openings

### **ADVANTAGES**

- Innovative firestopping solution for complex and difficult-toreach applications
- Virtually impervious to smoke
- Excellent water and vapour resistance
- Single-sided installation possible
- Easy to use in openings where access is poor



Smoke



Water Tight



Acoustic



Siesmic





### **Consumption Guide**

Foam installation thickness: 145 No. of CP 620 cartridges

| size of opening | Cable loading | g (as % of ope | ning size) |     |
|-----------------|---------------|----------------|------------|-----|
| (mm x mm)       | 0%            | 10%            | 30%        | 60% |
| 50 x 100        | 1             | 1              | 1          | 1   |
| 100 x 100       | 1             | 1              | 1          | 1   |
| 100 x 150       | 2             | 2              | 1          | 1   |
| 100 x 200       | 2             | 2              | 2          | 1   |
| 100 x 250       | 3             | 2              | 2          | 1   |
| 100 x 300       | 3             | 3              | 2          | 1   |
| 200 x 200       | 4             | 3              | 3          | 2   |
| 200 x 225       | 4             | 4              | 3          | 2   |
| 200 x 250       | 5             | 4              | 3          | 2   |
| 200 x 300       | 5             | 5              | 4          | 2   |
| 200 x 350       | 6             | 6              | 4          | 3   |
| 200 x 400       | 7             | 6              | 5          | 3   |
| 300 x 300       | 8             | 7              | 6          | 3   |
| 300 x 330       | 8             | 8              | 6          | 4   |
| 300 x 400       | 10            | 9              | 7          | 4   |
| 400 x 400       | 13            | 12             | 10         | 6   |
| 400 x 500       | 17            | 15             | 12         | 7   |

### Technical data

| Chemical basis     |   |
|--------------------|---|
| Colour             |   |
| Base materials     | _ |
| Volume per unit    |   |
| Foam yield (up to) |   |

Approx. cut time (at 23°C / 50% rel. humidity)

Application temperature range

Temperature resistance range Storage and transportation

temperature range

Shelf life<sup>1)</sup>

Two-component polyurethane foam
Red
Concrete, Masonry, Drywall
300 ml
1.9 l
2 min
0 - 40 °C
-30 - 100 °C
5 - 25 °C

1) at 77°F/25°C and 50% relative humidity; from date of manufacture



9 months

### **Application Procedure**



 Hold the cartridge with the nozzle pointing upwards and unscrew the cap. Do not point towards people.



4. Insert the cartridge in the dispenser.



7. Attach the installation plate (if required).



Fit the mixer and screw securely.



5. Discard the unevenly mixed initial quantity



3. Release the dispenser and pull back the piston rod.



6. Apply CP 620, building up a seal by working from the back towards the front.



| Ordering designation | Volume per unit | Package contents                          | Sales pack quantity | Item number |
|----------------------|-----------------|---|---------------------|-------------|
| CP 620               | 300 ml          | 1x Firestop foam CP 620 EN/DE/FR/IT/NL/TH | 1 pc                | 2025085     |

### Firestop foam CFS-F FX NEW





### **APPLICATIONS**

- Mechanical: Non-combustible (metal) pipes with mineral wool/ non-flammable insulation, small combustible (plastic) pipes
- No smoke/gastight additional sealing and no backing material
- Electrical: Single cables, cable bundles, cable tray and trunking

### **ADVANTAGES**

- 3-phase technology with optimum application characteristics (easily-shapeable foam)
- Easily applied using a Hilti cordless electric dispenser
- Neat and tidy application
- Very quick and easy to install and provides a reliable firestop seal with only one product
- Maintenance and retrofitting of cables is very easy
- Reliable sound insulation properties, due to the flexible foam structure



Smoke



Acoustic



Siesmic





### **Consumption Guide**

Wall thickness: 150

| Surface area of seal (m²) | Opening diameter of<br>seal (mm) | Opening size of seal (mm x mm) | Volume (litre),<br>no cable laod |
|---------------------------|----------------------------------|--------------------------------|----------------------------------|
| 0.01                      | ø 120                            | 100 x 100                      | 1.50                             |
| 0.02                      | ø 160                            | 100 x 200                      | 3.00                             |
| 0.03                      | ø 200                            | 100 x 300                      | 4.50                             |
| 0.04                      | ø 220                            | 200 x 200                      | 6.00                             |
| 0.05                      | ø 250                            | 200 x 250                      | 7.50                             |
| 0.06                      | ø 280                            | 200 x 300                      | 9.00                             |
| 0.07                      | ø 300                            | 200 x 350                      | 10.50                            |
| 0.08                      | ø 320                            | 200 x 400                      | 12.00                            |
| 0.09                      | ø 340                            | 300 x 300                      | 13.50                            |
| 0.1                       | ø 350                            | 300 x 330                      | 14.85                            |
| 0.16                      | <br>il nacks                     | 400 x 400                      | 24.00                            |

Wall thickness: 150

|      | Cable loading (as % of opening size) |       |      |      |  |
|------|--------------------------------------|-------|------|------|--|
| (m²) | 0%                                   | 10%   | 30%  | 60%  |  |
| 0.01 | <1                                   | <1    | <1   | 0.5  |  |
| 0.02 | <2                                   | <2    | 1.5  | <1   |  |
| 0.03 | <3                                   | <2.5  | <2   | <1.5 |  |
| 0.04 | 3.5                                  | <3.5  | 2.5  | 1.5  |  |
| 0.05 | <4.5                                 | <4    | 3.0  | <2   |  |
| 0.06 | 5.5                                  | <5    | <4   | <2.5 |  |
| 0.07 | 6.0                                  | <5.5  | <4.5 | <2.5 |  |
| 80.0 | <7                                   | <6.5  | <5   | <3   |  |
| 0.09 | <8                                   | <7    | <5.5 | <3.5 |  |
| 0.1  | 8.5                                  | 7.5   | 6.0  | 3.5  |  |
| 0.16 | <13.5                                | <12.5 | <9.5 | <5.5 |  |

### Technical data

temperature range

Shelf life1)

| recnnical data                                 |                                 |
|--|---------------------------------|
| Chemical basis                                 | Two-component polyurethane foam |
| Colour   | Red                             |
| Base materials                                 | Concrete, Masonry, Drywall      |
| Volume per unit                                | 325 ml                          |
| Foam yield (up to)                             | 2.1                             |
| Approx. cut time (at 23°C / 50% rel. humidity) | 10 min                          |
| Application temperature range                  | 10 - 35 °C                      |
| Temperature resistance range                   | -30 - 60 °C                     |
| Storage and transportation                     | 5 - 25 °C                       |
|  |                                 |

9 Months

<sup>1)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture



### **Application Procedure**



Clean the opening to be sealed







 Slide the foil pack into the holder
 Screw the mixing nozzle all the way onto the foil pack and taken it sexually. tighten it securely



4. Insert the holder containing the foil pack into the dispenser



6. Apply the firestop foam in the opening to be sealed



7. Shaped or smoothed by hand (if necessary) after 5mins (approx.) and can be cut after 10mins (approx.)



| Ordering designation | Volume per unit | Package contents          | Sales pack quantity | Item number |
|----------------------|-----------------|---------------------------|---------------------|-------------|
| CFS-F FX             | 325 ml          | 1x Firestop foam CFS-F FX | 1 pc                | 429802      |



### **Accessories for Firestop Foams**

|                           | CP 620 | CFS-F FX |                     |                      |
|---------------------------|--------|----------|---------------------|----------------------|
| Ordering designation      |        |          | Sales pack quantity | Item number          |
| Extension tube CP 620-EXT | •      |          | 12 pc               | 338716¹)             |
| Mixer CP 620-M            | •      |          | 12 pc               | 338718 <sup>1)</sup> |
| Mixer HIT-RE-M            |        | •        | 1 pc                | 337111               |
| Dispenser DSC             | •      |          | 1 pc                | 338720               |
| HDE 500-A22               |        | •        | 1 pc                | 2005637              |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

### Firestop block CFS-BL





### **APPLICATIONS**

- Temporary or permanent sealing around cables, cable bundles and cable trays in wall and floor openings
- Cables, cable bundles and cable trays

### **ADVANTAGES**

- Easy to install, no electric tools required
- Economical installation as the block is pre-cured and ready-to-use
- Painting of cables with firestop coating is not required
- Installation of cables with zero separation to the edge of the penetration is possible
- Best solution for repenetation



Smoke



Acoustic



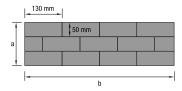




Mould & Mildew

### **Consumption Guide**

Brick dimension 200 x 130 x 50 mm a = opening width in cm b = opening length in cm



Opening with 30% cross senctional area of services multiply the results by 0.7 Opening with 50% cross senctional area of services, multiply the results by 0.5

Header orientation Blank opening = a x b 65

e.g. 1 metre by 1 metre opening Number of bricks required =  $100 \times 100$ = 154 bricks

### **Application Procedure**





2a. Build up blocks



2b. Cut blocks to size for penetration in place



3. Build up blocks

### **Technical data** Chemical basis

| Dimensions | (LxWxH) |
|------------|---------|

Expansion temperature (approx.) Expansion ratio (unrestricted,

up to) Reaction to fire class (EN

13501-1) Application temperature range

Colour

Storage and transportation temperature range

### PU 200 x 130 x 50 mm 200 °C 1:3 Е 5 - 40 °C



Red

-5 - 40 °C





Fill gaps with FS-ONE MAX3 / CP 611A





| Ordering designation | Package contents         | Sales pack quantity | Item number |
|----------------------|--------------------------|---------------------|-------------|
| CFS-BL               | 1x Firestop block CFS-BL | 1 pc                | 2062863     |



### **Firestop composite sheet CFS-COS**





### **APPLICATIONS**

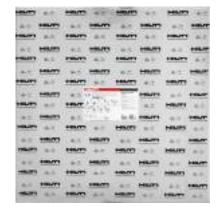
- For use with large wall and floor fire-rated assemblies
- Compatible with Hilti Speed Sleeve and gangplate for floor gang applications
- Intumescent sheet with #304 stainless steel backing for firestopping large openings

### **ADVANTAGES**

- For use with fire-rated assemblies (up to 4 hrs)
- Compatible with Hilti sleeve devices for easy cable management
- Can be fastened using Hilti screw anchor, GX or BX tools to increase installation efficiency and productivity
- Multi-board systems allow very large openings
- Non-magnetic #304 stainless steel construction ensures good weatherability and no inductive loss in cables
- Fast installation system requires fewer anchors

| Technical data                               |                    |
|--|--------------------|
| Application temperature range                | -30 to 48°C        |
| Temperature resistance range                 | -30 to 120°C       |
| Expansion ratio (unrestricted, up to)        | 1:18               |
| Storage and transportation temperature range | -30 to 48°C        |
| Color  | Silver             |
| Dimensions (LxWxH)                           | 910 x 910 x 3.8 mm |
| Intumescent                                  | Yes                |

<sup>1)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture





| Ordering designation             |                                     | Sales pack quantity | Item number |
|----------------------------------|-------------------------------------|---------------------|-------------|
| Firestop Composite Sheet CFS-COS | 1x CFS-COS Firestop Composite Sheet | 4 pc                | 2135884     |

### Firestop mortar CP 636





Concrete, Masonry

45 min

700 kg/m<sup>3</sup>

2.9 N/mm<sup>2</sup>

5 - 80 °C

5 - 30 °C

-10 - 80 °C

3:1 (mortar to water by weight)

### **APPLICATIONS**

- Permanent firestopping of cables, cable trays, and non-combustible pipes in medium to large wall and floor openings
- Single, multiple and mixed penetrations
- Medium to large multiple penetrations in concrete and masonry in combination with other products
- Lift door frame

### **ADVANTAGES**

Excellent application characteristics



Acoustic









### Technical data

Base materials

Approx. mix ratio

Working time (approx.)

Cured density - min.

Max. compressive strength

after 28 days

Application temperature range
Temperature resistance range

Storage and transportation

temperature range Shelf life<sup>1)</sup>

Colour

12 Months Grey

1) at 77°F/25°C and 50% relative humidity; from date of manufacture

### **Consumption Guide**

20 kg bags yield 22.2 litres

a = opening depth in cm

b = opening length in cm

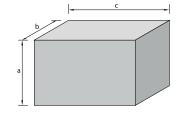
c = opening width in cm

### **Blank Opening**

Number of bags required = <u>a x</u>

=  $\frac{a \times b \times c}{22,000}$ 

e.g. 100 mm thick floor with 1 metre x 1 metre opening: Therefore number of bags required =  $\frac{10 \times 100 \times 100}{22 \times 1000}$  = 5 bags



### **Application Procedure**



 Clean opening, moisten surfaces



4. Optional: add CP 651 for future cable changes



2. Mix CP 636 mortar with 3:1 ratio (by adding mortar to water)



5. Fasten installation plate in place (if required)



3. Put mortar into place



Re-installation:
 lay cables and
 close remaining
 opening

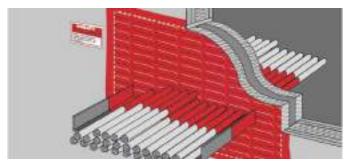


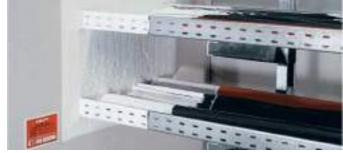


| Ordering designation | Weight | Sales pack quantity | Item number |
|----------------------|--------|---------------------|-------------|
| CP 636 20KG          | 20 kg  | 1 pc                | 334897      |



### Firestop board, coating CP 670





### **APPLICATIONS**

- Permanent firestopping of blank openings, cables, cable trays, non-combustible and combustible pipes in medium to large wall and floor openings
- Ideal for large openings

### **ADVANTAGES**

- Solvent- and silicone-free
- Fully functional immediately after installation
- Smoke tight



Smoke



Water Tight



Acoustic



Siesmic





### **Application Procedure**



1. Clean the opening

5. Fasten installation (if required)

**CP 670 6kg** 



2. Coat cut edges with CP 606



3. Fit CP 670



Technical data

| Base materials                               | Drywall, Concrete, Masonry |
|--|----------------------------|
| Approx. density                              | 1470 kg/m³                 |
| Application temperature range                | 5 - 40 °C                  |
| Temperature resistance range                 | -40 - 100 °C               |
| Storage and transportation temperature range | 5 - 30 °C                  |
| Shelf life <sup>1)</sup>                     | 15 Months                  |
| Colour                                       | White                      |

<sup>1)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture



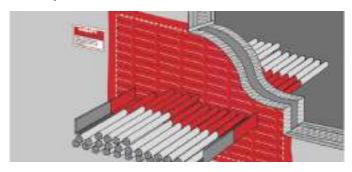


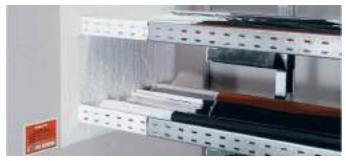


376023

|                           |        | 0-0                 | шш          |
|---------------------------|--------|---------------------|-------------|
| Ordering designation      | Weight | Sales pack quantity | Item number |
| ROCK WOOL 1.2X0.6-50/D160 | -      | 5 pc                | 3435517     |

### Firestop board CP 670





### **APPLICATIONS**

- Permanent firestopping of blank openings, cables, cable trays, non-combustible and combustible pipes in medium-to-large wall and floor openings
- Ideal for large openings

### **ADVANTAGES**

- Board pre-coated for immediate use
- Virtually no cracking or delamination during cutting
- Broad approval range





Water Tight









### **Application Procedure**



Clean the opening



2. Coat cut edges with CP 606



4. Fill gaps with CP 606



**Base materials** 

Dimensions (LxWxH)

Approx. board density

Application temperature range Temperature resistance range

Storage and transportation

temperature range

Colour

Drywall, Concrete, Masonry 1200 x 600 x 50 mm

160 kg/m<sup>3</sup>

5 - 40 °C -40 - 100 °C

0 - 40 °C

White





5. Fasten installation (if required)



| Ordering designation     | Zimenorene (Zxrrxir) | Sales pack quantity | Item number |
|--------------------------|----------------------|---------------------|-------------|
| CP 670 1200x600x50 white | 1200 x 600 x 50 mm   | 16 pc               | 236673      |



### Firestop cushion CP 651N





### **APPLICATIONS**

Temporary sealing of openings in floors and walls through the construction phase

### **ADVANTAGES**

- Quick and easy installation
- No special tools required
- Very economical in use thanks to optimized cushion dimensions
- Re-usable and thus economical
- Fully functional immediately after installation
- Tear-resistant and dust-free installation



Acoustic



Mould & Mildew

### **Application Procedure**



1. Clean openin



5. Cushion arrangement in floor



Cushion
 arrangement
 without cables in wall



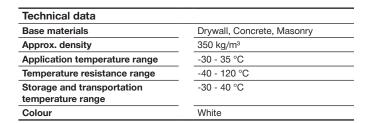
 Fasten installation plate in place (If required)



3. Cushion arrangement with cables in wall



Fasten wire
 mesh in place
 when closing
 floor openings
 with cushions







| Ordering designation | Dimensions (LxWxH) | Sales pack quantity | Item number |
|----------------------|--------------------|---------------------|-------------|
| CP 651N-S            | 300 x 40 x 30 mm   | 30 pc               | 3826241)    |
| CP 651N-M            | 300 x 80 x 30 mm   | 15 pc               | 3826251)    |
| CP 651N-L            | 300 x 170 x 30 mm  | 6 pc                | 3826261)    |

<sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.

### Firestop bandage CFS-B





### **APPLICATIONS**

- Firestopping around insulated (hot/cold) non-flammable pipes
- Pipe materials: copper, steel and other metals with heat conductivity lower than that of copper (e.g.cast iron, stainless steel etc.)
- Various insulation materials
- Suitable for use in openings in concrete, masonry block or drywall

### **ADVANTAGES**

- Highly versatile one product for a variety of insulation materials, pipe materials and pipe diameters
- Quick and easy to install no drilling or additional tools needed
- No need to interrupt the pipe insulation material within the wall/ floor penetration
- Minimal thickness for easy installation in narrow gaps
- Good elasticity for optimum flexibility
- Very good acoustic insulation properties









### Technical data Concrete, Masonry, Drywall Base materials Expansion temperature (approx.) 210 °C Expansion ratio (unrestricted, 1:14 up to) -5 - 50 °C Storage and transportation temperature range Length 10 m Grey Colour Thickness 2 mm Width 125 mm



### **Application table**

CFS-B (Firestop Bandage - 2 mm thick)

| Pipe<br>diameter<br>(mm) | Insulation<br>Thickness<br>(mm) | No. Layers | Reference<br>Wrap length<br>(mm) | No. of penetrations with a 10m roll | Recommened<br>drill hole X<br>(mm) |
|--------------------------|---------------------------------|------------|----------------------------------|-------------------------------------|------------------------------------|
| 25                       | 40                              | 2          | 720                              | 14                                  | 121                                |
| 32                       | 40                              | 2          | 770                              | 13                                  | 128                                |
| 40                       | 40                              | 2          | 820                              | 12                                  | 136                                |
| 50                       | 40                              | 2          | 880                              | 11                                  | 146                                |
| 65                       | 50                              | 2          | 1100                             | 9                                   | 181                                |
| 80                       | 50                              | 2          | 1190                             | 8                                   | 196                                |
| 100                      | 50                              | 2          | 1320                             | 8                                   | 216                                |
| 125                      | 50                              | 2          | 1480                             | 7                                   | 241                                |
| 150                      | 50                              | 2          | 1630                             | 6                                   | 266                                |
| 200                      | 50                              | 3          | 2920                             | 3                                   | 319                                |
| 250                      | 50                              | 3          | 3390                             | 3                                   | 369                                |
| 300                      | 65                              | 3          | 4150                             | 2                                   | 449                                |
| 400                      | 65                              | 3          | 5090                             | 2                                   | 549                                |
| 400                      | 75                              | 3          | 5280                             | 1.9                                 | 569                                |

<sup>\*</sup> Please consult Hilti representatives for application detail of different type of piping units

### **Application Procedure**



Clean the opening. The material around the opening must be dry, in sound condition and free from dust or grease.



4. Install Hilti Firestop Bandage CFS-B on both sides of the open-ing to a depth of 62.5 mm (see marking on bandage).



Cut Hilti Firestop Bandage CFS-B to fit the outside diameter of the insulation. Ensure 2 layers and an overlap.



5. Close the remaining gap with the recommend gap filler. Refer to each base material for the correct filler.



3. Wrap Hilti Firestop Bandage CFS-B around the insulation. Secure the bandage with steel bands or wire (≥ 0.7 mm).



6. If it is necessary, an additional insulation over the bandage has to be installed. Mount the installation identification plate beside the correctly sealed opening, if required.



| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| CFS-B                | 1 pc                | 429557      |



### Firestop collar CP 643 N





### **APPLICATIONS**

- Plastic pipes with diameters from 20 160 mm
- Suitable for PVC, PE and HDPE pipes
- For use in walls and floors
- Waste water pipes, fresh water pipes, drinking water pipes

### **ADVANTAGES**

- Latch mechanism for quick and easy closure
- Allows correct installation where space is tight
- Flexible tab positioning for convenient fastening
- Ready-to-use product

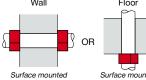


Siesmic





### **Fixing Method**





Base materials

Expansion temperature (approx.)

Expansion ratio (unrestricted, up to)

Storage and transportation

temperature range

Concrete, Masonry, Drywall

250 °C

1:17

-5 - 50 °C

### **Application Procedure**







2. Clean plastic pipe



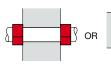
3. Close jacket



5. Repeat the same jacket installation procedure for the other side of the wall

**Order Now** 

### Wall Floor







| Ordering designation                        | Pipe diameter - range | Collar outside diameter | Package contents   | Sales pack quantity | Item number |
|---|-----------------------|-------------------------|--|---------------------|-------------|
| CP643 1.5"/50 N (A2 SS) +<br>HSA-R M6 5/-/- | 20- 51 mm             | 67 mm                   | 2x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop Jacket CP 643-50/1.5"N (A2 S.S) | 1 pc                | 3503533     |
| CP643 2"/63 N (A2 SS) +<br>HSA-R M6 5/-/-   | 52 - 64 mm            | 82 mm                   | 2x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-63/2" N (A2 S.S)  | 1 pc                | 3503534     |
| CP643 2.5"/75 N (A2 SS) +<br>HSA-R M6 5/-/- | 65 - 78 mm            | 102 mm                  | 3x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-72/2.5' N (A2 S.S | 1 pc                | 3503535     |
| CP643 3"/90 N (A2 SS) +<br>HSA-R M6 5/-/-   | 79 - 91 mm            | 117 mm                  | 3x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-90/3" N (A2 S.S)  | 1 pc                | 3503536     |
| CP643 4"/110 N (A2 SS) +<br>HSA-R M6 5/-/-  | 92 - 115 mm           | 146 mm                  | 3x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-110/4" N (A2 S.S) | 1 pc                | 3503538     |
| CP643 5"/125 N (A2 SS) +<br>HSA-R M6 5/-/-  | 116 - 125 mm          | 166 mm                  | 4x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-125/5" N (A2 S.S) | 1 pc                | 3503539     |
| CP643 6"/160 N (A2 SS) +<br>HSA-R M6 5/-/-  | 126 - 170 mm          | 236 mm                  | 4x Std stud anchor HSA-R M6x50 5/-/-,<br>1x Firestop jacket CP 643-160/6" N (A2 S.S) | 1 pc                | 3503540     |

| Ordering designation                      | Pipe diameter - range | Collar outside diameter | Sales pack quantity | Item number |
|---|-----------------------|-------------------------|---------------------|-------------|
| Firestop Jacket CP 643-50/1.5"N (A2 S.S)  | 20- 51 mm             | 67 mm                   | 1 pc                | 3447172     |
| Firestop jacket CP 643-63/2" N (A2 S.S)   | 52 - 64 mm            | 82 mm                   | 1 pc                | 3447193     |
| Firestop jacket CP 643-72/2.5' N (A2 S.S) | 65 - 78 mm            | 102 mm                  | 1 pc                | 3447194     |
| Firestop jacket CP 643-90/3" N (A2 S.S)   | 79 - 91 mm            | 117 mm                  | 1 pc                | 3447195     |
| Firestop jacket CP 643-110/4" N (A2 S.S)  | 92 - 115 mm           | 146 mm                  | 1 pc                | 3447196     |
| Firestop jacket CP 643-125/5" N (A2 S.S)  | 116 - 125 mm          | 166 mm                  | 1 pc                | 3447197     |
| Firestop jacket CP 643-160/6" N (A2 S.S)  | 126 - 170 mm          | 236 mm                  | 1 pc                | 3447198     |
| CP 643-50/1.5" N                          | 32 - 51 mm            | 67 mm                   | 1 pc                | 304325      |
| CP 643-63/2" N                            | 52 - 64 mm            | 82 mm                   | 1 pc                | 304326      |
| CP 643-75/2.5" N                          | 65 - 78 mm            | 102 mm                  | 1 pc                | 304327      |
| CP 643-90/3" N                            | 79 - 91 mm            | 117 mm                  | 1 pc                | 304328      |
| CP 643-110/4" N                           | 92 - 115 mm           | 146 mm                  | 1 pc                | 304329      |
| CP 643-125/5" N                           | 116 - 125 mm          | 166 mm                  | 1 pc                | 304330      |
| CP 643-160/6" N                           | 126 - 170 mm          | 236 mm                  | 1 pc                | 304331      |

### Firestop collar CP 644





### **APPLICATIONS**

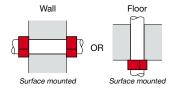
 Sealing flammable pipes from 180 mm to 250 mm in diameter in penetrations through fire compartment walls and floors

### **ADVANTAGES**

- Ready-to-use firestop collar with a galvanized steel housing
- Latch mechanism for quick and easy closure
- Flexible hook positioning for convenient fastening

| Siesmic | Mould & Mildew |
|---------|----------------|
|---------|----------------|

### **Fixing Method**



### **Application Procedure**



Close
 remaining gap
 by mortar or
 by CP606 for
 smoke and
 acoustic seal



Clean p lastic pipe



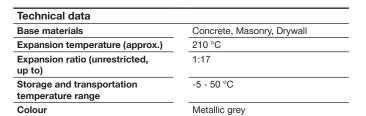
3. Close jacket



4. Attach fastening hooks



5. Repeat the same jacket installation procedure for the other side of the wall







| Ordering designation | Collar outer diameter | Sales pack quantity | Item number |
|----------------------|-----------------------|---------------------|-------------|
| CP 644-180/7"        | 228 mm                | 1 pc                | 3043391)    |
| CP 644-200/8"        | 257 mm                | 1 pc                | 3043401)    |
| CP 644-225/9"        | 289 mm                | 1 pc                | 3043421)    |
| CP 644-250/10"       | 319 mm                | 1 pc                | 3043431)    |
| CD 644-250/10" US    | 310 mm                | 1100                | 30/(3///1)  |

<sup>&</sup>lt;sup>1)</sup> This is a non-stock item. For detailed lead time information please contact your Hilti representative.



### Firestop collar endless CFS-C EL





### **APPLICATIONS**

- Suitable for use on shaft walls, coated board, drywall, aerated concrete, masonry and concrete
- Zero distance required to CFS-B firestop bandage, CFS-C EL firestop endless collar and Conlit
- Approved for use with PVC, PP, PE and a wide array of standard acoustic pipes.
- Configurations tested include pipe elbows, inclined pipes and pipes with limited clearance to the wall
- Acoustic pipes tested with insulation and sound decoupling

### **ADVANTAGES**

- Flexible solution for waste water, roof drainage and pneumatic
- Problem solver for non-standard applications
- Endless solution: one product for all applications
- Well-suited to complex pipe configurations
- Easy installation





| Technical data                               |   |
|--|---|
| Base materials                               | Drywall, Aerated concrete,<br>Concrete, Masonry |
| Expansion temperature (approx.)              | 210 °C  |
| Expansion ratio (unrestricted, up to)        | 1:19  |
| Storage and transportation temperature range | -30 - 50 °C                                     |
| Length                                       | 3 m   |







| Ordering designation | Pipe diameter - range | Package contents  | Sales pack quantity | Item number |
|----------------------|-----------------------|---|---------------------|-------------|
| CFS-C EL             | 16 -160 mm            | 1x Firestop bandage CFS-C EL, 18x Closure plate CFS-C EL, 22x Hook CFS-C EL short | 1 pc                | 2075120     |

### Firestop wrap strip CP 648-E





Concrete, Masonry, Drywall

210 °C

-5 - 50 °C

Grey, printed foil

10000 x 45 x 5 mm

1:19

10 m

### **APPLICATIONS**

Combustible pipe penetrations

### **ADVANTAGES**

- Quick and easy closure without tools
- Easy to cut
- Fast installation
- Highest flexibility





Siesmic





Technical data

Expansion temperature (approx.) Expansion ratio (unrestricted,

Storage and transportation

temperature range

Dimensions (LxWxH)

Base materials

up to)

Length

Colour

### **Application table**

CP 648-E (Firestop Endless Wrap - 4.5 mm thick)

| Pipe<br>dimension (mm) | No.<br>layers | Reference wrap length (cm)^^ | No.of penetrations with a 10 m roll | Recommended<br>drill hole X (mm) |
|------------------------|---------------|------------------------------|-------------------------------------|----------------------------------|
| 20                     | 1             | 7                            | 142                                 | 37 <sup>^</sup>                  |
| 50                     | 1             | 17                           | 58                                  | 67 <sup>^</sup>                  |
| 63                     | 1             | 21                           | 47                                  | 77 <sup>^</sup>                  |
| 75                     | 1             | 25                           | 40                                  | 92^                              |
| 90                     | 2             | 64                           | 15                                  | 112 <sup>^</sup>                 |
| 110                    | 2             | 75.5                         | 13                                  | 132 <sup>^</sup>                 |
| 125                    | 2             | 85.5                         | 11                                  | 152 <sup>^</sup>                 |
| 160                    | 3             | 166                          | 6                                   | 202^                             |

<sup>^</sup> or bigger ^^ The wrap lenght should



### **Application Procedure**







 Cut CP 648-E to the correct length (see measurement table on product packaging for help).



3. Wrap the C P 648-E around the pipe, fasten it with a dhesive tape and push it into the annular space



4. Close remaining gap to ensure smoke and gas tight seal. Fasten installation plate if

### **Fixing Method**





Wall





| sh mounted | Flush mount |
|------------|-------------|
|            |             |

| Ordering designation | Sales pack | Item number |
|----------------------|------------|-------------|
|                      | quantity   |             |
| CP 648-E-W45/1.8"    | 1 pc       | 304310      |





### Firestop sleeve CFS-SL GA NEW





**Technical data** 

temperature range

Expansion temperature (approx.)

Storage and transportation

Application temperature range

Temperature resistance range

Reusable (and removable)

**Acoustics performance** 

Base materials

Intumescent

Approvals

### **APPLICATIONS**

- Sealing penetrations with single cables and cable bundles
- Suitable for small to medium-sized circular openings in walls, ceilings and floors
- For use on concrete, masonry and drywall

### **ADVANTAGES**

- Quick and easy to install and inspect
- Fully functional immediately after installation
- Robust
- Optimum smoke-restriction performance
- Easy maintenance and retro-fitting of cables





Siesmic





### **Application Procedure**



1a. For a 2" sleeve: use a 2.5" hole saw to create a

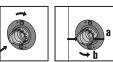
hole.
1b. For a 4" sleeve:
use a 4.5" hole
saw to create a
hole.



2. Insert the sleeve.



3. Insert and spin the flange clockwise onto the device until you reach the wall. Repeat on other side of the wall.



4. To open the device:
(a) On one side of the wall, press the clip closures
inverse. inward.
(b) Twist the device counterclockwise.



Concrete, Masonry, Drywall

160 °C

-5 - 50 °C

-5 - 50 °C

Possible

-30 - 100 °C

FM, UL, BS, EN

Test report available

Yes



5. To close the device:
(a) On the same side of the wall, press the clip closure inward. (b) Twist the device clockwise intil finger-tight, allowing it to engage with a click.



| Watch Video |  |  |  |
|-------------|--|--|--|
|             |  |  |  |
|             |  |  |  |
|             |  |  |  |

| ( | Ordering designation | Outside diameter | Recommended opening size | Wall/Floor thickness | Sales pack quantity | Item number |
|---|----------------------|------------------|--------------------------|----------------------|---------------------|-------------|
| - | CFS-SL GA Small      | 63 mm            | 66-73 mm                 | 100-200 mm           | 1 pc                | 2178492     |
| ( | CFS-SL GA Medium     | 110 mm           | 113-122 mm               | 100-200 mm           | 1 pc                | 2178493     |
|   | CFS-SL GA Long       | 110 mm           | 113-122 mm               | 200-300 mm           | 1 pc                | 2178494     |

### Firestop cast-in device CFS-CID NEW





### **APPLICATIONS**

- Concrete slabs built with traditional formwork
- New building construction
- Sealing combustible and non-combustible pipe penetrations
- Tested with pipe elbows, which allows reduced service zone

### **ADVANTAGES**

- One-step firestop solution for a variety of pipe materials and diameters - no additional backfilling required
- Modular connection allows close placement of multiple penetrations
- Quick and simple installation
- Integrated moisture and smoke seal
- Lid strong enough to carry foot traffic and light access equipment







Acoustic



### **Application Procedure**



Place anchor channel into formwork and fixing to the wood formwork with nails and stamples / fixing to the steel formwork with rivets.
 Ensure cover is tightened to prevent concrete from going in



Cast in concrete.
Concrete level should be equal or lower than overall height of cast-in device.



3. Remove the castin device cover. Insert penpetrating pipe into cast-in device.

### Technical data

Re-penetration

Reaction to fire class (EN 13501-1)

# Base materials Concrete Approvals EN 13501-2: 2007+A1:2009, EN 1366-3:2009 Height 250 mm Application temperature range -5 - 50 °C Temperature resistance range -20 - 100 °C

Red Easy E







| Ordering designation | Outside diameter | Sales pack quantity | Item number |
|----------------------|------------------|---------------------|-------------|
| CFS-CID 50           | 40 - 63 mm       | 1 pc                | 2124523     |
| CFS-CID 75           | 50 - 75 mm       | 1 pc                | 2124524     |
| CFS-CID 110          | 80 - 110 mm      | 1 pc                | 2124525     |
| CFS-CID 160          | 125 - 160 mm     | 1 pc                | 2124526     |



### Firestop cable coating CP 678



### **APPLICATIONS**

- Protection of cables and bunched cables on cable trays in indoor installations
- Meets IEC 60332-3-22 Category A standard for reduced spread
- Factory Mutual Approved (fire retardant coating of electrical cables)
- For use in power plants, telecommunications complexes, industrial plants, petrochemical plants, paper mills, factories and production facilities
- Easy to apply using a paint brush or airless spray gun

| Technical data                               |             |
|--|-------------|
| Chemical basis                               | Acrylate    |
| Weight                                       | 20 kg       |
| Application temperature range                | 5 - 40 °C   |
| Temperature resistance range                 | -30 - 80 °C |
| Storage and transportation temperature range | 5 - 30 °C   |
| Shelf life <sup>1)</sup>                     | 18 Months   |
| Colour                                       | White       |

<sup>1)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture

### **ADVANTAGES**

- Intumescent
- Water soluble, odourless and solvent free
- Free of fibres and asbestos
- No derating effects on cables
- Rapid drying, remains flexible when dry
- Compatible with the sheathing of electrical cables







### **Consumption Guide**

| Test Standard  | Dry film       | Wet film       | Approx.                      |
|----------------|----------------|----------------|------------------------------|
|                | thickness      | thickness      | Requirement                  |
| IEC 60332-3    | 1.0 mm coating | 1.4 mm coating | 1.8 kg/m <sup>2</sup>        |
|                |                |                | (1.4 liters/m <sup>2</sup> ) |
| Factory Mutual | 1.6 mm coating | 2.2 mm coating | 2.86 kg/m <sup>2</sup>       |
| Approval       |                |                | (2.2 liters/m²)              |

Note (a): Each 20 kilogram container of CP 678 contains approximately 15.4 liters.

Note (b): For cable trays or cable bundles with large cables, allow approx. 10% wastage for application by brush or roller. For cable trays or cable bundles with small cables, allow approx. 20% wastage for application by brush or roller.

### **Application Procedure**











| Ordering designation | Weight | Package contents                | Sales pack quantity | Item number |
|----------------------|--------|---------------------------------|---------------------|-------------|
| CP 678 20KG          | 20 kg  | 1x Firestop cable coaing CP 678 | 1 pc                | 2348155     |



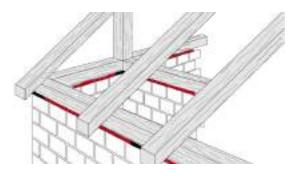


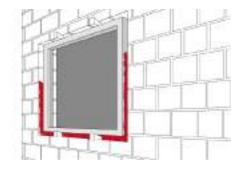
Dispenser foam CF125-50 Page 373 Filling foam CF-F 750 Page 374 Cleaner CFR Page 375 Dispenser gun CF-DS1 (for CF125-50 only) Page 376

**Foam Product Information** 



### Dispenser foam CF125-50





### **APPLICATIONS**

 Insulating gaps around window frames, cooling equipment and pipes, heating pipes, baths, wood floors, air-conditioning equipment, air ducts

### **ADVANTAGES**

- High yield
- Stop-and-go controlled dispensing
- Economical in use

| Technical data                                       |               |
|--|---------------|
| Chemical basis                                       | Polyurethane  |
| Content per can/cartridge                            | 750 ml        |
| Foam yield (up to)                                   | 50 I          |
| Approx. tack-free time (at 23°C / 50% rel. humidity) | 10 min        |
| Approx. cut time (at 23°C / 50% rel. humidity)       | 20 min        |
| Min. time before loadbearing                         | Approx. 3-5 h |
| Temperature resistance range                         | -30 - 80 °C   |
| Storage and transportation temperature range         | 5 - 25 °C     |
| Thermal conductivity (λ approx. value)               | 0.04 W/mK     |
| Shelf life <sup>1)</sup>                             | 12 Months     |

 $<sup>^{1)}\,\</sup>text{at}\,77^{\circ}\text{F}/25^{\circ}\text{C}$  and 50% relative humidity; from date of manufacture

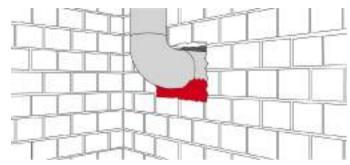




| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| CF 125-50 750ML      | 1 pc                | 259628      |

### Filling foam CF-F 750





### **APPLICATIONS**

- Gaps and cracks
- Drywall voids
- Electrical voids
- Backfilling for sealants
- Holes left by concrete forms
- Mechanical gaps

### **ADVANTAGES**

- Easy to use finger dispensing
- High adhesive strength
- Restricts air infiltration
- High yield

| Technical data                                 |               |
|--|---------------|
| Chemical basis                                 | Polyurethane  |
| Content per can/cartridge                      | 750 ml        |
| Foam yield (up to)                             | 34 I          |
| Approx. cut time (at 23°C / 50% rel. humidity) | 30 min        |
| Min. time before loadbearing                   | Approx. 3-5 h |
| Temperature resistance range                   | -40 - 80 °C   |
| Storage and transportation temperature range   | 5 - 25 °C     |
| Thermal conductivity (λ approx. value)         | 0.04 W/mK     |
| Shelf life <sup>1)</sup>                       | 12 Months     |

<sup>1)</sup> at 77°F/25°C and 50% relative humidity; from date of manufacture





| Ordering designation | Sales pack quantity | Item number |
|----------------------|---------------------|-------------|
| CF-F 750             | 1 pc                | 369811      |



### **Cleaner CFR 1**



### **APPLICATIONS**

- Dissolves uncured polyurethane foam
- Cleans CF-DS1 dispenser surfaces
- May be used with the CF-DS1 to improve throughput, if required

| Technical data                 |           |
|--------------------------------|-----------|
| Application temperature - max. | 30 °C     |
| Application temperature - min. | 5 °C      |
| Application temperature range  | 5 - 30 °C |

### **ADVANTAGES**

- Easily removes fresh uncured foam
- Cleans fresh spillage of uncured foam from most common jobsite surfaces
- Includes a nozzle tip for cleaning dispenser surfaces as well as the can dispenser adapter



|                    | Sales pack quantity | Item number |
|--------------------|---------------------|-------------|
| Cleaner CFR1 500ML | 1 pc                | 20162       |

### Dispenser gun CF-DS1 (for CF 125-50 only)

### **ADVANTAGES**

Ergonomic design





|                       | Sales pack quantity | Item number |
|-----------------------|---------------------|-------------|
| Dispenser gun CF DS-1 | 1 pc                | 259768      |



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Where is the concrete mixer currently being used? How long will the diamond coring tool be needed at the building site? When does it have to be serviced?

Hilti ON!Track is a cutting-edge solution that offers a way out of the expensive and tedious "tool-management dilemma". Thanks to our cloud-based software, every piece of available equipment may be recorded, registered, and efficiently managed.

Furthermore, rather than questions, ON!Track supplies you and your employees with answers – and reliable information. You know just what equipment is available at your building site, where it is, what condition it is in, and which employee is currently responsible for it. You can also obtain useful data about how to optimize your equipment in the future.

Last but not least, Hilti ON!Track assists you when it comes to work safety: With the software, all the required and existing certificates, as well as maintenance and training dates, are easy to access. Get to know the facts on why Hilti ON!Track can help you increase your company's productivity.

### **FACTS & FIGURES**

### 90 HOURS spent searching

An average of 90 hours per month is spent on building sites searching for equipment.

### 65 % difficulties with tracking

65 percent of all customers have a hard time keeping track of required certificates and maintenance dates.

### 6 TOOLS go missing

About six pieces of equipment on average go missing per month.

Visit More



Hilti Fleet Management is an all-inclusive service (Repair, freight, tracking, theft coverage, etc.) where your tool costs are covered by a fixed monthly fee. Check out the video to know what Fleet Management is!



### HOW HILTI FLEET MANAGEMENT HELPS YOUR BUSINESS?

### **EASY BUDGETING**

A fixed monthly fee covers all tool, service and repair costs. This means no large investment up front and predicable costs in the future

### NO ADDITIONAL COSTS

Fleet Management includes fast, high quality repairs of the tools you use, free of charge and during the entire period of the contract. Freight cost, battery change covered.

### LOAN SERVICE

Complementary loan tools minimize downtime in the case of repairs or theft and keep your teams working.

### THEFT COVERAGE

Fleet management limits your financial exposure in the event of a theft. Fast and easy tool replacement means less downtime.

### LABELLING AND TRACKING

All tools can be labelled with your company logo. A reliable online tool fleet list and tracking system provides transparency and easy invoice consolidation.

### **TOOL EXCHANGE**

Fleet management keeps you equipped with up-to-date tools for high productivity and compliance with the latest health and safety standards.

### PEAK DEMAND COVERAGE

Peak work periods can easily be covered with short-term access to additional Hilti tools.







HILTI TOOLS ARE BUILT TO LAST. BUT EVEN IF A DEFECT OCCURS, HILTI WILL TAKE CARE OF IT QUICKLY AND PROFESSIONALLY.

No-cost wear & tear covered warranty - better cost control and hassle free!













**Spare Parts** 

**Labor Cost** 

2-way Freight

Quality repair with 3-month after-repair warranty - never repair at dealers!













Safety Test

**Performance Test** 

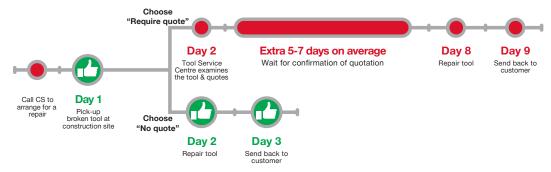
**Tool Cleaning** 

Re-application of Lubricant

"3-day or free" repair turnaround time promise - no quotation, much faster!

Do you know? Most of the time of a repair is spent on waiting for confirmation of quotation!





- 3 day or free Valid only for repairs in HK (Exclude Macau). Time Promise calculation excludes Saturday, Sunday, bank holidays and any special non-working days listed on Hilti Website. Measuring products and heavy diamond tool (DD350 or above, wire saw & wall saw) are excluded from Time Promise. Special reasons due to customer to delay the time promise such as request to change the delivery date and unreachability of customer, etc
- Heavy diamond tools with operating hour counter (DD 350-CA, DD 500-CA, DST 10-CA and DST 20-CA): No Costs for 2 years or 200 hours (whichever is reached first). AG125-A22, AG125-A36, AG 125-15DB angle grinder, ST 1800 corded screw drivers, PD 5 laser range meter, SR 4-A22 reciprocating saw, DX 2 Powder-actuated tool, TE 2 rotary hammer, wire saw & TE 500-X breakers: No Costs for 1 year. AG 180-D angle grinder: No costs for 1 year or 2 times of repair (whichever is reached first). 12V screwdriver series: No costs for 1 year or 1 time of repair (whichever is reached first).
- ry, charger, 12V drill driver and screwdriver series tool, SL 2-A12, SL 2-A22, SFL 14-A cordless lamp, and measuring products (PD-5, PD-8, PD-1, PD-E) are non-reparable items. AG 100-S, AG 100-D, calibration service of measuring tool and tool accessosuch as filters, pistons, buffers are excluded from Hilti Tool Service.







In spite of their ruggedness, Hilti measuring tools, like all precision instruments, may be negatively affected over time by everyday use under harsh jobsite conditions or by varying storage conditions and other external influences. Thanks to the Hilti Calibration Service, however, professionals in the construction business can always rely on their Hilti measuring tools.

Regular checks ensure that the tools continue to operate reliably in accordance with the applicable standards and statutory requirements. Hilti thus recommends annual calibration of every tool subject to normal use. If deficiencies are found, the tool will be readjusted to ensure that it functions as precisely and reliably as ever. Hilti guarantees this – in the form of a calibration certificate confirming that the tool meets specifications, and with a sticker showing the date of the most recent calibration.

### PRECISION COMES AUTOMATICALLY

Thanks to an automatic reminder when the next calibration service is due, users can be sure that their Hilti measuring tools are checked professionally at regular intervals and that they comply with the specifications given in the operating instructions.





MULTIPLE SALES CHANNELS

We're nearby.
On the phone, in Hilti Centers and right on your jobsite.



### TECHNICAL REPRESENTATIVE

- Product demonstration
- On site support and B.D. submission assistance
- Application technical

### CUSTOMER SERVICE HOTLINE

- Product and service enquiry
- Quotation and ordering
- Order tracking

CS service hours Monday - Friday 8:30 am to 6:00 pm

Saturday 8:30 am to 1:00 pm

Sunday and Public holiday Closed

Phone 852 8228 8118 (Hong Kong)

00800 8228 8118 (Macau Toll Free)

Fax 852 2954 1751 (Hong Kong)

Email hksales@hilti.com



### **HILTI STORE**

- Hands on tools experience
- Product experience sharing



### TAI KOK TSUI

Address Shop 2, G/F, Lime Stardom, No.1 Larch Street, Tai Kok Tsui, Kowloon, Hong Kong

Opening hours Monday - Friday 8:30 am to 01:00 pm

Saturday 8:30 am to 5:00 pm

Sunday and Public holiday Closed

**MACAU** 

Address Rua De Bruxelas, S/N Edigicio, Kin Heng Long, Loja, W-R/C, Macau

Opening hours Monday - Friday 9:00 am to 1:00 pm

2:00 pm to 6:00 pm

Saturday 9:00 am to 12:00 noon

Sunday and Public holiday Closed





At your fingertips.
Order, manage your inventory, check shipping status and more.



### 24 HOURS ONLINE ORDERING

Shop online, anytime, and get what you need the fast way. Online ordering saves you money too because shipping is at a reduced rate.

### FAVOURITE LIST FOR EASY ORDERING

By giving you access to your full order history and favorites lists for your most important Hilti products, Hilti Online ensures total transparency. It also lets you manage your fleet of Hilti tools the easy way – with Hilti Fleet Management.

### TECHNICAL AND PRODUCT INFORMATION

Hilti Online provides access to all relevant technical information such as safety data sheets, approvals, and specifications for Hilti products. The most up-to-date information on new and innovative Hilti products is always at your fingertips. Hilti software for planners, specifiers and engineers as well as the latest specifications can be downloaded free of charge.





### STANDARD NEXT DAY

With our standard next day delivery service, if we've got it in stock we'll deliver within the next working day from when the order is placed.

We offer a highly reliable service to meet your needs. This service is available through all our sales channels.

From Monday to Saturday, our dedicated carrier will deliver your order at the location of your choice (jobsite, office, warehouse, home, etc).

| Area                                       | Hong<br>Kong | Macau   |
|--|--------------|---------|
| Standard Next<br>Day - Standard<br>Pricing | \$188        | \$188   |
| Standard Next<br>Day - Online<br>Pricing   | \$118        | \$118   |
| Rapair Delivery                            | \$118        | \$118   |
| Order Cut-off time                         | 5:00pm       | 12:00pm |

\*Freight charge is covered by Hilti LTS warranty and Fleet management and is only applicable to tools without warranty coverage

### **EXPRESS SAME DAY**

Sometimes standard delivery just won't cut it. You need the goods and you need them today.

Our express same day delivery provides you more flexibility in your day to day operation.

If you order before noon, our carrier will deliver your order on that same day during the afternoon

| Area                | Hong<br>Kong   | Macau          |
|---------------------|----------------|----------------|
| Standard<br>Pricing | \$348          | Not Applicable |
| Online Pricing      | Not Applicable | Not Applicable |
| Order Cut-off time  | 12:00PM        | Not Applicable |

<sup>\*</sup>Service not available for areas not accessible by truck and order weight more than 100kg

### SELF PICK-UP AT S.F. PICK UP POINT

No more missed deliveries. No more wasted days. Enjoy hassle-free self pick-up service.

Just call our Customer Service or place your order directly online.

Most of our products can be shipped to one of the 130+ carrier-contracted pickup locations on the next working day.

| Area                  | Hong<br>Kong | Macau          |
|-----------------------|--------------|----------------|
| Delivery<br>Charge    | \$68         | Not Applicable |
| Order Cut-off<br>time | 2:00pm       | Not Applicable |

<sup>\*</sup>Available for standard order, self-pickup station < 80kg, self-pickup locker < 20kg







### **CLICK & COLLECT**

With our Hilti Click & Collect service you can order online and pick up items from a Hilti Store just one hour later – anytime during opening hours.

Click & Collect is a convenient way to make sure you get your order ready when you decide it.

Step 1 - Choose a product on www.hilti.com.hk

Step 2 - Select a Hilti Store

Step 3 - Just an hour later your order is ready for collection

Step 4 - Enjoy flexibility to arrange your pick up, goods will be reserved for 3 working days

### **EMERGENCY DELIVERY**

Keep the site working, no need to send teams off-site to source replacement tools or consumables.

With our emergency delivery service, if we've got it in stock we can deliver the goods you need within few hours.

Please contact our Customer Service team to arrange emergency delivery.

### **RETURN**

Hilti must be notified of all returns within 60 days from delivery. Request for returns after 60 days of delivery will not be accepted. Proof of purchase is required for all returned materials.

Goods must be in saleable condition to qualify for return. Saleable condition is defined as those unused items in original packaging, defect-free and in unbroken quantities.

| Area               | Hong Kong  | Macau  |
|--------------------|--|--|
| Address            | G/F 403<br>Shanghai Street,<br>Yau Ma Tei,<br>Kowloon<br>Shop 2, G/F,<br>Lime Stardom,<br>No.1 Larch Street,<br>Tai Kok Tsui,<br>Kowloon,<br>Hong Kong | Rua De Bruxelas,<br>S/N Edigicio,<br>Kin Heng Long,<br>Loja, W-R/C,<br>Macau |
| Online Pricing     | FREE   | FREE   |
| Order Cut-off time | 5:30pm   | 5:00pm   |

<sup>\*</sup>Allow 24 hours processing time for Fleet management orders

| Area                | Hong<br>Kong   | Macau          |
|---------------------|----------------|----------------|
| Standard<br>Pricing | \$420          | Not Applicable |
| Online Pricing      | Not Applicable | Not Applicable |
| Order Cut-off time  | 3:00PM         | Not Applicable |
| *0                  |                |                |

<sup>\*</sup>Service not available for areas not accessible by truck and order weight more than 100kg.

| Area                | Hong<br>Kong  | Macau         |  |
|---------------------|---|---------------|--|
| Standard<br>Pricing | Material returns are subject<br>to a handling charge of 15%<br>of the total value of the order<br>(minimum \$200) |               |  |
| Online Pricing      | Not available   | Not available |  |
| Order Cut-off time  | 5:00PM  | 12:00PM       |  |

<sup>\*</sup>No return accepted for chemical products, etc

Hilti reserves the final right to interpret the terms and conditions of return policy.

### ADDITIONAL OPTIONS

| 7.551110111.12 01 110110 |  |   |  |  |  |  |  |
|--------------------------|--|---|--|--|--|--|--|
|                          | Jobsite Delivery   | Complete Delivery   | Saturday Delivery  |  |  |  |  |
|                          | For hard access jobsite, please communicate us the jobsite requirements to make a successful order handover (e.g. pre-registration, mandatory protection wear, etc). | If you wish to receive your order in one single shipment, please tick "complete delivery" during online check out (step 2) or inform our Customer Service team when placing the order.  Remarks: Your delivery order will be processed once | Saturday delivery can be performed for standard next day only in Hong Kong area. |  |  |  |  |

## ENGINEERING SUPPORT

Professional assistance. Helps make every project a success.



Hilti provides the engineering support to every construction project, understanding specific project requirements and offering the best solution with the complete portfolio of anchor and rebar anchorage systems.

### **ENGINEERING SERVICE**

- Support for submission process
- Application-oriented Design and Calculation
- Online and on-site technical support
- Provide continuing Professional Development (CPD) programs for Architects and Engineers
- Firestop and anchor theory technical Seminar
- 'PROFIS' Software training
- Installation safety cources for anchor
- On-site Demonstration







Hilti PROFIS software delivers fast, accurate solutions to your application problems whenever you need them. With just a click of the mouse, you can calculate complex problems easier.

### PROFIS ENGINEERING SUITE

- Quick and easy design tool for calculations and selections of anchors
- Complies with local design requirements (Factor of Safety = 3)
- Up-to-date design methods with national as well as international approvals (ETAG, ACI or ICC)
- Access to complete range of Hilti products and solutions

### PROFIS ENGINEERING CHANNEL

- Anchor channel fastenings designs in accordance with latest standard
- Efficient and flexible for static and dynamic loads
- User-friendly graphics based on the PROFIS Anchor graphics user interface
- Easy-to-follow data input shown on screen
- Detailed calculations result in report







Cartridge Operated Fixing Tool (DX) is commonly used in the construction and maintenance works. Applications such as partition walls installation, fastening ceiling brackets, lighting and temporary wood fastening used DX tool to enhance productivity. Hilti DX Training Guide and Examination is developed in conjunction with the Labor Department in order to strengthen the proper usage and safety awareness within the construction professionals.

### **SYLLABUS**

To train tool operators to understand

- Introduction of safety legislation and DX tool safety guidelines
- The know-how of tools techniques, operating, and maintenance
- Illustration of DX tool fastening operation
- Examination

## CARTRIDGE-OPERATED FIXING TOOL (DX TOOL) CERTIFICATE OF COMPETENCY

- Tool operators must complete this training course and pass the examination before the Certificate of Competency is issued
- Certificate of Competency must have a recent photograph of the operator printed
- Certificate of Competency is required to be carried at all time for safety officers or inspectors from the Labour Department to inspect
- Certificate of Competency is a legal document, where transferring or loaning to others is an offense





To ensure safe anchor installation, reliable building material and quality control on workmanship are of the same level of importance. Beside proper installation training to workers, on-site anchor test is a common way to verify their workmanship. To offer one-stop-shop service to customer, Hilti can refer anchor test service to customer, offered by an independent laboratory as described below.

### HILTI (HONG KONG) LTD. - TESTING LABORATORY

This laboratory is accredited by HOKLAS (registration No. 157) for a specified range of anchor tests listed in the HOKLAS Directory of Accredited Laboratories.

### ON-SITE ANCHOR TEST SERVICE

A certain percent of on-site pull-out test on installed anchor is required to verify the workmanship of installation. And different anchor types and sizes require different equipments for testing. For light- or medium-duty anchors, pull-out test can be carried out by simplest and handy tools, like DPG 100, Tester 4 or HAT 28. And for heavy-duty anchors or rebars, the test will be carried out by hydraulic jack. If recovery of the anchor deformation is concern, deformation test is also available for choice.

Our experienced team of technician can provide not only anchor testing service but also professional advice on site investigation before testing, which can ensure a smooth process of testing and improve the efficiency of the construction as a whole.

# INSTALLATION TRAINING

Installation Training Reduce risk and increase productivity with Hilti.



### **OBJECTIVE**

To educate worker on the correct installation method and the key influencing factors on installation quality; such as the importance of bored-hole dimension, quality of bored-hole and tightening torque.

### **DETAILS OF TRAINING**

Venue: Job site or Hilti Training Centre

Time: 2 to 3 hours

No. of

participants: Maximum 15 persons Languages: English / Cantonese

### CONTENT OF TRAINING

The training is divided into three parts:

- Introduction of Anchor theory:
   Provides a brief introduction on anchor
   working principle and key influence
   factors on anchor installation quality.
- Hands-on experience:
   Provides an opportunity for worker to install different types of anchors, including expansion anchor, drop-in anchor and chemical anchor, etc.

anchor installation after the training

3) Quiz: Test the worker's understaning of the





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### TAI KOK TSUI HILTI STORE



Shop 2, G/F, Lime Stardom, No. 1 Larch Street, Tai Kok Tsui, Kowloon, Hong Kong

### **MACAU HILTI STORE**



Rua De Bruxelas, S/N Edigicio, Kin Heng Long, Loja, W-R/C, Macau

### Hilti (Hong Kong) Limited

